

29Metals Limited ('**29Metals**' or, the '**Company**') today released its 31 December 2023 Mineral Resources and Ore Reserves estimates.

The Mineral Resources and Ore Reserves estimates reported in this release have been prepared and are reported in accordance with the *Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves* (2012 Edition) (the '**JORC Code**'). Competent persons statements for estimates are included with the underlying asset estimates and JORC Code *Table 1* disclosures are included in the Appendices to this document.

Summary

Mineral Resources estimates

- Mineral Resource tonnes maintained after depletion from production Mineral Resources tonnes totalling 128.3Mt (2022: 127.9Mt)
- Contained metal in Mineral Resources estimated at 2,260kt Cu, 2,309kt Zn, 1,292koz Au, 76,405koz Ag, 139kt Pb and 26kt Co (2022: 2,240kt Cu, 2,473kt Zn, 1,323koz Au, 78,087koz Ag, 153kt Pb and 22kt Co¹)
- Growth in Mineral Resources tonnes and contained metal in key areas, including:
 - Esperanza South ('**ESS**') at Capricorn Copper a 21% increase in estimated tonnes (+3.9Mt), an 18% increase in estimated contained Cu (+66kt) and an 18% increase in estimated contained Ag (+1,999koz);
- **Strong conversion of Mineral Resources** reflecting increased geological confidence, with Measured and Indicated Resources tonnes after depletion from production increasing to 94.4Mt (2022: 92.7Mt), including:
 - ESS at Capricorn Copper the proportion of Measured and Indicated increased 30% year-on-year; and
 - Cervantes at Golden Grove the proportion of Measured and Indicated increased 45% year-on-year

Ore Reserves estimates

- Increase in Ore Reserves tonnes to 35.7Mt (2022: 31.0Mt) after depletion from production, including:
 - an 11% increase in Golden Grove Ore Reserves tonnes to 16.7Mt (2022: 15.1Mt);
 - including, Cervantes Ore Reserves estimate of 2.9Mt @ 1.5% Cu, 4.8% Zn, 0.6 g/t Au, 33 g/t Ag and 0.4% Pb;
 - a 19%² increase at Capricorn Copper to 19Mt (2022: 16Mt);
 - including an increase in ESS Ore Reserves tonnes to 13.5Mt @ 1.5% Cu, 16g/t Ag and 1,200ppm As and;
- Contained metal in Group Ore Reserves estimated at 591kt Cu, 780kt Zn, 368koz Au, 21,444koz Ag, 41kt Pb (2022: 540kt Cu, 744kt Zn, 330koz Au, 18,985koz Ag and 37kt Pb).

This announcement was authorised for release by the Board of Directors.

¹ Capricorn Copper does not currently recover any cobalt from processing operations.

² Aggregated Ore Reserves tonnages for Capricorn Copper are rounded to the nearest 1Mt. Percentage change has been calculated using unrounded estimated tonnes.

Competent Persons

The table below sets out information regarding the Competent Persons for 29Metals' 31 December 2023 Mineral Resources and Ore Reserves estimates. Competent persons statements for 29Metals' 31 December 2023 Mineral Resources and Ore Reserves estimates are included with the corresponding estimate.

ESTIMATE / COMPETENT PERSON	QUALIFICATION	MEMBERSHIP	EMPLOYER
Golden Grove			
Mineral Resources Luke Ashford-Hodges ²	BSc (Hons) – Geology	MAusIMM	Golden Grove Operations Pty Ltd $^{\rm 1}$
Ore Reserves Nyasha Gwatimba	BSc (Hons) – Mining Engineering	MAusIMM	Golden Grove Operations Pty Ltd ¹
Capricorn Copper			
Mineral Resources Danny Kentwell (<i>Estimation and Reporting</i> – Pluto, Esperanza, and Mammoth, excl D Lens, G Lens, Mammoth North)	BSc - Surveying; MSc - Geostatistics	FAusIMM	SRK Consulting
Oliver Willetts (<i>Estimation and Reporting</i> – Mammoth North, D Lens)	BSc - Geology, MSc - Geophysical Hazards	MAusIMM	SRK Consulting
Robert Lidbury (<i>Estimation and Reporting</i> – Esperanza South, Greenstone, Mammoth G Lens)	BSc - Geology	MAIG	Capricorn Copper Pty Ltd ¹
Rosemary Gray (Sampling Techniques and Data, and Reporting of Exploration Results)	BSc - Geology	MAIG	Capricorn Copper Pty Ltd ¹
Ore Reserves Christopher Desoe	BE - Mining	FAusIMM (CP) RPEQ	Australian Mine Design and Development Pty Ltd
Redhill			
Mineral Resources			
Tim Callaghan	BSc (Hons); M. Econ. Geol	MAusIMM MAIG	Resource and Exploration Geology

1. Wholly owned subsidiary of 29Metals Limited.

2. Luke Ashford-Hodges was a full-time employee of Golden Grove Operations Pty Ltd at the time of completing the Mineral Resources estimates. Mr Ashford-Hodges ceased to be an employee of Golden Grove Operations Pty Ltd in October 2023. In January 2024, Mr Ashford-Hodges assisted by overseeing the depletion and reporting of the 2023 Mineral Resources estimates.

Each of the Competent Persons identified in the table above has sufficient experience relevant to the style of mineralisation and type of deposit under consideration and to the activity being undertaken to qualify as a competent person for the purposes of the JORC Code.

Estimate Reporting Dates

The table below sets out the reporting date for the Mineral Resources and Ore Reserves estimated reported in this release, and the previous reporting date for the corresponding estimates.

	UPDATED ESTIMATES DATE	LAST REPORTED ESTIMATES DATE ¹
Golden Grove		
Mineral Resources	31 Dec 2023	31 Dec 2022
Ore Reserves	31 Dec 2023	31 Dec 2022
Capricorn Copper		
Mineral Resources	31 Dec 2023	31 Dec 2022
Ore Reserves	31 Dec 2023	31 Dec 2022
Redhill		
Mineral Resources	16 May 2016 ²	16 May 2016

1. Reported in 29Metals' Annual Mineral Resources and Ore Reserves Estimates (released to ASX on 23 February 2023).

2. No material changes to the Mineral Resources estimates for Redhill have occurred since 16 May 2016.

Group Mineral Resources and Ore Reserves Estimates

Mineral Resources

Mineral Resources estimates at the Group level are the aggregation of 31 December 2023 Mineral Resources estimates for **Golden Grove**, **Capricorn Copper** and **Redhill**, as reported in subsequent sections of this release. Mineral Resources estimates have been depleted for production to 31 December 2023.

			2023												20	22			
				Gra	ade			Contair	ned Meta	ι			Gr	ade			Contair	ned Meta	il 👘
Category	Asset	Tonnes	Cu	Zn	Au	Ag	Cu	Zn	Au	Ag	Tonnes	Cu	Zn	Au	Ag	Cu	Zn	Au	Ag
		Mt	%	%	g/t	g/t	kt	kt	koz	koz	Mt	%	%	g/t	g/t	kt	kt	koz	koz
	Golden Grove	23.6	1.8	3.2	0.7	29	417	753	542	21,913	24.7	1.7	3.2	0.7	29	422	787	563	22,604
Manageral	Capricorn Copper	7.3	1.8	-	-	10	134	-	-	2,337	7.4	1.8	-	-	7	130	-	-	1,682
Measured	Red Hill	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	Total	30.9	Gra	ades n	ot addi	tive	550	753	542	24,251	32.0	Grad	les no	t additi	ve	552	787	563	24,285
	Golden Grove	27.0	1.7	4.6	0.6	28	455	1,229	563	23,910	26.5	1.7	4.7	0.6	28	444	1,244	521	23,824
1	Capricorn Copper	36.6	1.9	-	-	10	698	-	-	11,371	34.2	2.0	-	-	9	668	-	-	10,366
Indicated	Red Hill	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	Total	63.5	Gra	ades n	ot addi	tive	1,153	1,229	563	35,281	60.7	Grad	les no	t additi	ve	1,112	1,244	521	34,190
	Golden Grove	8.6	1.5	3.8	0.5	25	131	326	147	6,922	10.3	1.6	4.3	0.6	30	161	442	199	9,785
lus forme of	Capricorn Copper	21.0	1.7	-	-	8	352	-	-	5,277	20.6	1.7	-	-	8	343	-	-	5,215
Inferred	Red Hill	4.3	1.7	-	0.3	33	71	-	40	4,611	4.3	1.7	-	0.3	33	71	-	40	4,611
	Total	33.9	Gra	ades n	ot addi	tive	554	326	187	16,810	35.2	Grad	des no	t additi	ve	576	442	239	19,612
	Golden Grove	59.2	1.7	3.9	0.7	28	1,002	2,309	1,252	52,745	61.4	1.7	4.0	0.7	28	1,027	2,473	1,284	56,213
Measured,	Capricorn Copper	64.8	1.8	-	-	9	1,186	-	-	19,049	62.2	1.8	-	-	9	1,141	-	-	17,263
Indicated & Inferred	Red Hill	4.3	1.7	-	0.3	33	71	-	40	4,611	4.3	1.7	-	0.3	33	71	-	40	4,611
	Total	128.3	Gra	ades n	ot addi	tive	2,260	2,309	1,292	76,405	127.9	Grad	les no	t additi	ve	2,240	2,473	1,323	78,087

Note, estimates reported in the table above are subject to rounding (one significant figure). Additional elements – Pb, Co, As, S and Fe – not shown in the table above are reported in underlying Mineral Resources estimates for assets (where applicable).

31 December 2023 | Mineral Resources & Estimates Ore Reserves

Ore Reserves

Ore Reserves estimates at the Group level are the aggregation of the 31 December 2023 Ore Reserves estimates for **Golden Grove** and **Capricorn Copper**, as reported in subsequent sections of this release. Ore Reserves estimates have been depleted for production to 31 December 2023.

		:	2023													2022				
				Gra	ade			Conta	ined M	etal				Gr	ade			Conta	ined M	etal
Category	Asset	Tonnes	Cu	Zn	Au	Ag	Cu	Zn	Au	Ag	Ton	ies	Cu	Zn	Au	Ag	Cu	Zn	Au	Ag
		Mt	%	%	g/t	g/t	kt	kt	koz	koz	M	t	%	%	g/t	g/t	kt	kt	koz	koz
	Golden Grove	5.2	1.8	3.1	0.6	22	93	161	106	3,625	5.	2	1.8	3.2	0.7	23	92	169	109	3,86
Proved	Capricorn Copper	2	1.8	-	-	13	30	-	-	700	1		1.7	-	-	10	20	-	-	400
	Total	6.9	Gra	ndes n	ot addi	tive	123	161	106	4,325	6.	6	Grad	les not	additi	ve	112	169	109	4,26
	Golden Grove	11.6	1.6	5.3	0.7	27	184	619	262	10,219	9.	9	1.7	5.8	0.7	28	168	575	221	8,82
Probable	Capricorn Copper	17	1.6	-	-	12	280	-	-	6,900	1	1	1.7	-	-	13	250	-	-	5,80
	Total	28.8	Gra	ndes n	ot addi	tive	468	619	262	17,119	24	.4	Grad	les not	additi	ve	418	575	221	14,62
	Golden Grove	16.7	1.7	4.7	0.7	26	277	780	368	13,844	15	.1	1.7	4.9	0.7	26	260	744	330	12,68
Proved & Probable	Capricorn Copper	19	1.7	-	-	12	310	-	-	7,600	1	6	1.7	-	-	12	280	-	-	6,30
	Total	35.7	Gra	ades n	ot addi	tive	591	780	368	21,444	31	.0	Grad	les not	additi	ve	540	744	330	18,98

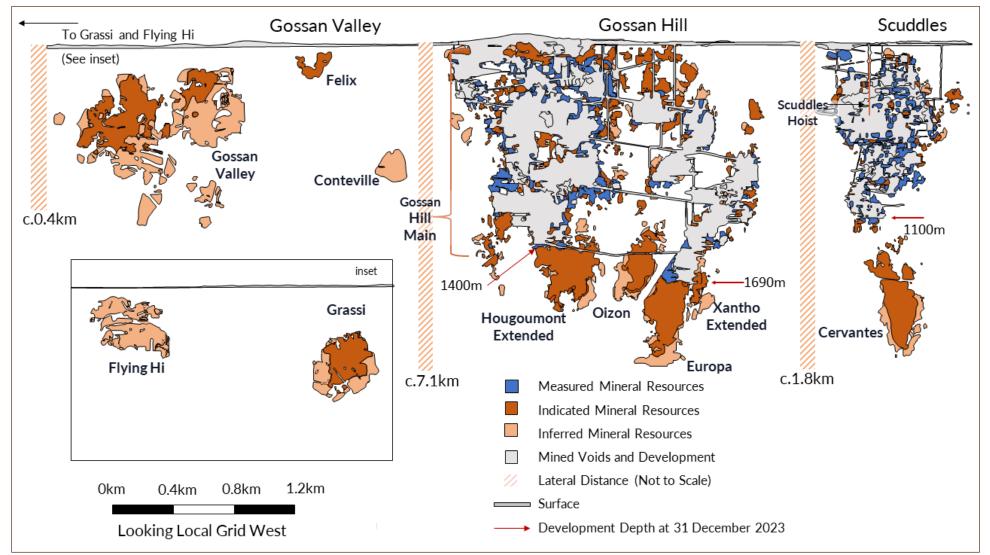
Note, Golden Grove estimates reported in the table above, other than silver, are rounded to one decimal place. Estimates for silver are rounded to zero decimal places. For Capricorn Copper, estimated Proved and Probable Ore Reserves tonnes have been rounded to the nearest 1Mt, and aggregate estimates of contained Cu metal have been rounded to the nearest 10kt, estimates of contained silver have been rounded to the nearest 10ktor. Additional metals – Pb and As – are reported in underlying Ore Reserves estimates for assets (where applicable). The combined total of Ore Reserves estimates for Golden Grove and Capricorn Copper are rounded to the nearest 0.1Mt.

Metal

31 December 2023 | Mineral Resources & Estimates Ore Reserves

Golden Grove Mineral Resources and Ore Reserves Estimates

The outline of deposits included in the 31 December 2023 Mineral Resources estimates for Golden Grove is depicted below for illustrative purposes.



Mineral Resources

The 31 December 2023 Mineral Resources estimates for Golden Grove are set out in the table below and incorporate the results of resource conversion, resource extension and grade control drilling completed since the cut-off for the previous Mineral Resources estimates for Golden Grove (31 May 2022 to 31 May 2023 for estimates other than Scuddles & Cervantes, or 31 May 2023 to 31 August 2023 for Scuddles, or 31 December 2022 to 31 August 2023 for Cervantes), depletion from production, updated resource modelling and geological interpretation, updates to the metallurgical and economic assumptions, and changes to cut-off values.

JORC Code *Table 1* disclosures for these estimates are set out in Appendix 1.

						Grade				Co	ontained M	etal	
Project			Tonnes	Cu	Zn	Au	Ag	Pb	Cu	Zn	Au	Ag	Pb
Area	Deposit	Category	Mt	%	%	g/t	g/t	%	kt	kt	koz	koz	kt
		Measured	14.2	1.7	2.4	0.7	25	0.2	245	343	336	11,431	29
	O	Indicated	6.6	1.5	2.3	0.5	25	0.2	98	155	108	5,403	13
	Gossan Hill Main	Inferred	0.9	1.3	2.4	0.3	23	0.2	12	23	10	687	2
		Total	21.8	1.6	2.4	0.6	25	0.2	355	521	455	17,521	44
		Measured	2.2	2.1	5.7	0.6	24	0.2	47	128	43	1,692	4
Gossan Hill	Xantho Extended	Indicated	5.8	2.0	7.5	0.9	35	0.4	119	434	165	6,498	21
Mine	& Europa	Inferred	1.5	1.9	5.0	0.7	31	0.2	29	78	34	1,534	4
		Total	9.6	2.0	6.7	0.8	32	0.3	195	640	241	9,724	29
		Measured	0.0	2.2	0.1	0.3	17	0.0	0	0	0	1	0
	Hougoumont	Indicated	4.7	2.1	2.4	0.5	22	0.2	98	111	76	3,241	8
	Extended & Oizon	Inferred	1.0	2.3	1.2	0.2	10	0.1	24	12	7	329	1
		Total	5.7	2.1	2.2	0.5	20	0.2	121	123	83	3,571	9
		Measured	6.7	1.7	4.0	0.6	35	0.3	114	272	139	7,551	20
		Indicated	0.8	1.6	3.0	0.4	23	0.2	13	25	10	621	2
	Scuddles	Inferred	0.1	0.9	4.0	0.1	9	0.0	1	4	0	26	0
Scuddles		Total	7.7	1.7	3.9	0.6	33	0.3	128	302	149	8,198	2
Mine		Measured	-	-	-	-	-	-	-	-	-	-	
		Indicated	4.2	1.8	5.0	0.7	34	0.3	73	208	88	4,576	14
Cervantes	Inferred	0.9	1.5	5.2	0.7	34	0.3	14	48	21	1,023	2	
		Total	5.1	1.5 1.7	5.0	0.7	34	0.2	87	⁴⁰ 256	109	5,599	
		Measured	0.0	0.2					0	0	0	0	0
	Gossan Valley,				5.2	0.3	10	0.0		-			
	Felix, &	Indicated	2.8	1.0	6.5	0.7	13	0.1	28	180	64	1,196	3
Gossan	Conteville	Inferred	2.6	1.1	4.8	0.5	24	0.2	29	128	42	2,006	5
Valley		Total	5.4	1.1	5.7	0.6	18	0.1	57	308	107	3,202	8
Deposits		Measured	-	-	-	-	-	-	-	-	-	-	-
	Grassi	Indicated	1.4	1.1	7.2	0.5	15	0.2	15	103	21	675	3
		Inferred	0.2	1.2	2.8	0.5	19	0.1	3	6	4	138	0
		Total	1.7	1.1	6.6	0.5	15	0.2	18	109	24	813	3
		Measured	0.2	4.5	2.3	1.4	91	0.9	9	5	9	585	2
	Oxide	Indicated	0.7	1.6	2.1	1.5	81	0.5	11	14	31	1,700	4
	Oxide	Inferred	0.3	0.5	3.2	1.5	81	0.5	1	8	12	653	1
		Total	1.1	1.9	2.4	1.5	83	0.6	21	26	52	2,939	7
		Measured	-	-	-	-	-	-	-	-	-	-	-
0.1		Indicated	-	-	-	-	-	-	-	-	-	-	-
Other	Flying Hi	Inferred	1.0	1.8	2.0	0.5	17	0.0	18	20	17	526	0
		Total	1.0	1.8	2.0	0.5	17	0.0	18	20	17	526	0
		Measured	0.2	0.7	2.0	2.2	97	0.4	2	4	15	653	1
	Surface	Indicated	-	-	-	-	-	-	-	-	-	-	-
	Stockpiles	Inferred	-	-	-	-	-	-	-	-	-	-	-
		Total	0.2	0.7	2.0	2.2	97	0.4	2	4	15	653	1
		Measured	23.6	1.8	3.2	0.7	29	0.2	417	753	542	21,913	57
		Indicated	27.0	1.7	4.6	0.6	28	0.3	455	1,229	563	23,910	68
	Total	Inferred	8.6	1.5	3.8	0.5	25	0.2	131	326	147	6,922	15

Note, estimates reported in the table above, other than silver, are rounded to one decimal place. Estimates for silver are rounded to zero decimal places.

