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# MORE THICK, HIGH-GRADE REE RESULTS AT CARALUE BLUFF PROSPECT, SOUTH AUSTRALIA



*Kaolin and REE rich samples from the Caralue Bluff Prospect, Eyre Peninsula, South Australia*

- Further drill results from the Caralue Bluff regolith hosted REE – Kaolin Prospect return thick, high-grade intervals of REE mineralisation in the clay rich weathering profile, consolidating and expanding the area of REE mineralisation
- Intersections at Caralue Bluff include:
  - CBAC22-071 – 12m @ 2,343 ppm TREO from 9m
  - CBAC22-074 – 17m @ 1,774 ppm TREO from 4m
  - CBAC22-068 – 12m @ 1,326 ppm TREO from 6m
  - CBAC22-034 – 12m @ 913 ppm TREO from 13m
  - CBAC22-013 – 16m @ 776 ppm TREO from 2m
  - CBAC22-064 – 12m @ 784 ppm TREO from 11m
  - CBAC22-055 – 15m @ 747 ppm TREO from 4m
- These results infill and expand the thick, high-grade nature of clay hosted REE mineralisation in the south-east of the prospect
- Results from a further 27 drill holes are reported here with over 100 drill holes still to be reported
- All drill results are expected by the end of July

*“The Caralue Bluff Prospect continues to deliver thick, high-grade clay hosted REE mineralisation, close to surface, over a large area of more than 10 km by 9 km. With over 100 drill holes still to be reported we hope to see the prospect continue to deliver.”*

Managing Director Mike Schwarz

[Watch a video of MD Mike Schwarz explaining the results](#)

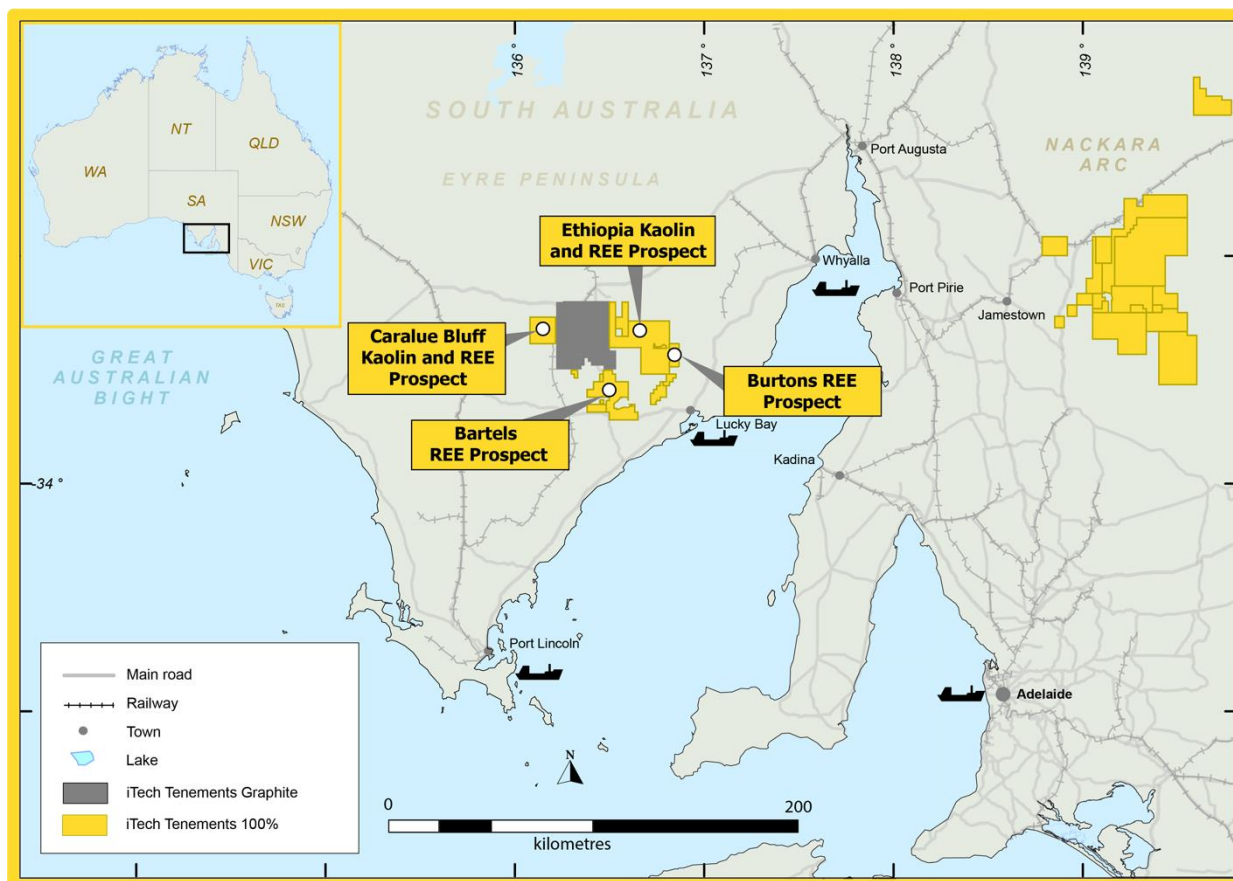


Figure 1. Location of the Caralue Bluff Prospect – Eyre Peninsula, South Australia

iTech Minerals Ltd (ASX: **ITM**, **iTech** or **Company**) completed a 478-hole drill program, in April 2022, across four prospects on the Eyre Peninsula in South Australia. The aim of the program was to test the potential for regolith hosted ion adsorption clay (IAC) REEs and high purity kaolin mineralisation. The fourth batch of drill results, from Caralue Bluff, show that significant intersections of REEs occur within the kaolin (clay) rich weathered horizon over larger areas (Figures 1 & 2). Metallurgical work on 60 mineralised samples from Caralue Bluff are currently undergoing leaching test work with results due within the next 4 weeks. Further samples are being prepared for leaching test work as drill results become available.

