

#### **15 NOVEMBER 2023**

# SECOND DRILL RIG COMMISSIONED AT SANDY MITCHELL RARE EARTHS PROJECT

#### **HIGHLIGHTS**

- Second drill rig for Sandy Mitchell has been commissioned and is operational on-site at the Company's 100%-owned Sandy Mitchell rare earths project
- Second rig has been deployed to extend drilling depths given majority of assayed holes to date have ended in rare earths mineralisation at an average of around 10 metres; Second rig has the capacity to drill to ~24 metres and can drill up to 200 metres per day
- Ark's project team have also established water bore monitoring holes, stepped out to distances
  of approximately 10km; monitoring holes to establish baseline for the dry-season prior to
  December-February wet season, thereby accelerating the mine development approval process
  in 2024
- Additional assays pending from first phase drill program including a full suite of results for rare earths mineralisation comprising both heavy and light rare earths
- First phase of metallurgical test work results are also nearing completion

**Ark Mines Limited (ASX:AHK) ('Ark' or 'the Company')** is pleased to confirm that following the receipt of first encouraging assays from its 100%-owned Sandy Mitchell Rare Earth and Heavy Mineral Project in North Queensland, the Company has taken the decision to significantly ramp up drilling across the project and test for additional rare earths mineralisation at greater depths.

The Company confirms the procurement of a second drill rig, a mounted Aircore Reverse Circulation (RC) rig which is now operational on site. The RC drill rig complements the Company's existing Augur drill rig and will be used for multi-phase extension drill works for the purpose of initially defining and then expanding potential JORC-compliant resource tonnes for rare earths mineralisation at Sandy Mitchell.

The RC rig has capacity to complete up to 200m of drilling at extended maximum drill depths of 24m, a significant increase from average depths of ~10.5m in the Phase One drill program where every assayed sample from surface to end of hole carried Rare Earth Elements (*refer ASX Announcement 31 October 2023*).

The extension drill program has been planned to test the full REE anomaly at Sandy Mitchell, which comprises a 147km<sup>2</sup> Placer (sand) Deposit where initial drill results covered an area of only 1.3 km<sup>2</sup> – just 1.2% of the peak radiometric reading on the lease.

RC drilling is underway with the first drill holes completed in November 23, adjacent to the area of the Phase One drill program (refer to maps in Image 2 and Image 3). The maps also show the location where initial samples were obtained from the Company's Augur drill rig, which is mounted on a 4WD vehicle for quick movement between drill sites and has been specifically designed to mine in sands.



The location of the Augur drill holes at the northern-most end of the anomaly highlight that Ark is well equipped to significantly expand the extension drill program and test for potential mineralisation across the entirety of the 147km<sup>2</sup> Placer Deposit.

Concurrently, the maps in Image 2 and Image 3 highlight the location of the first RC drillholes following the commission of Ark's second drill rig. The RC drilling is adjacent to the Company's Phase One drill program.

Separately, Ark anticipates the pending receipt of metallurgical test results during the December quarter from leading mineral processing firm Mineral Technologies, which will provide an assessment of initial samples including an evaluation of the suitability of beneficiation by gravity.

Elsewhere on site, Ark's project team have successfully established water bore monitoring holes prior to the onset of wet season during the December to February period.

The setting out of these bores in a timely fashion means the Company can establish a baseline groundwater and surface water study for the dry season, which will accelerate its submissions in connection with mining approval process once wet season data has been incorporated.

The successful execution of the dry-season water monitoring program is expected to result in significant cost and time savings in 2024 when Ark commences the mine approval process, by removing the need to wait another 12 months to obtain dry season water monitoring data.

Completed assays comprising mineralisation results for both heavy and light rare earths that were observed as part of the Phase One drill program are expected in the coming days.