Changes in the Mineral Resources estimates

Changes to the Golden Grove Mineral Resources estimates, relative to the last estimates (31 December 2022), are outlined below. Material changes comprise:

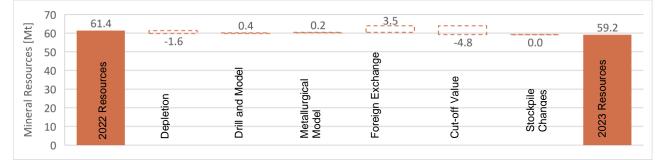
Mining depletion during the period 1 January 2023 to 31 December 2023, accounting for a 1.56Mt reduction in the Golden Grove Mineral Resources estimates. Reconciled mined tonnes for the corresponding period total 1.52Mt, producing a positive variance of 0.04Mt.

Contrasting to previous reporting years, depletion incorporated in the 2023 Golden Grove Mineral Resources estimates exceed the reconciled mined tonnes for the period. This was due to the inclusion of non-recoverable shapes during the mining depletion process.

Prior to reporting the 2023 Mineral Resources estimates, a substantial amount of work was invested into assessing the viability and economics of several remnant mining stopes and scheduled stopes within the life-of-mine plan (the 'LOM'). In total, forty Gossan Hill and eight Scuddles stope designs were identified and flagged during this process, and subsequently 'stamped' as non-recoverable during the depletion stage of reporting, accounting for 246kt of the 1.56Mt mining depletion recorded.

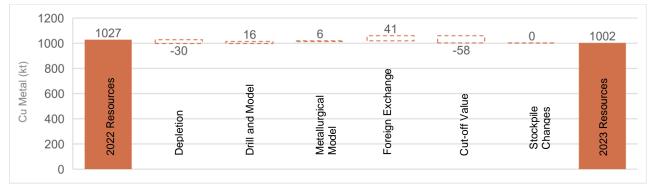
When isolated and removed from the mining depletion, the figure assigned to depletion for the period 1January to 31 December 2023 drops to 1.32Mt. Mining depletion of 1.32Mt aligns with previous years and produces a negative variance of 0.21Mt when comparing ('non-recoverable' corrected) mining depletion against reconciled mined tonnes.

- Primary contributing factors to this difference are attributed to barren post mineralisation intrusives within designed mine . shapes, and to a lesser extent:
 - below cut-off material included within designed mine shapes; and
 - external dilution when mining adjacent to filled stopes;
- Drilling results increase in Mineral Resources estimated tonnes of 0.35Mt, reflecting analysis of data from drilling results and associated geological interpretations;
- Updated metallurgical modelling – 0.2Mt increase due to annual updates to the site recovery models. Specifically, changes in assumed recoveries in material with relatively low copper or zinc to iron ratios; and
- Economic cut-off assumptions:
 - _ 3.54Mt increase as a result of decrease to the foreign exchange (AUD/USD) applied (refer below); and
 - 4.76Mt reduction in Mineral Resources estimated tonnes as a result of increases to the net smelter return ('NSR') cut-off _ value.

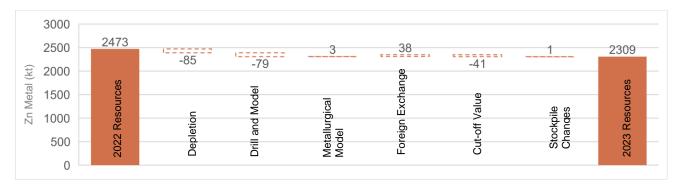


Mineral Resources - December 2022 to December 2023 - Tonnes (Mt)

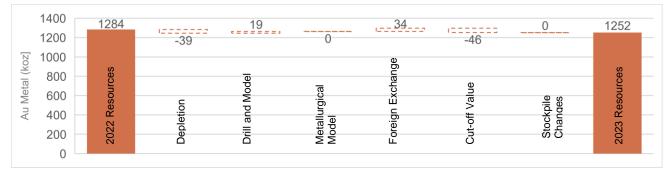




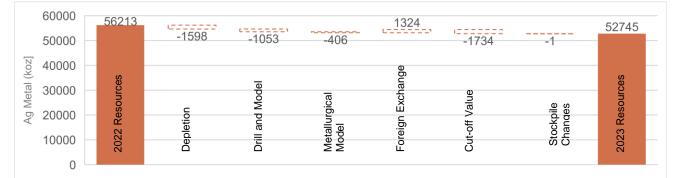


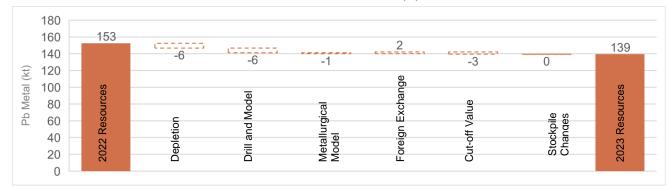


Mineral Resources - December 2022 to December 2023 - Contained Au Metal (koz)



Mineral Resources - December 2022 to December 2023 - Contained Ag Metal (koz)





Mineral Resources - December 2022 to December 2023 - Contained Pb Metal (kt)

Economic cut-off assumptions

The following economic cut-off assumptions were applied for the purposes of the 31 December 2023 Mineral Resources estimates for Golden Grove. Cut-offs for the prior estimates (31 December 2022) are also provided for the purposes of comparison.

Cut-off assumptions (NSR)	
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		31-Dec-23	31-Dec-22
Orebody		\$A/t	\$A/t
ABCD		144.81	132.82
ABCD Oxide		144.81	132.82
Amity		150.10	140.53
Cambewarra		146.99	136.01
Catalpa/Ethel		147.99	137.46
D Zinc		146.76	135.67
GG4		146.76	135.67
Hougoumont Main and Hangingwall		150.10	140.53
Hougoumont Extended		155.12	147.86
Oizon		154.70	147.24
Tryall		145.58	133.94
Tryall Cu-Au Oxide		144.81	133.94
Xantho		151.06	141.93
Xantho Extended & Europa		155.50	148.41
Scuddles - Zinc		147.76	137.12
Scuddles - Copper		147.76	137.12
Scuddles Oxide		144.81	133.94
Cervantes - Zinc		151.64	144.55
Cervantes - Copper		151.64	144.55
Gossan Valley		135.62	139.90
Grassi		135.62	139.90
Felix		135.62	139.90
Flying Hi		135.62	149.90
Commodity Price and Foreign Exchange			
Pricing/FX	Unit	31-Dec- 23	31-Dec-22
Copper	US\$/t	8,818	8,818
Zinc	US\$/t	3,307	3,307

Competent Persons Statement

The information regarding the 31 December 2023 Mineral Resources estimates for Golden Grove set out in this report are based on and fairly represent information and supporting documentation compiled by Luke Ashford-Hodges, a Competent Person who is a Member of the Australasian Institute of Mining and Metallurgy (AuslMM Membership No. 328075).

Mr Ashford-Hodges was a full-time employee of Golden Grove Operations Pty Ltd (a wholly owned subsidiary of 29Metals Limited) at the time of completion of the Mineral Resource estimates, Mr Ashford-Hodges ceased to be an employee of Golden Grove Operations Pty Ltd in October 2023. In January 2024 Mr Ashford-Hodges assisted by overseeing the depletion and reporting of the 2023 Mineral Resources up to the 31st of December 2023.

Mr Ashford-Hodges has sufficient experience that is relevant to the style of mineralisation and type of deposit under consideration and to the activity being undertaken to qualify as a Competent Person as defined in the JORC Code.

Mr Ashford-Hodges consents to the inclusion of the information regarding the 31 December 2023 Mineral Resources estimates for Golden Grove in the form and context in which the estimates appear.

Ore Reserves

The 31 December 2023 Ore Reserves estimates for Golden Grove are set out below and incorporate changes to the Golden Grove Mineral Resources estimates (refer above), the inclusion of Cervantes below the existing Scuddles Mine, depletion for production, and changes to cut-off values and other economic assumptions (including commodity price and foreign exchange assumptions). JORC Code *Table 1* disclosures are set out in Appendix 2.

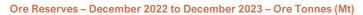
						Grade				Col	ntained M	letal	
Project			Tonnes	Cu	Zn	Au	Ag	Pb	Cu Metal	Zn Metal	Au Metal	Ag Metal	Pb Metal
Area	Deposit	Asset	Mt	%	%	g/t	g/t	%	kt	kt	koz	koz	k
		Proved	2.5	2.0	1.5	0.7	18	0.1	50	37	51	1,440	З
	Gossan Hill Main	Probable	0.4	1.5	2.9	0.6	26	0.1	6	12	7	340	0
	Maill	Total	2.9	1.9	1.7	0.6	19	0.1	56	49	59	1,780	3
	Xantho	Proved	2.5	1.7	4.8	0.5	19	0.2	42	120	39	1,532	4
Gossan Hill Mine	Extended &	Probable	4.2	1.7	6.9	0.8	31	0.4	70	286	106	4,114	15
niumine	Europa	Total	6.7	1.7	6.1	0.7	26	0.3	112	406	146	5,646	19
	Hougoumont	Proved	-	-	-	-	-	-	-	-	-	-	-
	Extended &	Probable	1.7	2.1	2.3	0.5	23	0.2	35	39	27	1,261	3
	Oizon	Total	1.7	2.1	2.3	0.5	23	0.2	35	39	27	1,261	3
		Proved	-	-	-	-	-	-	-	-	-	-	-
	Scuddles	Probable	0.8	1.3	3.6	0.8	32	0.3	11	30	21	851	2
Scuddles		Total	0.8	1.3	3.6	0.8	32	0.3	11	30	21	851	2
Mine		Proved	-	-	-	-	-	-	-	-	-	-	-
	Cervantes	Probable	2.9	1.5	4.8	0.6	33	0.4	43	141	60	3,070	11
		Total	2.9	1.5	4.8	0.6	33	0.4	43	141	60	3,070	11
	Gossan Valley,	Proved	-	-	-	-	-	-	-	-	-	-	-
	Felix &	Probable	1.0	1.2	6.7	1.0	11	0.1	12	64	31	350	1
Gossan	Conteville	Total	1.0	1.2	6.7	1.0	11	0.1	12	64	31	350	1
Valley Deposits		Proved	-	-	-	-	-	-	-	-	-	-	-
Dopoonto	Grassi	Probable	0.6	1.1	8.2	0.5	13	0.2	6	47	8	233	1
		Total	0.6	1.1	8.2	0.5	13	0.2	6	47	8	233	1
		Proved	0.2	0.7	2.0	2.2	97	0.4	2	4	15	653	1
Other	Surface Stockpiles	Probable	-	-	-	-	-	-	-	-	-	-	-
	Slockpiles	Total	0.2	0.7	2.0	2.2	97	0.4	2	4	15	653	1
		Proved	5.2	1.8	3.1	0.6	22	0.2	93	161	106	3,625	8
	Total	Probable	11.6	1.6	5.3	0.7	27	0.3	184	619	262	10,219	33
		Total	16.7	1.7	4.7	0.7	26	0.2	277	780	368	13,844	41

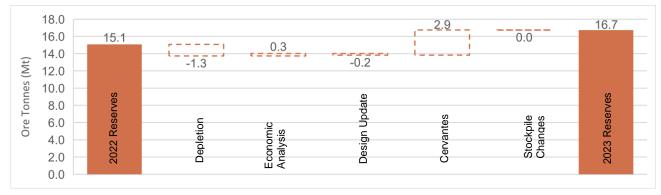
Note, estimates reported in the table above, other than silver, are rounded to one decimal place. Estimates for silver are rounded to zero decimal places.

Changes in Ore Reserve estimates

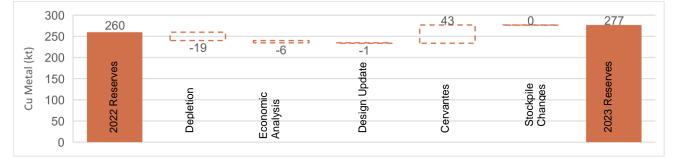
Changes in the 31 December 2023 Ore Reserves estimates for Golden Grove relative to the previous estimates comprise:

- Depletion 1.3Mt reduction for mining and processing depletion in the period 31 December 2022 to 31 December 2023;
- Economic Analysis 0.3Mt increase as a result of metallurgical and block model updates, cut-off value and foreign exchange rate;
- Design updates 0.2Mt decrease, reflecting the 31 December 2023 Mineral Resources estimates and the impact of new drilling information and geological model updates;
- Cervantes design updates 2.9Mt increase attributable to the incorporation of Cervantes in the Scuddles estimates.
- Xantho Extended a decrease in contained Zinc metal due to mining depletion of 30kt and diamond drilling and geological model updates of 35kt.

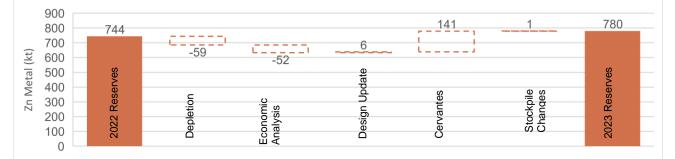




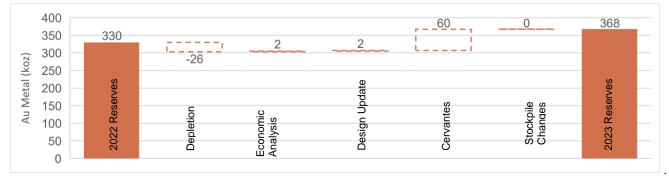
Ore Reserves - December 2022 to December 2023 - Contained Cu Metal (kt)

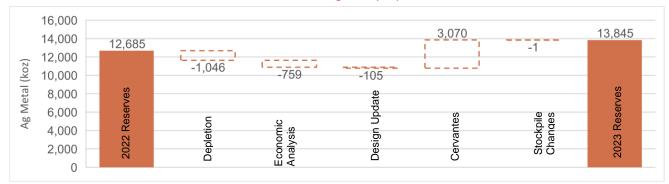


Ore Reserves – December 2022 to December 2023 – Contained Zn Metal (kt)



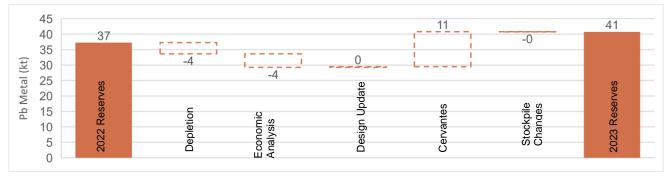
Ore Reserves - December 2022 to December 2023 - Contained Au Metal (koz)





Ore Reserves – December 2022 to December 2023 – Contained Ag Metal (koz)





Economic cut-off assumptions

The following assumptions were applied for the purposes of the Golden Grove 31 December 2023 Ore Reserves estimates.

Cut-off assumptions (NSR)

	31-Dec-23	31-Dec-22
Orebody	\$A/t	\$A/t
ABCD	159.14	132.82
Amity	152.18	140.53
Cambewarra	170.90	151.78
D-Zinc Extended	148.34	151.44
Tryall	160.43	149.71
Catalpa/Ethel	156.67	137.46
Hougoumont Main & Hangingwall Remnant	165.66	146.31
Hougoumont Extended	193.67	163.63
Xantho	165.61	157.7
Xantho Extended	169.95	164.19
Oizon	190.31	163.01
GG4	154.46	141.45
Scuddles	163.52	142.9
Cervantes	176.50	160.32
Gossan Valley	171.38	155.00

Commodity Price and Foreign Exchange

Pricing/FX	Unit	31-Dec-23	31-Dec-22
Copper	US\$/lb	3.60	3.60
Lead	US\$/lb	1.00	1.00
Zinc	US\$/lb	1.20	1.20
Gold	US\$/oz	1,700	1,600
Silver	US\$/oz	22	22
AUD:USD		0.70	0.73

Competent Persons Statement

The information regarding the 31 December 2023 Ore Reserves estimates for Golden Grove set out in this report are based on and fairly represent information and supporting documentation compiled by Nyasha Gwatimba, a Competent Person who is a Member of the Australasian Institute of Mining and Metallurgy (AUSIMM Membership No. 312232).