### Caralue Bluff Prospect

The Caralue Prospect was initially established as a high purity kaolin prospect with the identification of thick intervals of bright white kaolin, close to surface, in several historical drill holes. Having identified significant REEs in the kaolin rich intervals at Ethiopia, Burtons and Bartels Prospects, iTech geologists suspected that Caralue Bluff might also be prospective for regolith hosted REE mineralisation. The latest results extend and infill the areas of thick, high-grade REEs, particularly in the south-east of the prospect area. A total area of 12 km x 12 km was tested by drilling of 260 holes, the results of which will determine the continuity of mineralisation within this already extensive area.

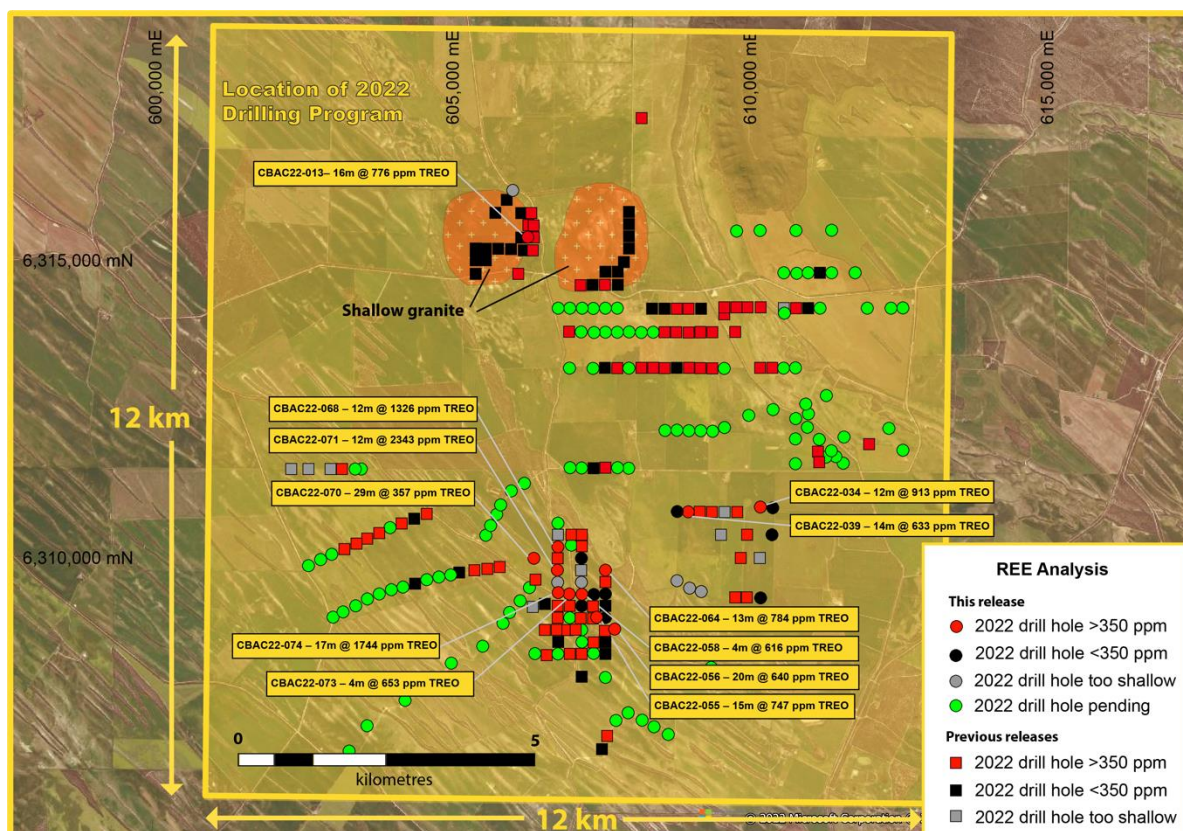


Figure 2. Fourth batch of drill results from the Caralue Bluff Prospect – Eyre Peninsula, South Australia

Caralue Bluff Drilling Program – Batch 4 Significant Results													
Hole Id	Depth From	Depth To	Interval	TREO	High Value (Magnet) Rare Earths								%MREO
					Neodymium Nd <sub>2</sub> O <sub>3</sub>		Praseodymium Pr <sub>6</sub> O <sub>11</sub>		Dysprosium Dy <sub>2</sub> O <sub>3</sub>		Terbium Tb <sub>4</sub> O <sub>7</sub>		
	(m)	(m)	(m)	ppm	ppm	%TREO	ppm	%TREO	ppm	%TREO	ppm	%TREO	
CBAC22_013	2	18	16	776	145.4	19%	43	6%	5.5	0.7%	1.3	0.2%	25%
CBAC22_034	13	25	12	913	193.8	21%	55	6%	6.7	0.7%	1.6	0.2%	28%
and	37	41	4	447	89.7	20%	24	5%	5.2	1.2%	1.1	0.3%	27%
and	45	49	4	402	75.6	19%	18	5%	9.0	2.2%	1.8	0.5%	26%
and	54	55	1	921	169.7	18%	38	4%	21.6	2.3%	3.7	0.4%	25%
CBAC22_039	17	31	14	633	119.3	19%	30	5%	12.7	2.0%	2.6	0.4%	26%
CBAC22_055	4	19	15	747	114.4	15%	36	5%	5.0	0.7%	1.0	0.1%	21%
CBAC22_056	13	33	20	640	117.7	18%	35	5%	4.7	0.7%	1.0	0.2%	25%
CBAC22_058	7	11	4	616	102.9	17%	32	5%	5.1	0.8%	1.0	0.2%	23%
CBAC22_064	11	23	12	784	132.5	17%	40	5%	5.5	0.7%	1.0	0.1%	23%
CBAC22_068	6	18	12	1326	262.2	20%	68	5%	8.1	0.6%	2.2	0.2%	26%
CBAC22_070	10	39	29	357	62.4	18%	18	5%	3.7	1.0%	0.6	0.2%	24%
CBAC22_071	9	21	12	2343	476.0	20%	122	5%	15.3	0.7%	3.7	0.2%	26%
CBAC22_073	7	11	4	653	92.1	14%	29	4%	6.1	0.9%	1.2	0.2%	20%
CBAC22_074	4	21	17	1744	368.7	21%	96	6%	11.6	0.7%	2.7	0.2%	27%

Table 1. Significant REE intersections at the Caralue Bluff Prospect – Eyre Peninsula, South Australia

## Caralue Bluff Significant Intersections

A further 27 drill holes are reported, of which 12 contained significant intervals of REEs above 350 ppm TREO (Figure 2, Table 1). A further 5 holes were not able to penetrate a hard silcrete/ferricrete surface layer and therefore did not test the underlying target horizon. The remaining drill holes did not have significant intervals of REEs above the cut-off grade of 350 ppm.

