

18 April 2019 ASX Code: AGS

ALLIANCE CONFIRMS POSITIVE & ROBUST SCOPING STUDY AT WEEDNANNA GOLD PROJECT, SOUTH AUSTRALIA

Alliance Resources Ltd (ASX: AGS) is pleased to report that independent consultant Mining One Pty Ltd has completed a Scoping Study on the Company's 100% owned Weednanna Gold Project in South Australia.

CAUTIONARY STATEMENTS

The Scoping Study referred to in this announcement is a preliminary technical and economic study of the potential viability of a combined open pit and underground mine and gold processing plant constructed onsite at the Weednanna project.

The Scoping Study has been prepared to an accuracy level of ±35%. In accordance with ASX Listing Rules, the Company advises it is based on low level technical and economic assessments that are not sufficient to support the estimation of ore reserves. Further exploration and evaluation work including infill drilling and appropriate studies are required before the Company will be in a position to estimate any ore reserves or to provide any assurance of an economic development case.

The mineral resources underpinning the Scoping Study are based on 49% Indicated resources and 51% Inferred resources. There is a low level of geological confidence associated with Inferred mineral resources and there is no certainty that further exploration work will result in the determination of further mineral resources.

The Scoping Study is based on the material assumptions outlined in this announcement. These include assumptions about the availability of funding. While the Company considers all of the material assumptions to be based on reasonable grounds, there is no certainty that they will prove to be correct or that the range of outcomes indicated by the Scoping Study will be achieved.

To achieve the range of outcomes indicated in the Scoping Study, funding of in the order of \$40-\$48 million would likely be required. Potential types of funding that may be considered at the appropriate time include debt and equity financing. Debt financing may require a bankable feasibility study to be completed on the project. Investors should note that there is no certainty that the Company will be able to raise that amount of funding when needed. It is also possible that such funding may only be available on terms that may be dilutive to or otherwise affect the value of Company's existing shares.

It is also possible that Company could pursue other 'value realisation' strategies such as a sale, partial sale or joint venture of the project. If it does, this could materially reduce Company's proportionate ownership of the project.

Given the uncertainties involved, investors should not make any investment decisions based solely on the results of the Scoping Study.



HIGHLIGHTS

- ➤ Independent consultant Mining One Pty Ltd has completed a Scoping Study confirming a positive and robust gold project at Weednanna which includes the construction of a new 250,000 tpa gold processing plant and tailings storage facility (TSF)
- > Processing Plant & TSF Capital: \$36 million (approximate)
- > Open Pit pre-strip: \$8 million (approximate)
- Existing Mineral Resources 1.097 million tonnes grading 5.1 g/t gold for 181,000 oz gold (49% Indicated, 51% Inferred)
- > The gold mineralisation at Weednanna remains open along strike and at depth and there is significant potential to increase the existing mineral resources
- ➤ Given these positive outcomes, the Company has now commenced further drilling to:
 - Infill the Inferred mineral resources in order to increase the classification to Indicated mineral resources
 - Define the limits of and extend the existing gold shoots, and explore for new gold shoots within the deposit
- > The aim of this work is to develop knowledge of the deposit to a level which will support a higher level study (pre-feasibility or feasibility study); to increase the mineral resources and to commence the project approvals process. The above work program is expected to take 12 months to complete.

EXECUTIVE SUMMARY

Alliance Resources Ltd (Alliance or the Company) is pleased to report that independent consultant Mining One Pty Ltd has completed a Scoping Study on the Company's 100% owned Weednanna Gold Deposit in South Australia.

Mining One Pty Ltd has completed a Scoping Study (+/- 35% accuracy) into the potential viability of the Mineral Resources at the project to support a new 250,000 tonnes per annum (tpa) gold processing facility on site, including but not limited to:

- Open pit and underground mine designs;
- Life-of-mine schedules;
- Processing plant flow sheet design, capital and operating costs provided by BHM Process Consultants;
- Capital and operating costs for non-process infrastructure;
- Consideration of geotechnical matters relating to the proposed open pit and underground mines;
- Ground water and surface water assessments (Hydrology and Risk Consulting Pty Ltd)
- Preliminary design estimate for the tails storage facility;
- Preliminary design estimate for site non-process infrastructure;
- Accommodation using Alliance's Kimba mine camp;
- Assessment of the permitting requirements to establish a gold mining and processing operation, including a review of environmental, heritage and groundwater supply work completed by Ironclad Mining Ltd and other consultants, gap analysis and identification of critical path (AECOM Australia Pty Ltd)

The results of the Scoping Study confirm a positive and robust gold project at Weednanna which includes the construction of a new 250,000 tpa gold processing plant and tailings storage facility costing approximately \$36 million.

Managing Director Steve Johnston stated: "The Directors are delighted with the results of the Scoping Study and have determined that the outcomes provide strong encouragement for Alliance to commit to the next stage of its exploration and development program. To this end the Company advises that drilling, to extend the mineral



resource and to infill the Inferred mineral resources in order to increase the ratio of Indicated mineral resources, has already commenced."

The Scoping Study results should be read in the context of the Cautionary Statements set out above.

LOCATION

The project is located on Exploration Licence 6188, which forms part of the broader Wilcherry project, owned 100% by Alliance Craton Explorer Pty Ltd and is located 105 km WNW of Whyalla and 45 km NNE of the township of Kimba, South Australia (Figure 1).

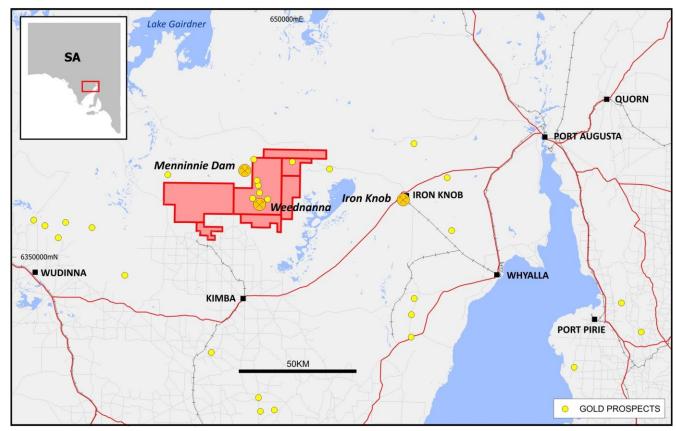


Figure 1 - Weednanna Gold Project location

SCOPING STUDY SUMMARY

Mining One Pty Ltd (Mining One) was engaged by Alliance to carry out a Scoping Study on its Weednanna Gold Deposit, producing a high-level indicative mining and processing schedule, inclusive of a high-level financial analysis.

Using the previously reported Mineral Resource Estimate (Mining One, 2018) Mining One has conducted open pit and underground mine designs and schedules to a scoping level of accuracy. The general layout of the two viable open pits, waste rock dump and underground mine is depicted in Figure 2.

The surface infrastructure has been located, where possible, outside the footprint of the former conceptual iron (magnetite) pit of previous tenement holder Ironclad Mining Ltd, to ensure the iron resource remains an option to be mined in the future. The process plant and tailing storage facility (TSF) are located outside a nominal 600m radius blast exclusion zone.



In the financial model a combined schedule has been created with the start date of the open pit development commencing in month 1, open pit ROM production commencing in month 9, process plant start-up in month 10, underground development commencing in month 16 and underground ROM production commencing in month 20. At this stage no attempt at optimising the combined schedule has been made.

The schedule and associated financial model demonstrate that the combined operation is positive.

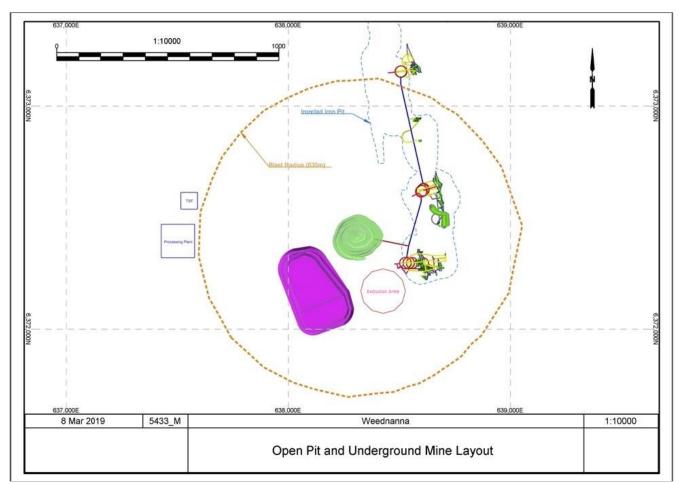


Figure 2 - General layout of the viable open pits (green), waste rock dump (purple) and underground mine

MINERAL RESOURCES

The Scoping Study is based on the maiden Mineral Resource Estimate for the project, classified in accordance with the JORC Code, as follows:

Classification	Tonnes	Grade (g/t gold)	Gold (Ounces)
Indicated	590,000	4.6	88,000
Inferred	507,000	5.7	93,000
Total	1,097,000	5.1	181,000

The reported Mineral Resource is that proportion of gold contained within \$2,000 AUD pit shells (>0.5 g/t gold) and >2.0 g/t gold underground potential.



The Mineral Resources underpinning the Scoping Study have been prepared by Mr Stuart Hutchin of Mining One Pty Ltd in accordance with the requirements of the JORC Code (2012).

Refer to the Appendix 1 for further details on the Mineral Resource estimation, including geology, mineralisation, block modelling, grade estimation, tonnes estimation, classification and reporting.