#### **Executive Director Ben Emery said:**

"We are pleased to announce the commission of our second drill rig, which will enable us to significantly expand the size and scope of our drill program at Sandy Mitchell and move towards our stated target to declare a maiden resource estimate in compliance with the 2012 JORC Code. With all drilling equipment now on site and fully operational, we are excited by the opportunity to build off our promising Phase One drill results. Ark expects to provide a consistent stream of project updates into the end of CY2023 and the start of CY2024, as drilling activity accelerates and assay results are returned from the laboratory. Separately, the on-site field team continues to diligently execute across all areas of project management, following the successful initiation of our water monitoring program. With metallurgical results also forthcoming before year-end, the Ark management team remains committed to developing Sandy Mitchell into a project of significance within Australia's REE sector."



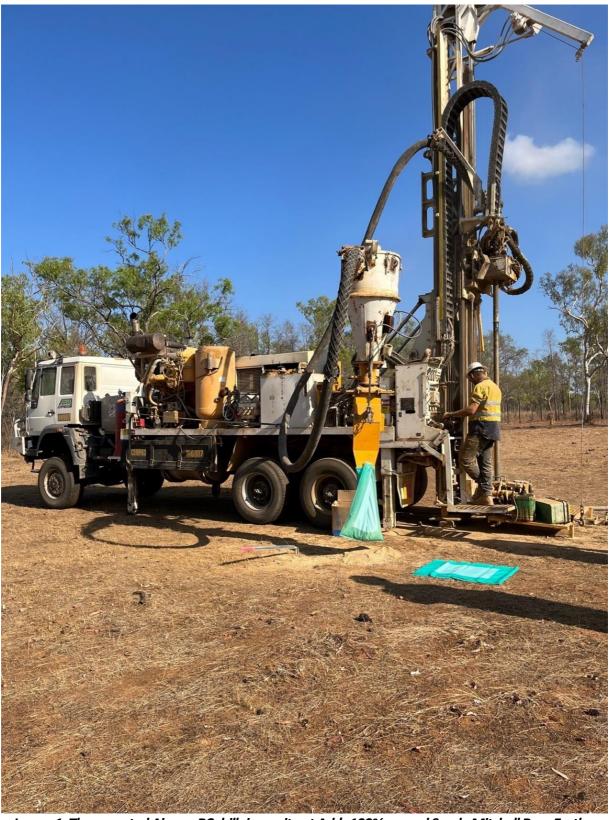


Image 1: The mounted Aircore RC drill rig on site at Ark's 100%-owned Sandy Mitchell Rare Earths
Project.



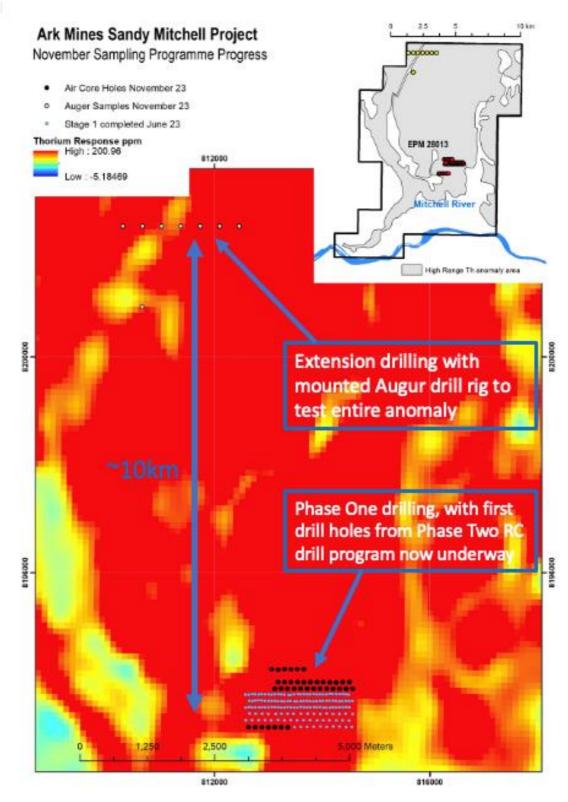


Image 2: The expansion of Ark's drilling program across the broader target area, including the latest Air Core drillholes in November 2023 and Augur drill samples at the north end of the anomaly.