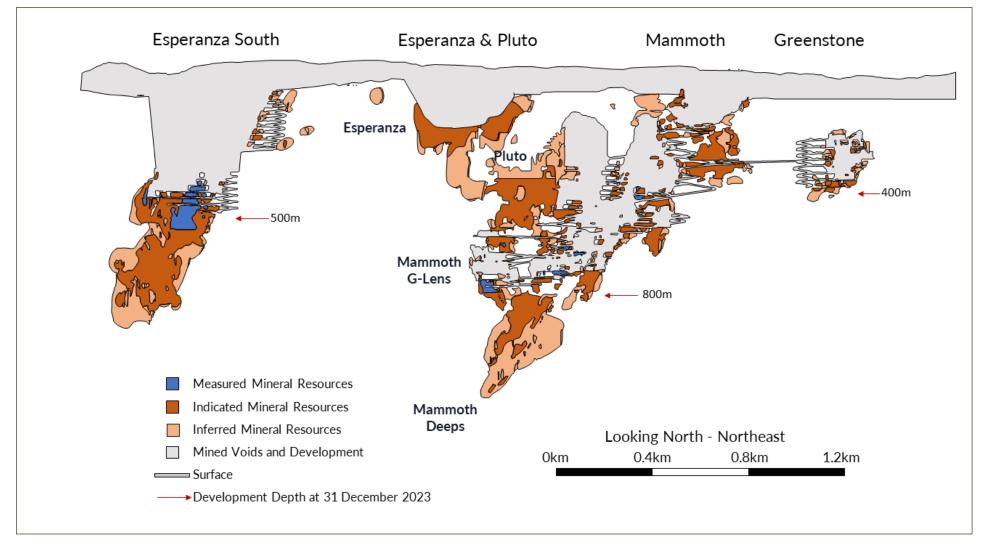
Mr Gwatimba is a full-time employee of Golden Grove Operations Pty Ltd (a wholly owned subsidiary of 29Metals Limited) and has sufficient experience that is relevant to the style of mineralisation and type of deposit under consideration and to the activity being undertaken to qualify as a Competent Person as defined in the JORC Code.

Mr Gwatimba consents to the inclusion of the information regarding the 31 December 2023 Ore Reserves for Golden Grove in the form and context in which the estimates appear.

31 December 2023 | Mineral Resources & Ore Reserves Estimates

Capricorn Copper Mineral Resources and Ore Reserves Estimates

The outline of deposits included in the 31 December 2023 Mineral Resources estimates for Capricorn Copper is depicted below for illustrative purposes.



Meta

Mineral Resources

The 31 December 2023 Mineral Resources estimates for Capricorn Copper are set out in the table below and incorporate the results of additional resource conversion, resource extension and grade control drilling completed since the cut-off date of the previous Mineral Resources estimates for Capricorn Copper (June-July 2022 to March 2023), depletion through mining and processing, and updated resource modelling and geological interpretation.

					Gi	ade				Co	ntaine	ed Met	tal	
		Tonnes	Cu	Ag	Со	As	S	Fe	Cu	Ag	Со	As	S	
Ore Body	Category	Mt	%	ppm	ppm	ppm	%	%	kt	koz	kt	kt	kt	
	Measured	2.7	2.0	20	999	1,395	15.4	14.4	53	1,717	3	4	411	3
Esperanza	Indicated	13.8	1.9	19	655	1,150	12.9	15.1	261	8,337	9	16	1,774	2
South	Inferred	6.3	1.9	16	596	1,075	10.6	14.0	119	3,134	4	7	667	8
	Total	22.7	1.9	18	679	1,158	12.6	14.7	434	13,187	15	26	2,852	3,
	Measured	-	-	-	-	-	-	-	-	-	-	-	-	
Esperanza	Indicated	2.7	2.3	11	1,472	2,203	6.0	21.3	62	972	4	6	162	5
Esperanza	Inferred	1.3	1.7	9	1,103	1,352	7.7	18.5	22	368	1	2	100	2
	Total	4.0	2.1	10	1,351	1,924	6.5	20.3	84	1,337	5	8	260	8
	Measured	-	-	-	-	-	-	-	-	-	-	-	-	
Pluto	Indicated	2.3	2.3	1	239	277	0.9	11.2	53	52	1	1	21	2
Pluto	Inferred	0.9	1.6	1	238	259	0.4	13.6	14	26	0	0	4	1
	Total	3.2	2.1	1	239	272	0.7	11.8	67	72	1	1	22	3
	Measured	0.4	1.7	1	55	110	1.0	2.2	6	12	0	0	4	
Greenstone	Indicated	1.0	1.7	1	92	123	0.8	2.6	18	35	0	0	9	
Greenstone	Inferred	0.4	1.7	1	63	95	0.8	2.9	7	14	0	0	3	
	Total	1.8	1.7	1	78	114	0.9	2.6	31	62	0	0	15	
	Measured	4.2	1.8	4	89	2,143	6.6	8.0	75	606	0	9	280	З
Mammoth	Indicated	17.7	1.8	4	112	1,568	4.8	7.5	322	2,261	2	28	841	1,
Mailinoun	Inferred	11.0	1.6	4	138	1,856	4.9	8.0	172	1,471	2	20	540	8
	Total	33.0	1.7	4	118	1,738	5.0	7.7	568	4,337	4	57	1,662	2,
	Measured	0.1	1.3	9	298	927	7.6	9.0	2	43	0	0	11	
Stockpile	Indicated	-	-	-	-	-	-	-	-	-	-	-	-	
Stockpile	Inferred	-	-	-	-	-	-	-	-	-	-	-	-	
	Total	0.1	1.3	9	298	927	7.6	9.0	2	43	0	0	11	
	Measured	7.3	1.8	10	419	1,756	9.5	10.1	134	2,337	3	13	694	7
Total	Indicated	36.6	1.9	10	417	1,341	7.5	11.4	698	11,371	15	49	2,738	4,
Total	Inferred	21.0	1.7	8	348	1,469	6.6	10.7	352	5,277	7	31	1,383	2,
	Total	64.8	1.8	9	396	1,428	7.4	11.0	1,186	19,049	26	93	4,827	7,

Note, estimates reported in the table above, other than silver, are rounded to one decimal place. Estimates for silver are rounded to zero decimal places.

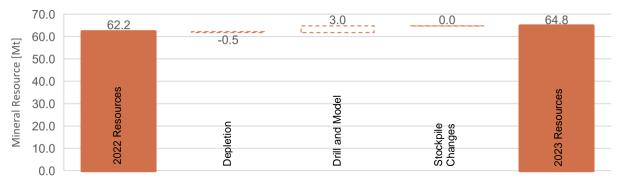
Changes in Mineral Resource estimates

Changes to the Mineral Resources estimates for Capricorn Copper, relative to the last estimates (31 December 2022), are outlined below.

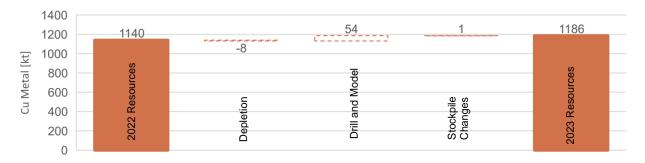
Material changes comprise:

- Depletion 0.5Mt reduction as a result of mining and processing volumes for the period 31 December 2022 to 31 December 2023; and:
- Drilling and model increase of 3.0Mt, reflecting analysis of resource conversion, resource extension and grade control drilling at ESS, Greenstone, and Mammoth G-Lens.

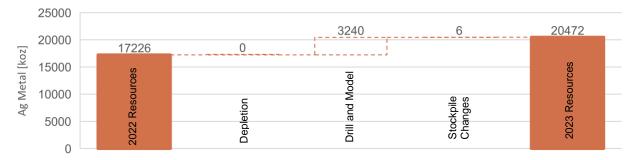
Mineral Resources – December 2022 to December 2023 - Tonnes (Mt)



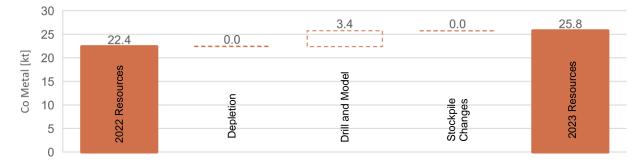
Mineral Resources - December 2022 to December 2023 - Contained Cu Metal (kt)



Mineral Resources - December 2022 to December 2023 - Contained Ag Metal (koz)



Mineral Resources - December 2022 to December 2023 - Contained Co Metal (kt)



31 December 2023 | Mineral Resources & Ore Reserves Estimates

Economic cut-off assumptions

The following cut-off assumptions were applied for the purposes of the 31 December 2023 Mineral Resources estimates for Capricorn Copper. The cut-offs applied for the previous estimates (31 December 2022) are also provided for the purposes of comparison.

Cut-off assumptions		
	31-Dec-23	31-Dec-22
	Cut-off	Cut-off
Orebody	(%Cu)	(%Cu)
Esperanza South	0.8	0.8
Esperanza	1.0	1.0
Pluto	1.0	1.0
Greenstone	1.0	1.0
Mammoth	1.0	1.0

Mineral Resource estimates for Capricorn Copper apply copper grade for cut-off purposes, specific to each deposit and mining method. ESS utilises a cut-off of 0.8% Cu due to sub-level caving ('**SLC**') mining method, while all other deposits utilise a 1.0% Cu cut-off due to long-hole stoping mining method.

Competent Persons Statement

Information that relates to:

 The sampling techniques, sample and geology data and interpretations (section 1 of the JORC Code Table 1); and reporting of these results (section 2 of the JORC Code Table 1), for inclusion in the 31 December 2023 Mineral Resources estimates for Capricorn Copper is based on and fairly represents information and supporting documentation compiled by Rosemary Gray.

Ms Gray was a full-time employee of Capricorn Copper Pty Ltd (a wholly owned subsidiary of 29Metals Limited), and member of the Australian Institute of Geoscientists (MAIG, Membership No. 8014).

 The estimation and reporting of Mineral Resources for Greenstone, ESS, and Mammoth G Lens (section 3 of the JORC Code Table 1) is based on information compiled by Mr Robert Lidbury.

Mr Lidbury is a full-time employee of Capricorn Copper Pty Ltd (a wholly owned subsidiary of 29Metals Limited), and member of the Australian Institute of Geoscientists (MAIG, Membership No. 3014).

 The estimation and reporting of Mineral Resources for Mammoth North and Mammoth D Lens (section 3 of the JORC Code Table 1) is based on information compiled by Mr Oliver Willetts.

Mr Willetts is a full-time employee of SRK Consulting, and Member of the Australasian Institute of Mining and Metallurgy (MAusIMM, Member No. 312940).

 The estimation and reporting of Mineral Resources for Esperanza, Pluto and Mammoth excluding G Lens & D Len (section 3 of the JORC Code Table 1) is based on information compiled by Mr Danny Kentwell.

Mr Kentwell is a full-time employee of SRK Consulting, and a Fellow of The Australasian Institute of Mining and Metallurgy (FAusIMM, Member No. 20341).

Ms Gray, Mr Lidbury, Mr Willetts, and Mr Kentwell each have sufficient experience that is relevant to the style of mineralisation, type of deposit and the activity being undertaken to qualify as Competent Persons as defined in the JORC Code.

Ms Gray, Mr Lidbury, Mr Willetts, and Mr Kentwell each consent to the inclusion of the 31 December 2023 Mineral Resources estimates for Capricorn Copper in the form and context in which the estimates appear.

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Ore Reserves

The 31 December 2023 Ore Reserves estimates for **Capricorn Copper** are set out below and incorporate changes to the Capricorn Copper Mineral Resources estimates (refer above), depletion for mining and processing, changes to cut-off grades and economic parameters, changes to stope and sub-level cave designs, and changes to dilution and recovery assumptions.

JORC Code Table 1 disclosures are set out in Appendix 4.

				Grade			Contained Metal	
		Tonnes	Cu	Ag	As	Cu	Ag	As
Deposit	Category	Mt	%	g/t	ppm	kt	koz	kt
	Proved	1.0	1.7	17	1,200	17	600	1
Esperanza South	Probable	12.5	1.5	16	1,200	185	6,300	14
	Total	13.5	1.5	16	1,200	202	6,900	16
	Proved	-	-	-	-	-	-	-
Esperanza	Probable	0.2	2.1	10	2,200	4	100	0
	Total	0.2	2.1	10	2,200	4	100	0
	Proved	-	-	-	-	-	-	-
Pluto	Probable	1.1	2.8	1	300	31	-	0
	Total	1.1	2.8	1	300	31	-	0
	Proved	-	-	-	-	-	-	-
Greenstone	Probable	0.0	1.8	1	200	0	-	0
	Total	0.0	1.8	1	200	0	-	0
	Proved	0.1	2.7	2	1,400	3	-	0
Mammoth Deeps	Probable	2.2	2.0	5	2,300	43	300	5
	Total	2.3	2.0	4	2,300	45	300	5
	Proved	-	-	-	-	-	-	-
Mammoth Nth	Probable	0.6	1.4	3	800	8	100	0
	Total	0.6	1.4	3	800	8	100	0
	Proved	0.4	1.9	6	3,200	8	100	1
Mammoth Remnants	Probable	0.8	1.8	5	1,900	14	100	1
	Total	1.2	1.9	5	2,400	22	200	3
	Proved	0.1	1.3	9	900	2	0	0
Stockpile	Probable	-	-	-	-	-	-	-
	Total	0.1	1.3	9	900	2	0	0
	Proved	2	1.8	13	1,700	30	700	3
Total	Probable	17	1.6	12	1,300	280	6,900	22
	Total	19	1.7	12	1,300	310	7,600	25

Note, estimates of ore tonnes and grade reported in the table above, other than aggregated total tonnes, and silver and arsenic grades, are subject to rounding to one decimal place. Estimates for aggregated total tonnes and silver grade are rounded to zero decimal places and estimates for arsenic are rounded to the nearest 100ppm. Estimates of contained silver and arsenic metal have been further rounded reflecting relative confidence. Aggregate estimates of contained Cu metal have been rounded to the nearest 100kz.

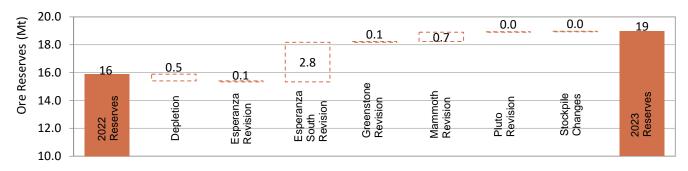
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31 December 2023 | Mineral Resources & Ore Reserves Estimates

Changes in Ore Reserve Estimates

Changes to Ore Reserves estimates for Capricorn Copper, relative to the last estimates (31 December 2022) are outlined below. Material changes comprise:

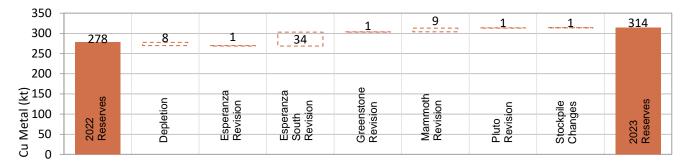
- Depletion 0.5Mt, reflecting the actual mining and processing activities in the 12-months to 31 December 2023;
- Mineral Resources estimates increases in Mineral Resources estimates for ESS (refer above);
- Economic cut-off assumptions changes to cut-off grades for all deposits, reflecting changes in key economic assumptions, including:
 - increase in copper price to US\$3.63/lb from US\$3.60/lb;
 - reduction in foreign exchange rate to US\$0.69/AUD from US\$0.73/AUD;
 - increased forecast mining cost for ESS, Mammoth Deeps and Remnants, Esperanza Deeps and Pluto and lower mining costs for Greenstone;
 - increased combined forecast costs for processing and site services;
 - minor reduction in selling costs from changes in the copper price, exchange rate, freight cost, percentage royalty and payable percentage; and
 - revisions to dilution assumptions for cutoff calculation; and
- Mine design:
 - the addition of the Mammoth North deposit
 - changes to stope designs for Mammoth Deeps, Mammoth Remnants, Greenstone, Esperanza Deeps and Pluto based on depleted and revised Mineral Resource estimates and revised cut-offs; and
 - update to the SLC design for ESS based on revised Mineral Resources estimates, revised cut-off and shutoff grades, and incorporating transverse SLC as the predominant method below 4675 level rather than longitudinal SLC.



Ore Reserves - December 2022 to December 2023 - Tonnes (Mt)

Note, changes cited as *Revisions* comprise changes to Mineral Resources estimates, economic cut-off assumptions, and mine design changes. In order to better present the changes, the values shown in the table above are reported with more significant figures than the aggregated information contained in the 2023 estimates.

Ore Reserves - December 2022 to December 2023 - Contained Cu Metal (kt)



Note, changes cited as *Revisions* comprise changes to Mineral Resources estimates, economic cut-off assumptions, and mine design changes. In order to better present the changes, the values shown in the table above are reported with more significant figures than the aggregated information contained in the 2023 estimates.

Economic cut-off assumptions

The following economic cut-off assumptions were applied for the purposes of the 31 December 2023 Ore Reserves estimates for Capricorn Copper. Cut-off for the prior estimates (31 December 2022) are also provided for the purposes of comparison.