MINING FACTORS AND ASSUMPTIONS

The mineral resource at Weednanna consists of mineralised zones that can be mined by open pit and underground mining methods. Mining One has conducted conceptual mine designs for both mining methods and combined the results of both in an overall Production Target and mine schedule.

Open Pit Mine Design

The pit optimisation has been performed using modelling information for the Wilcherry Hill area, and incorporates geological, geotechnical, metallurgical and financial data. The data used has been provided by Alliance and is based on previous studies performed for the Wilcherry Hill Iron Project (Ironclad). Where no data is available, Mining One has used data from known projects with similar attributes to the Weednanna gold project to provide reasonable assumptions and benchmarks.

<u>Underground / Open Pit Interface</u>

In order to determine the best mining method for the mineralised domains, a basic Minable Shape Optimisation scenario was run to allow the open pit optimisation to determine the most cost effective way of mining certain mineralised blocks. Those mineralised blocks can theoretically be mined via surface mining methods or underground mining methods.

The underground zones generated from the Minable Shape Optimiser were used to code the block model in preparation for open pit optimisation. The following basic parameters were used for the Minable Shape Optimiser sequence:

Cut-off grade: 1.15 g/t Au
 Minimum stope width: 2.5 m
 Maximum stope length: 100 m
 Minimum waste pillar width: 8 m
 Maximum stope height: 20 m

■ Stope length: 20 m

The shapes generated were used as a guideline for blocks that could potentially be mined from underground. The above parameters were used to delineate these potential underground mining zones and do not represent individual stopes. The parameters that were ultimately used for the estimation of the underground stoping are discussed in the sub-section entitled 'Underground Mine Design'.

Block Model Preparation

The block model was prepared for Whittle optimisation by ensuring all relevant optimisation parameters were coded into the model prior to import into Whittle. These optimisation parameters are as follows:

- Mining Costs
- Processing Costs
- Material type (incorporating resource category, rock type and stope information) and



Geotechnical parameters

The geotechnical parameters were based on weathering zones which were already provided within the model.

The wall angles used for the optimisation have been based on the geotechnical analysis performed by Mining One for the WHIP in 2011. Based on the size and shape of the mineralised zones, it is expected that smaller, shallower pits will be generated from the optimisation, therefore conservative overall slope angles will be used for the optimisation. This allows for a better translation of berm / batter configurations to overall slope angles.

As such, the overall slope angle used for the entire optimisation is 39 degrees.

Two pit optimisation cases were performed to determine the most economical method of ROM extraction based on assumed costs. The assumed costs are for the underground mining method, and are based on both mining experience and costs from projects with similar mineralised zone dimensions. The intent of the optimisation cases is to ascertain the most practical and economical method of getting the best value for the project, in terms of ROM output and high project value. From the reiterations, the optimum shell for each case is selected.

Pit designs have been completed using the geotechnical parameters, with the aim of minimising the variance of ROM and waste tonnage compared to the pit optimisation results.

Due to the size of the pits and the expected mining rate, single lane access had been designed for the Weednanna pits. No mining delays are expected to occur due to the shape of the mineralised zones, the location of the ROM tonnes and the desired material delivered to ROM. If required, passing bays can be generated during the next study phase.

The optimised shells were split into individual pits for design purposes. The pits numbers assigned to the optimised shells are presented in Figure 3.

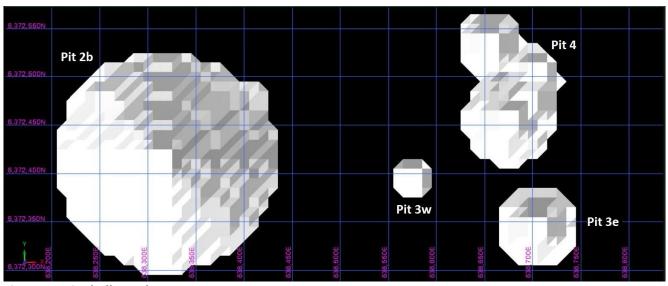


Figure 3 - Pit Shell Numbers

At this stage, Pit 3e and Pit 3w shown in Figure 3 were not included in the scheduling process.



Waste Rock Dump

A single waste rock dump has been proposed to the southwest of the largest pit (2b). The chosen location makes allowances for potential iron pit project expansion in the future. The waste rock dump has a capacity of 1.34 Mm³, which meets the volume requirements for the gold project assuming a 30% swell factor. The proposed waste rock dump is presented in Figure 2, coloured purple.

It is assumed that there is potentially acid forming (PAF) rock present in the waste material, due to the presence of sulphides. However, given the current level of study, the exact volume is unknown and therefor it is assumed that the PAF material will be encapsulated in non-acid forming material within the waste dump. Further studies will be required to ascertain if there is PAF material in the waste rock, and if so, the quantity present.

Underground Mine Design

Given the complexity and scale of the resource, producing detailed individual stope designs would be a significant engineering task and not warranted at this point in time. A viable alternative is to use an automated stope design process. The current industry standard tool for this purpose is Datamine's Mineable Shape Optimiser (MSO). MSO allows the user to specify the minimum height and length of the stope in a set orientation. The program then takes 'slices' in the third dimension. The grade of each slice is estimated from the block model, which, in turn, is evaluated against the cut-off grade. Slices that are above the cut-off grade are kept, and below rejected. The slices above the cut-off grade are then joined to form a 'first pass' stope shape that is consistent with criteria set by the user.

During the MSO scenario run phase, runs were conducted at 10 m, 15 m and 30 m stope heights.

The run at 30 m high stopes determined that substantial material was missed. The 15 m high stopes, floor to floor was chosen over the 10 m high floor-to-floor scenario as this reduced the amount of development compared to the 10 m high scenario.

Datamine's MSO was used for a first pass estimation of minable shapes, these shapes were reviewed and stope shape anomalies were eliminated. The stope shapes produced, during the MSO underground shape optimisation phase, are generally used as indicators of mining potential and detailed stope designs are necessary.

MSO runs at 2.5 g/t, 3.0 g/t and 4.0 g/t Au cut-off were conducted to get an understanding of the likely size of the underground Production Target. A preliminary high level financial analysis was also conducted to identify the scenario to take forward in the conceptual design phase. Based on the outputs, a cut-off grade of 3.0 g/t gold was selected.

A high level conceptual design has been completed for the underground production at Weednanna. The portal for the underground workings has been located in the wall of the Pit (2b) at an appropriate location off the pit ramp as shown in Figure 4.

In the future when additional resource drilling has been undertaken and the mineral resource has been better defined, the sequencing of underground and surface mining can be optimised.

Production drives have been designed with a cross section of 4 m by 4 m and all other development at 5 m by 5 m. Ramps have been designed at a 1:7 gradient.

The stopes created in the MSO run with a 3 g/t cut-off have been used in the mine design and are depicted in green in Figure 4.



At this stage the delineation of the stopes would be amenable to uphole or downhole benching subject to whether they have a top level as well as a bottom level.

A combination of rockfill and cemented rockfill may be used to backfill stope voids. There is also a possibility of placing dry stacked tailings underground. No attempt has been made to quantify the volumes required at this stage as it will be highly depended on local ground conditions and the detailed mining schedule.

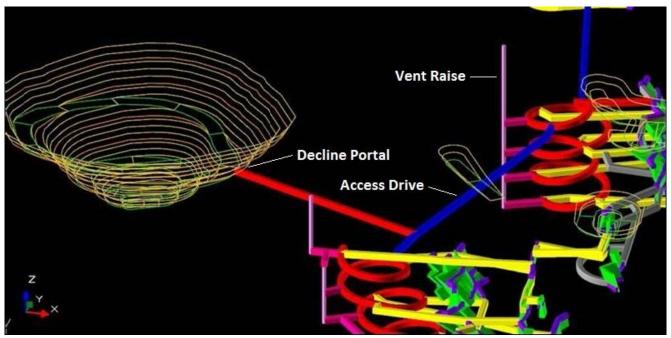


Figure 4 – Underground Portal Location

Fresh air will enter the mine via the main decline and will be exhausted through vent raises mined adjacent to the three main underground mining areas. Refer Figure 4.

Based on the MSO parameters as discussed earlier, typical stopes are:

- 15 m in height
- 10 m along strike
- Average stope width of 3.74 m
- Average stope size of 2000 t

Should the mineral resource increase with further resource drilling an additional ramp from the surface to access the northern end of the underground may be justified, however with the current Production Target, an additional ramp connection from the surface is not justified. This could potentially allow access to higher grade material earlier in the mine life. These additional mine designs would be conducted after the mineral resource model is updated.

METALLURGICAL FACTORS, PROCESSING METHOD AND ASSUMPTIONS

BHM Process Consultants (BHM) undertook scoping study metallurgical test work (BHM Process Consultants, Scoping Study Test Work Report, Weednanna Gold Prospect, Document 1019-R-002, September 2018) and the development of a scoping study for the process design and associated costings for Alliance (BHM Process



Consultants, Wilcherry Gold Project – Process Scoping Study Report, Document 1019-R-001, October 2018). The brief to BHM was to develop a scoping level (±35% accuracy) process design for a 250,000 tpa gold processing facility and associated costings with the aim of maximising metallurgical recovery from the known gold lodes and to maintain flexibility for future growth in mineral resources.

A series of metallurgical testwork programs have been undertaken at Weednanna, including by Acacia Resources Ltd in 1999, Trafford Resources Ltd in 2011 and Alliance Resources Ltd in 2017 and 2018. This work culminated in BHM indicates gold recoveries ranging from 89.4% to 96.0%. From this work, BHM estimated an average metallurgical recovery of 92.9% for the Weednanna gold mineralisation using conventional CIL processing.