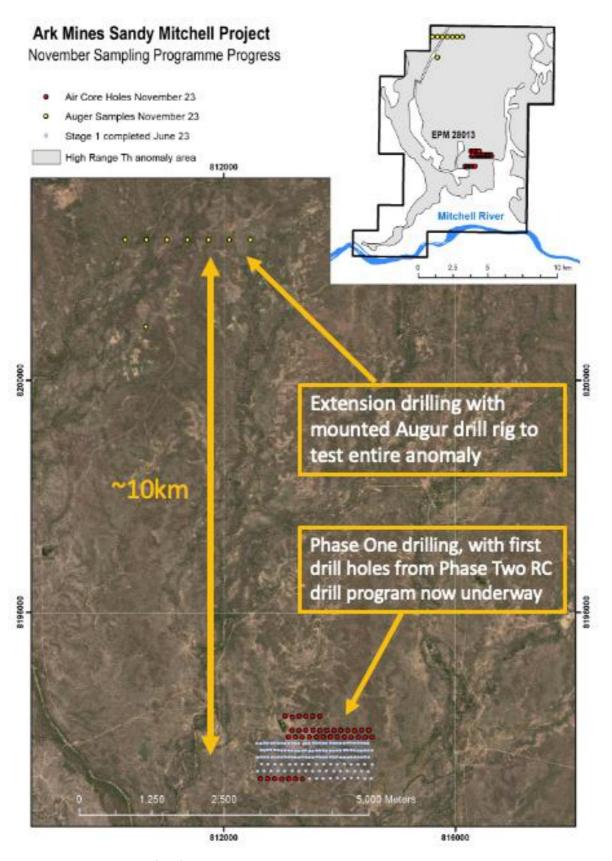


Image 3: The expansion of Ark's drilling program across the broader target area, including Augur drill samples at the north end of the high-range Th (thorium) anomaly area.



#### For further information please contact:

Roger Jackson Ben Emery
Executive Chairman Executive Director
info@arkmines.com.au info@arkmines.com.au

Released through: Ben Jarvis, Six Degrees Investor Relations, +61 413 150 448

Or visit our website and social media: www.arkmines.com | www.twitter.com/arkmineslimited

## **About Ark Mines Limited**

Ark Mines is an ASX listed Australian mineral exploration company focused on developing its 100% owned projects located in the prolific Mt Garnet and Greenvale mineral fields of Northern Queensland and includes:

### **The Sandy Mitchell Rare Earth and Heavy Mineral Project**

- Ark is rapidly advancing the 147km<sup>2</sup> EPM 28013 'Sandy Mitchell' tenement an advanced Rare Earths Project in North Queensland with additional 138km<sup>2</sup> of sub blocks under application
- Very high historical TREO grades including high grade pan concentrates of all critical Light Rare Earths including dysprosium (Dy), terbium (Tb), holmium (Ho), erbium (Er), thulium (Tm) ytterbium (Yb), yttrium (Y) and excluding only Lutetium
- Up to 25% of the TREO is Nd and Pr (magnet metals)
- Rare Earths at 'Sandy Mitchell' are amenable to panning a concentrate
- Planned low-cost, fast start up, straightforward beneficiation by gravity processing

Ark's exploration portfolio also consists of three high quality projects covering 200km<sup>2</sup> of tenure that are prospective for copper, iron ore, nickel-cobalt and porphyry gold:

#### **Gunnawarra Nickel-Cobalt Project**

- Comprised of 11 sub-blocks covering 36km<sup>2</sup>
- Borders Australian Mines Limited Sconi Project most advanced Co-Ni-Sc project in Australia
- Potential synergies with local processing facilities with export DSO Nickel/Cobalt partnership options

#### Mt Jesse Copper-Iron Project

- Project covers a tenure area of 12.4km<sup>2</sup> located ~25km west of Mt Garnet
- Centred on a copper rich magnetite skarn associated with porphyry style mineralization
- Three exposed historic iron formations
- Potential for near term production via toll treat and potential to direct ship



#### **Pluton Porphyry Gold Project**

- Located ~90km SW of Cairns near Mareeba, QLD covering 18km²
- Prospective for gold and associated base metals (Ag, Cu, Mo)
  - Porphyry outcrop discovered during initial field inspection coincides with regional scale geophysical interpretation.