For the purposes of Ore Reserves estimates, an initial set of cut-off grades were applied to create stope shapes. These cut-off grades are shown under "Stope optimisation cut-off" in the table below. A final, revised set of cut-off grades, shown under "Final Head Grade (Diluted)" in the table below was subsequently applied to exclude any stopes for which the overall stope grade was lower than or equal to the final cut-off.

Cut-off assumptions	31-D e	c-23	31-Dec-22	
	Stope Optimisation	Final Head Grade %Cu	Stope Optimisation	Head Grade %Cu
Orebody	Cut-off	(Diluted)	Cut-off	(Diluted)
Esperanza South Total	N/A	1.27	1.17	1.17
Esperanza South Shutoff	N/A	0.96	0.99	0.99
Esperanza South Development	N/A	0.81	0.87	0.83
Greenstone	1.08	0.96	1.11	1.06
Greenstone Development	0.65	0.60	0.64	0.60
Mammoth (Remnants and Deeps)	1.29	1.36	1.44	1.36
Mammoth North	1.03	1.28	N/A	N/A
Mammoth Development	0.65	0.60	0.64	0.60
Pluto	1.62	1.55	1.74	1.59
Pluto Development	0.72	0.66	0.71	0.67
Esperanza	1.81	1.64	1.71	1.55
Esperanza Development	0.71	0.65	0.70	0.66

Commodity Price and Foreign Exchange

Pricing/FX	Unit	31-Dec-23	31-Dec-22
Copper	US\$/lb	3.63	3.60
AUD:USD		0.69	0.73

Competent Persons Statement

The information regarding the 31 December 2023 Ore Reserves estimates for Capricorn Copper set out in this report is based on and fairly represents information and supporting documentation compiled by Christopher Desoe, a Competent Person who is a Fellow of the Australasian Institute of Mining and Metallurgy (AusIMM (CP) Membership No. 104206).

Mr Desoe is a full-time employee of Australian Mine Design and Development Pty Ltd and has sufficient experience that is relevant to the style of mineralisation and type of deposit under consideration and to the activity being undertaken to qualify as a Competent Person as defined in the JORC Code.

Mr Desoe consents to the inclusion of the information regarding the 31 December 2023 Ore Reserves estimates for Capricorn Copper in the form and context in which the estimates appear.

Redhill Mineral Resources Estimates

The Mineral Resources estimates for Redhill are set out in the table below. These Mineral Resources estimates were first reported and effective on 16 May 2016. There have been no material changes to the Mineral Resources estimated for Redhill since 16 May 2016. No further field work was conducted at Redhill during 2023.

JORC Code Table 1 disclosures for these estimates are set out in Appendix 5.

				Grade		Co	ntained Metal	
		Tonnes	Cu	Au	Ag	Cu	Au	Ag
Deposit	Category	Mt	%	g/t	g/t	t	OZ	koz
Cristina	Inferred	1.3	2.3	0.3	41	29,601	10,481	1,719
Angelica	Inferred	0.6	1.5	0.4	53	8,840	7,382	978
Gorda	Inferred	0.4	0.6	1.6	56	2,018	18,210	637
Cutters	Inferred	0.3	3.0	0.1	51	9,542	612	520
Franceses	Inferred	1.7	1.2	0.1	14	21,249	3,124	757
Total	Inferred	4.3	1.7	0.3	33	71,249	39,809	4,611

Note, estimates reported in the table above, other than silver, are subject to rounding to one decimal place. Estimates for silver are rounded to zero decimal places.

Economic cut-off assumptions

The following assumptions were applied in estimation of the Redhill Mineral Resources:

Cut-off assumptions		
Orebody		Cut-off (% Cu)
Cristina		0.4
Angelica		0.4
Gorda		0.4
Cutters		0.4
Franceses		0.4
Commodity price for estimates		
Pricing/FX	Unit	
Copper	US\$/lb	3.00
Gold	US\$/oz	1,300
Silver	US\$/oz	22

Competent Persons Statement

The 16 May 2016 Mineral Resources estimates for Redhill are based on and fairly represents information and supporting documentation compiled by Tim Callaghan, a Competent Person who is a Member of the Australasian Institute of Mining and Metallurgy (AusIMM Membership No. 222210).

Mr Callaghan is a full-time employee of Resource and Exploration Geology. Mr Callaghan has sufficient experience that is relevant to the style of mineralisation and type of deposit under consideration and to the activity being undertaken to qualify as a Competent Person as defined in the JORC Code.

Mr Callaghan consents to the inclusion of the information regarding the Redhill Mineral Resources estimates in the form and context in which the estimates appear.

Appendix 1

Golden Grove Mineral Resources estimates – JORC Code Table 1 Disclosures

Section 1 Sampling Techniques and Data

CRITERIA	STATUS
Sampling techniques	• Samples have been collected by reverse circulation (RC), Aircore and diamond drilling (DD), both from surface and underground.
	• Sample length is preferentially set to 1m and ranges from 0.5m to 1.0m of half core. Sample intervals do not cross geological boundaries; this ensures samples were representative of the lithological unit without mixing of grade at lithological boundaries. There is no limit for shortest sample interval in the database controls currently, though Geologists are recommended to not sample intervals shorter than 0.5m.
	• Entire half core samples are crushed and pulverised to 85% passing 75µm.
	• Historical underground drill sampling practices are comparable with the current practice, the only difference being primary core diameter for the underground drilling. The current core hole diameter is NQ2 (50.6mm), LTK60 (44.0mm), and in some cases BQTK (40.7mm), whereas historically a diameter of LK48 (35.3mm) was used.
	• During surface Aircore and RC drilling before 1994, samples were captured in a bag attached to the cyclone. These samples were then split using a 40mm or 50mm PVC pipe spear.
	Post 1994 surface RC samples were captured in a bag attached to the cyclone and subsequently split using a triple stage riffle splitter.
	Measures taken to ensure sample consistency and representativity include the collection, and analysis of field and coarse crush duplicates.
Drilling techniques	Diamond Drill core and minor reverse circulation data was used in the Mineral Resource estimation for Gossan Hill, Scuddles and Gossan Valley deposits.
	Current DD core diameter is NQ2 (50.6mm), LTK60 (44.0mm) or BQTK (40.7mm)
	Historic DD core diameter was LK48 (35.3mm)
	• 10.056 drillholes used in the Gossan Hill Mineral Resource model.
	4,381 drillholes used in the Scuddles Mineral Resource model.
	580 drillholes used in the Gossan Valley Mineral Resource model.
	Over 1,012,623 samples across all deposits.
	1,645 drillholes were used in the Open Pit Mineral Resources (comprised of 77 Aircore, 162 Diamond Core and 1406 RC holes).
	• The Reflex Act II [™] tool is used for core orientation marks on selected DD holes.
Drill sample recovery	• Surface and underground recoveries of DD core are recorded as percentages calculated from measured core versus drilled metres. The intervals are logged and recorded in the database.
	• The rocks are very competent, and recoveries are very high with average core recovery greater than 99.0% for both mineralised and non-mineralised material.
	• Drilling process was controlled by the drill crew and geological supervision provides a means for maximising sample recovery and ensures suitable core presentation. Drilled core is reconstructed into a continuous run on an angled iron cradle for orientation marking. Depth is checked against depth provided on core blocks. No other measures are taken to maximise core recovery.
	No RC drillholes drilled before 2000 have recovery data recorded except for the 1994 RC program. Recovery data is not used in the Mineral Resource estimation.
	Preferential loss/gains of fine or coarse materials are not considered significant.
	There is no known relationship bias between recovery and grades.
Logging	• All (100%) drill core and chips are logged geologically using codes set up for direct computer input into the Micromine Geobank [™] database software package.
	• All (100%) DD cores are geotechnically logged to record recovery, RQD, roughness, fill material. Structural logging is recorded for all oriented core. DD cores are photographed wet.
	Logging is both qualitative and quantitative (percentage of sulphide minerals present).
	• All (100%) drillholes are logged in full detail from start to finish using laptop computers directly into the drillhole (Geobank) database.
	Standard mineralised rock codes used. Standard weathering, alteration and appropriate geological comments entered.

CRITERIA	STATUS
Sub-sampling techniques and sample preparation	• All DD core is half-cut onsite using an automatic core saw with samples always taken from the same side. Half core is used for routine sampling and quarter core for field duplicates. Current sample length ranges between 0.5 and 1m (historically ranges were from 0.2m to 1.5m) and is adjusted to geological boundaries. Historic DD core has been sampled using whole, half, quarter and third core.
	RC drilled samples have been cone split and dry sampled. Wet sampling only conducted when drillholes intersected the water table.
	All routine and duplicate RC drilled samples were 1m composites.
	• Historical RAB, AC and RC drilling has been sampled using spear, grab, riffle, and other unknown methods but none of these were used in the Mineral Resource estimation.
	The sample preparation of RC chips and DD core adheres to industry best practice. A commercial laboratory is used which involves:
	\circ Weighing
	 Oven drying at 105° C
	 Coarse crushing using a jaw crusher to 70% passing 6mm
	 Samples > 3kg crushed to 2mm and split using a rotary splitter (this represents < 0.01% of total sample used for Mineral Resource estimation).
	 Pulverising in a LM5 to a grind size of 85% passing 75μm.
	o Collection of 400g pulp from each sample; rejects kept or discarded depending on drilling programme.
	• It is assumed best practice was also followed at the time of historic sampling. RC field duplicate sampling is carried out at a rate of 1:50 taken directly from the on-board cone splitter at the same time as the routine sample. These are subject to the same assay process as the routine samples and the laboratory is unaware of such submissions.
	• Duplicate DD core samples are no longer taken. This practiced ceased in July 2014. Historically duplicate DD were taken from core at a rate of 1:50 and the half core was cut into quarter core. Instead, duplicates are taken after coarse crushing and pulverisation at a rate of 1:20 alternating between the two. These are subject to the same assay process as routine samples.
	Sampling conducted by previous owners is assumed to be industry standard at the time.
	• Although field duplicates showed good reproducibility across the grade range for Cu, Zn and Au, their use was ceased in 2014 after consultation with the Principal Resource Geologist and Technical Services Manager regarding their collection method and application as a true duplicate.
Quality of assay data and laboratory tests	• A four acid "near-total" digestion is used to determine concentrations for silver, copper, iron, lead, sulphur and zinc. Following extensive test work this method underwent a change in October 2014 to make it consistent with other projects. Previously it used a 0.4g sample in a HF-HNO3-HClO4 digestion, with HCl leach and finished using ICP-AES. Since October 2014, the sample charge weight is 0.2g in the same acid digestion maintaining the sample/solution ratio as the previous method. This ore grade method is suitable for use in VHMS deposits and the change from 0.4g to 0.2g is not believed to have a material impact to historical, current, or future results.
	 Prior to October 2014 a 30g fire assay with AAS finish was used to determine the gold concentration for RC chips and DD core samples. This method was considered most suitable for determining gold concentrations in rock with sulphide rich material and is a total digest method. However, the precision of AAS was limited to 20 times detection limit which coincided with the value at which gold was deemed significant. Therefore, while the charge weight remains the same the determination in now by ICP-AES. Grades above 10g/t are then determined using AAS.
	Gold and silver assay method: fire assay followed by atomic absorption spectrometry, FA-AAS.
	Historic analysis includes fire assay, aqua regia, four acid digest and AAS or ICP.
	• No geophysical tools, spectrometers or handheld XRF instruments have been used in the analysis of samples external to the laboratory for the estimation of Mineral Resources.
	• Matrix-matched certified reference materials (sourced from Golden Grove and prepared by Ore Research Pty. Ltd.) with a wide range of values are inserted at a rate of 1:20 into every RC and DD to assess laboratory accuracy, precision, and possible contamination. Certified blank material (prepared by Geostats Pty. Ltd.) is inserted at a rate of 1:50. Five Quartz flushes are inserted at the end of any significant ore horizon.
	• QAQC data returned are checked against pass/fail limits once the results have been loaded into the database. QAQC data is reported quarterly and demonstrates sufficient levels of accuracy and precision.
	• Sizing tests ensure the grind size of 85% passing 75µm is achieved.
	• The laboratory performs internal QC including standards, blanks, repeats and checks.
	Oxide grade control analysis:
	• Standards have been used in most programs.
	• Base metals assay method: 4 acid digest followed by ICP MA-ICPOES for the first program with XRF applied for subsequent programs. Checks showed no bias between analysis methods.
	 Acceptable levels of accuracy and precision have been established.

CRITERIA		STATUS				
/erification of sampling and assaying		re reviewed by a senior geologist and other as was drilled for the Gossan Hill Copper C			s have either been twinned or scissored. ıblished. A full report of these twinned holes w.	
	written.					
	No specific twinned holes	have been drilled at the Golden Grove unde	erground sulphide deposits. However nea	rby and scissor drillholes show compa	atible geology and results.	
	Underground DD logging is	s recorded directly in a secure Geobank Dat	abase which has inbuilt validation functio	ns plus additional triggers to prevent i	ncorrect data capture and importation.	
		Delineation DD are graphically logged on pa has been correctly transcribed.	aper before entry into the database. All pa	aper logs are scanned to pdf and hard	copies kept in labelled folders. Periodic review	
	Assay data is retained in te	ext files (.SIF) and stored once loaded into t	ne database.			
	Samples of RC drillholes a	re retained in chip trays and the remaining	drill core is stored in core trays at the core	yard.		
	6	as each previous owner added data to it. E Ibase. Validation of data has been perform	8	· · · ·	application. In 2008 the data was migrated to	
	• An additional field in the results table is used to ensure all data is displayed in the appropriate units. This allows comparison of the data in standard units and aids in calculating Mineral Resour models.					
	• Golden Grove strives for an excellent standard of sampling QAQC. Matrix-matched Certified Reference Material (CRM's) is used to test the accuracy of the laboratory analysis and evaluated when t sampling data is returned. The usual mineral suite that is tested includes: Cu, Zn, Au, Ag, Pb, Fe and S. Any samples that have values falling outside of the acceptable range are issued for re-assay.					
	• All re-assayed data will replace original results that failed QAQC; both results are retained in the database, with the results that failed QC being excluded from general use and export.					
	Use of both DD and RC indicates there is no significant bias between drilling methods.					
	All assay data remains in its original state and has not been adjusted.					
Location of data points	All underground drillhole collars are picked up by 29Metals Golden Grove surveyors using a Leica TS-15 (total station) with an expected accuracy of 10mm. Surface exploration drillhole collars a picked up by a company surveyor using a Trimble RTK R8 GPS with an expected accuracy of 40mm.					
	Before 2016 all drillholes were down hole surveyed gyroscopically by the drilling companies (currently Swick) once each drillhole was completed. This was tied into a starting azimuth and dip pick up off the rod string by our onsite survey department while the rig was drilling. Surveys were also carried out every 30m using an Eastman single shot camera while the hole is in progress to tra deviation.					
	• Since 2016 the Champ and Reflex north seeking tools have been utilised for both rig alignment and surveying. Holes outside of 20 degrees dip are surveyed every 12m using the north seeking function while holes inside +/- 20 degrees are surveyed using the gyroscopic components of the tool every 30m while drilling and then at end of hole every 10m.					
	• The accuracy and quality of historic surveys is generally unknown.					
	A local grid system (GGMII Mine Grid to MGA94 Two-F	NE) is used. It is rotated 52.4 degrees west Point Conversion	of MGA94 zone 50. The two-point convers	sion is as follows:		
	Point	GGMINE East	GGMINE North	MGA East	MGA North	
	1	3644.47	10108.13	502093.5	6810260.7	
	2	9343.2	29162.02	490480.1	6826394.2	

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CRITERIA	STATUS
Data spacing and distribution	 Drill data spacing ranges from less than 10m x 10m in the active mining areas to greater than 80m x 80m in exploration areas. The table below shows drill spacing classification by ore type Drill spacing classification by ore type Ore Type Drill Spacing Classification Criteria Measured Indicated Inferred Primary Sulphide 20 40 60 Data spacing is sufficient to establish geological and grade continuity for the appropriate classification of the Mineral Resources. Drillholes greater than 60m x 60m may not necessarily be classified as Mineral Resources. This will be dependent on the geometry of the drillholes and the orebody under study. DD samples are not composited prior to being sent to the laboratory however the sample lengths taken by Geologists currently range from 0.5m to 1.0m. Current gold pit RC grade control drilling is sampled on 1m intervals. Past RC sampling (gold and copper) intervals of up to 5m has occurred. Underground drive mapping below the surface deposits supports understanding of geological structure and strike continuity and this data is incorporated into the wireframes and modelled domains.
rientation of data in lation to geological structure	 Drilling has mostly been oriented on sections that are orthogonal to the strike of mineralisation. Drillholes frequently overlap and are scissored as drilling is oriented from both footwall and hanging-wall directions. No significant sampling bias has been recognised due to orientation of the drilling regarding mineralised structures.
Sample security	 Measures to provide sample security included: Adequately trained and supervised sampling personnel. Half-core samples placed in a numbered and tied calico sample bags. Bag and sample numbers are entered into Geobank database. Samples are couriered to assay laboratory via truck in plastic bulker containers. Assay laboratory checks off sample despatch numbers against submission documents and reports any inconsistencies. Remaining DD core is stored within the Golden Grove core yard.
Audits or Reviews	 The most recent laboratory audit was conducted on the 6th of December 2023, while the previous one was conducted on the 13th of December 2022. No major concerns were raised. An internal peer review process was carried out on all models by geologists onsite in 2023. An external Competent Person review was carried out in 2020. An internal review of RC and DD core sampling procedures were completed in 2014. The sampling procedures were found to meet industry standards. In 2012, Paul Blackney and David Gray of Optiro completed a review of the Gossan Hill Gold Oxide data. The review found there was no historic QAQC data (1990 to 2000) around Gossan Hill. This has now been rectified.