The processing plant flow sheet design includes conventional two stage crushing, grinding, leaching, adsorption, elution and electrowinning processes with tailings stored in a tailings management facility. A gravity gold recovery circuit has been incorporated into the design. At a later date, depending of the results of further testwork, the gravity circuit may be replaced by a flash flotation system. An INCO cyanide destruct system has been included at this stage to ensure that all capital and operating costs are realised should such a system be required. Refer to Figure 5.

Power estimates are built into the operating costs and are based on leased diesel generated power.

BHM estimated a processing plant capital costing approximately \$34 million.

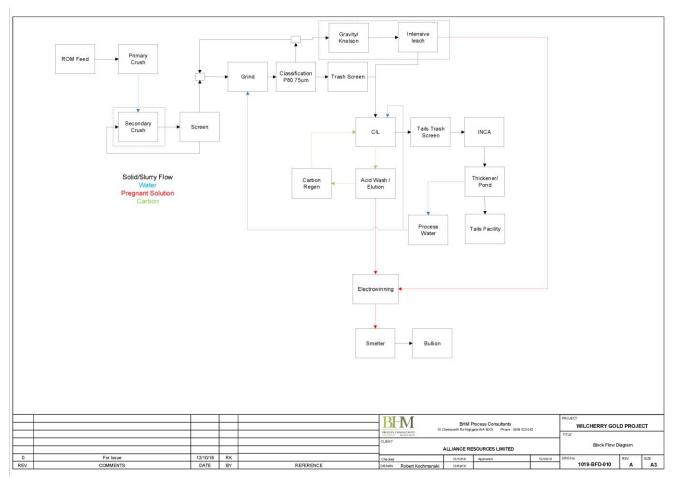


Figure 5 - Processing plant flow sheet design



TAILINGS MANAGEMENT

An above ground tailings storage facility (TSF) is adopted for this study forming a "Turkeys nest" type structure and assuming an average annual tailings production rate of 250,000 tonnes.

Given the gently sloping terrain this type of storage is considered technically feasible.

The site of the TSF is assumed to be within one kilometre of the plant to minimise tailings delivery and return water pumping costs.

The TSF would be approximately 400 m by 400 m in area including embankments and have an average height of about 8 m to 9 m to accommodate the total mine production.

It is assumed that there will be sufficient overburden to form the majority of the TSF embankments for the starter and subsequent lifts.

CAPITAL COSTS

Estimated Capital Costs

Description	Cost (\$M)	Cost (\$M)	Cost (\$M)
	Est. Low	Est. High	Est. Mid
Processing Plant ¹	30.7	37.5	34.1
Tailings Storage Facility (TSF)	1.6	2.0	1.8
Open Pit Pre-Strip ²	6.8	8.4	7.6
Total Capital (Pre-Production)	39.1	47.9	43.5
TSF Closure	0.8	1.0	0.9
Total Capital Costs	39.9	48.9	44.4

^{1.} Source: BHM Process Consultants.

NEXT STEPS (12 MONTHS)

Given the positive outcomes of the Weednanna Scoping Study, the Company has now commenced further drilling to:

- 1. Infill the Inferred mineral resources in order to increase the classification to Indicated mineral resources, and
- 2. Define the limits of and extend the existing gold shoots, and explore for new gold shoots within the deposit.

The aim of this work is to develop knowledge of the deposit to a level which will support a higher level study (pre-feasibility or feasibility study); to increase the mineral resources and to commence the project approvals process. The above work program is expected to take 12 months to complete.

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^{2.} Open Pit Pre-Strip cost estimate by Mining One.



FORWARD-LOOKING STATEMENTS

This announcement includes certain forward looking statements, including, without limitation, those concerning economic outlook for the mining industry, expectations regarding gold prices, exchange rates, production rates and costs and other operating results, growth prospects and the outlook for the Company's operations contain or comprise certain forward looking statements that involve various risks and uncertainties. Although the Company believes that the expectations reflected in such forward looking statements are reasonable at the date of the announcement, no assurances can be given that such statements will prove to have been correct.

To the maximum extent permitted by law, none of Alliance's directors, officers, employees, advisors or agents, accepts any liability, including, without limitation, any liability arising out of fault or negligence, for any loss or damage arising from the use of the information contained in this document nor is any obligation assumed to update such information. In particular, no representation or warranty, express or implied, is provided as to its accuracy, completeness or currency of the information contained in this document. To the maximum extent permitted by law and the ASX Listing Rules, the Company accepts no obligation to correct or update the information or statements contained therein.

REFERENCES

Hutchin, S., *JORC Resource Estimation of the Weednanna Deposit for Alliance Craton Explorer Pty Ltd*, Mining One Pty Ltd, 4/09/2018.

BHM Process Consultants, Wilcherry Gold Project – Process Scoping Study Report, Document 1019-R-001, October 2018.

BHM Process Consultants, *Scoping Study Test Work Report, Weednanna Gold Prospect*, Document 1019-R-002, September 2018.



Appendix 1

Mineral Resource Estimate, 6 September 2018



6 September 2018 ASX Code: AGS

High-Grade Maiden Mineral Resource 181,000 oz @ 5.1 g/t gold Weednanna Deposit

Mineral Resource open at depth / down plunge

Highlights

➤ Maiden Mineral Resource Estimate of 1.097 Mt @ 5.1 g/t gold for 181,000 oz gold confirms Weednanna as a quality gold deposit with outstanding economic potential

Classification	Tonnes	Grade (g/t gold)	Gold (Ounces)
Indicated	590,000	4.6	88,000
Inferred	507,000	5.7	93,000
Total	1,097,000	5.1	181,000

- ➤ The reported Mineral Resource is that proportion of gold contained within \$2,000 AUD pit shells (>0.5 g/t gold) and >2.0 g/t gold underground potential
- Significant potential to increase the size of the Mineral Resource with further drilling as all 13 modelled gold shoots are open at in at least one direction
- ➤ 83% of Mineral Resource occurs within 120 metres of surface (1,253 ounces per vertical metre) and is readily accessible using open pit or underground mining techniques
- Potential exists for new gold shoots not included in current Mineral Resource, e.g. previously announced major mineralised quartz vein
- Maiden mineral resource delivered 18 months after first drilling by the joint venture with a low discovery cost equivalent to \$7.90 per ounce gold

Alliance Resources Ltd (Alliance) is pleased to announce a Maiden Mineral Resource Estimate for the Weednanna Gold Deposit, part of the Wilcherry Project Joint Venture between Alliance (75.01%) and Tyranna Resources Ltd (ASX: TYX) (24.99%), located 40 km NNE of the township of Kimba, South Australia.

Alliance Managing Director Steve Johnston said "the delivery of a maiden Mineral Resource is a significant milestone for the Company and confirms Weednanna as a quality gold deposit with outstanding economic potential".

"This is the first step towards establishing the Wilcherry Project area as an emerging gold-producing district in South Australia."



Mining One Pty Limited has been engaged by Alliance to undertake the following scope of works:

- 1. Review the geology and mineralisation interpretations completed by the Alliance technical team;
- 2. Complete a site visit to review site protocols, discuss technical aspects with site team and JORC requirements;
- 3. Review the technical dataset that will support the JORC 2012 resource, including drilling and sampling QAQC, density measurements and assaying methodologies;
- 4. Complete a mineral resource estimate utilising the supplied geological interpretation and all relevant drilling and sampling data;
- 5. Compile a resource estimation report and sign off as per JORC 2012 guidelines; and
- 6. Run open pit optimisations on the Mineral Resource and derive underground potential above an appropriate cut-off grade.

The global resource at various cut-off grades are shown in Table 1.

Cut Off Au (nnm)		Indicated	-		Inferred	-		Total	
Cut-Off Au (ppm)	Tonnes	Au ppm	Au oz	Tonnes	Au ppm	Au oz	Tonnes	Au ppm	Au oz
>0.5	1,142,657	2.81	103,140	1,669,350	2.38	127,891	2,812,007	2.56	231,031
>0.6	1,001,146	3.13	100,594	1,423,207	2.70	123,389	2,424,353	2.87	223,983
>0.7	877,569	3.47	97,942	1,240,324	3.00	119,646	2,117,893	3.20	217,588
>0.8	746,675	3.95	94,838	1,082,045	3.33	115,955	1,828,720	3.59	210,793
>0.9	640,719	4.47	91,998	940,323	3.71	112,170	1,581,042	4.02	204,167
>1.0	576,173	4.86	90,017	835,706	4.05	108,840	1,411,879	4.38	198,857
>2.0	319,340	7.68	78,841	357,815	7.66	88,080	677,155	7.67	166,921

Table 1. Weednanna Global Resource above selected cut-off grades

Approximately 45% of the Mineral Resource >0.5 g/t Au has been classified as Indicated and 55% classified as Inferred. The Indicated classification corresponds with areas of higher drilling density and the Inferred classification with areas of lower drilling density. Therefore, the Inferred Mineral Resource reflects both modelled gold shoots with limited drilling and a decrease in the density of drilling with depth.

The dimensions of the Mineral Resource area are 1,100m (north-south), 500m (east-west) and from surface to a maximum depth of 200m. The bulk of the Mineral Resource (83%) occurs within 120m of surface where there is a higher drilling density, representing a gold endowment of 1,253 ounces per vertical metre (OPVM). The overall gold endowment is 900 OPVM which reflects the abovementioned lower density of drilling with depth.

All gold shoots contributing to the Mineral Resource are open either at depth, or down plunge.