Of the 260 holes drilled at Caralue Bluff, 157 have now been reported, with results from a further 103 expected before the end of July.



## Next Steps

60 samples from Caralue Bluff are currently undergoing metallurgical test work. Samples are being tested for their easily leachable REE component with a straight acid leach at pH 1-2 and then for the ionic component with a leaching solution at pH 4 and 0.5M ammonium sulphate.

For all potential IAC REE projects, samples are being selected to be representative of the entire range of geological environments within the prospect, not only laterally (east-west and north-south), but also at various levels within the weathering profile (vertically).

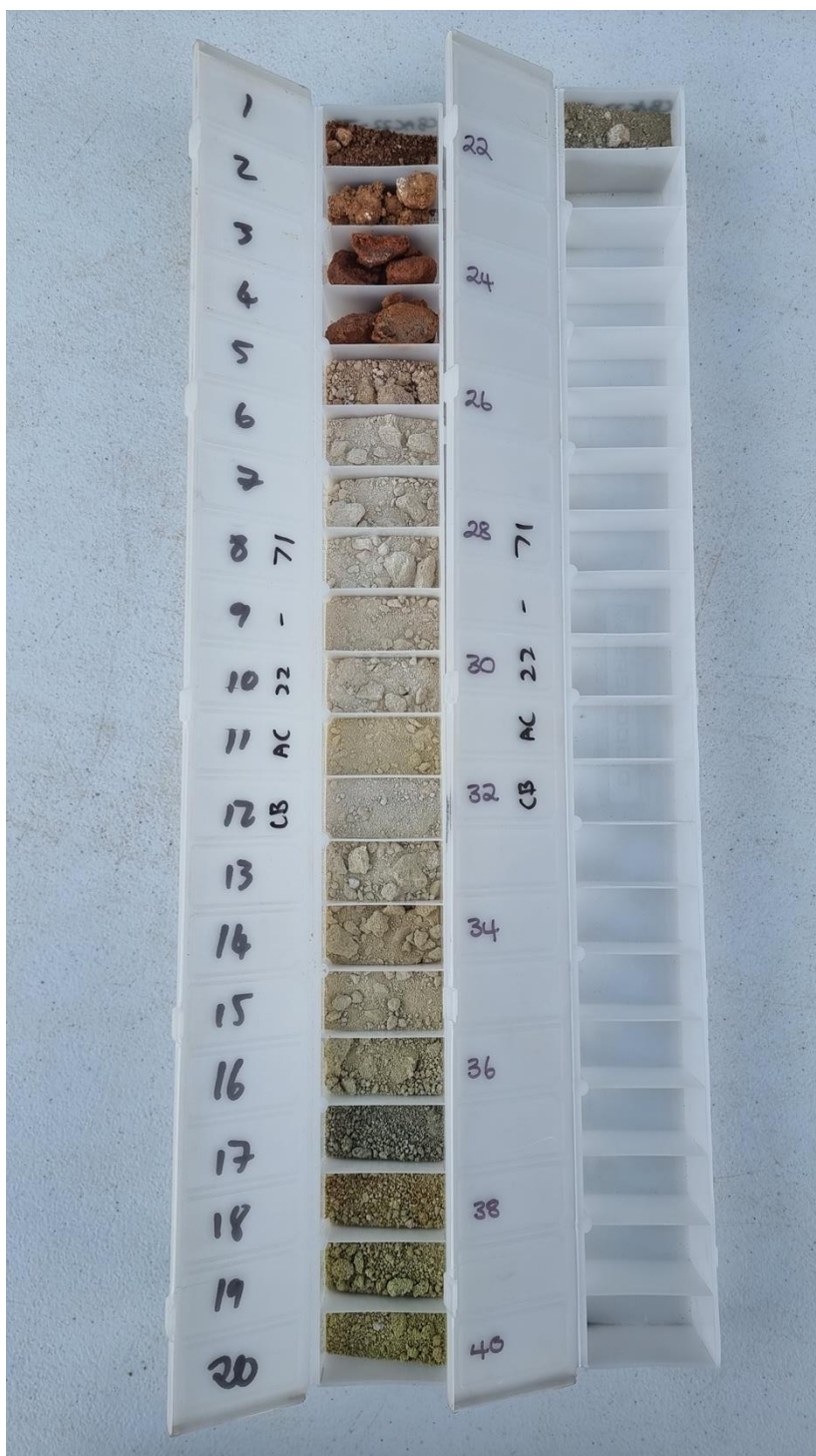


Figure 3. Chip tray of sample from drill hole CBAC22-071 which contains 12m @ 2343 ppm TREO from 9m

For further information please contact the authorising officer Michael Schwarz:

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**ABOUT ITECH MINERALS LTD**

iTech Minerals Ltd is a newly listed mineral exploration company exploring for and developing battery materials and critical minerals within its 100% owned Australian projects. The company is exploring for kaolinite-halloysite, regolith hosted ion adsorption clay rare earth element mineralisation and developing the Campoonna Graphite Deposit in South Australia. The company also has extensive exploration tenure prospective for Cu-Au porphyry mineralisation, IOCG mineralisation and gold mineralisation in South Australia and tin, Tungsten, and polymetallic Cobar style mineralisation in New South Wales.

**COMPETENT PERSON STATEMENT**

The information which relates to exploration results is based on and fairly represents information and supporting documentation compiled by Michael Schwarz. Mr Schwarz has sufficient experience, which is relevant to the style of mineralisation and type of deposit under consideration and to the activity which he is undertaking, to qualify as a Competent Person as defined in the 2012 edition of the 'Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves' (the JORC Code). Mr Schwarz is a full-time employee of iTech Minerals Ltd and is a member of the Australian Institute of Geoscientists and the Australian Institute of Mining and Metallurgy. Mr Schwarz consents to the inclusion of the information in this report in the form and context in which it appears.

