



**6 November 2023**

Australian Securities Exchange  
20 Bridge Street,  
Sydney NSW 2000

## **Section 708A Cleansing Statement**

**Melbourne, Victoria** - This notice is given by Alcidion Group Limited (ASX:ALC) (**Alcidion**) under section 708A(5)(e) of the Corporations Act 2001 (Cth) (**Corporations Act**).

The Company hereby confirms that:

- a) it has today issued a total of 67,000,000 fully paid ordinary shares (Shares) at an issue price of \$0.075 (7.5 cents) per Share to professional and sophisticated investors in relation to the Placement announced on 31 October 2023;
- b) the Shares referred to in paragraph (a) above were issued without disclosure to investors under Part 6D.2 of the Corporations Act;
- c) the Company is providing this notice under paragraph 5(e) of section 708A of the Corporations Act;
- d) as at the date of this notice the Company, as a disclosing entity under the Corporations Act, has complied with:
  - (i) the provisions of Chapter 2M of the Corporations Act as they apply to Alcidion; and
  - (ii) sections 674 and 674A of the Corporations Act; and
- e) as at the date of this notice, the Company notes that it is in advanced, confidential discussions with several new contract opportunities of varying sizes. These contract opportunities remain subject to the negotiation of final terms and the approval of these final terms by the relevant counterparty. The Company cannot, however, give any assurance that some or all of these opportunities will be agreed with the counterparties or as to the timing of the execution of binding terms.

There is no excluded information of the type referred to in Sections 708A(7) and 708A(8) of the Corporations Act.

An Appendix 2A relating to the issue of shares noted above will follow.

**ENDS**



For and on behalf of the Board:

**Melanie Leydin**  
Company Secretary  
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For further information, please contact:

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### **About Alcidion**

Alcidion Group Limited (Alcidion) has a simple purpose, that is, to transform healthcare with proactive, smart, intuitive technology solutions that improve the efficiency and quality of patient care in healthcare organisations, worldwide.

Alcidion offers a complementary set of software products and technical services that create a unique offering in the global healthcare market. Based on the flagship product, Miya Precision, the solutions aggregate meaningful information to centralised dashboards, support interoperability, facilitate communication and task management in clinical and operational settings and deliver Clinical Decision Support at the point of care; all in support of Alcidion's mission to improve patient outcomes.

Since listing on the ASX in 2011, Alcidion has acquired multiple healthcare IT companies and expanded its foothold in the UK, Australia, and New Zealand to now service over 400 hospitals and 87 healthcare organisations, with further geographical expansion planned.

With over 20 years of healthcare experience, Alcidion brings together the very best in technology and market knowledge to deliver solutions that make healthcare better for everyone.

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