In addition, there are zones within the top 100m of the Mineral Resource area that lack drilling and which have potential for the discovery of new gold shoots based on historical drilling.

Extensional drilling and drilling at depth is planned to identify additional gold mineralisation and infill drilling is planned to upgrade the Inferred Mineral Resource to the Indicated category.

Open pit optimisation studies were completed on the Mineral Resource using Whittle software, with mining and processing cost assumptions provided by Mining One (Table 2). These were run at Australian dollar gold prices ranging between \$1,200 and \$2,500. For the purpose of reporting resources the \$2,000 AUD gold price case was selected as appropriate given the August 2018 gold price of approximately \$1,600 AUD (Table 3).



Parameter	Metric
Mining cost	\$4.50/t
Processing Cost	\$30/t
Mining Dilution	10%
Mining Recovery	90%
Processing Recovery	90%
State Royalty	3.5%
Average Pit Wall Angle	40°
Gold Price (\$AUD)	\$1,200 – \$2,500 (\$2,000 selected)

Table 2. Pit Optimisation Assumptions

The underground mining potential was derived by the amount of Mineral Resource below pit shells and above a cut-off grade of 2.0 g/t gold (Table 3). The cut-off grade was defined using underground mining and processing costs based on Mining One's experience. In future, as the underground mining costs are better defined, underground optimisations will be run on the Mineral Resource which will model development and stope design.

Classification	Tonnes	Grade (g/t gold)	Gold (Ounces)			
Above Pit Shells (\$2,000 AUD) >0.5 g/t Au						
Indicated	488,000	3.8	59,000			
Inferred	209,000	2.8	19,000			
Sub-Total	697,000	3.5	78,000			
Below Pit Shells (\$2,000 AUD) >2	2.0 g/t Au – Underground P	otential				
Indicated	102,000	8.8	29,000			
Inferred	298,000	7.8	74,000			
Sub-Total	400,000	8.0	103,000			
Total – Open Pit & Underground						
Indicated	590,000	4.6	88,000			
Inferred	507,000	5.7	93,000			
Total	1,097,000	5.1	181,000			

Table 3. Weednanna Mineral Resource contained within pit shells using a gold price A\$2,000/oz & >0.5 g/t Au plus underground potential above a cut-off grade of 2.0 g/t gold

The results of the pit optimisation studies and assessment of the underground potential of the Weednanna Mineral Resource show that a majority of the global resource has been constrained, indicating a robust deposit with outstanding economic potential.



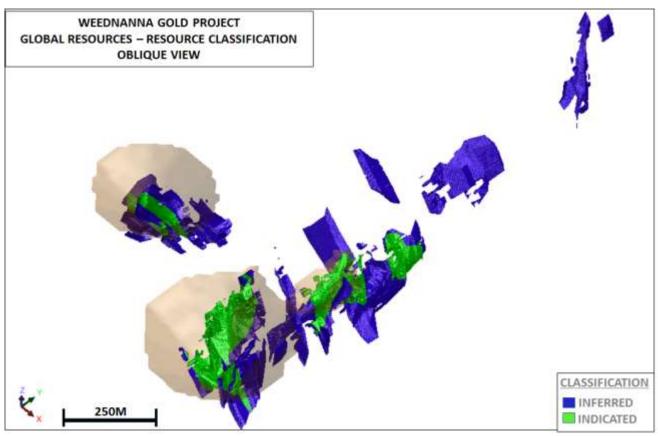


Figure 1. Mineral Resource block model >0.5 g/t Au showing Indicated and Inferred classifications

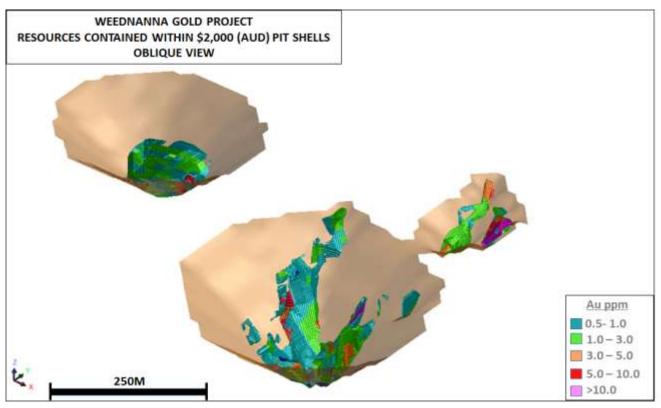


Figure 2. Mineral Resource Blocks (Au ppm) within \$2000 AUD Pit Shells - Oblique View



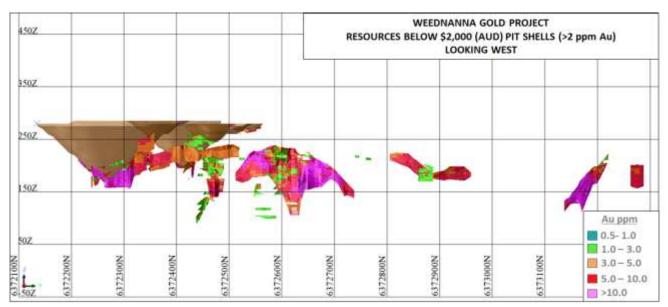


Figure 3. Mineral Resource Blocks (Au ppm) below \$2000 AUD Pit Shell - Looking West

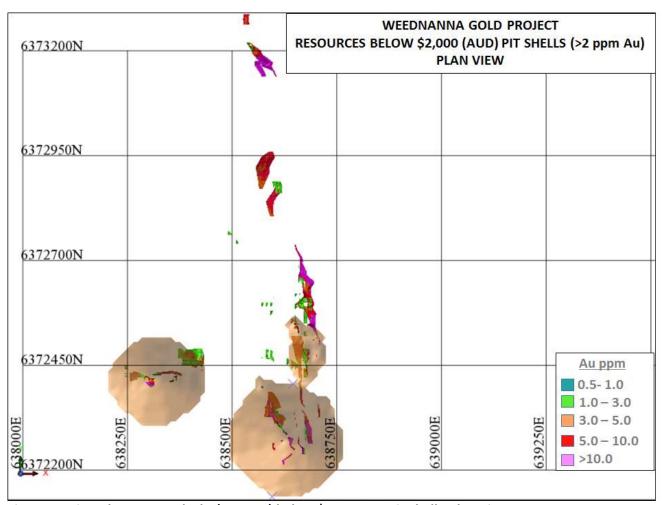


Figure 4. Mineral Resource Blocks (Au ppm) below \$2000 AUD Pit Shell - Plan View



Weednanna Gold Deposit

The Weednanna Gold Deposit is located 105 km WNW of Whyalla and 40 km NNE of the township of Kimba, South Australia (Figure 5).

The Project area is accessible from Kimba via a combination of sealed and unsealed all weather roads to Wilcherry Hill, then 4 km of pastoral station tracks to Weednanna.

Extensive environmental studies were previously completed for the former Wilcherry Hill Iron Project (IronClad Mining) between 2008 and 2011, including but not limited to, flora & fauna, hydrological and heritage studies. These will provide a valuable resource for the purpose of future mining and processing studies and for the statutory approvals process.

Between 1997 and present, 147 RAB holes, 23 aircore holes, 442 RC holes, and 41 diamond holes have been drilled at the Weednanna Prospect to test for economic concentrations of gold and iron ore.

During 2017 and 2018 Alliance has systematically completed re-logging of all available RC chips and diamond core from Weednanna to provide detailed data for geological interpretation and 3D modelling. Where drill chips or diamond core were not available for re-logging, historic geological logging sheets were re-digitised to ensure the capture of all available geological data.

In total, 256 RC holes for 20,889 metres and 40 diamond holes for 4,779.6 metres were re-logged in addition to the 92 RC holes for 14,341 metres drilled by Alliance during 2017-18.

Cross-sectional interpretation was completed on 25 metre spaced traverses along the 1,325 metre strike length of the prospect.

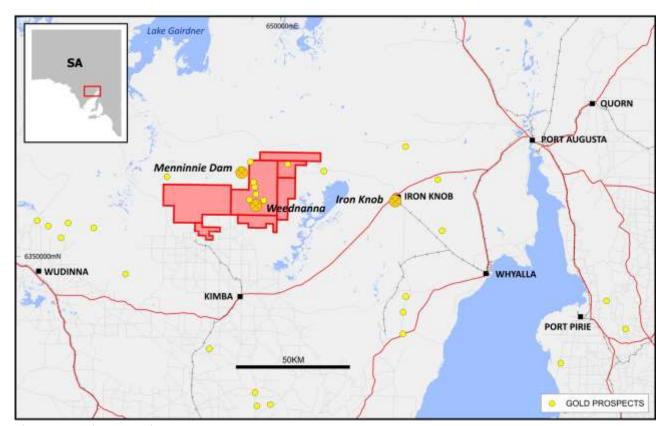


Figure 5. Project Location



Geology

In general, the Weednanna Prospect is characterised by a north striking and moderate to steep east-dipping unit of Paleo-Proterozoic Hutchinson Group sediments, consisting of marl and dolomite with lesser sandstone and minor basalt, which have been metamorphosed under upper-amphibolite facies conditions and altered to produce interleaving calc-silicate and magnetite skarn with lesser gneiss and minor amphibolite.

This altered meta-sedimentary package is bounded to the east and west by Archaean Sleaford Complex granite and gneiss. The Archaean rocks appear to truncate the meta-sediments at depth at the northern and southern ends of the prospect, with the meta-sediments extending below current drilling in the central area of the prospect.