This announcement contains results that have previously released as "Replacement Prospectus" on 19 October 2021, "Rare Earth Potential Identified at Kaolin Project" on 21 October 2021, "Rare Earth Potential Confirmed at Kaolin Project" on 12 November 2021, "New Rare Earth Prospect on the Eyre Peninsula" on 29 November 2021, "Positive Results Grow Rare Earth Potential at Kaolin Project" on 13 December 2021, "More Positive Rare Earth Results - Ethiopia Kaolin Project" on 12 January 2022, "Exploration Program Underway at EP Kaolin-REE Project" on 19 January 2022, "Eyre Peninsula Kaolin-REE Drilling Advancing Rapidly" on 16 February 2022, "Ionic Component Confirmed at Kaolin-REE Project" on 9 March 2022, "Drilling confirms third REE Prospect at Bartels – Eyre Peninsula" on 22 March 2022, "Eyre Peninsula Kaolin-REE Maiden Drilling Completed" on 7 April 2022, "Significant REEs discovered at Caralue Bluff" on 14 April 2022, "Substantial REEs in first drill holes at Ethiopia, Eyre Peninsula" on 18 May 2022, "Caralue Bluff and Ethiopia Prospects Continue to Grow" on 20 June 2022 and "New REE drill results expand Caralue Bluff Prospect" on 18 July 2022. iTech confirms that the Company is not aware of any new information or data that materially affects the information included in the announcement.



**GLOSSARY**

CREO = Critical Rare Earth Element Oxide

HREO = Heavy Rare Earth Element Oxide

IAC = Ion Adsorption Clay

LREO = Light Rare Earth Element Oxide

MREO = Magnet Rare Earth Element Oxide

REE = Rare Earth Element

REO = Rare Earth Element Oxide

TREO = Total Rare Earth Element Oxide

%NdPr = Percentage amount of neodymium and praseodymium as a proportion of the total amount of rare earth elements

wt% = Weight percent

-45µm fraction = The portion of a drill sample that passes through a sieve that has hole sizes of 45 microns (45/1000<sup>th</sup> of a millimetre). This is generally the clay rich fraction.



**JORC 2012 EDITION - TABLE 1**  
**Section 1 Sampling Techniques and Data**

*(Criteria in this section apply to all succeeding sections.)*

Criteria	JORC Code Explanation	Commentary
<b>Sampling Techniques</b>	<ul style="list-style-type: none"> <li>Nature and quality of sampling (e.g. cut channels, random chips, or specific specialised industry standard measurement tools appropriate to the minerals under investigation, such as downhole gamma sondes, or handheld XRF instruments, etc.). These examples should not be taken as limiting the broad meaning of sampling.</li> <li>Include reference to measures taken to ensure sample representivity and the appropriate calibration of any measurement tools or systems used.</li> <li>Aspects of the determination of mineralisation that are Material to the Public Report.</li> <li>In cases where 'industry standard' work has been done this would be relatively simple (e.g. 'reverse circulation drilling was used to obtain 1 m samples from which 3 kg was pulverised to produce a 30 g charge for fire assay'). In other cases, more explanation may be required, such as where there is coarse gold that has inherent sampling problems. Unusual commodities or mineralisation types (e.g. submarine nodules) may warrant disclosure of detailed information.</li> </ul>	<ul style="list-style-type: none"> <li>All samples were collected through a cyclone into plastic bags at 1 m intervals, then subsampled into ~2kg samples within numbered calico bags, composite samples were created from selected 1 metre intervals, which have been sent for chemical analyses.</li> <li>Composite intervals were created based upon the geology and colour. As such the composite intervals created vary in length from 2m to 5m. Composite samples weigh roughly 1-2 kg for initial test work.</li> <li>The Competent Person has reviewed referenced publicly sourced information through the report and considers that sampling was commensurate with industry standards current at the time of drilling and is appropriate for the indication of the presence of mineralisation.</li> </ul>
<b>Drilling Techniques</b>	<ul style="list-style-type: none"> <li>Drill type (e.g., core, reverse circulation, open hole hammer, rotary air blast, auger, Bangka, sonic, etc.) and details (e.g. core diameter, triple or standard tube, depth of diamond tails, face-sampling bit or other type, whether core is oriented and if so, by what method, etc.).</li> </ul>	<ul style="list-style-type: none"> <li>McLeod Drilling used a Reverse Circulation Aircore drill rig mounted on a 6-wheel drive Toyota Landcruiser.</li> <li>Aircore drilling uses an 76mm aircore bit with 3 tungsten carbide blades and is a form of drilling where the sample is collected at the face and returned inside the inner tube. The drill cuttings are removed by the injection of compressed air into the hole via the annular area between the inner tube and the drill rod.</li> <li>Aircore drill rods are 3 m NQ rods.</li> <li>All aircore drill holes were between 2m and 60m in length</li> <li>The Competent Person has inspected the drilling program and considers that drilling techniques was commensurate with industry standards current at the time of drilling and is appropriate for the indication of the presence of mineralisation.</li> </ul>