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Section 2 Reporting of Exploration Results

CRITERIA	STATUS
Mineral tenement	The mineral tenement and land tenure status of the Golden Grove operations are listed in the below table.
and land tenure	Mineral tenement and land tenure status for Golden Grove operations
status	Tenement No. Prospect Name Date Expires Term Years Date Granted
	M59/03 Scuddles 08/12/2025 21 28/01/2005*
	M59/88 Chellews 18/05/2030 21 20/04/2009*
	M59/89 Coorinja 18/05/2030 21 20/04/2009*
	M59/90 Cattle Well 18/05/2030 21 20/04/2009*
	M59/91 Cullens 18/05/2030 21 20/04/2009*
	M59/92 Felix 18/05/2030 21 20/04/2009*
	M59/93 Flying Hi 18/05/2030 21 20/04/2009*
	M59/94 Bassendean 18/05/2030 21 20/04/2009*
	M59/95 Thundelarra 18/05/2030 21 20/04/2009*
	M59/143 Bassendean 09/05/2031 21 21/04/2009*
	M59/195 Gossan Hill 17/05/2032 21 17/06/2011*
	M59/227 Crescent 07/05/2033 21 08/05/2012*
	M59/361 Badja 01/03/2037 21 01/03/2016*
	M59/362 Badja 01/03/2037 21 01/03/2016*
	M59/363 Badja 01/03/2037 21 01/03/2016*
	M59/543 Walgardy 04/02/2044 21 24/02/2023*
	M59/480 Marloo 01/07/2029 21 02/07/2008
	* Renewal date
	• There are no known impediments to operating in the area, but the operation is subject to environmental conditions pertaining to land and water management, as well as adherence to cultural sensitivity pertaining to the local indigenous people.
	• All tenements are 100% owned by Golden Grove Operations Pty Ltd (a wholly owned subsidiary of 29Metals Limited).
Exploration done by	Original definition and exploration drilling were performed by Joshua Pitt, of Aztec Exploration, in 1971.
other parties	• From 1971 until 1992 multiple joint ventures continued the definition of the Mineral Resource, with highlights being the Scuddles, A Panel Zn, B Panel Zn, C Panel Zn and Cu discoveries. Parties involved include Amax Exploration, Esso Exploration, Australian Consolidated Minerals and Exxon.
	• Newmont, Normandy, Oxiana, OZ Minerals, MMG, EMR and 29Metals have all been involved, successively, with the drilling and exploration of the Golden Grove leases since 1991.
	• The exploration and resource geology groups remained unchanged throughout changes in ownership; hence the exploration management and methods have effectively remained constant since Oxiana acquired the project in 2005.
	• Exploration on the Northern and Southern Leases around the Golden Grove tenements is ongoing and being conducted by or on behalf of the 29 Metals Group.

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CRITERIA	STATUS					
Geology	 The mineralisation style is volcanogenic hosted massive sulphide ("VHMS") which occurs as sub-vertical lenses within layered sediments and volcanics. The Golden Grove deposits are located in the Murchison Province in the North-Western part of the Achaean Yilgarn Craton in Western Australia within the Yalgoo Greenston Belt. Mineralisation occurs at the base of the Warriedar Fold Belt ("WFB") within a sequence of felsic to intermediate volcaniclastic sediments, lavas and associated autoclast breccias. The Golden Grove Domain that hosts the Gossan Hill and Scuddles deposits lies along the northeast flank of the WFB. The Mougooderra Fault (west), recrystallised monzograni (east) and post folding granites (north and south) bound the domain. The current interpretation of the structure places the Golden Grove Domain on the eastern limb of a synclin The stratigraphy has a westerly younging direction and dips steeply west. 					
Drillhole information	• Over 30,439 drillholes and associated data are held in the database. This is a Mineral Resource Statement and is not a report on Exploration Results hence no additiona information is provided for this section.					
Data aggregation methods	 This is a Mineral Resource Statement and is not a report on Exploration Results hence no additional information is provided for this section. No metal equivalents were used in the Mineral Resource estimation 					
Relationship between mineralisation widths and intercept lengths	• Drilling has been targeted to achieve intersections as close to the true thickness as possible, however large differences between intercept and true widths occur. The impact of this is minimised as intercepts are modelled in three-dimensions for Mineral Resource estimation.					
Diagrams	MODOLY Flying Hi Grassi Gossan Valley Fellx Conteville Gossan Hill Mine Scuddles Mine 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002 10,0002					
	2.5km					
Palan and non-ordinat	Long-section of the Golden Grove deposits					
Balanced reporting Other substantive exploration data	 This is a Mineral Resource Statement and is not a report on Exploration Results hence no additional information is provided for this section. This is a Mineral Resource Statement and is not a report on Exploration Results hence no additional information is provided for this section. 					
Further work	 Exploration and delineation drilling will continue underground, and the results will be modelled and reported in subsequent Mineral Resource estimates. Surface exploration activities including RC and DD drilling will continue on the mining leases. 					

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Section 3 Estimating and Reporting of Mineral Resources

CRITERIA	STATUS
Database Integrity	 The following measures are in place to ensure database integrity: Golden Grove uses an SQL database system.
	 Data is logged directly into Micromine Geobank™ (front-end software) using wireless transfer protocols on Dell Latitude 5424 Rugged™ portable computers. A limited number of primary tables hav read/write privileges to the geologist and geotechnicians. User profiles restrict the data that any individual can access and alter.
	 Data validation in Microsoft Excel to check survey and collar coordinate records, data overlaps, extreme values (outliers), blank or misallocated data and below detection limit assay results – effectively date stamped audit trail.
	• The database is fully backed up each night with hourly log backups during the day. Data backups from the previous seven days are stored on the database server. Data older than seven days is backed u onto tape and stored securely.
	 Assays are imported electronically from files (.sif) received from the laboratory.
	Drillholes are checked with logging codes revised once assays are received.
	The measures described above ensure transcription or data entry errors are minimised.
	Data validation procedures include:
	 Data is validated on-entry using library of codes and key fields which ensure intervals cannot duplicate or overlap.
	 Collar co-ordinates and drilling direction (azimuth and dip) are validated via comparison of planned data to surveyed data.
	• Deviations of more than 1 degree over 30m of drillhole depth are flagged and evaluated for redrilling. All data attributed to a given drillhole undergoes final validation and sign-off procedure. Any error found are rectified prior to releasing the data for Mineral Resource estimation.
	 Data validation in Microsoft Excel to check survey and collar coordinate records, data overlaps, extreme values (outliers), blank or misallocated data and below detection limit assay results – effectively date stamped audit trail.
Site Visits	The Competent Person was employed full-time at Golden Grove at the time of estimation and was satisfied with the standard of the procedures instituted by the site.
	• Stuart Masters from CS-2 Pty Ltd, a third-party reviewer, has visited site on several occasions with the most recent in mid-2020. No material issues affecting the resource estimates were identified during thos visits.
Geological	Confidence in geological interpretation of the mineral deposits and associated lithologies is considered moderate to high.
interpretation	Data used for the interpretation included geological mapping of development drives, assay results and geological logging of all DD holes.
	Alternate structural and geological interpretations are routinely considered and tested with diamond drilling.
	Geological interpretation is totally reviewed in every drill hole to get a consistent geological interpretation for the whole area.
	• Geological interpretations have been modelled as three-dimensional wireframes of mineralisation and other lithologies, which have been used to construct block models and to control grade estimation a hard boundaries.
	Primary sulphide interpretation:
	o Zinc-rich mineralisation occurs as massive to semi-massive sulphide lenses. These lenses also contain moderate copper, lead, silver, and gold mineralisation.
	 Copper-rich mineralised lenses are composed of zones of chalcopyrite-rich stringers within quartz-rich domains. These domains can have moderate grades of gold and silver but are weakly mineralised with zinc and lead.
	o Zinc and copper lenses are each surrounded by low-grade mineralisation haloes. Low-grade domains have been constructed for some of the deposits.
	 Intrusive rocks and faults have been interpreted that cut across and displace mineralisation and stratigraphy.
	o These domains were derived from the geology of the area. Lithological codes obtained from the logging of drillholes aids in establishing continuity of geology.
	 Most barren intrusive wireframes have been constructed using Seequent's Leapfrog Geo implicit modelling software. Other barren intrusive triangulations have been constructed from interpreted polygor snapping to drillhole intersections on 10m spaced plan sections, though these sections are shortened or lengthened appropriately with clustering of data. Interpretations account for all available geologic information.

CRITERIA	STATUS
	• Primary sulphide domains are estimated using Categorical Indicator Kriging (CIK). Lithological codes are taken from the drilling database and used to populate a matrix of indicators within the database This provides the indicator data to produce and analyse variograms which supply the input for the CIK estimation.
	Oxide gold, silver and zinc interpretation:
	 Mineralisation occurs as steep westerly dipping strata bound lenses that have been modelled separately based on the following general grades:
	Gold: 0.1g/t Au
	 Silver: 10g/t Ag
	 Zinc: 0.2% Zn
	 The basis for each of the above domain boundaries were selected by analysis of probability and histogram distribution plots, observing the distribution of sample data in 3D and consideration of geology. These domains maintain a consistent mineralisation shape after considering the geology and assay data.
	 Wireframes have been constructed from interpreted polygons on 20-metre spaced plan sections. Interpretations account for all available geological information.
	 Confidence in geological interpretation of Inferred mineralisation is at a lower level than Indicated mineralisation due to the limited sampling in these areas, hence implied but not verified geological and grade continuity occurs.
Dimensions	• The primary sulphide mineralisation at Gossan Hill and Scuddles comprises multiple steeply dipping zones. Each zone varies from 200m to 400m along strike, 200m to 700m down-dip and 3m to 40m in thickness. The current Mineral Resource is located from 200m to 2,150m below surface.
	• Gossan Valley mineralisation is hosted in Golden Grove Member 4 (GG4) of the Golden Grove Formation. The nature of mineralisation is considered to be strata bound. The style of mineralisation at Gossa Valley is similar in nature to that of Gossan Hill and comprises multiple steeply dipping zones. Each zone varies from 50m to 450m along strike, 40m to 400m down-dip and 3m to 10m in thickness.
	Oxide Copper is reported above the weathering profile. It is approximately 300m long, 80m deep and 20m to 30m in thickness.
	Partial Oxide Zinc mineralisation is approximately 450m long and was reported above the weathering profile.
	• Partial Oxide Gold is reported mostly above the weathering profile and just below the surface. It is 120m long, 30m deep and 10m to 20m in thickness.
stimation and	Primary Sulphide
modelling techniques	• Mineral Resource estimation for the primary sulphide Mineral Resource has been undertaken in Vulcan [™] (Maptek) mining software using either Categorical Indicator Kriging (CIK) where data density and geological confidence permits, or conventional interpretation and wireframing where data density is low.
	 For all deposits other than D-Zinc Extended, Europa, Felix, Flying-Hi, Grassi, Gossan Valley and Scuddles Oxide, Categorical Indicator Kriging (CIK) has been used to estimate lithological domains in the block model. This uses the lithological logging data collected by Geologists to populate indicator fields in the drilling database. Variogram analysis is then performed on the indicators and a lithological domain model is produced.
	• The D-Zinc Extended, Europa, Felix, Flying-Hi, Grassi, Gossan Valley and Scuddles Oxide mineralised domains were modelled using the conventional wireframing approach. The cut-offs for the wireframe were 0.4% for copper and 2% for zinc.
	 Copper, Zinc, Magnetite and barren sediment domains were modelled using the CIK method as described above.
	 Cross-cutting intrusive dykes are barren and have been modelled as such, using 3D wireframes snapped to drilling data.
	o Data compositing for estimation was set to 1m, which matches the majority of drillhole sample lengths underground and provides good definition across interpreted domains.
	• Variogram analysis was reviewed and updated for all areas of the mine. This involved variography for both the Lithological Indicators and the sample grade data. Variogram analysis has been undertake using Isatis Neo (Geovariances) software, Supervisor (Snowden) software, and Vulcan™ (Maptek) software.
	o Ordinary Kriging interpolation has been applied for the estimation of Cu, Zn, Au, Ag, Pb, Fe and density after lithology-domaining by CIK.
	 The estimation method is considered appropriate for the estimation of Mineral Resources at Golden Grove.
	 Interpolation was undertaken in up to five passes.
	• Discretisation was set to 4 x 4 x 4.
	Block model results are comparable with previous Mineral Resource estimations after depletion, additions due to drilling and re-modelling of the site.
	Assumptions about the recovery of by-products is accounted in the net-smelter return after royalty (NSRAR) calculation which includes the recovery of Cu, Zn, Au, Ag and Pb along with the standard payabl terms.

CRITERIA	STATUS
	• Iron has been estimated as it is related to the recovery of payable elements. Sulphur is also estimated in the underground Mineral Resources. Underground waste material is used to back fill mined stopes o treated as potential acid forming (PAF) material when moved to the surface
	• For most models, the block sizes are 2 m (x) x 10 m (y) x 10 m (z) (with 1 m (x) x 5 m (y) x 5 m (z) sub-cells. The D-Zinc Extended block sizes are 0.75m (x) x 2.5 (y) x 2.5m (z) (with 0.25m (x) x 1.25m (y) x 1.25m (z) x 1.25m (z) sub-cells. The D-Zinc Extended block sizes are 0.75m (x) x 2.5 (y) x 2.5m (z) (with 0.25m (x) x 1.25m (y) x 1.25m (z) x 1
	No assumptions have been made about the correlation between variables. All variables are comparably informed and independently estimated.
	• Non-sampled intervals in drillholes have been flagged with values of -99 in the primary database, which are then assigned detection limit values for grade interpolation in waste areas. This is undertaken to ensure that any sampled and mineralised grades in these domains are not over-represented in the estimate.
	• Extreme grade values were managed by upper grade capping based on statistical assessment evaluated for all variables and domains. Consideration was also given to the metal content above the top cap value.
	• Mining voids are 'stamped' onto the block model to ensure depleted material is excluded from the Mineral Resource report. As well, mined stope voids are translated 3m east and west to ensure material in the "skins" of stopes (not able to be mined) are also excluded from the Mineral Resource report.
	The estimation validation process included the following steps:
	• Visual checking of block model estimated grades against the input drilling data.
	• Comparison of block model and sample statistics.
	 Drift plots comparing block model against input samples by easting, northing and RL.
	o Grade/Tonnes curves as well as comparison of the existing and updated models' tonnes, grade and metal content by elevation.
	Oxide and Partial Oxide
	• The current block modelling for the oxide Mineral Resource covers the Scuddles Oxide area, the Tryall area and the ABCD Zinc models and includes all the material above the weathering surface.
	Block modelling for the copper oxide, oxide gold and partial oxide zinc Mineral Resources is undertaken in Maptek Vulcan software with the following key assumptions and parameters:
	 Ordinary Kriging interpolation has been applied for the estimation of Cu, Zn, Au, Ag and Pb in the ABCD model. Inverse distance estimation method was applied in the Tryall Copper oxide and Scuddle Oxide deposits.
	o Data compositing for estimation was set to match the majority of drillhole sample lengths and provides good definition across interpreted domains.
	o Variogram analysis was reviewed and updated for new interpretations and for existing domains materially affected by new drill data.
	There have been no assumptions made regarding the recovery of by-products.
	• For the gold oxide material, copper has been identified as deleterious for Carbon in Pulp (CIP) gold extraction. Material with more than 0.2% Cu is separately stockpiled.
	Iron has been estimated as it is related to the recovery of payable elements.
	• Sulphur was estimated within Au, Ag and Cu domains for the oxide material for environmental considerations. Sulphur within the Zn domain was estimated in the partial oxide material. No other deleterious ancillary elements have been modelled.
	No assumptions have been made about the correlation between variables. All variables are comparably informed and independently estimated.
	• Extreme grade values were managed by upper grade capping based on statistical assessment evaluated for all variables and domains. Consideration was also given to the metal content above the top cavalue.
	• The block models and estimate has been validated in the following ways:
	 Visual checking of block model estimated grades against the input drilling data.
	• Comparison of block model statistics against sample statistics.
	o Swath plots comparing average block model estimated grades against input samples by easting, northing and RL.
Moisture	All tonnages have been estimated on a dry basis.