A keel of north-striking weathered granite of uncertain age occurs near-surface within the Hutchinson Group sediments along most of the prospect area. Pink potassium feldspar-rich granites, potentially of the Hiltaba Granite suite, intrude the Sleaford Complex on the eastern side of the prospect area and minor later stage granites cut the meta-sedimentary package.

Gold Mineralisation

Gold mineralisation occurs within both the Archaean Sleaford Complex granite and gneiss and Paleo-Proterozoic Hutchinson Group meta-sediments and is associated with the intrusion of Hiltaba Granites and skarn alteration.

Gold was deposited in favourable structural and lithological areas during both the peak metamorphic event and as the host rocks have cooled.

Due to the high regional metamorphic temperature during gold emplacement, shoots are relatively discrete and high-grade.

Thirteen gold shoots were identified during the 3D modelling process, including Shoots 1 to 4 that have been the focus of Alliance's drilling activities during 2017-18 (Figure 6).

These shoots are interpreted to be open in at least one direction and have the potential to increase in size with further drilling.

Potential exists for new gold shoots along strike and at depth, e.g. a major quartz vein up to 20m thick has been identified in the immediate hangingwall to gold mineralisation at Shoot 1, which is mineralised as follows: 48m @ 2.0 g/t Au from 54m in 00WDRC072, including 7m @ 5.4 g/t Au from 69m and 2m @ 16.0 g/t Au from 98m.

This quartz vein mineralisation does <u>not</u> form part of the Mineral Resource Estimate and further drilling is warranted to test for extensions to these gold bearing zones within this structure.

Refer to Alliance ASX announcement dated 16 July 2018.

Drilling, Sampling and Assaying

Details of the drilling, sampling and assaying techniques are provided in the JORC Code (2012 Edition) Tables (Appendix 1).



Geological and 3D Modelling

Strings were created on regular sections throughout the deposit to enable creation of the 3D domain shapes to constrain the geology and mineralisation. A combination of geology, drill assays and general confidence level in continuity were used as the basis for the domain boundary.

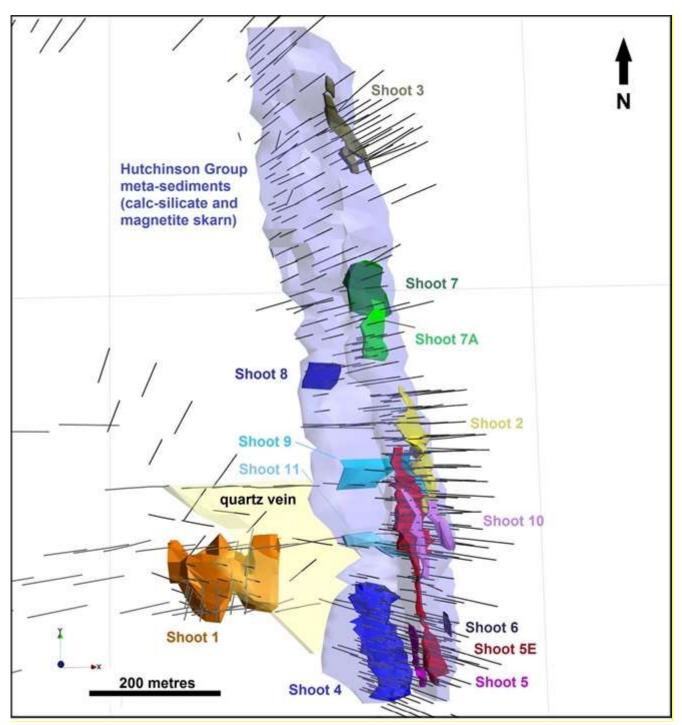


Figure 6. Weednanna 3D Model showing gold mineralised shoots and calc-silicate and magnetite skarn

Interpretations for geology, base of transported cover, base of saprolite, base of saprock and gold mineralisation (gold shoots) were undertaken in cross-section by Alliance personnel using all available data including, but not limited to, lithology, mineralisation & oxidation state from geological logs and assay data.



The DXF files of the interpretations were imported into Micromine and 3D modelled using the Wireframing module.

The 3D models for the gold shoots were intersected with the surfaces for saprolite and saprock to create separate saprolite, saprock and fresh rock domains for each gold shoot. The resulting component wireframes were validated and checked against the parent gold shoot models.

The gold shoots were interpreted using a 0.2 g/t gold lower cut-off grade based on a statistical analysis which indicated an anomalous grade population at that threshold.

Intersections within gold shoots were permitted to have a maximum of two metres of internal waste.

Separate block models were produced for each shoot or sub-shoot, using only the assays tagged as belonging to that shoot or sub-shoot.

Grade Estimation

The resource block model was constructed using Surpac software after importing the DXF files of the interpreted gold shoots. A minimum domain width of 2m was used, corresponding to the minimum practical mining width within an underground mining scenario.

The model parent block size was 10m(X), 10m(Y) 5m(Z) and chosen based on a factor of the drill spacing and overall potential open pit and underground mining methods for the deposit. Sub-blocking was also used to ensure appropriate block definition on the boundaries of the modelled domains and was 0.312m(X), 0.312m(Y) and 0.156m(Z).

Duplicate analysis of drilling samples, preliminary metallurgical testing, and thin section analysis has demonstrated that gold at the Weednanna deposit is fine grained and reasonably homogenous.

Given the fine nature of the gold particles it was appropriate to restrict the search influence of high grade outliers instead of applying a top cut. An analysis was completed within each high grade shoot to determine the high grade outlier threshold. These thresholds were then applied to each domain to limit the influence of grades above this during the estimation process.

A composite file was created using a composite length of 1m. The median sample length within the assay dataset is also 1m.

Valid variograms were not possible for the majority of the domains.

The assessment therefore directed the estimation process to use inverse distance squared instead of ordinary kriging to estimate Au ppm into the block model. The domain boundaries for the mineralised zone were honored by the estimate as a hard boundary; that is no composite data from outside of each individual domain was used to inform the grade estimation of blocks within the model.

The estimation process was validated by comparing global block grades with the average composite grades, visual checks comparing block grades with raw assay data, volume checks of the ore domain wireframe vs the block model volume.

The validation steps taken indicate that the block estimates are a realistic representation of the source assay data and that the block model volumes are valid in comparison to the modelled interpretation.



Tonnes Estimation

Weathering surfaces supplied by Alliance to represent the base of the cover sequence, base of saprolite and base of saprock were coded into the resource block model.

Average bulk densities were assigned to each geological and gold domain, estimated from the Weednanna bulk density database that consists of 1,123 specific gravity measurements collected from ore and waste rock types using a combination of the Archimedes method, that is (Dry Weight / (Dry Weight – Wet Weight), waxed and non-waxed, pycnometer and downhole geophysical methods. Density values were coded into the block model based on domain and oxidation state types.

Classification

The Mineral Resource has been classified into Indicated and Inferred categories in accordance with the *Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves* (the 'JORC Code 2012 Edition'). The classifications were determined based on drill hole spacing, geological confidence and grade continuity.

Reporting

The Mineral Resource reported by Alliance is that proportion of gold contained within \$2,000 AUD pit shells (>0.5 g/t gold) and >2.0 g/t gold underground potential. This satisfies the "reasonable prospect of eventual economic extraction criteria" in accordance with the JORC Code.

For further information on Alliance Resources Ltd please visit the Company's website at www.allianceresources.com.au or contact:

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Competent Persons Statements

The information in this report that relates to the Mineral Resource Estimate is based on information compiled by Mr Stuart Hutchin. Mr Hutchin is a Member of the Australian Institute of Geoscientists and is a full-time employee of Mining One Pty Limited. Mr Hutchin has sufficient experience which is relevant to the style of mineralisation and type of deposit under consideration and to the activity which he is undertaking to qualify as a Competent Person as defined in the 2012 Edition of the 'Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves'. Mr Hutchin consents to the inclusion in the report of the matters based on their information in the form and context in which it appears.

The information in this report that relates to the Exploration Results is based on information compiled by Mr Anthony Gray and Mr Stephen Johnston. Mr Gray is a Member of the Australian Institute of Geoscientists and is a part-time contractor to Alliance Resources Ltd. Mr Johnston is a Member of the Australasian Institute of Mining and Metallurgy and is a full-time employee of Alliance Resources Ltd. Mr Gray and Mr Johnston have sufficient experience which is relevant to the style of mineralisation and type of deposit under consideration and to the activity which they are undertaking to qualify as Competent Persons as defined in the 2012 Edition of the 'Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves'. Mr Gray and Mr Johnston consent to the inclusion in the report of the matters based on their information in the form and context in which it appears.