#### Reliance on historic data

All sample data reported in this release, as disclosed in the body of the release, in the tables in the Appendix and in the JORC table is based on data compiled by the Competent Person from other sources and quoted in their original context. These sources have been referenced in the text and the original Competent Persons statements may be found with the relevant documents. Some of this information is publicly available but has not been reported in accordance with the provisions of the JORC Code and a completed Table 1 of the JORC Code and Competent Persons statement is attached to this Release. Whilst every effort has been made to validate and check the data, these results should be considered in the context in which they appear and are subject to field verification by the Company.

#### **Competent Persons Statement**

The Information in this report that relates to exploration results, mineral resources or ore reserves is based on information compiled by Mr Roger Jackson, who is a Fellow of the Australian Institute of Mining and Metallurgy and a Fellow of the Australasian Institute of Geoscientists. Mr Jackson is a shareholder and director of the Company. Mr Jackson has sufficient experience which is relevant to the style of mineralisation and type of deposits under consideration and to the activity that he is undertaking to qualify as a Competent Person as defined in the 2012 edition of the `Australian Code for Reporting Exploration Results, Mineral Resources and Ore Reserves '(the JORC Code). Mr Jackson consents to the inclusion of this information in the form and context in which it appears in this report. Mr Jackson confirms information in this market announcement is an accurate representation of the available data for the exploration areas being acquired.

#### **Forward Looking Statements and Important Notice**

This report contains forecasts, projections and forward-looking information. Although the Company believes that its expectations, estimates and forecast outcomes are based on reasonable assumptions it can give no assurance that these will be achieved. Expectations and estimates and projections and information provided by the Company are not a guarantee of future performance and involve unknown risks and uncertainties, many of which are out of Vertex Minerals 'control.

Actual results and developments will almost certainly differ materially from those expressed or implied. Vertex Minerals has not audited or investigated the accuracy or completeness of the information, statements and opinions contained in this announcement. To the maximum extent permitted by applicable laws, Ark Mines makes no representation and can give no assurance, guarantee or warranty, express or implied, as to, and takes no responsibility and assumes no liability for the authenticity, validity, accuracy, suitability or completeness of, or any errors in or omission from, any information, statement or opinion contained in this report and without prejudice, to the generality of the foregoing, the achievement or accuracy of any forecasts, projections or other forward looking information contained or referred to in this report.

Investors should make and rely upon their own enquiries before deciding to acquire or deal in the Company's securities.



# Appendix A: JORC Code, 2012 Edition – Table 1

# **Section 1 Sampling Techniques and Data**

(Criteria in this section apply to all succeeding sections.)

#### Criteria **JORC Code explanation**

# Sampling techniques

- Nature and quality of sampling (eg cut channels, random chips, or specific specialised industry standard measurement tools appropriate to the minerals under investigation, such as down hole gamma sondes, or handheld XRF instruments, etc). These examples should not be taken as limiting the broad meaning of sampling.
- Include reference to measures taken to ensure sample representivity and the appropriate calibration of any measurement tools or systems used.
- Aspects of the determination of mineralisation that are Material to the Public Report.
- In cases where 'industry standard' work has been done this would be relatively simple (eg 'reverse circulation drilling was used to obtain 1 m samples from which 3 kg was pulverised to produce a 30 g charge for fire assay'). In other cases, more explanation may be required, such as where there is coarse gold that has inherent sampling problems. Unusual commodities or mineralisation types (eg submarine nodules) may warrant disclosure of detailed information.

# **Commentary**

Ark Mines May to June 2023 Sandy Mitchell programme sampling techniques:

- Samples are rock chips and accompanying bulk fines collected on 1m intervals by air core drill using 100mm
- Sample was passed through an 82.5: 12.5 riffle splitter to yield an aliquot of approx. 1.5 kg collected in prenumbered calico bag, and a reject retained in a numbered plastic bag, with recoveries volumetrically estimates.
- Historic works by SGS (SGS Oretest Job No: S0580, 2010 for JOGMEC) shows mineralisation to have grainsize < 125µm (very fine sand) and thus the sample mass is adequate for representivity.
- Sample for total digest assay was sent to North Australian Laboratories for Assay.
- Sample for pan concentration was sub-sampled by spade channel through the reject to a mass of approx. 1kg per metre as determined by digital scales. These were then panned to a concentrate and the subsequent concentrates composited per hole.
- Pan Con composite samples were sent to IHC Mining where samples were screened to -1mm, heavy minerals were further separated by heavy liquid separation with yields weighed at each stage.
- The final heavy mineral concentrate was subject to Portable XRF analysis for a limited indicative assay.