Criteria	JORC Code Explanation	Commentary
<b>Drill Sample Recovery</b>	<ul style="list-style-type: none"> <li>Method of recording and assessing core and chip sample recoveries and results assessed.</li> <li>Measures taken to maximise sample recovery and ensure representative nature of the samples.</li> <li>Whether a relationship exists between sample recovery and grade and whether sample bias may have occurred due to preferential loss/gain of fine/coarse material.</li> </ul>	<ul style="list-style-type: none"> <li>No assessment of recoveries was documented</li> <li>All efforts were made to ensure the sample was representative</li> <li>No relationship is believed to exist, but no work has been done to confirm this.</li> </ul>
<b>Logging</b>	<ul style="list-style-type: none"> <li>Whether core and chip samples have been geologically and geotechnically logged to a level of detail to support appropriate Mineral Resource estimation, mining studies and metallurgical studies.</li> <li>Whether logging is qualitative or quantitative in nature. Core (or costean, channel, etc.) photography.</li> <li>The total length and percentage of the relevant intersections logged.</li> </ul>	<ul style="list-style-type: none"> <li>All samples were geologically logged to include details such as colour, grain size and clay content.</li> <li>Collars were located using a handheld GPS</li> <li>As this is early-stage exploration, collar locations will have to be surveyed to be used in mineral resource estimation.</li> <li>The holes were logged in both a qualitative and quantitative fashion relative to clay content</li> </ul>
<b>Sub-Sampling Techniques and Sample Preparation</b>	<ul style="list-style-type: none"> <li>If core, whether cut or sawn and whether quarter, half or all cores taken.</li> <li>If non-core, whether riffled, tube sampled, rotary split, etc. and whether sampled wet or dry.</li> <li>For all sample types, the nature, quality, and appropriateness of the sample preparation technique.</li> <li>Quality control procedures adopted for all sub-sampling stages to maximise representivity of samples.</li> <li>Measures taken to ensure that the sampling is representative of the in-situ material collected, including for instance results for field duplicate/second-half sampling.</li> <li>Whether sample sizes are appropriate to the grain size of the material being sampled.</li> </ul>	<ul style="list-style-type: none"> <li>All samples were collected through a cyclone into plastic bags at 1 m intervals, then subsampled into ~2kg samples within numbered calico bags, composite samples were created from selected 1 metre intervals, which have been sent for chemical analyses.</li> <li>A full profile of the bag contents was subsampled to ensure representivity</li> <li>All samples were dry</li> <li>Composite intervals were created based upon the geology and colour. As such the composite intervals created vary in length from 2m to 5m. Composite samples weigh roughly 1-2 kg for initial test work.</li> <li>Kaolin rich intervals were subsampled and submitted for kaolin analysis at Bureau Veritas using the following method               <ul style="list-style-type: none"> <li>Screen with 45-micron screen using cold water</li> <li>Retain both fractions</li> <li>Dry each fraction at low temp overnight</li> <li>Record masses</li> <li>Riffle split a 10gm (+45 and -45 fraction) for whole rock assay (14 element oxides), LOI and REEs.</li> </ul> </li> </ul>



Criteria	JORC Code Explanation	Commentary
Quality of Assay Data and Laboratory Tests	<ul style="list-style-type: none"> <li>The nature, quality and appropriateness of the assaying and laboratory procedures used and whether the technique is considered partial or total.</li> <li>For geophysical tools, spectrometers, handheld XRF instruments, etc., the parameters used in determining the analysis including instrument make and model, reading times, calibrations factors applied and their derivation, etc.</li> <li>Nature of quality control procedures adopted (e.g. standards, blanks, duplicates, external laboratory checks) and whether acceptable levels of accuracy (i.e. lack of bias) and precision have been established.</li> </ul>	<ul style="list-style-type: none"> <li>Whole Rock and REE analysis was undertaken by Bureau Veritas using both the XRF (XRF4B) and ICP-MS (IC4M) techniques</li> <li>Both the +45 and -45 fraction were analysed for REEs and the bulk sample result was calculated from the relative proportions and REE values of each fraction.</li> </ul> <p><b>XRF (Detection limits in ppm)</b>  Al (100) As (10) Ba (10) Ca (100) Cr (10) Cu (10) Fe (100) K (100) Mg (100) Mn (10) Na (100) Ni (10) P (10) Pb (10) S (10) Si (100) Ti (100) U (10) W (10) Y (10) Zn (10) Zr (10)</p> <p><b>LA-ICP-MS (Detection limits in ppm)</b>  Ag (0.1) As (0.2) Ba (0.5) Be (0.2) Bi (0.02) Cd (0.1) Co (0.1) Cr (1) Cs (0.01) Cu (2) Dy (0.01) Er (0.01) Ga (0.1) Gd (0.01) Hf (0.01) Ho (0.01) In (0.05) La (0.01) Mn (1) Mo (0.2) Nb (0.01) Nd (0.01) Ni (2) Pb (1) Rb (0.05) Re (0.01) Sb (0.1) Sc (0.1) Se (5) Sm(0.01) Sr (0.1) Ta (0.01) Tb (0.01) Te (0.2) Th (0.01) Ti (1) Tm (0.01) U (0.01) V (0.1) W (0.05) Y (0.02) Yb (0.01) Zn (5) Zr (0.5)</p> <ul style="list-style-type: none"> <li>Selected samples that didn't require screening of the -45µm fraction were submitted to ALS Perth using their ME-MS61 technique for multi-elements. As such the digestion of REE's is not complete.</li> <li>A prepared sample (0.25 g) is digested with perchloric, nitric, hydrofluoric and hydrochloric acids. The residue is topped up with dilute hydrochloric acid and analyzed by inductively coupled plasma-atomic emission spectrometry. Following this analysis, the results are reviewed for high concentrations of bismuth, mercury, molybdenum, silver and tungsten and diluted accordingly. Samples meeting this criterion are then analyzed by inductively coupled plasma-mass spectrometry. Results are corrected for spectral interelement interferences.</li> <li>NOTE: Four acid digestions are able to dissolve most minerals; however, although the term "near-total" is used, depending on the sample matrix, not all elements are quantitatively extracted.</li> </ul>