Appendix 1 Weednanna Deposit – JORC 2012 Tables



	Section 1 – Sampling Technic	ques and Data
Criteria	JORC Code explanation	Commentary
	Nature and quality of sampling (eg. cut channels, random chips, or specific specialised industry standard measurement tools appropriate to the minerals under investigation, such as down hole gamma sondes, or handheld XRF instruments, etc.). These examples should not be taken as limiting the broad meaning of sampling.	Reverse circulation (RC) and diamond drilling programs have been completed at Weednanna since 1997. Weednanna drill hole naming convention is: ddWDttnnn where dd = last two digits of the year, tt = Drilling Method, and nnn = hole number. Drilling Method codes are: DH = diamond hole, RC = RC hole, GC = iron ore grade control RC hole. Sample type for RC holes is drill cuttings. Sample type for diamond holes is NQ to PQ sized drill core.
Sampling techniques	Include reference to measures taken to ensure sample representivity and the appropriate calibration of any measurement tools or systems used.	Industry standard practice has been applied on site to ensure sample representivity. The laboratory has applied appropriate QA-QC to sample preparation and appropriate calibration to analytical instruments.
	Aspects of the determination of mineralisation that are Material to the Public Report. In cases where 'industry standard' work has been done this would be relatively simple (eg. 'reverse circulation drilling was used to obtain 1m samples from which 3kg was pulverised to produce a 30g charge for fire assay'	RC drilling was used to obtain 1m samples from which approximately 3kg was pulverised to produce a 40g or 50g charge (depending on laboratory) for fire assay. Diamond core was cut using fillet, 1/16, 1/8, 1/4, 1/2, or hole core as appropriate to obtain 0.1 to 3.8m samples (average ~1m) from which ~3kg was pulverised to produce a 40g or 50g charge (depending on laboratory) for fire assay.
Drilling techniques	Drill type (eg. core, reverse circulation, open-hole hammer, rotary air blast, auger, Bangka, sonic, etc.) and details (eg. core diameter, triple or standard tube, depth of diamond tails, face-sampling bit or other type, whether core is oriented and if so, by what method, etc.).	Reverse circulation drilling since 1997 was completed using face sampling percussion hammers with either 4", 4 ½" and 5¾ " bits. All RC drilling completed since January 2017 uses a 5¾ " sized bits. Diamond drilling was completed using NQ to PQ sized core.
Drill sample recovery	Method recording and assessing core and chip sample recoveries and results assessed.	Sample recovery and quality was logged for 2017 and 2018 RC holes. Sample recovery and quality is recorded for some RC holes drilled between 1997 and 2017. Lost core in diamond holes is recorded during geological logging.
	Measures taken to maximise sample recovery and ensure representative nature of the samples.	Ground conditions at Weednanna for drilling is generally good. Drilling is undertaken using auxiliary compressors and boosters to keep the hole dry and maximise sample lift. Diamond holes may be drilled using RC pre-collars or triple tube to ensure good sample recovery of poorly or semi-consolidated rock.
	Whether a relationship exists between sample recovery and grade and whether sample bias may have occurred due to preferential loss/gain of fine/coarse material.	There is no observable relationship between sample recovery and grade. Metallurgical test work indicates that there is unlikely to be a sample bias based on preferential loss/gain of fine/coarse material as the gold is fine-grained and well distributed across all size fractions.
Logging	Whether core and chip samples have been geologically and geotechnically logged to a level of detail to support appropriate Mineral Resource estimation, mining studies and metallurgical studies.	During 2017 and 2018 Alliance has systematically completed re- logging of all available RC chips and diamond core to provide detailed data for geological interpretation and 3D modelling. Where drill chips or diamond core were not available for re- logging historic geological logging sheets were re-digitised to ensure the capture of all available geological data.
	Whether logging is qualitative or quantitative in nature. Core (or costean, channel, etc.) photography.	RC and diamond core logging is both qualitative and quantitative in nature depending on the feature being logged and includes downhole depth, colour, oxidation state, lithology texture, mineralogy, mineralisation, alteration and structure.
	The total length and percentage of the relevant intersections logged.	All holes were logged from start to finish.
Sub-sampling techniques and sample preparation	If core, whether cut or sawn and whether quarter, half or all core taken.	Diamond core was cut with a diamond saw to produce 1/16, 1/8, 1/4, 1/2 and whole core samples as appropriate for the core size and length sampled to obtain ~3kg for analysis. Half core sampling is the preferred technique over ~1m intervals for NQ and HQ sized core.
	If non-core, whether riffled, tube sampled, rotary split, etc. and whether sampled wet or dry.	One metre RC samples were split (from 2017 using a cone splitter) on the drilling rig to produce ~3kg sub-samples for submission to an analytical laboratory. The majority of samples were logged as dry.
	For all sample types, the nature, quality and appropriateness of the sample preparation technique.	The sample preparation techniques described above are appropriate to provide representative samples to a laboratory



	Section 1 – Sampling Technic	ques una buta		
Criteria	JORC Code explanation	Commentary		
		for drying, crushing, pulverising, and sub-sampling for gold analysis using the fire assay technique.		
	Quality control procedures adopted for all sub-sampling stages to maximize representivity of samples.	Company submitted standards, blanks, and duplicates were inserted for the 2006 - 2012 drilling programs. For the 2017 and 2018 drilling programs 6% of analysed samples were in the form of Company submitted standards, blanks, or duplicates.		
	Measures taken to ensure that the sampling is representative of the in situ material collected, including for instance results for field duplicate/second-half sampling.	The sampling measures described above ensured the sampling was representative of the in-situ material.		
	Whether sample sizes are appropriate to the grain size of the material being sampled.	The samples sizes are considered to be appropriate to the grain size of the material being sampled.		
Quality of assay data and laboratory tests	The nature, quality and appropriateness of the assaying and laboratory procedures used and whether the technique is considered partial or total.	The analytical laboratory used for the 1997 drilling program is uncertain, but thought to be AMDEL at Thebarton, SA. AMDEL was used for all other historical drilling programs to 2017. Alliance has used ALS in Pooraka, SA for all sample preparation and ALS in Perth, WA for all gold analysis since January 2017. Sample preparation of historic iron ore pulps later used for gold re-assay by Tyranna at AMDEL and Alliance at ALS were prepared by SGS laboratory in Perth, WA. Sample preparation at AMDEL and ALS consisted of drying, crushing and pulverising <3kg samples to 85-90% passing - 75µm. Gold analysis was completed using the fire assay technique wit AAS finish. Most analyses used a 40g charge (AMDEL) or 50g charge (ALS), however some historic iron ore sample pulps were analysed using a 30g charge due to sample size. While the use of a larger charge is preferred metallurgical test work suggests that this is unlikely to have a significant effect or assay results as the gold is fine grained and relatively homogeneous. Fire assay is considered to be a total digestion technique for		
	For geophysical tools, spectrometers, handheld XRF instruments, etc., the parameters used in determining the analysis including instrument make and model, reading times, calibration factors applied and their deviation, etc.	Not applicable.		
	Nature of quality control procedures adopted (eg. standards, blanks, duplicates, external laboratory checks) and whether acceptable levels of accuracy (ie. lack of bias) and precision have been established.	At AMDEL standard QC procedures include routine analysis of blanks, standards, and duplicate samples with each batch and re-assay of anomalous results. At ALS each fire (usually 84 pots) contains one blank and a minimum of two standards and three replicates to monitor accuracy and precision of results from the individual fire. During 2010 Tyranna completed repeat analysis at AMDEL on 1,195 sample pulps from 2007, 2010 and 2012 drilling programs and during 2017 Alliance completed repeat analysis at ALS on 199 (~3%) of RC sample pulps from the 1997 and 1998 drilling programs. Both programs of repeat analyses confirmed the accuracy and precision in the original results.		
	The verification of significant intersections by either independent	Alternative Company geologists have verified the significant		
Manificant - C	or alternative company personnel. The use of twinned holes.	results that are tabled in this report. Not applicable.		
Verification of sampling and assaying	Documentation of primary data, data entry procedures, data verification, data storage (physical and electronic) protocols.	Each sample bag is labelled with a unique sample number assigned at the point of sampling in the field. Sample numbers are used to match analyses from the laboratory to the in-house database containing down hole drill hole data.		
	Discuss any adjustment to assay data.	No assay data has been adjusted.		
Location of data points	Accuracy and quality of surveys used to locate drill holes (collar and down-hole surveys), trenches, mine workings and other location used in Mineral Resource estimation.	All holes drilled since January 2006 have been surveyed by registered surveyors using a DGPS. Expected horizontal and vertical accuracy is +/- 25cm. The survey method of holes drilled prior to 2006 is unknown, however in 2007 the collar location of 19 holes drilled between 1997 and 1999 were located and surveyed by a registered surveyor. These holes returned an average error between the		