A STATI	US										
	phide Mineral Resources were reporte	d above a cut-off Net S	Smelter Return ((NSR) dollar value.							
rs • Golden Gro	• Golden Grove Mineral Resources are reported based on specific cut-off values by mine area as the ore transport costs to surface vary within the mine. These are summarised in the table be										
		31-Dec-23	31-Dec-22								
Orebo	ody	\$A/t	\$A/t								
ABCD		144.81	132.82								
ABCD	Oxide	144.81	132.82								
Amity		150.10	140.53								
Camb	ewarra	146.99	136.01								
Catal	pa/Ethel	147.99	137.46								
D Zinc	;	146.76	135.67								
GG4		146.76	135.67								
Houge	oumont Main and Hangingwall	150.10	140.53								
Houge	oumont Extended	155.12	147.86								
Oizon		154.70	147.24								
Tryall		145.58	133.94								
Tryall	Cu-Au Oxide	144.81	133.94								
Xantho	0	151.06	141.93								
Xanth	o Extended & Europa	155.50	148.41								
Scudd	lles - Zinc	147.76	137.12								
Scudd	lles - Copper	147.76	137.12								
Scudd	lles Oxide	144.81	133.94								
Cerva	ntes - Zinc	151.64	144.55								
Cerva	ntes - Copper	151.64	144.55								
Gossa	in Valley	135.62	139.90								
Grassi	i	135.62	139.90								
Felix		135.62	139.90								
Flying	High	135.62	149.90								

CRITERIA		STATUS				
	Met	al Price and exchan	ge rate ass	umptions as sh	own in the tab	le below.
		Price/FX	Unit	31-Dec-23	31-Dec-22	
		Copper	US\$/lb	4.00	4.00	
		Zinc	US\$/lb	1.50	1.50	
		Gold	US\$/oz	1,850	1,850	
		Silver	US\$/oz	25	25	
		Lead	US\$/lb	1.15	1.15	
			03\$/10			
		AUD:USD		0.70	0.75	
	•	The reporting cut-	off grades a	re in line with 2	29Metal's poli	cy on reporting of Mineral Resources which have reasonable prospects of eventual economic extraction.
Mining factors or assumptions	•	0	0		0	e open stoping and ore is hauled or hoisted to the surface. The minimum mining width is 3m, which is based on the minimum spacing for a dice fiv Ilphide, zinc sulphide and partial oxide zinc.
	•	Any blocks within	three metre	s of the Hangi	ngwall or foot	vall of a mined void is deemed non-recoverable and is not reported.
	•	Ū.				on and involves the open pit mining method.
	•	No mining factors	and assum	ptions have be	en proposed f	or the oxide copper
Metallurgical factors or	•					campaigns of exclusively copper ore types or zinc ore types, and comprises crushing, followed by grinding, sequential froth flotation and filtratio oper, zinc and lead (including high-precious metals).
assumptions	•	The Golden Grove from a single feed		cal model was	updated to a t	riple sequential flotation processing system in 2021. The upgrade facilitated the ability to produce three separate concentrate products (Cu, Zn, Pb
	•		n ores with	out segregatio		and PbZn, where the Cu:Pb ratio within Zn ore dictated the requirement for either a CuZn or PbZn campaign. The triple sequential flotation processir nilling still exists at Golden Grove, however, it is now processed as exclusively Cu or Zn respectively, ultimately increasing flotation and downstrea
	•	Primary sulphide r	material:			
		0		•		el values via the calculation of the NSR value.
		lower iron mir	neralisatior	considered be	eneficial to bo	eam are 92%, whereas maximum recoveries of zinc within the zinc stream are 93.5%. Recovery of payable minerals is dependent on iron ratios, with copper and zinc recoveries.
						io within Zn ore. The precious metals are fast floating and commonly designated to the first stream. High Cu:Fe ratios typically favours Au reporting t ours Au reporting to the Zn and Pb streams.
	•	Au and partial oxic	le gold mat	erial:		
		•				neoretically be recovered at approximately 90% through a carbon in pulp ("CIP") circuit. In this process, copper would be considered a deleteriou tios. The current model contains ore grade assays for copper, no acid or cyanide soluble assays have been performed.
		• The partial ox	ide zinc and	l oxide copper	material can o	ause issues as it contains a mixture of oxides and primary sulphides. This can be mitigated through a blending strategy with traditional sulphide.
Environmental factors or assumptions	•					esignated stockpile based on material classification of either potentially acid forming ("PAF") or non-acid forming ("NAF") material. Waste mater al with 0.2% sulphur or more is classified PAF. PAF/NAF classification is based on recommendation from Coffey Environment after their test work o

2010/02/02	
Metals	

	All co	ro camples are measured for	bulk doncity in the	n cito coro proco		The bulk don	ity mothod used in	e the Archime	doc' principlo (woight	in air and woight in wate	r) The core is air dr	
Bulk Density	• All core samples are measured for bulk density in the on-site core processing facility. The bulk density method used is the Archimedes' principle (weight in air and weight in water). The core is air dried generally has low permeability and so the results are considered suitable for Golden Grove.											
	 No wax coating or sealing of core is applied. Density values in the Mineral Resource models are estimated using Ordinary Kriging within the mineralised domain shapes. 											
		ity data for the oxidized areas /transitional/oxide ore/waste		Hill Cu/Au) is con	sidered spars	e. For this rea	son, bulk density is	s not estimate	ed for these areas, but	a sub-domain mean valu	ie is assigned for eac	
Classification	 Primary Sulphide Mineral Resources: Mineral Resources have been classified primarily on data spacing with consideration for geological risk and uncertainty in some underlying parameters. Measured Mineral Resources was appropriate with a drillhole grid spacing of 20m. Indicated Mineral Resources was considered appropriate with a drillhole grid spacing of 40m and Inferred Mineral Resources was with a drillhole grid spacing of 60m. Details are in the table below. <i>Quantitative Mineral Resource Classification Criteria</i> 											
			EL	lipse Orientation			Ellipse Axes		Samp	oles Per Estimate		
		Classification	Bearing (Z)	Plunge (Y)	Dip (X)	Major	Semi-Major	Minor	Minimum	Maximum	Min No. Hole	
		Measured	0	0	90	20	20	10	10	24	5	
		Indicated	0	0	90	40	40	20	6	24	3	
		Inferred	0	0	90	60	60	20	4	24	2	
	oV a oT	Wireframes were then constru- avoids patchy classification. T The Resource includes the cla	ucted to form classif he material misalloc ssifications: Measure	fication solid shap ation and smoothi ed, Indicated and I	es around co ng are neglig	ontiguous bloc ible (less than	1%).	ation. This n		inuous volumes of class	ified mineral resour	
	0 V a 0 T • Oxide 0 C 0 G	Wireframes were then constru- avoids patchy classification. T	ucted to form classif he material misalloc ssifications: Measure ic Mineral Resources esource was primari iorted by nearby unde	fication solid shap ation and smoothi ed, Indicated and I s: ly based on confid erground exposure	es around co ng are neglig nferred with ence in the as s including g	ontiguous bloc ible (less than the remaining ssayed grade a eological map	ks of like classific 1%). material set as une and geological con	cation. This n classified tinuity.	nethod produces conti			
	o V a o T • Oxide o C o G ir	Wireframes were then constru- woids patchy classification. T 'he Resource includes the cla e Copper and Partial Oxide Zin Classification of the Mineral R Geological confidence is supp	ucted to form classif he material misalloc ssifications: Measure ic Mineral Resources esource was primari iorted by nearby under iated with drillhole c	fication solid shap ation and smoothi ed, Indicated and I s: ly based on confid erground exposure coverage and analy	es around co ng are neglig nferred with ence in the as is including g tical data inte	ontiguous bloc ible (less than the remaining ssayed grade a eological map egrity.	ks of like classific 1%). material set as une and geological con	cation. This n classified tinuity.	nethod produces conti			
	o V a o T • Oxide o C o G ir o M o Ir	Wireframes were then constru- woids patchy classification. T 'he Resource includes the cla e Copper and Partial Oxide Zin Classification of the Mineral R Geological confidence is supp n the Kriged estimate is assoc Measured Mineral Resources w	ucted to form classif he material misalloc ssifications: Measure c Mineral Resources esource was primari orted by nearby unde tiated with drillhole c was considered approvas considered approv	fication solid shap iation and smoothi ed, Indicated and I s: ly based on confid erground exposure coverage and analy ropriate with a drill opriate with a drill	es around co ng are neglig nferred with ence in the as including g tical data intr hole grid spa oole grid space	ontiguous bloc ible (less than the remaining ssayed grade a eological map egrity. cing of 20m. cing of 40m.	ks of like classific 1%). material set as und and geological con ping and drillhole	ation. This n classified tinuity. data, which ii	nethod produces conti n turn reinforces drillho			
	o V a o T Oxide o C ir o G ir o Ir o Ir	Wireframes were then constru- twoids patchy classification. T The Resource includes the cla e Copper and Partial Oxide Zin Classification of the Mineral Re Geological confidence is supp in the Kriged estimate is assoc Measured Mineral Resources w Indicated Mineral Resource was	ucted to form classif he material misalloc ssifications: Measure of Mineral Resources esource was primari ported by nearby unde tiated with drillhole c was considered approprise s considered appropri	fication solid shap tation and smoothi ed, Indicated and I s: ly based on confid erground exposure coverage and analy ropriate with a drill opriate with a drillhol	es around co ng are neglig nferred with ence in the as is including g tical data intr hole grid space e grid space	ontiguous bloc ible (less than the remaining ssayed grade a eological man egrity. cing of 20m. cing of 40m. g of 60m and v	ks of like classific 1%). material set as und and geological con ping and drillhole vithin the mineralis	ation. This n classified tinuity. data, which in sation domain	nethod produces conti n turn reinforces drillho n.	ble sample results and de	omain volumes. Con	
	o V a o T • Oxide o C o G ir o Ir o Ir o Ir o Ir	Wireframes were then constru- woids patchy classification. T 'he Resource includes the cla e Copper and Partial Oxide Zin Classification of the Mineral R Geological confidence is supp n the Kriged estimate is assoc Measured Mineral Resources w	ucted to form classif he material misalloc ssifications: Measure of Mineral Resources esource was primari ported by nearby unde tiated with drillhole c was considered approprise s considered approprise that the stated Mineral	fication solid shap tation and smoothi ed, Indicated and I s: ly based on confid erground exposure coverage and analy ropriate with a drill opriate with a drillhol al Resource classif	es around co ng are neglig nferred with ence in the as sincluding g tical data intr hole grid space e grid spacing ication reflect	ontiguous bloc ible (less than the remaining ssayed grade a eological map egrity. cing of 20m. cing of 40m. g of 60m and v cts the geologi	ks of like classific 1%). material set as und and geological con ping and drillhole within the mineralis cal domains interp	ation. This n classified tinuity. data, which in sation domain reted and the	nethod produces conti n turn reinforces drillho n. estimation constraints	ble sample results and do	omain volumes. Con	
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lits or reviews	 OV a Oxide Oxide Oxide O O O O O The C is con The end The end The end A O N 	Wireframes were then constru- voids patchy classification. T the Resource includes the cla e Copper and Partial Oxide Zin Classification of the Mineral R Geological confidence is supp in the Kriged estimate is assoc Measured Mineral Resources was indicated Mineral Resources was competent Person is satisfied the issistent with the understandir clock modelling, estimation, was reviewers noted that the 2023 stimates are supported by: digh quality data A good understanding of the lo Modelling and estimation metherstanding	ucted to form classif he material misalloc ssifications: Measure ic Mineral Resources esource was primari ported by nearby unde iated with drillhole c was considered approper vas considered approper that the stated Minera and of the geological c alidation, and Minera Golden Grove Miner bocal geology gained o hods and parameters	fication solid shap ation and smoothi ed, Indicated and I s: ly based on confid- erground exposure coverage and analy ropriate with a drill popriate with a drill riate with a drillhol- al Resource classifi ontrols interpreted al Resource tabular ral Resources are r	es around co ng are neglig nferred with t ence in the as is including g tical data intr hole grid spacing ication reflec a grid spacing ication reflec bobust and cla nistory concordant t	ontiguous bloc ible (less than the remaining ssayed grade a eological map egrity. cing of 20m. cing of 20m. cing of 40m. g of 60m and v cts the geologi mation constr eer reviewed b assified appro	ks of like classific 1%). material set as und and geological con ping and drillhole within the mineralis cal domains interp aints and reflects t y 29Metals geologi priately.	ation. This n classified tinuity. data, which in sation domain reted and the the Competen ist.	nethod produces conti n turn reinforces drillho n. estimation constraints nt Person's view of the	ble sample results and do	omain volumes. Con	
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31 December 2023 | Mineral Resources & Ore Reserves Estimates

Discussion of relative accuracy/ confidence	• The Mineral Resource data collection, data analysis and estimation techniques used for the Golden Grove deposits are consistent with the currently mining areas both underground and open cut and th not been any known major discrepancies between the mined grades and the milled grades.											
	 Confidence limits of grade and tonnage have not been calculated as reconciliation data confirm the models are performing is line with expectations as implied by their classification. These estimates relate to the lens (deposit) scale i.e. in the order of millions of tonnes. 											
	Reconciliation of block model again mined copper underperformed by 5. average mined grade of 8.2% zinc or	2% for the year, with a	an average mined	d grade of 1.8%								
	Reconciliation of copper and zinc: 1 st of January 2023 to 31 st of December 2023 Reconciliation of the mine claimed grade against milled actual grade occurs monthly and involves a comparison of all measured data available relating to the tonnes and grade at each stage of the process. The reconciled mined grades are then evaluated against the block model reported grades for the CMS (cavity monitoring system) stope voids, to evaluate block model performance without the influmine call feators.											
	mine call factors.						system) sto	pe voids, to	evaluate I	olock model	performance	
	Ũ	Tonnes (T)					Pb (%)	pe voids, to	evaluate I	olock model	performance	without the lintu
	mine call factors.							pe voids, to	evaluate I	olock model	performance	without the lintu
	mine call factors. Source	Tonnes (T)	Cu (%)	Zn (%)	Au (g/t)	Ag (g/t)	Pb (%)	pe voids, to	evaluate I	olock model	penormance	without the lintu
	mine call factors. Source Reconciled Mined Grade Cu Ore	Tonnes (T) 802,970	Cu (%) 1.8	Zn (%) 0.3	Au (g/t) 0.2	Ag (g/t) 11.9	Pb (%) 0.0	pe voids, to	evaluate I	olock model	penormance	without the lintu
	mine call factors. Source Reconciled Mined Grade Cu Ore Reconciled Mined Grade Zn Ore	Tonnes (T) 802,970 720,372	Cu (%) 1.8 0.9 1.4	Zn (%) 0.3 8.2 4.0	Au (g/t) 0.2 0.7 0.5	Ag (g/t) 11.9 36.7 23.6	Pb (%) 0.0 0.5	pe voids, to	evaluate I	olock model	performance	
	mine call factors. Source Reconciled Mined Grade Cu Ore Reconciled Mined Grade Zn Ore Total	Tonnes (T) 802,970 720,372 1,523,342	Cu (%) 1.8 0.9 1.4	Zn (%) 0.3 8.2 4.0	Au (g/t) 0.2 0.7 0.5	Ag (g/t) 11.9 36.7 23.6	Pb (%) 0.0 0.5 0.3	pe voids, to	evaluate I	olock model	performance	
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• The Competent Person is satisfied with the accuracy and the confidence of the Mineral Resource estimates.

Appendix 2

Golden Grove Ore Reserves estimates – JORC Code Table 1 Disclosures

Section 4 Estimation and Reporting of Ore Reserves

CRITERIA	COMMENTARY
Mineral Resources estimates for conversion to Ore Reserves	 The Mineral Resource is based on geological block model provided by the Golden Grove Geology department. These models were depleted as of 31 December 2023. The Vulcan block models were converted to Datamine block models to be used for interrogation. This Ore Reserve is reported for the Golden Grove operation, and only includes material with a suitable classification and appropriate modifying factors. The Mineral resources are stated inclusive of this Ore Reserve
Site visits	The Competent Person is a full-time employee of Golden Grove Operations Pty Ltd (a wholly owned subsidiary of 29Metals Limited)
Study status	• The Ore Reserves have been designed based on the current operating practices and procedures at the mine. All Ore Reserves were estimated by construction of three-dimensional mine designs using DESWIK software and reported against the updated Mineral Resource block model. After modifying factors are applied, all physicals (tonnes, grade, metal, development, and stoping requirements etc.) were compared back to the area cut-off value, where each stope was economically evaluated, and the total Ore Reserve was evaluated to assess its economic viability.
	• Competent external consultants have been used to evaluate and complete mine design, scheduling and economic evaluation for Gossan and Cervantes. Gossan Valley Feasibility Studies Optimisation were completed in 2022. Cervantes Pre-Feasibility study was completed in 2022.
	• Previous mine performance has demonstrated that the current mining methods are technically achievable and economically viable. The modifying factors are based on historical data utilising a similar mining method.
Cut-off parameters	• An NSR cut-off was calculated for each orebody, varied by haulage costs which were calculated based on average haul distance. A minimum mining width of 3m was used to identify the mineable envelope that formed the basis of the mine design.
	A marginal cut-off grade of NSR A\$57.30/tonne for development material was used to classify material contained within the mine design as Ore or Waste.
	The NSR cut-off grades were derived from recent actual costs and budget cost models along with the following metal price and exchange rate assumptions:
	Copper Price US\$ 3.60/lb.
	Zinc Price US\$ 1.20/lb.
	Silver Price US\$ 22/oz.
	Gold Price US\$ 1,700/oz.
	Lead Price US\$ 1.00/lb.
	AUD/USD 0.70