# Drilling techniques

Drill type (eg core, reverse circulation, open-hole hammer, rotary air blast, auger, Bangka, sonic, etc) and details (eg core diameter, triple or standard tube, depth of diamond tails, face-sampling bit or other type, whether core is oriented and if so, by what method, etc).

Ark Mines May to June 2023 Sandy Mitchell programme:

- Drill was by Comacchio track mounted air core rig using 100mm air core bit.
- All holes were vertical and drilled to refusal or 17.5m, whichever came first.



|   |  | ——— LTD. ———   |
|---|--|--|
| Criteria  | JORC Code explanation  | Commentary   |
| Drill sample recovery                                       | <ul> <li>Method of recording and assessing core and chip sample recoveries and results assessed.</li> <li>Measures taken to maximise sample recovery and ensure representative nature of the samples.</li> <li>Whether a relationship exists between sample recovery and grade and whether sample bias may have occurred due to preferential loss/gain of fine/coarse material.</li> </ul>   | <ul> <li>Ark Mines May to June 2023 Sandy Mitchell programme:</li> <li>Recovery were assessed by volumetric estimation by the metre based on total sample weights using a digital scale.</li> <li>Sample was passed through a cyclone with a gated chute to allow fines to fall out of the air stream. The chute was kept closed until the end of each metre had been drilled, then opened to collect sample, and closed prior to recommencement of drilling.</li> <li>No relationship between recovery and grade has yet been identified.</li> </ul>  |
| Logging   | <ul> <li>Whether core and chip samples have been geologically and geotechnically logged to a level of detail to support appropriate Mineral Resource estimation, mining studies and metallurgical studies.</li> <li>Whether logging is qualitative or quantitative in nature. Core (or costean, channel, etc) photography.</li> <li>The total length and percentage of the relevant intersections logged.</li> </ul>   | <ul> <li>Ark Mines May to June 2023 Sandy Mitchell programme:</li> <li>Sample was logged by the metre for all drilling, by the site geology team for both qualitative and quantitative criteria.</li> <li>Drill logs for 100% of drilling are available with overall length of 1488.3m.</li> <li>Logging is sufficient to support resource estimation, mining and metallurgical studies.</li> </ul>  |
| Sub-<br>sampling<br>techniques<br>and sample<br>preparation | <ul> <li>If core, whether cut or sawn and whether quarter, half or all core taken.</li> <li>If non-core, whether riffled, tube sampled, rotary split, etc and whether sampled wet or dry.</li> <li>For all sample types, the nature, quality and appropriateness of the sample preparation technique.</li> <li>Quality control procedures adopted for all sub-sampling stages to maximise representivity of samples.</li> <li>Measures taken to ensure that the sampling is representative of the in situ material collected, including for instance results for field duplicate/second-half sampling.</li> <li>Whether sample sizes are appropriate to the grain size of the material being sampled.</li> </ul> | <ul> <li>Ark Mines May to June 2023 Sandy Mitchell programme:</li> <li>All sample passed through the drill cyclone dry.</li> <li>Sub-sampling for laboratory assay was by 87.5:12.5 riffle splitter: the bulk sample was passed evenly through the riffles with the assay aliquot collected in a pre-numbered calico bag, and the reject collected in a numbered plastic bag.</li> <li>Field duplicates were taken at 1:40 by 50:50 riffle splitter.</li> <li>Historic works by SGS (SGS Oretest Job No: S0580, 2010 for JOGMEC) shows mineralisation to have grainsize &lt; 125µm (very fine sand) and thus the sample mass is representative.</li> <li>Sample for pan concentration was sub-sampled by spade channel through the reject to a mass of approx. 1kg per metre as determined by digital scales.</li> </ul> |