	Section 1 – Sampling Techniques and Data				
Criteria	JORC Code explanation	Commentary			
		original and surveyed data of less than 1m in the northing and easting supporting the accuracy of the 1997-1999 collar locations. The elevation of historic drill hole collars whose survey methor is uncertain was determined by a registered surveyor in 2017. All holes drilled between 1997 and 2000 and RC holes 06WDRC001-007 and 07WDRC001-008 were down hole surveyed using a single shot camera. Holes 06WDDH001-002, 06WDRC008-009 & 021, 07WDDH002 and all holes drilled during 2008, 2010, 2017 and 2018 have been accurately down hole surveyed using a gyroscope. Holes 06WDRC010-019 & 022-027, 07WDDH001, and all holes drilled during 2002, 2009, and 2012 were not down hole surveyed. The holes drilled during 2002 will not contribute to a Mineral Resource Estimate. The holes drilled during 2009 and 2012 are relatively short, or intersect gold at a relatively shallow depth and shouldn't have a significant impact on the spatial accuracy			
		of a Mineral Resource Estimate.			
	Specification of the grid system used. Quality and adequacy of topographic control.	GDA94, MGA Zone 53. The elevation (mRL) of all hole locations, including historic hole for which survey accuracy is uncertain have been accurately surveyed by a registered surveyor using a DGPS.			
Data spacing and distribution	Data spacing for reporting of Exploration Results.	RC drill holes were drilled on a nominal spacing of 25m x 20m with wider spacing in areas of reconnaissance drilling. Closer drill spacing down to 12.5m x 10m occurs in selected areas. Diamond drill holes were drilled selectively, for both metallurgical purposes for iron (IronClad) and for stratigraphic and structural purposes for gold.			
	Whether the data spacing and distribution is sufficient to establish the degree of geological and grade continuity appropriate for the Mineral Resource and Ore Reserve estimation procedures(s) and classifications applied.	The data spacing and distribution is considered sufficient to establish geological and grade continuity appropriate to support the estimation of a Mineral Resource.			
	Whether sample compositing has been applied.	No sample compositing has been applied.			
Orientation of data in relation to geological structure	Whether the orientation of sampling achieves unbiased sampling of possible structures and the extent to which this is known, considering the deposit type.	The orientation of sampling has been planned with a view to achieving minimal sampling bias of gold shoots. Gold mineralisation at Weednanna is fine-grained and should not be biased by drilling orientation. Due to the varying geometry of multiple shoots at Weednanna some shoots will be intersected by drilling at a steeper angle than others.			
	If the relationship between the drilling orientation and the orientation of key mineralised structures is considered to have introduced a sampling bias, this should be assessed and reported if material.	The main rock fabric at Weednanna, indicated by high magnetism, strikes broadly north-south and hence most drilling is oriented east-west. As drilling has progressed it has become apparent that the calc-silicate stratigraphy dips moderately to steeply east and hence most holes are oriented -60 degrees towards the west. Drilling at Shoot 1 is oriented predominantly to the north as earlier drilling suggested that this mineralisation strikes east-west.			
Sample security	The measures taken to ensure sample security.	RC and diamond sub-samples are stored on-site prior to being transported to the laboratory for analysis. Sample pulps are returned to the Company and stored in a secure location. All diamond drilling core is stored in secure locations either by the Company or at the South Australian Drill Core Reference Library.			
Audits or reviews	The results of any audits or reviews of sampling techniques and data.	In May 2018, Mining One completed a site visit to review site protocols; discuss technical aspects with site team and JORC Code requirements; review the technical dataset that will support the mineral resource, including but not limited to, drilling and sampling QAQC, density measurements and assaying methodologies. Mining One's report indicated that all activities associated with the inputs to the mineral resource were conducted to a standard that allows Mining One to report the mineral resource in accordance with the JORC Code 2012.			



Section 2 – Reporting of Exploration Results					
Criteria	JORC Code explanation	Commentary			
Mineral tenement and land tenure status	Type, reference name/number, location and ownership including agreements or material issues with third parties such as joint ventures, partnerships, overriding royalties, native title interests, historical sites, wilderness or national park and environmental settings.	The Weednanna Prospect is located on EL6188 which forms part of the Wilcherry Project Joint Venture (Project) tenements, owned by Alliance Craton Explorer Pty Ltd (75.01%) and Trafford Resources Pty Ltd (24.99%). The Project is located within the Gawler Craton in the northern Eyre Peninsula, South Australia. There is a royalty of 2% of the NSR payable to Aquila Resources Ltd.			
	The security of the tenure held at the time of reporting along with any known impediments to obtaining a licence to operate in the area.	The tenements are in good standing with no known impediments to obtaining a licence to operate in the area.			
Exploration done by other parties	Acknowledgement and appraisal of exploration by other parties.	The area has been explored since the 1970's by companies including Pan Continental Mining, Asarco, Murumba Minerals, Shell Co. of Australia Ltd (later Acacia Resources Ltd), WMC Resources Ltd, Anglogold Australia Ltd, Aquila Resources Ltd, Trafford Resources Ltd, Ironclad Mining Ltd (later Tyranna Resources Ltd). RC and diamond drilling has been completed at Weednanna by the following exploration companies-1997-1998: Acacia Resources 1999: Acacia Resources and Anglogold 2000: Anglogold 2000: Anglogold 2002: Aquila Resources 2006: Trafford Resources 2006: Trafford Resources 2008-2010: Ironclad Mining and Trafford Resources 2012: Ironclad Mining and Trafford Resources 2017-present: Alliance			
Geology	Deposit type, geological setting and style of mineralisation.	The geology at Weednanna is characterised by a north striking and moderate to steep east-dipping unit of Paleo-Proterozoic Hutchinson Group sediments, consisting of marl and dolomite with lesser sandstone and minor basalt, which have been metamorphosed under upper-amphibolite facies conditions and altered to produce interleaving calc-silicate and magnetite skarn with lesser gneiss and minor amphibolite. This altered meta-sedimentary package is bounded to the east and west by Archaean Sleaford Complex granite and gneiss. The Archaean rocks appear to truncate the meta-sediments at depth at the northern and southern ends of the prospect, with the meta-sediments extending below current drilling in the central area of the prospect. A keel of north-striking weathered granite of uncertain age occurs near-surface within the Hutchinson Group sediments along most of the prospect area. Pink potassium feldspar-rich granites, potentially of the Hiltaba Granite suite, intrude the Sleaford Complex on the eastern side of the prospect area and minor later stage granites cut the meta-sedimentary package. Gold mineralisation occurs within both the Archaean Sleaford Complex granite and gneiss and Paleo-Proterozoic Hutchinson Group meta-sediments and is associated with the intrusion of Hiltaba Granites and skarn alteration. Gold was deposited in favourable structural and lithological areas during both the peak metamorphic event and as the host rocks have cooled. Due to the high regional metamorphic temperate during gold emplacement, shoots are relatively discrete and high-grade. The Prospect was assessed for economic concentrations of iron ore by Ironclad Mining (2007-2012) and also contains subeconomic concentrations of silver, bismuth, tin, uranium, lead, and zinc.			
Drill hole Information	A summary of all information material to the understanding of the exploration results including a tabulation of the following information for all Material drill holes: easting and northing of the drill hole collar; elevation or RL (reduced Level - elevation above sea level in 	The previous Alliance ASX announcements report tabulated Exploration Results, including a tabulation of the required information, for all Material drill holes, as follows: 3 April 2017			



	Section 2 – Reporting of Exploration Results					
Criteria	JORC Code explanation	Commentary				
	metres) of the drill hole collar; dip and azimuth of the hole; down hole length and interception depth; hole length. If the exclusion of this information is justified on the basis that the information is not material and this exclusion does not detract from the understanding of the report, the Competent Person should clearly explain why this is the case.	10 April 2017 28 August 2017 30 November 2017 17 January 2018 4 April 2018 23 April 2018 16 July 2018				
Data aggregation methods	In reporting Exploration results, weighting averaging techniques, maximum and/or minimum grade truncation (eg. cutting of high grades) and cut-off grades are usually material and should be stated. Where aggregate intercepts incorporate short lengths of high grade results and longer lengths of low grade results, the procedure used for such aggregation should be stated and some typical examples of such aggregation should be shown in detail. The assumptions used for any reporting of metal equivalent values should be clearly stated.	The results are weighted averages by sample length. No high-grade cuts have been applied. Results are reported for all intervals of greater than 1 g/t Au. The mineralised intervals for all Material drill holes may be found in the above ASX announcements. Lengths of low grade results have been incorporated where the adjacent higher grade results are of sufficient tenor such that the weighted average remains close to or above the lower cut-off grade. No metal equivalents are reported.				
Relationship between mineralisation widths and intercept lengths	These relationships are particularly important in the reporting of Exploration Results. If the geometry of the mineralisation with respect to the drill hole angle is known, its nature should be reported. If it is not known and only the down hole lengths are reported, there should be a clear statement to this effect (eg. 'down hole length, true width not known'). Appropriate maps and sections (with scales) and tabulations of intercepts should be included for any significant discovery being reported. These should include, but not be limited to a plan view	The gold shoots at Weednanna vary greatly in geometry due to the skarn-style of mineralisation. The interpretation of the geometry of these shoots is shown in the figures in the body of this report. Assay results in previous ASX announcements are reported as down hole lengths because the true width is not always known. Representative appropriate maps and sections and tabulations of Material Exploration results used in the estimation of this Mineral Resource have been reported in previous ASX				
Balanced reporting	of drill hole collar locations and appropriate sectional views. Where comprehensive reporting of all Exploration Results is not practicable, representative reporting of both low and high grades and/or widths should be practiced to avoid misleading reporting of Exploration Results.	announcements. The mineralised intervals for all Material drill holes have been reported in previous ASX announcements.				
Other substantive exploration data	Other exploration data, if meaningful and material, should be reported including (but not limited to): geological observations; geophysical survey results; bulk samples - size and method of treatment; metallurgical test results; bulk density; groundwater, geotechnical and rock characteristics; potential deleterious or contaminating substances.	Preliminary metallurgical test work has been completed on samples collected from Shoots 1, 2, 3 and 4. This test work has revealed that gold at Weednanna is fine grained and evenly distributed across all size fractions. The mineralisation contains minor deleterious elements and is not refractory. Good gold recoveries in excess of 85-90% should be achievable by processing through a conventional cyanide leach circuit. Alliance and previous explorers have compiled a comprehensive density database for the Wilcherry Project. This database consists of more than 6,400 measurements collected across all rock types relevant for a Mineral Resource estimate at Weednanna.				
Further work	The nature and scale of planned further work (eg. tests for lateral extensions or depth extensions or large-scale step-out drilling). Diagrams clearly highlighting the areas of possible extensions, including the main geological interpretations and future drilling areas, provided this information is not commercially sensitive.	Further work will consist of 1. Continued RC and diamond drilling to better define the geometry and extent of all gold shoots and test for new gold shoots; 2. Metallurgical test work to determine the most appropriate process route for gold recovery; 3. Complete an initial Scoping Study on the economics of developing a gold producing operation at Weednanna; 4. Completion of a 3D induced polarisation survey across the prospect area to test for chargeable anomalies potentially associated with gold mineralisation; 5. Fly a close spaced aeromagnetic survey over the prospect area; 6. Complete a detailed review of magnetic and gravity data to identify conceptual structural targets for drill testing; and				