CRITERIA	COMMENTARY											
Mining factors or assumptions	A detailed mine design was carried out in Deswik CAD and based on known information about the orebody's physical characteristics and the geotechnical environment. The designs are consistent with what has been in practice on site. Modifying factors are applied to Measured and Indicated resources such that Measured Resources convert to Proven or Probable Reserves and Indicated Resources convert to Probable reserves.											
	The selected mining methods are determined on an orebody-by-orebody basis. The mining method employed is longitudinal long hole open stoping, which is appropriate for the size and scale of the mineralisation and ground conditions. It is a pillar-less design (other than areas of sub-economic grade), and stopes will be filled with unconsolidated rock fill, Cemented Hydraulic Fill (CHF) or Paste fill. I certain areas of Xantho Extended and in Cervantes, transverse long hole open stoping was selected where the width of the deposit and ground conditions were not appropriate for longitudinal long hole open stoping. Paste fill will be used in new areas of the mine – Xantho Extended, Oizon and Hougoumont Hangingwall.											
	Gossan Valley will be predominantly longitudinal long hole open stoping with pillars left in subeconomic grade, with cemented rock fill (CRF) being used in thicker sections of the orebody.											
	Based on geotechnical parameters includi design dimensions and extraction sequence	•	ng, tunnelling quality index	, unconfined compressive s	trength, the hydraulic radius (HR) was determined. The HR is	s used to determine the stop						
	Major assumptions for stope design are as	follows:										
	• Sub-Level Spacing: Nominally 30 m 40m level interval spacing and no do				tate level intervals in those areas. Cervantes, Oizon and Ho ifts.	ugoumont Extended will ha						
	 Mining Dilution: New mining areas (Hougoumont Extended, Oizon, Xantho Extended, Gossan Valley, Cervantes) had dilution skins applied to design shapes, with the associated tonnes and grade report from the resource model. Remnant stope shapes had dilution applied manually, generally 10% unless otherwise specified by the geotechnical department. Development dilution was per the table below 											
	Item	Value		Comment								
	Mine Dilution - Dev Lat Ore	1	Dilution for ore developm	ent where in-situ NSR >= Co	G NSR - Dev	-						
	Mine Dilution - Dev Lat Waste	1.14	Dilution for waste develop	ment where in-situ NSR < C	oG NSR - Dev (8.5% Strip + 5.5% OB)							
	Mine Dilution - Dev Vert	1	Dilution for all vertical dev	elopment								
	Mine Dilution – CHF Dev 1 Dilution for waste development through existing CHF											
	 Mining recovery factors for discrete orebodies as per the following table: 											
	Mining Recovery	Orebody										
	88%	GET										
	90%	GDZ., GOZ, GTR										
	93%	GAC										
	94%	GAM, GH6, GHW										
	95%	GAB, GCT, GCW, G	QC, GXE, GXT, GXU, SCU,	VGV, VGR, SCV								
	97%	GCC										
	Minimum mining width: 3 metres											
		actor. As such, some	Inferred and Unclassified		, inclusive of dilution. The dilution was estimated from the nto the Estimate. The total Inferred and Unclassified materia	0						
	 Sufficient infrastructure is already in infrastructure. 	place to allow for th	e mine to operate. Additio	nal underground infrastruc	ture includes, but is not limited to, declines, raises, dewate	ering, cooling, and ventilat						

CRITERIA	COMMENTARY
Metallurgical factors or	• Processing of ores is by conventional rougher-cleaner flotation of ore ground to p80 of 106um. Coarse gold is recovered via gravity concentration prior to flotation. Mineralisation is relatively coarse and recoverable without fine grinding.
assumptions	Flowsheet at Golden Grove is relatively simple and common throughout the world for coarse grained VHMS deposits. The process has been employed for 30 years.
	• A four product (3 x concentrates 1 x tail) sequential flowsheet was implemented in April 2021. Commissioning of the sequential flowsheet is complete and capable of performing in line with design performance criteria. This is also able to revert to current flowsheet configuration as required.
	Golden Grove does not have an active geo-metallurgical program. Ores are characterized based on elemental assays and ratios to infer mineralogy and determine expected metal recoveries and grades These are used as benchmarks with any future ore test work programs for validation as to whether ore performs differently to historical feed.
	• No assumptions or allowances have been made for deleterious elements. Typical deleterious elements (and minerals) for Golden Grove ores are Fluorine and Talc however metallurgical testing has shown that these will be well below concentrate specification limits. Silica levels are managed via froth washing in the zinc flotation circuit.
	Given the mature operating and processing nature of Golden Grove, no bulk sampling or pilot scale test work was completed.
	At Golden Grove there are no minerals that are defined by a specification, hence no need for ore reserves estimation based on mineralogy.
Environmental	Golden Grove is a mature operating mine site and has conducted all environmental studies and have the necessary environmental permits and management plans in place to continue mining. Any nev and or amended permits required to mine the Ore Reserves will be obtained within a timeframe that will disrupt the mine plan.
	 The Gossan Hill and Scuddles underground mines operate under license L8593/2011/2 issued by the Western Australian Department of Water and Environmental Regulation (DWER) as required by the Environmental Protection Act 1986. This licence was issued 11 September 2014 and expires on 15 September 2024. The renewal process is currently underway. The licence was most recently updated or updated on 4 May 2023 for TSF3 Lift 5 project.
	• Golden Grove has a working Closure Plan that is reviewed every 3 years, and/or when a new mining project is assessed under the approvals process. An updated Life of Asset review was completed in January 2024.
Infrastructure	• The site is already established, having been continually operated for over 30 years. As such, all necessary infrastructure such as accommodation, communications, tailings storage, access, water supply offices and workshops are already in place.
Costs	The capital costs for the project were derived from recent actual costs, quotes, budget estimates, and current underground contract mining rates.
	• The operating costs for the Ore Reserves were derived from a combination of first principles build up, using the same cost base as the 2022 cost base adjusting for abnormalities and incorporating ar overhead adjustment for both 29M and contractor staffing based on known increases during the 2023 period.
	The presence and impact of any deleterious elements are well understood and incorporated into actual operating costs for the operation.
	The metal prices used were:
	Copper Price US\$ 3.60/lb.
	Zinc Price US\$ 1.20/lb.
	Silver Price US\$ 22/oz.
	Gold Price US\$ 1,700/oz.
	Lead Price US\$ 1.00/lb.
	• The exchange rate used was A\$/US\$ 0.70.
	Transportation charges were based on agreements with transport contractors.
	Toll treatment charges were based on negotiations with the relevant companies.
	Allowances for royalties has been accounted for in the NSR calculation as well as site operating budgets and financial models.
Revenue factors	• The cut-off grade calculation was completed as a Net Smelter Return (NSR), and as such, considered set commodity prices, processing recoveries, transportation charges, treatment and refining charges penalties, smelter payables and royalties
	Metal prices and currency exchange rates provided by 29Metals Limited
Market assessment	Golden Grove has been in continuous operation for over 30 years. The mine produces three concentrates comprising zinc, copper and HPM.

 High precious metal concentrate: This is sold on shyment-based on the concentrate specifications and to maximise the value of the contained metals. Pricing is based on the value of contained metals and by-product credits. The prices for the metals contained are set based practimizing to UHE pricing, which is a mature, well established and publicly traded exchange. Golden Grove produces concentrates that are reasonably clean with United ponatities applied which assists in the marketing and pricing achieved, the built of these concentrates sould to traders who ensues the various custom senters, maily in formal. Such Korsan, and Malaysia. Golden Grove produces concentrates soil due contrate- quinting a Vew buok thrue domain and subget with a right of first offer for a perities of HPM production, allow down and basis. Golden Grove trades of and exchange rate assumptions for Mineral Resources and Oce Reserves and an annual basis. The review considers: pirot year assumptions for Mineral Resources and Oce Reserves and capital costs are well understood. Pre-tax NPV cashflow analysis indic that the Ore Reserves are conomic antipoment and to receive a down and capital costs are well understood. Pre-tax NPV cashflow analysis indic that the Ore Reserves are conomic antipoment and to varie do syntaxes and Resources are already in place. Social The site is already established, having been continuum you paranted for varie 30 years As such, all social licences to operate are already in place. Other The review subs the site is a standpoort you paranted for varie 30 years As such, all social licences to operate are already in place. Other The review are constitud upperated for varie 30 years As such, all social licences to operate are already in place. Other The review are constitud upperated for varie 30 years As such, all social licences to operate	CRITERIA	COMMENTARY							
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 Resources convert to Proven or Probable Reserves and Indicated Resources convert to Probable Reserves. This result appropriately reflects the Competent Person's view of the deposit. 									
	Classification	Resources convert to Proven or Probable Reserves and Indicated Resources convert to Probable Reserves.							
		 The proportion of Probable Ore Reserves that have been derived from Measured Mineral Resources is less than 7% of the total Probable Ore Reserve. 							

CRITERIA	COMMENTARY
Audits or reviews	• The project parameters, Mineral Resources and outcomes have been brepared and reviewed by Golden Grove.

Appendix 3

Capricorn Copper Mineral Resources estimates – JORC Code Table 1 Disclosures

Note: Abbreviations specific to Sections 1-4 of JORC Code Table 1 disclosures:

- **ESS** Esperanza South resource area
- **GST** Greenstone resource area
- PTO Pluto resource area
- MAM Mammoth resource area
- ESP Esperanza sub-pit resource area
- **CC** Capricorn Copper / Capricorn Copper Pty Ltd
- **RC** Reverse Circulation Drill Hole
- DD Diamond Core Drill hole

Section 1 Sampling Techniques and Data

CRITERIA	COMMENTARY
Sampling	Pre-2016:
techniques	• The pre-2016 DD core was of variable diameter (PQ, HQ and NQ for surface holes and NQ for underground holes). The preparation and analysis were undertaken at accredited commercial laboratories and from 2007 at Aditya Birla on-site laboratory.
	• The entire sample was dried and crushed to 2 mm and then split and a portion pulverised to 80% passing 100 µm. The analysis was by routine aqua regia digest with ICPES determination and over range values re-analysed by four-acid digest with AAS finish. Gold was assayed by fire assay with either AAS or gravimetric determination.
	No information has been provided concerning the RC drillhole analysis.
	Post-2016:
	• Samples have been collected from diamond drilling (DD), from underground and surface (PQ, HQ and NQ2 for surface holes and NQ2 for underground holes).
	• Sample length is preferentially set to 1m and ranges from 0.3m to 1.5m of half and full core. Sample intervals do not cross geological boundaries; this ensures samples are representative of the lithological unit without mixing of grade at lithological boundaries.
	• For core that was half core sampled, the sample is taken consistently from the right-hand side (RHS) half (looking down-hole) and placed into a calico bag marked with a unique sample ID.
	• Areas of core loss were typically omitted where possible, but in runs of core < 0.5m in length with multiple core loss either side, some core loss had to be included in the sample length. These were then noted in the cut sheet and sample register.
	• Core samples are crushed and pulverised to 85% passing 75µm.
	Measures taken to ensure sample representativity include the collection, and analysis of field duplicates.
Drilling	• Pre 2016: The deposit has historically been drilled and sampled by previous operators. This data has been compiled and validated.
techniques	• Post 2016: Diamond and RC drilling. DD diameter drilled includes PQ, HQ and NQ2.
	• All holes are surveyed at 15 m, at 30 m and every 30 m thereafter using a REFLEX [™] EZ-TRAC single/multishot survey tool or from 2021 by a REFLEX [™] EZ-GYRO gyroscopic survey tool.
	• The majority of drillholes were fully grouted upon completion due to mine requirements.

Metals

CRITERIA		COMMENTARY
Drill sample recovery	•	Pre-2016: Reported historical core recovery averaged 94% in the Aditya Birla 2013 resource estimation. For the historical drilling there is no supporting documentation detailing drilling measures taken to maximise sample recovery.
	•	Post 2016: Recoveries of DD core are recorded as percentages calculated from measured core versus drilled metres. The final recovery of a particular run is then documented on a Geotechnical log shee along with a "From and To" of any core loss zones. From 2021 Core loss is recorded in the lithology table as NR.
	•	At ESS, CC drill core has averaged 97.7% recovery; an average recovery of 97.2% at Greenstone; a 93.7% average recovery at Pluto; a 99.2% average recovery at Mammoth; and an average of 97.1% recover at Esperanza. Recoveries are slightly lower in the Pluto drilling compared to other deposits for two primary reasons – almost all holes collared within the Esperanza Waste Dump material and as such recoverie were lower in the upper PQ3 part of the hole as it drilled through the loose waste fill, which in some places exceeded 70m in length; and the second reason being the highly oxidised and leached nature or orebody resulting in a softer and looser rock type to drill. Grade is not deemed to have a significant effect on recoveries in MAM, GST or ESP. It can be suggested that the mineralised zones are, at times, more prone to lower recoveries in the ore zones for ESS and PTO due to localised oxidation and leaching.
	•	Drilling process was controlled by the drill crew and geological supervision provides a means for maximising sample recovery and ensures suitable core presentation. Depth is checked against depth provider on core blocks.
Logging		e entire length of drill core and RC chips have been logged for lithology, mineralisation, veining, alteration, weathering and structure as is appropriate for this style of deposit. The RC drill holes were also logged methods below the casing to the end of hole.
	•	Pre-2016: logging is both qualitative and quantitative. Lithology, mineralisation type, sulphide content, RQD, core recovery and structure α angles to core axis is recorded. For most DD holes, core has been photographed wet and dry.
	•	Post 2016: All (100%) drill core are logged in full detail from start to finish using laptop computers for import into the Micromine Geobank [™] database software package.
	•	All (100%) DD UG core is geotechnically logged to record core recovery, including documented core loss areas and RQD, as well as parameters such as UCS, LUP, fracture count, and joint set data. Surfac parent holes are All (100%) geotechnically logged. ESS daughter holes are logged 50m past the stratigraphic unit that hosts the Esperanza South deposit.
	•	DD cores are photographed wet and dry.
	•	Logging is both qualitative and quantitative (percentage of sulphide minerals present).
	•	Standard rock codes are used. Standard weathering, alteration, structural and appropriate geological comments are entered.
	•	The detail and coverage of logging has provided appreciable understanding of each orebody to a level which is able to support geological modelling and mineral resource estimation and therefore subsequen mining and metallurgical studies. Further metallurgical test work has been completed on ore types across all of the deposits.
Sub- sampling	•	Pre-2016: Core was sawn by automated core saw for analysis. There is no record of whether the core was consistently sampled on one side or how RC samples and sub-samples were collected. The percussion and RC drillhole data has been used for the resource estimate, however, these holes are a relatively small part of the inventory and the areas where they have been drilled are predominantly mined out currently
techniques and sample preparation	•	Post-2016: All DD core is either full core or half core sampled, in rare occasions quarter core sampling has occurred. Core is cut onsite using an automatic core saw with samples always taken from the same side. Half core is used for field duplicates. Current sample length ranges between 0.3 and 1.5m adjusted to geological boundaries. No CC RC drillholes were sampled and do not form part of the resource estimates.
	•	The sample preparation DD core adheres to industry best practice. A commercial laboratory is used which involves:
		o Weighing
		 Oven dried between 90 and 105°C until an acceptable moisture content of <0.5% is achieved
		• The samples are crushed using a terminator crusher so that 70% passes 2mm and then rotary split to form a nominal 1kg sub-sample and coarse reject
		• The sub-sample is then pulverised using a ring mill so that 85% passes 75µm. Samples > 3kg crushed to 2mm and split using a rotary splitter
		• A representative 20 – 60g pulp is then shipped to the analysis laboratory in Brisbane or Townsville. The unused pulps (upon completion of the analysis) are returned to the CC mine site and stored at th core shed facility.
		• Field duplicates are taken every 30 samples; the complementary half core of an original sample is sampled and placed in a sample bag with a unique sample ID.

Metals

CRITERIA		COMMENTARY
		Before 2021, CC used coarse crush split duplicates which were collected at the rotary split stage at the laboratory and as such on the empty duplicate bags are added into the original sample bags here. A list of duplicates is provided to the laboratory which is then used when collecting the coarse splits. In 2021, CC has replaced coarse reject duplicates with field duplicates; the complementary half core of a original sample is sampled and placed in a sample bag with a unique sample ID. In case of full core sampled drill holes, the interval where duplicates are taken, both the original and duplicated samples are half core.
Quality of assay data and laboratory	•	Pre-2016: Assay was by aqua regia digest and ICP-ES analysis with over-range values determined by four-acid digest and atomic absorption analysis. Down hole EM was occasionally used as a semi-quantitativ method to detect sulphide presence with only minor success. A review of the Aditya Birla QAQC by CC concluded that adequate procedures were emplaced and performed to industry standard. Two externa laboratories were used since 1997 (Analabs, Townsville, 1998-2005 and SGS, Townsville, 1998-2012). The on-site laboratory at the Mine was used for the preparation of coarse and pulp blank reference material only.
tests	•	Aditya Birla report using random use of standard, blank and duplicate samples. Site specific, matrix matched standard material prepared and certified by Ore Research & Exploration Services Pty Ltd was used Blank material used was uncertified, sourced
	•	locally and prepped in the on-site laboratory. Duplicates are included in the Aditya Birla database but have no supporting documentation on the procedure for sampling.
	•	Aditya Birla regularly used ALS in Townsville as an umpire laboratory. The laboratories performed well with no significant bias identified.
	•	Pre-2016 drill hole assay data has been compared to more recent data for the same domains in the same deposits. CC concluded that QQ plots show similar distributions which supports combining the of and new data sets. SRK notes some potential conditional bias between the data sets which may be due to sample volumes or spatial occurrence of the two data sets. The two data sets are similar enough the they can be combined into one data set for the purposes of the resource estimate.
	•	Post 2016: Upon arrival at the analysis laboratory, a 0.5g sample charge undergoes a four-acid near-total digest followed by ICP-AES determination for twelve elements – Cu, As, Ag, Bi, Co, Fe, Mg, Mo, Ni, Pb and Zn. Overrange analysis is undertaken on primarily on Cu, As, Ag, Co and S, which exceed initial upper limits (including 1% for Cu, Co and As, 10% for S, and 100g/t for Ag) by using a further four-acid digest and ICP-AES analysis.
	•	The assay results are finalised by the laboratory upon completion of the analyses and review of the internal QAQC processes and are delivered to CC in digital spreadsheet and PDF formats. Any abnormalities such as possible contamination, are flagged by the laboratory prior to delivery of the results and assays are re-run on areas identified to be affected.
	•	Certified reference material (CRMs), with a range of values are inserted at a rate of 1:30 into every DD hole to assess laboratory accuracy, precision and possible contamination. Blanks is inserted at a rate of 1:30 and field duplicate samples assigned with unique sample numbers and placed into the sample stream at a rate of 1:30.
	•	QAQC data returned are checked against pass/fail limits. QAQC data is reported annually and demonstrates sufficient levels of accuracy and precision.
	•	The laboratory performs internal QC including standards, blanks, repeats and checks.
Verification	Da	ta documentation has been undertaken in the following stages:
of sampling	•	Pre-2016: Drillhole and assay data was stored in a SQL server database (Datashed) which was validated by a database manager. Hard copies of drill logging data remains for some drillholes.
and assaying	•	In 2022 the data was migrated to a Micromine Geobank™ database. Validation of data was performed during this migration.
	•	No adjustments have been made to the received assay data, except for assays below the lower detection limit (for Ag, As, Co, Cu, Fe and S), and assays above the upper detection limit (for S).
	•	Post 2016: Significant intersections are reviewed by site geologists.
	•	No specific twinned holes have been drilled as a part of this program. However nearby drillholes show compatible geology and results.
	•	Assay data is retained in (CSV) files and stored once loaded into the database.