#### Criteria **JORC Code explanation** Commentary Quality of Ark Mines May to June 2023 Sandy Mitchell programme: The nature, quality and appropriateness of the Metre samples were sent to North Australian Laboratories assay data assaying and laboratory (NAL) for total digest assay: and procedures used and Samples were weighed then kiln dried and re-weighed. laboratory whether the technique is • 1 in 5 samples was tested for moisture content. tests considered partial or total. 1 in 3 samples was tested for dry loose bulk density. For geophysical tools, Sample was then pulverization in an LM-5 to 75% passing spectrometers, handheld 90 µm with assay aliquot selected by laboratory splitter. XRF instruments, etc, the • Al, Ca, Cr, Fe, Mg, P, S, and Ti were assayed by 4 acid parameters used in digest with ICP-OES finish. determining the analysis Sc, Y, La, Ce, Pr, Nd, Pm, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, including instrument make Yb, Lu, Th, U, Zr, Hf, Nb, Ta, Si, Sr, Pb were assayed by and model, reading times, calibrations factors applied peroxide fusion in nickel crucibles with ICP-MS finish. and their derivation, etc. Field duplicates were taken at 1:40 by 50:50 riffle split of Nature of quality control the assay aliquot. procedures adopted (eg For total digest samples: standards, blanks, • Laboratory repeats were requested at no less than duplicates, external laboratory checks) and Standard insertion was carried out by the whether acceptable levels of laboratory at 1 in 12. accuracy (ie lack of bias) Assay of blank quartz flushes was requested at 1 and precision have been in 40. established. For pan concentrate samples • Laboratory repeats were requested at no less than Standard insertion was requested of the laboratory at no less than 1 in 40. Assay of blank quartz flushes was requested at 1 Total radiometric count was measured on all assay samples using a SAIC Exploranium GR-110G hand held scintillometer, hired from Terra Search Townsville, precalibrated. Reading times were 10 second accumulations, which was the machine maximum, with 100x10 second background accumulations taken per day, per measuring station. • IHC Mining Laboratory procedures for pan concentrate composite samples was: Creation of duplicates by split at a rate of 1 in 24 • Screen to -1mm and weigh Heavy liquid separation and weigh Pulverization of the heavy mineral fines by

# Verification of sampling and assaying

- The verification of significant intersections by either independent or alternative company personnel.
- The use of twinned holes.
- Documentation of primary data, data entry procedures, data verification, data storage (physical and electronic) protocols.
- Discuss any adjustment to

Ark Mines May to June 2023 Sandy Mitchell programme:

QAQC implemented is believed sufficient to establish

• Portable XRF analysis of the pulp

extended grind

accuracy and precision.

- Significant intersections have not yet been determined.
- Hole SMDH 00014b is twinned by SMDH 00014bt for QAQC purposes. Further twinning is in planning.
- Data was entered into MS excel then verified against hard copy data, followed by import into Datamine Studio RM for validation.
- Primary data is stored as hard copy, electronic tables in CSV format and Datamine format.
- Assay data yielding elemental concentrations for rare



No compositing has been applied to 1m samples for total

digest assay.