Section 2 – Reporting of Exploration Results					
Criteria	JORC Code explanation	Commentary			
		potenti	and test regional gold targets to support a ially commercially viable gold producing ion at the Wilcherry Project.		

		operation at the wilcherry Project.
	Section 3 Estimation and Reporting	
	(Criteria listed in section 1, and where relevant in se	ection 2, also apply to this section)
Criteria	JORC Code explanation	Commentary
Database integrity	 Measures taken to ensure that data has not been corrupted by, for example, transcription or keying errors, between its initial collection and its use for Mineral Resource estimation purposes. Data validation procedures used. 	The survey, sampling and logging data was electronically imported into the resource database. A visual check was also made of the drill traces, assay and logging data in the 3D environment of Surpac to ensure that results correlated between drillholes and were in line with the geological interpretation and mineralization continuity.
Site visits	 Comment on any site visits undertaken by the Competent Person and the outcome of those visits. If no site visits have been undertaken indicate why this is the case. 	 A site visit was completed by Stuart Hutchin between the 1st May and 3rd May 2018 where the Weednanna site and core samples located within the core storage facility were inspected.
Geological interpretation	 Confidence in (or conversely, the uncertainty of) the geological interpretation of the mineral deposit. Nature of the data used and of any assumptions made. The effect, if any, of alternative interpretations on Mineral Resource estimation. The use of geology in guiding and controlling Mineral Resource estimation. The factors affecting continuity both of grade and geology. 	 The confidence in the overall geological interpretation is moderate given the often irregular distribution of the skarn style of mineralisation, this is normal for this type of deposit. The interpretation on section does however generally show good continuity between the average 20m x 20m drill spacing coverage. The mineralisation occurs with a skarnified calc silicate unit. Grades vary based on the extent of alteration strength within the mineralised zones. Mineralisation is defined high grade steeply dipping shoots and also a broader lower grade halo.
Dimensions	The extent and variability of the Mineral Resource expressed as length (along strike or otherwise), plan width, and depth below surface to the upper and lower limits of the Mineral Resource.	The strike length of the mineralised domain modelled is approximately 1,100m long by 500m wide with an average thickness of 3-5m for the high grade shoots and up to 20m average thickness for the low grade halo domains. The resource domain is located from near the surface topography and extends to a depth of 250m below surface.
Estimation and modelling techniques	 The nature and appropriateness of the estimation technique(s) applied and key assumptions, including treatment of extreme grade values, domaining, interpolation parameters and maximum distance of extrapolation from data points. If a computer assisted estimation method was chosen include a description of computer software and parameters used. The availability of check estimates, previous estimates and/or mine production records and whether the Mineral Resource estimate takes appropriate account of such data. The assumptions made regarding recovery of by-products. Estimation of deleterious elements or other non-grade variables of economic significance (eg sulphur for acid mine drainage characterisation). In the case of block model interpolation, the block size in relation to the average sample spacing and the search employed. Any assumptions behind modelling of selective mining units. Any assumptions about correlation between variables. Description of how the geological interpretation was used to control the resource estimates. Discussion of basis for using or not using grade cutting or capping. The process of validation, the checking process used, the comparison of model data to drill hole data, and use of reconciliation data if available. 	 The resource model was constructed using Surpac software. Mineralised domain wireframes were constructed using the geology boundary of the skarn geology to guide the interpretation separated in low grade, high grade, quartz vein an calc silicate domains. A minimum domain thickness of 2m was used, this corresponds to the minimum practical mining width within an underground mining scenario. After review of the assay dataset statistics it was assessed that given the fine nature of the gold particles it was appropriate to restrict the search influence of high grade outliers instead of applying a top cut. An analysis was completed within each high grade shoot to determine the high grade outlier threshold, these thresholds were then applied to each domain to limit the influence of grades above this during the estimation process. A composite file was created using a composite length of 1m. The median sample length within the assay dataset is also 1m. Valid variograms were not possible for the majority of the domains given the lack of sample pairs. An inverse distance squared estimate was run for Au ppm. The estimation process was validated by comparing global block grades with the average composite grades, visual checks comparing block grades with raw assay data, volume checks of the ore domain wireframe vs the block model volume. The validation steps taken indicate that the block



	Section 3 Estimation and Reporting of Mineral Resources		
	(Criteria listed in section 1, and where relevant in se		
Criteria	JORC Code explanation	estimates are a realistic representation of the source assay data and that they block model volumes are valid in comparison to the modelled interpretation.	
Moisture	 Whether the tonnages are estimated on a dry basis or with natural moisture, and the method of determination of the moisture content. 	The resource tonnages have been estimated on a dry basis	
Cut-off parameters	The basis of the adopted cut-off grade(s) or quality parameters applied.	The resources were reported above a 0.5 ppm Au cut-off and within a \$2,000 AUD pit shell for the upper sections of the resource and above a 2 ppm Au and below the pit shell for the deeper resources. This is assessed as reasonable given the proposed combination of open pit and underground mining methods.	
Mining factors or assumptions	Assumptions made regarding possible mining methods, minimum mining dimensions and internal (or, if applicable, external) mining dilution. It is always necessary as part of the process of determining reasonable prospects for eventual economic extraction to consider potential mining methods, but the assumptions made regarding mining methods and parameters when estimating Mineral Resources may not always be rigorous. Where this is the case, this should be reported with an explanation of the basis of the mining assumptions made.	The resources have been estimated using a minimum thickness of 2m for the domain shapes, this minimum thickness therefore accounts for any dilution in zones that are less than this thickness. The proposed mining method is via open pit and underground mining techniques, the model parameters are therefore deemed to be suitable for this type of potential mining operation.	
Metallurgical factors or assumptions	The basis for assumptions or predictions regarding metallurgical amenability. It is always necessary as part of the process of determining reasonable prospects for eventual economic extraction to consider potential metallurgical methods, but the assumptions regarding metallurgical treatment processes and parameters made when reporting Mineral Resources may not always be rigorous. Where this is the case, this should be reported with an explanation of the basis of the metallurgical assumptions made.	Metallurgical test work has been completed by AMTEC. The test work was completed on three composites and determined that gold particles are typically very fine (<45 micron). Further work is required to determine the potential metallurgical recoveries of the gold mineralisation.	
Environmental factors or assumptions	Assumptions made regarding possible waste and process residue disposal options. It is always necessary as part of the process of determining reasonable prospects for eventual economic extraction to consider the potential environmental impacts of the mining and processing operation. While at this stage the determination of potential environmental impacts, particularly for a greenfields project, may not always be well advanced, the status of early consideration of these potential environmental impacts should be reported. Where these aspects have not been considered this should be reported with an explanation of the environmental assumptions made.	A mining license approval will need to be granted prior to mining activities taking place that would include the positioning of a waste dump and other infrastructure.	
Bulk density	 Whether assumed or determined. If assumed, the basis for the assumptions. If determined, the method used, whether wet or dry, the frequency of the measurements, the nature, size and representativeness of the samples. The bulk density for bulk material must have been measured by methods that adequately account for void spaces (vugs, porosity, etc), moisture and differences between rock and alteration zones within the deposit. Discuss assumptions for bulk density estimates used in the evaluation process of the different materials. 	A total of 1,123 bulk densities for the ore and waste rock types were estimated using a combination of the Archimedes method, that is (Dry Weight / (Dry Weight – Wet Weight), waxed and non-waxed, pycnometer and downhole geophysical methods. Density values were coded into the block model based on domain and oxidation state types. The values used are summarised in Table 6-1 of the report entitled "JORC Resource Estimation of the Weednanna Deposit for Alliance Craton Explorer Pty Ltd" by Mining One Pty Ltd, dated 4 th September 2018.	
Classification	 The basis for the classification of the Mineral Resources into varying confidence categories. Whether appropriate account has been taken of all relevant factors (ie relative confidence in tonnage/grade estimations, reliability of input data, confidence in continuity of geology and metal values, quality, quantity and distribution of the data). Whether the result appropriately reflects the Competent Person's view of the deposit. 	The resources have been classified according to the drill density and the modelled continuity of both the thickness and grade of the mineralized zones in the view of the competent geologist. Indicated and Inferred blocks have been reported for the resource. The resource classification is deemed appropriate in relation to the drill spacing and geological continuity of the mineralized domains.	
Audits or reviews	The results of any audits or reviews of Mineral Resource estimates.	No audits or reviews are available for the Weednanna gold	



Section 3 Estimation and Reporting of Mineral Resources (Criteria listed in section 1, and where relevant in section 2, also apply to this section)				
Criteria	JORC Code explanation	Commentary		
		deposit.		
Discussion of relative accuracy/confidence	 Where appropriate a statement of the relative accuracy and confidence level in the Mineral Resource estimate using an approach or procedure deemed appropriate by the Competent Person. For example, the application of statistical or geostatistical procedures to quantify the relative accuracy of the resource within stated confidence limits, or, if such an approach is not deemed appropriate, a qualitative discussion of the factors that could affect the relative accuracy and confidence of the estimate. The statement should specify whether it relates to global or local estimates, and, if local, state the relevant tonnages, which should be relevant to technical and economic evaluation. Documentation should include assumptions made and the procedures used. These statements of relative accuracy and confidence of the estimate should be compared with production data, where available. 	The resource estimate is deemed to be an accurate reflection of both the geological interpretation and tenure of mineralization within the deposit.		