Criteria	JORC Code Explanation	Commentary																																																																																																																																																
		<ul style="list-style-type: none"> <li>Results for the additional rare earth elements will represent the acid leachable portion of the rare earth elements</li> <li>Detection Limits are as follows</li> </ul> <table> <tr> <th>Element</th><th>Unit</th><th>DL</th></tr> <tr><td>Ag</td><td>ppm</td><td>0.01</td></tr> <tr><td>Al</td><td>%</td><td>0.01</td></tr> <tr><td>As</td><td>ppm</td><td>0.2</td></tr> <tr><td>Ba</td><td>ppm</td><td>10</td></tr> <tr><td>Be</td><td>ppm</td><td>0.05</td></tr> <tr><td>Bi</td><td>ppm</td><td>0.01</td></tr> <tr><td>Ca</td><td>%</td><td>0.01</td></tr> <tr><td>Cd</td><td>ppm</td><td>0.02</td></tr> <tr><td>Ce</td><td>ppm</td><td>0.01</td></tr> <tr><td>Co</td><td>ppm</td><td>0.1</td></tr> <tr><td>Cr</td><td>ppm</td><td>1</td></tr> <tr><td>Cs</td><td>ppm</td><td>0.05</td></tr> <tr><td>Cu</td><td>ppm</td><td>0.2</td></tr> <tr><td>Fe</td><td>%</td><td>0.01</td></tr> <tr><td>Ga</td><td>ppm</td><td>0.05</td></tr> <tr><td>Ge</td><td>ppm</td><td>0.05</td></tr> <tr><td>Hf</td><td>ppm</td><td>0.1</td></tr> <tr><td>In</td><td>ppm</td><td>0.005</td></tr> <tr><td>K</td><td>%</td><td>0.01</td></tr> <tr><td>La</td><td>ppm</td><td>0.5</td></tr> <tr><td>Li</td><td>ppm</td><td>0.2</td></tr> <tr><td>Mg</td><td>%</td><td>0.01</td></tr> <tr><td>Mn</td><td>ppm</td><td>5</td></tr> <tr><td>Mo</td><td>ppm</td><td>0.05</td></tr> <tr><td>Na</td><td>%</td><td>0.01</td></tr> <tr><td>Nb</td><td>ppm</td><td>0.1</td></tr> <tr><td>Ni</td><td>ppm</td><td>0.2</td></tr> <tr><td>P</td><td>ppm</td><td>10</td></tr> <tr><td>Pb</td><td>ppm</td><td>0.5</td></tr> <tr><td>Rb</td><td>ppm</td><td>0.1</td></tr> <tr><td>Re</td><td>ppm</td><td>0.002</td></tr> <tr><td>S</td><td>%</td><td>0.01</td></tr> <tr><td>Sb</td><td>ppm</td><td>0.05</td></tr> <tr><td>Sc</td><td>ppm</td><td>0.1</td></tr> <tr><td>Se</td><td>ppm</td><td>1</td></tr> <tr><td>Sn</td><td>ppm</td><td>0.2</td></tr> <tr><td>Sr</td><td>ppm</td><td>0.2</td></tr> <tr><td>Ta</td><td>ppm</td><td>0.05</td></tr> <tr><td>Te</td><td>ppm</td><td>0.05</td></tr> <tr><td>Th</td><td>ppm</td><td>0.2</td></tr> <tr><td>Ti</td><td>%</td><td>0.005</td></tr> <tr><td>Tl</td><td>ppm</td><td>0.02</td></tr> <tr><td>U</td><td>ppm</td><td>0.1</td></tr> <tr><td>V</td><td>ppm</td><td>1</td></tr> <tr><td>W</td><td>ppm</td><td>0.1</td></tr> <tr><td>Y</td><td>ppm</td><td>0.1</td></tr> <tr><td>Zn</td><td>ppm</td><td>2</td></tr> </table>	Element	Unit	DL	Ag	ppm	0.01	Al	%	0.01	As	ppm	0.2	Ba	ppm	10	Be	ppm	0.05	Bi	ppm	0.01	Ca	%	0.01	Cd	ppm	0.02	Ce	ppm	0.01	Co	ppm	0.1	Cr	ppm	1	Cs	ppm	0.05	Cu	ppm	0.2	Fe	%	0.01	Ga	ppm	0.05	Ge	ppm	0.05	Hf	ppm	0.1	In	ppm	0.005	K	%	0.01	La	ppm	0.5	Li	ppm	0.2	Mg	%	0.01	Mn	ppm	5	Mo	ppm	0.05	Na	%	0.01	Nb	ppm	0.1	Ni	ppm	0.2	P	ppm	10	Pb	ppm	0.5	Rb	ppm	0.1	Re	ppm	0.002	S	%	0.01	Sb	ppm	0.05	Sc	ppm	0.1	Se	ppm	1	Sn	ppm	0.2	Sr	ppm	0.2	Ta	ppm	0.05	Te	ppm	0.05	Th	ppm	0.2	Ti	%	0.005	Tl	ppm	0.02	U	ppm	0.1	V	ppm	1	W	ppm	0.1	Y	ppm	0.1	Zn	ppm	2
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Ni	ppm	0.2																																																																																																																																																
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Pb	ppm	0.5																																																																																																																																																
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Criteria	JORC Code Explanation	Commentary																																							
		<table> <tr><td>Zr</td><td>ppm</td><td>0.5</td></tr> <tr><td>Dy</td><td>ppm</td><td>0.05</td></tr> <tr><td>Er</td><td>ppm</td><td>0.03</td></tr> <tr><td>Eu</td><td>ppm</td><td>0.03</td></tr> <tr><td>Gd</td><td>ppm</td><td>0.05</td></tr> <tr><td>Ho</td><td>ppm</td><td>0.01</td></tr> <tr><td>Lu</td><td>ppm</td><td>0.01</td></tr> <tr><td>Nd</td><td>ppm</td><td>0.1</td></tr> <tr><td>Pr</td><td>ppm</td><td>0.03</td></tr> <tr><td>Sm</td><td>ppm</td><td>0.03</td></tr> <tr><td>Tb</td><td>ppm</td><td>0.01</td></tr> <tr><td>Tm</td><td>ppm</td><td>0.01</td></tr> <tr><td>Yb</td><td>ppm</td><td>0.03</td></tr> </table>	Zr	ppm	0.5	Dy	ppm	0.05	Er	ppm	0.03	Eu	ppm	0.03	Gd	ppm	0.05	Ho	ppm	0.01	Lu	ppm	0.01	Nd	ppm	0.1	Pr	ppm	0.03	Sm	ppm	0.03	Tb	ppm	0.01	Tm	ppm	0.01	Yb	ppm	0.03
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<b>Verification of Sampling and Assaying</b>	<ul style="list-style-type: none"> <li>The verification of significant intersections by either independent or alternative company personnel.</li> <li>The use of twinned holes.</li> <li>Documentation of primary data, data entry procedures, data verification, data storage (physical and electronic) protocols.</li> <li>Discuss any adjustment to assay data.</li> </ul>	<ul style="list-style-type: none"> <li>No verification of sampling, no use of twinned holes</li> <li>Data is exploratory in nature and is compiled into excel spreadsheets</li> <li>Rare earth element analyses were originally reported in elemental form but have been converted to relevant oxide concentrations as in the industry standard <ul style="list-style-type: none"> <li>TREO = <math>\text{La}_2\text{O}_3 + \text{CeO}_2 + \text{Pr}_6\text{O}_{11} + \text{Nd}_2\text{O}_3 + \text{Sm}_2\text{O}_3 + \text{Eu}_2\text{O}_3 + \text{Gd}_2\text{O}_3 + \text{Tb}_4\text{O}_7 + \text{Dy}_2\text{O}_3 + \text{Ho}_2\text{O}_3 + \text{Er}_2\text{O}_3 + \text{Tm}_2\text{O}_3 + \text{Yb}_2\text{O}_3 + \text{Lu}_2\text{O}_3 + \text{Y}_2\text{O}_3</math></li> <li>CREO = <math>\text{Nd}_2\text{O}_3 + \text{Eu}_2\text{O}_3 + \text{Tb}_4\text{O}_7 + \text{Dy}_2\text{O}_3 + \text{Y}_2\text{O}_3</math></li> <li>LREO = <math>\text{La}_2\text{O}_3 + \text{CeO}_2 + \text{Pr}_6\text{O}_{11} + \text{Nd}_2\text{O}_3</math></li> <li>HREO = <math>\text{Sm}_2\text{O}_3 + \text{Eu}_2\text{O}_3 + \text{Gd}_2\text{O}_3 + \text{Tb}_4\text{O}_7 + \text{Dy}_2\text{O}_3 + \text{Ho}_2\text{O}_3 + \text{Er}_2\text{O}_3 + \text{Tm}_2\text{O}_3 + \text{Yb}_2\text{O}_3 + \text{Lu}_2\text{O}_3 + \text{Y}_2\text{O}_3</math></li> <li>MREO = <math>\text{Nd}_2\text{O}_3 + \text{Pr}_6\text{O}_{11} + \text{Tb}_4\text{O}_7 + \text{Dy}_2\text{O}_3</math></li> <li>NdPr = <math>\text{Nd}_2\text{O}_3 + \text{Pr}_6\text{O}_{11}</math></li> <li>TREO-Ce = TREO - <math>\text{CeO}_2</math></li> <li>% NdPr = NdPr/ TREO</li> <li>%HREO = HREO/TREO</li> <li>%LREO = LREO/TREO</li> </ul> </li> </ul>																																							
<b>Location of Data Points</b>	<ul style="list-style-type: none"> <li>Accuracy and quality of surveys used to locate drillholes (collar and downhole surveys), trenches, mine workings and other locations used in Mineral Resource estimation.</li> <li>Specification of the grid system used.</li> <li>Quality and adequacy of topographic control.</li> </ul>	<ul style="list-style-type: none"> <li>The location of drill hole collar was undertaken using a hand-held GPS which has an accuracy of +/- 5m using UTM MGA94 Zone 53.</li> <li>The quality and adequacy are appropriate for this level of exploration.</li> </ul>																																							
<b>Data Spacing and Distribution</b>	<ul style="list-style-type: none"> <li>Data spacing for reporting of Exploration Results.</li> <li>Whether the data spacing, and distribution is sufficient to establish the degree of geological and grade continuity appropriate for the Mineral Resource and Ore Reserve estimation procedure(s) and classifications applied.</li> <li>Whether sample compositing has been</li> </ul>	<ul style="list-style-type: none"> <li>There is no pattern to the sampling and the spacing is defined by access for the drill rig, geological parameters, and land surface</li> <li>Data spacing and distribution are sufficient to establish the degree of geological and grade continuity for future drill planning, but not for resource reporting</li> </ul>																																							