#### Criteria **JORC Code explanation** Commentary assay data. earths (REE) within the sample are converted to their stoichiometric oxides (REO) in a calculation performed using the conversion factors in the table below. Rare Earth oxide is the industry accepted form for reporting rare earths. The following calculations have been used for reporting: • TREO = La203 + Ce02 + Pr6O11 + Nd2O3 + Sm2O3 + Eu2O3 + Gd2O3 + Tb4O7 + Dy2O3 + Ho2O3 + Er2O3 + Tm2O3 + Yb2O3 + Lu2O3+ Y2O3 **CREO** = Nd2O3 + Eu2O3 + Tb4O7 + Dy2O3 + Yb2O3 LREO = La203 + Ce02 + Pr6O11 HREO = Sm2O3 + Eu2O3 + Gd2O3 + Tb4O7 + Dy2O3 + Ho2O3 + Er2O3 + Tm2O3 + Yb2O3 + Lu2O3+ Y2O3 ND/Pr = Nd2O3 + Pr6O11 TREO - Ce = TREO - CeO2%NdPr + NdPr/TREO **Element Name Element Oxide** Oxide Factor Ce CeO2 1.2284 Dy Dy2O3 1.1477 Er203 1.1435 Fr Eu2O3 1.1579 Fu Gd Gd2O3 1.1526 Ho2O3 Но 1.1455 La La2O3 1.1728 Lu Lu203 1.1371 Nd Nd2O3 1.1664 Pr Pr6011 1.2081 Sc Sc2O3 1.5338 Sm Sm203 1.1596 Tb Tb407 1.1762 Th ThO<sub>2</sub> 1.1379 Tm Tm203 1.1421 U U308 1.1793 Υ Y2O3 1.2699 Yb Yb2O3 1.1387 Location of Accuracy and quality of Ark Mines May to June 2023 Sandy Mitchell programme: surveys used to locate drill An initial collar survey by hand held GPS was conducted as data points holes (collar and down-hole a failsafe, with expected accuracy of ±5000mm in x and y, surveys), trenches, mine and ±50000mm in z. workings and other Full survey by Twine Surveys was subsequently carried locations used in Mineral out using RTKdGPS with accuracy of ±20mm in x and y, Resource estimation. and ±200mm in z Specification of the grid Twine's professional RTK survey was implemented system used. between drill collars and used to generate a digital terrain Quality and adequacy of model for high quality topographic control. topographic control. • All survey data is recorded in MGA 2020 zone 54 and AHD. Data spacing for reporting of Ark Mines May to June 2023 Sandy Mitchell programme: Data Exploration Results. Data spacing for the northern 3 lines of drilling is 60m x spacing Whether the data spacing 120m. and and distribution is sufficient Data spacing for the southern 3 lines is 120m x 120m

distribution

to establish the degree of

continuity appropriate for

geological and grade



| Criteria  | JORC Code explanation  | Commentary  |
|---|--|---|
|   | <ul> <li>the Mineral Resource and Ore Reserve estimation procedure(s) and classifications applied.</li> <li>Whether sample compositing has been applied.</li> </ul>  | Pan concentrates were composited per drill hole.  |
| Orientation<br>of data in<br>relation to<br>geological<br>structure | <ul> <li>Whether the orientation of sampling achieves unbiased sampling of possible structures and the extent to which this is known, considering the deposit type.</li> <li>If the relationship between the drilling orientation and the orientation of key mineralised structures is considered to have introduced a sampling bias, this should be assessed and reported if material.</li> </ul> | <ul> <li>Ark Mines May to June 2023 Sandy Mitchell programme:</li> <li>Deposit type is fluvial channel placer with channels believed oriented north to north-east and meso scale structure oriented sub-horizontal arcuate. The applied vertical sampling is the optimal orientation for the deposit type.</li> <li>No bias by orientation or spatial relationships has been identified.</li> </ul>   |
| Sample<br>security  | The measures taken to<br>ensure sample security.   | <ul> <li>Ark Mines May to June 2023 Sandy Mitchell programme:</li> <li>Samples were collected after logging and transported at the end of each day to the company locked storage in Chillagoe.</li> <li>Samples were boxed in closed pumpkin crates, wrapped in plastic for shipping by courier to the laboratory in Pine Creek, NT.</li> </ul>   |
| Audits or reviews   | The results of any audits or<br>reviews of sampling<br>techniques and data.  | <ul> <li>Ark Mines May to June 2023 Sandy Mitchell programme:</li> <li>Full audit of sampling techniques and data available to date was carried out by geological consultants, Empirical Earth Science.</li> <li>EES notes that the composited concentrate samples results in assay representing diluted material with no internal separation possible.</li> <li>EES noted that the hand panning process of such fine material is prone to heavy mineral loss, with the possibility that concentrates underrepresent the total heavy mineral fraction.</li> <li>ESS noted that the pXRF technique used in initial concentrate assays is not suited to yield full REE data, but that the results can inform approximate proxy calculations for the full REE suite.</li> <li>EES noted that none of these factors apply to the representative metre samples and total digest assays, which meet best practice.</li> </ul> |