Criteria	JORC Code Explanation	Commentary
	applied.	
<b>Orientation of Data in Relation to Geological Structure</b>	<ul style="list-style-type: none"> <li>Whether the orientation of sampling achieves unbiased sampling of possible structures and the extent to which this is known, considering the deposit type.</li> <li>If the relationship between the drilling orientation and the orientation of key mineralised structures is considered to have introduced a sampling bias, this should be assessed and reported if material.</li> </ul>	<ul style="list-style-type: none"> <li>It is believed that the drilling has intersected the geology at right angles, however, it is unknown whether the drill holes have intersected the mineralisation in a perpendicular manner. The mineralised horizon is obscured by a veneer of transported material.</li> <li>It is believed there is no bias has been introduced.</li> </ul>
<b>Sample Security</b>	<ul style="list-style-type: none"> <li>The measures taken to ensure sample security.</li> </ul>	<ul style="list-style-type: none"> <li>All samples have been in the custody of iTech employees or their contractors and stored on private property with no access from the public.</li> <li>Best practices were undertaken at the time</li> <li>All residual sample material (pulp) is stored securely</li> </ul>
<b>Audits or Reviews</b>	<ul style="list-style-type: none"> <li>The results of any audits or reviews of sampling techniques and data.</li> </ul>	<ul style="list-style-type: none"> <li>None undertaken.</li> </ul>



## Section 2 Reporting of Exploration Results

(Criteria listed in the preceding section also apply to this section.)

Criteria	JORC Code Explanation	Commentary
<b>Mineral Tenement and Land Tenure Status</b>	<ul style="list-style-type: none"> <li>Type, reference name/number, location and ownership including agreements or material issues with third parties such as joint ventures, partnerships, overriding royalties, native title interests, historical sites, wilderness or national park and environmental settings.</li> <li>The security of the tenure held at the time of reporting along with any known impediments to obtaining a licence to operate in the area.</li> </ul>	<ul style="list-style-type: none"> <li>Tenement status confirmed on SARIG.</li> <li>The tenements are in good standing with no known impediments.</li> </ul>
<b>Exploration Done by Other Parties</b>	<ul style="list-style-type: none"> <li>Acknowledgment and appraisal of exploration by other parties.</li> </ul>	<ul style="list-style-type: none"> <li>Relevant previous exploration has been undertaken by Shell Company of Australia Pty Ltd, Adelaide Exploration Pty Ltd and Archer Materials Ltd</li> </ul>
<b>Geology</b>	<ul style="list-style-type: none"> <li>Deposit type, geological setting and style of mineralisation.</li> </ul>	<ul style="list-style-type: none"> <li>The tenements are within the Gawler Craton, South Australia.</li> <li>iTech is exploring for porphyry Cu-Au, epithermal Au, kaolin and halloysite and REE deposits.</li> <li>This release refers to kaolin mineralisation and ion adsorption rare earth elements mineralisation related to lateritic weathering processes on basement rock of the Gawler Craton, in particular the Palaeoproterozoic Miltalie Gneiss and Warrow Quartzite.</li> </ul>
<b>Drillhole Information</b>	<ul style="list-style-type: none"> <li>A summary of all information material to the understanding of the exploration results including a tabulation of the following information for all Material drill holes: <ul style="list-style-type: none"> <li>Easting and northing of the drill hole collar</li> <li>Elevation or RL (Reduced Level – elevation above sea level in metres) of the drill hole collar</li> <li>Dip and azimuth of the hole</li> <li>Downhole length and interception depth</li> <li>Hole length</li> </ul> </li> <li>If the exclusion of this information is</li> </ul>	<ul style="list-style-type: none"> <li>See Appendix 1 for drill hole information.</li> </ul>

Criteria	JORC Code Explanation	Commentary
	justified on the basis that the information is not Material and this exclusion does not detract from the understanding of the report, the Competent Person should clearly explain why this is the case.	
<b>Data Aggregation Methods</b>	<ul style="list-style-type: none"> <li>In reporting Exploration Results, weighting averaging techniques, maximum and/or minimum grade truncations (e.g., cutting of high grades) and cut-off grades are usually Material and should be stated.</li> <li>Where aggregate intercepts incorporate short lengths of high-grade results and longer lengths of low-grade results, the procedure used for such aggregation should be stated and some typical examples of such aggregations should be shown in detail.</li> <li>The assumptions used for any reporting of metal equivalent values should be clearly stated.</li> </ul>	<ul style="list-style-type: none"> <li>REE analysis intervals were aggregated using downhole sample length weighted averages with a lower cut-off of 350 ppm TREO with no upper limit applied. A maximum internal dilution of 4m @ 200 ppm TREO was used.</li> </ul>
<b>Relationship Between Mineralisation Widths and Intercept Lengths</b>	<ul style="list-style-type: none"> <li>These relationships are particularly important in the reporting of Exploration Results.</li> <li>If the geometry of the mineralisation with respect to the drill hole angle is known, its nature should be reported.</li> <li>If it is not known and only the downhole lengths are reported, there should be a clear statement to this effect (e.g., 'downhole length, true width not known').</li> </ul>	<ul style="list-style-type: none"> <li>All holes are believed to intersect the mineralisation at 90 degrees and therefore represent true widths</li> <li>All intercepts reported are down hole lengths</li> </ul>
<b>Diagrams</b>	<ul style="list-style-type: none"> <li>Appropriate maps and sections (with scales) and tabulations of intercepts should be included for any significant discovery being reported. These should include, but not be limited to a plan view of drill hole collar locations and appropriate sectional views.</li> </ul>	<ul style="list-style-type: none"> <li>See main body of report</li> </ul>
<b>Balanced Reporting</b>	<ul style="list-style-type: none"> <li>Where comprehensive reporting of all Exploration Results is not practicable, representative reporting of both low and high grades and/or widths should be practiced avoiding misleading reporting of Exploration Results.</li> </ul>	<ul style="list-style-type: none"> <li>All other relevant data has been reported</li> <li>The reporting is considered to be balanced.</li> <li>A full list of drill holes with significant intercepts &gt;350 ppm can be found in the body of this report</li> <li>Where data has been excluded, it is not considered material</li> </ul>
<b>Other Substantive Exploration Data</b>	<ul style="list-style-type: none"> <li>Other exploration data, if meaningful and material, should be reported including (but not limited to): geological observations; geophysical survey results; geochemical survey results; bulk samples – size and method of treatment; metallurgical test</li> </ul>	<ul style="list-style-type: none"> <li>The Project area has been subject of significant exploration for base metals, graphite and gold.</li> <li>All relevant exploration data has been included in this</li> </ul>

Criteria	JORC Code Explanation	Commentary
	results; bulk density, groundwater, geotechnical and rock characteristics; potential deleterious or contaminating substances.	report.
<b>Further Work</b>	<ul style="list-style-type: none"> <li>The nature and scale of planned further work (e.g., tests for lateral extensions or depth extensions or large-scale step-out drilling).</li> <li>Diagrams clearly highlighting the areas of possible extensions, including the main geological interpretations and future drilling areas, provided this information is not commercially sensitive.</li> </ul>	<ul style="list-style-type: none"> <li>Further exploration sampling geochemistry and drilling required at all projects</li> </ul>

## Appendix 1.

### Drill hole collars – Caralue Bluff

HOLE ID	EASTING (m)	NORTHING (m)	Azimuth (degrees)	Dip (degrees)	RL (m AHD)	DEPTH (m)
CBAC22_013	606295	6315394	-90	360	190	30
CBAC22_019	606046	6316179	-90	360	182	13
CBAC22_033	610413	6310849	-90	360	197	38
CBAC22_034	610203	6310864	-90	360	199	39
CBAC22_039	608996	6310784	-90	360	191	45
CBAC22_040	608809	6310789	-90	360	190	28
CBAC22_041	608803	6309627	-90	360	181	7
CBAC22_042	609017	6309500	-90	360	180	4
CBAC22_043	609213	6309442	-90	360	181	4
CBAC22_044	610211	6309338	-90	360	195	28
CBAC22_047	610401	6310398	-90	360	199	30
CBAC22_053	607204	6309205	-90	360	182	33
CBAC22_055	607453	6309015	-90	360	183	45
CBAC22_056	607757	6308815	-90	360	183	33
CBAC22_057	607603	6309004	-90	360	181	35
CBAC22_058	607207	6309398	-90	360	186	21
CBAC22_060	607603	6309401	-90	360	181	26
CBAC22_061	607404	6309396	-90	360	175	36
CBAC22_062	607196	6309597	-90	360	181	20
CBAC22_064	607601	6309802	-90	360	184	25
CBAC22_066	607197	6310004	-90	360	181	25
CBAC22_068	606801	6310192	-90	360	192	30
CBAC22_070	606400	6310001	-90	360	195	48
CBAC22_071	606794	6309802	-90	360	187	21
CBAC22_072	606799	6309599	-90	360	181	19
CBAC22_073	606993	6309404	-90	360	186	32
CBAC22_074	606808	6309425	-90	360	184	21