Metals

CRITERIA		COMMENTARY
Location of data points	•	Pre-2016: drillholes were either surveyed in or converted to the local grid around the time of drilling. Where older drill collars have been able to be located by CC, they have been resurveyed using DGP compared and updated to ensure that the most recent data is that which is used, as positioning accuracies have improved over time. Furthermore, electronic and hard copy data has been reviewed by CC ensure that the most accurate pickup data has been made available for other historic holes. It is believed by CC that the existing collar positions of historical holes is as accurate in the current database wi the data that is available. Downhole surveys recorded in the database have been compared to known hard copy data to ensure the reliability of the data.
	•	Post-2016: CC drill collar positions were initially placed by handheld GPS if on surface, or by underground surveying for subsurface holes. Surface drill rigs were aligned at the collar prior to drilling using a lime of-sight Suunto compass and clinometer by the site Geologist. From 2022 holes were aligned using a gyroscopic camera. Underground holes were aligned using a string line connecting foresight and backsig marker placed by the UG Surveyor for azimuth and a clinometer for dip. From 2021 holes were aligned using a gyroscopic camera. Surveys measuring hole azimuth and dip were taken at 15m, 30m, and 30 thereafter through to end of hole. A final survey was taken at end of hole. The surveys were taken using either a REFLEX™ EZ-TRAC single/multishot or REFLEX™ gyroscopic survey tool. Upon completion surface drillholes, the holes were picked up by DGPS. In rare occasions where multiple holes were drilled at the same location, the hole collar may not have been located upon completion and as such the original collar coordinate is used. This is the case for twelve surface holes and twenty-one underground holes. The surface collar coordinates have also been validated against mine site Lidar data which provides accurate topographic data to an accuracy of roughly +/- 0.2m.
	•	The DGPS coordinates are recorded in both Local Mammoth Mine Grid and MGA 94 (Zone 54). The Local Mammoth Mine grid is a local grid derived from the AGD84 datum and roughly equates to – MAM_E (AGD84_E – 300,000); MAM_N = (AGD84 – 7,800,000); and MAM_RL = (AGD84 + 5000). Underground coordinates are recorded solely in Local Mammoth Mine grid.
	•	Local Grid Azimuth to Magnetic North conversion: Local Azimuth – 4.94 = Magnetic Azimuth
	•	Local Grid Azimuth to True North conversion: Local Azimuth + 0.55 = True Azimuth
	•	Underground drillhole collars are picked up by 29Metals surveyors using a Leica TS-16 (total station) with an expected accuracy of 10mm. All new surface holes on the mining lease since 2021 have bee surveyed using a Leica RTK GS18 with CS20 controller with an expected accuracy of 40mm.
Data spacing and distribution	•	Due to the steep terrain and existing infrastructure at surface in many locations, drillhole orientation and spacing is dependent on accessibility of drilling sites. Drillhole spacing varies from 10 m to 35 m centre in more well-defined parts of the orebodies, increasing out and at depth to between 30 m to 90 m spacing. Both historical and CC drilling has occasionally used drill fans with multiple holes collared from single drill pad with no regular gridding due to collar site limitations.
	•	Infill drilling undertaken between 2018 – 2022 has aimed to reduce drill spacing of the ESS, GST and MAM ore bodies to between 20 – 25m for ESS, 10 – 20m for GST, and 20 – 25m for MAM. For the majority of drillholes, the drilling has intersected at least some grade in the targeted locations. This is supportive of a high degree of confidence in the geological continuity and understanding of the orebody. Samplin has been undertaken to reflect the variability in the geological conditions and to meet the precision required for resource models and mine planning. The data spacing, particularly when coupled with grad control data, is sufficient to establish geological domains and is appropriate for the style of mineralisation.
	•	For mineral resource estimation, samples were composited to 2 m for all deposits except Pluto where samples were composited to 5 m due to the lower drilling intercept angles
Orientation of	•	Drilling has been conducted at the most optimal angle for the interpreted orebody orientation as possible with the collar locations available.
data in relation to geological	•	At ESS, most drillholes intersect the orebody optimal to dip and strike of the orebody, with surface holes drilled from west to east to intersect the westerly dipping orebody as orthogonal possible. A few exceptions are those drilled at steep dips (>80°) from surface prior to 2019. The 2020 to 2022 underground drillholes drill from the eastern (footwall) side back to the west (hangingwall) with the natural di (roughly 75°W), but all holes are designed to dip much shallower than the orebody and so intersect it at an angle which is appropriate for reliable modelling.
structure	•	At GST, surface holes were highly limited by the availability of drill sites and as such most drill from the northwest to the southeast, which intersected the orebody at a suitable angle. Underground drilling sinc 2018 has allowed optimal targeting from the sub-surface, which is more suited to the deeper parts of the orebody which appears to have a plunging nature as opposed to the sub-vertical upper section a defined by the surface holes.
	•	Drilling at Mammoth has been undertaken at a large variety of orientations and is based on the specific orientation of the local lenses and underground drill sites and are deemed appropriate for the areas i which they were targeting.
	•	At Pluto and Esperanza, the drillholes intersect many of the steeply dipping mineralised domains at relatively low angles (less than 30°) which can introduce larger errors in the location of the domain boundarie and samples than for holes that intersect domains at higher angles. Down-hole surveys have been done as carefully as possible to mitigate this risk. Future drilling at Pluto is recommended from underground

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CRITERIA	COMMENTARY
Sample security	 Pre-2016: Samples were bagged and sent to the laboratory in Townsville or Brisbane via Mt Isa. Post 2016: The chain of custody adopted by the company is secured and maintained from site directly to the sample preparation laboratory in Mt Isa. Samples are collected into numbered calico and double bagged at the core shed before dispatch by road either by freight truck or by the site Field Technician. The samples are receipted in upon arrival at the laboratory to ensure all samples are accounted for. Samples are only identifiable by a unique sample ID and QAQC sample details, such as CRM types, are only known by CC. Prepared samples are transported from the preparation laboratory in numbered paper packets packed into numbered boxes which are scanned, logged and tracked in the laboratory system. Transport from the sample preparation laboratory in Mt Isa to the Assay laboratory (Brisbane or Townsville) is by road and is organised by the laboratory. Measures to provide sample security included: Adequately trained and supervised sampling personnel. Samples are entered into Geobank database. Samples are couriered to assay laboratory via truck or site personnel in plastic bulker bags. Assay laboratory checks off sample dispatch numbers against submission documents and reports any inconsistencies. Coarse reject samples are stored at the sample preparation laboratory until final assays have been received, checked against standards, blanks and duplicates and passed.
Audits or reviews	 Internal auditing procedures and reviews were regularly undertaken on standard operating procedures and laboratory processes. Data and technical reviews are triggered when QAQC protocols identified imprecise or inaccurate sample assay results. In 2016, new sourcing of blank reference material was implemented due to minor variability identified in historic blank material. New blank reference material has performed well. External reviews/ audits have been conducted by SRK Consulting. Mr Mark Noppé has reviewed logging, QAQC and data management procedures. He also reviewed the ALS Laboratory in Mt Isa in 2017 and again in October 2018 to review sample preparation techniques. The Laboratory procedures for receipt of samples and sample preparation are as per industry best practice. The ALS Laboratory QAQC results and performance such as pulp duplicates, round robin performance and performance against standards are also supplied to CC. Mr Stuart Munroe and Mr Benn Jupp from SRK Consulting have reviewed the sample receipt and assay procedure for fire assay and four-acid digest with ICP-AES determination at the ALS Laboratory in Townsville in January 2019.

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Section 2 Reporting of Exploration Results

(Criteria listed in section 1 also apply to this section.)

Table A. List of active Mining Leases at the CC Mine

Permit	Status	Grant	Expiry	Authorised Holder	Native Title Status	Minerals / Use	Area (Ha)	Resource
ML 5407	Granted	2/11/1972	31/03/2030	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu	4.2492	
ML 5412	Granted	7/03/1974	31/03/2028	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu	2.0230	
ML 5413	Granted	7/03/1974	31/03/2027	Capricorn Copper Pty Ltd	Pre 1996 Grant	Cu, U	4.05	MAM
ML 5418	Granted	7/03/1974	31/03/2027	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu	8.09	MAM
ML 5419	Granted	7/03/1974	31/03/2027	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu	36.03	MAM
ML 5420	Granted	7/03/1974	31/03/2027	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu	6.22	MAM
ML 5429	Granted	7/03/1974	31/03/2032	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu	5.67	
ML 5430	Granted	7/03/1974	31/03/2030	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu	9.17	ESP, PTO
ML 5441	Granted	7/03/1974	31/03/2030	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu, Mo, Pb, Zn, Ag	32.42	ESS
ML 5442	Granted	7/03/1974	31/03/2030	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu, Mo, Pb, Zn, Ag	32.39	ESS
ML 5443	Granted	7/03/1974	31/03/2030	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu, Mo, Pb, Zn, Ag	14.4	ESP
ML 5444	Granted	7/03/1974	31/03/2030	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu	20.64	GST
ML 5451	Granted	7/03/1974	31/03/2030	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu	15.68	MAM
ML 5454	Granted	7/03/1974	31/03/2028	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu	3.9664	
ML 5457	Granted	7/03/1974	31/03/2028	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu, Mo, Pb, Zn, Ag	11.5	
ML 5459	Granted	7/03/1974	31/03/2028	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu, Mo, Pb, Zn, Ag	8.09	
ML 5467	Granted	7/03/1974	31/03/2028	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu	40.45	
ML 5469	Granted	17/01/1974	31/01/2026	Capricorn Copper Pty Ltd	Pre 1996 Grant	Cu	41.81	
ML 5470	Granted	10/01/1974	31/01/2026	Capricorn Copper Pty Ltd	Pre 1996 Grant	Cu	41.81	
ML 5485	Granted	30/5/1974	31/03/2026	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu	9.7	
ML 5486	Granted	10/1/1974	31/03/2027	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu	76.9	PTO
ML 5489	Granted	27/09/1973	31/03/2026	Capricorn Copper Pty Ltd	Pre 1996 Grant	LIVQTR, TAILDM, TRANSP	47.7	
ML 5500	Granted	17/1/1974	31/03/2026	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu	6.1	MAM
ML 5548	Renewal Lodged	12/06/1975	30/06/2017	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu	110.5	GST, MAM
ML 5549	Granted	13/02/1975	31/03/2029	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu	0.01	
ML 5550	Renewal Lodged	12/02/1976	28/02/2017	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu	108	
ML 5562	Renewal Lodged	8/10/1981	31/10/2023	Capricorn Copper Pty Ltd	Pre 1996 Grant	TAILDM	60.5	
ML 5563	Renewal Lodged	21/01/1982	31/01/2024	Capricorn Copper Pty Ltd	Pre 1996 Grant	Co, Cu, Mo, Pb, Zn, Ag	4.25	PTO
ML 90178	Granted	9/08/2007	31/08/2028	CST Minerals Lady Annie	Infrastructure	PIPWAO, POWERL	354	
ML 90180	Granted	5/01/2018	31/01/2033	Capricorn Copper Pty Ltd	RTN	STKPIL, TAILDM	49.92	
ML 90181	Granted	5/01/2018	31/01/2033	Capricorn Copper Pty Ltd	RTN	STKPIL, TAILDM	49.96	
ML 90182	Granted	5/01/2018	31/01/2033	Capricorn Copper Pty Ltd	RTN	STKPIL, TAILDM	49.95	

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Permit	Status	Grant	Expiry	Authorised Holder	Native Title Status	Minerals / Use	Area (Ha)	Resource
ML 100288	Application	-	-	Capricorn Copper Pty Ltd	RTN	Co, Cu, Mo, Pb, Zn, Ag	35.8	ESS
ML 100289	Application	-	-	Capricorn Copper Pty Ltd	RTN	WATERWAY DIVERSION	15.9	
ML 90184	Granted	17/07/2008	31/07/2029	CST Minerals Lady Annie	Infrastructure	PIPWAO, POWERL	9	

RTN: Right to negotiate

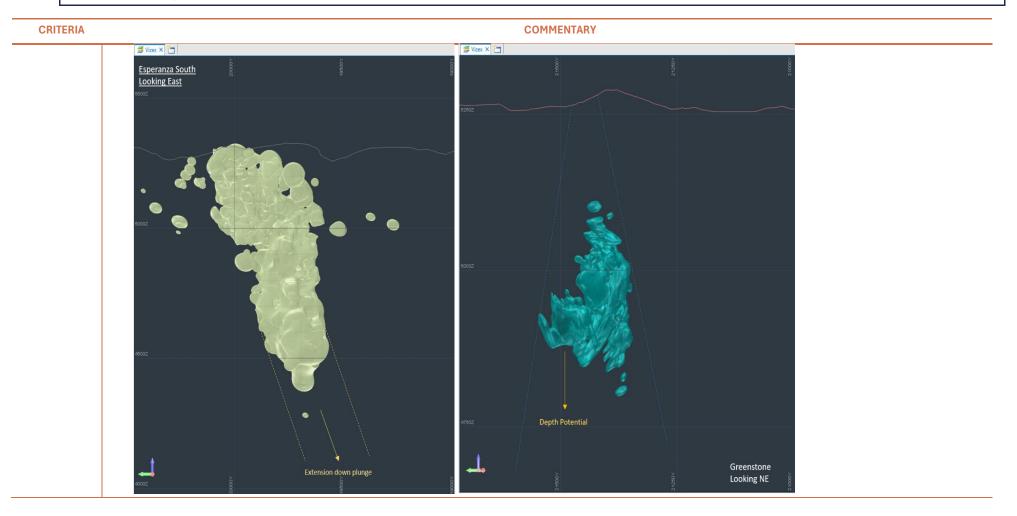
• Capricorn Copper Pty Ltd (CC) is a wholly owned subsidiary of 29Metals Limited. Table A (above) lists the Mining Leases (ML) at the mining operations which cover a total area of 1,216.3 hectares (12.1 km2). The resources are confined to eight of the MLs as indicated in Table A. The ML's and EPM and are in good standing with appropriate native title and environmental agreements.

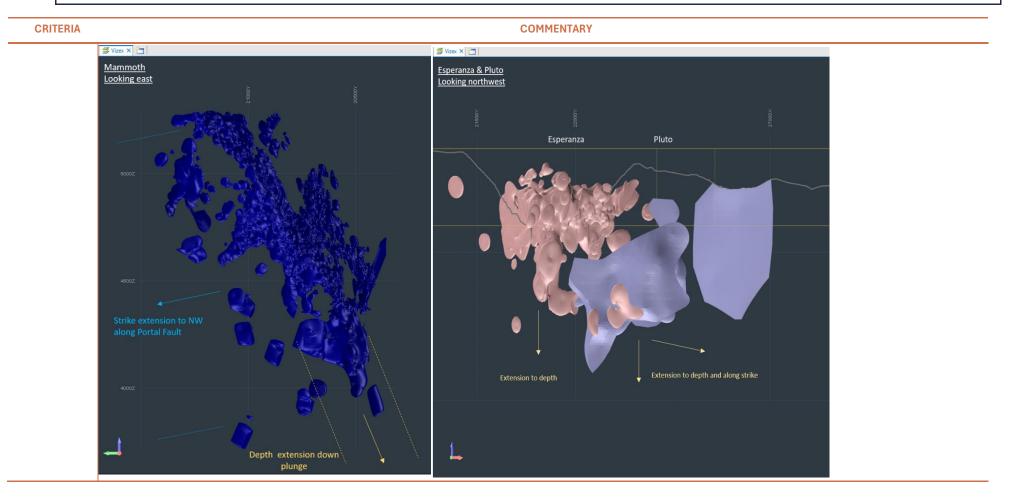
CRITERIA	COMMENTARY
Mineral tenement and land tenure status	 Capricorn Copper Pty Ltd (CC) is a wholly owned subsidiary of 29Metals Limited. Mining Lease are surrounded by Exploration Permit EPM 26421, granted 8 December 2017, with a current expiry date of 7 December 2027. Table A (above) lists the Mining Leases at the mining operations which cover a total area of 1,216.3 hectares (12.1 km2). The resources are confined to eight of the MLs as indicated in Table A. The MLs are surrounded by EPM 26421 which was granted to CC on 12 August 2017, renewal is pending. The ML's and EPM and are in good standing with appropriate native title and environmental agreements.
Exploration done by other parties	 Mineralisation was found at Mt Gordon in 1882 The Mammoth deposit was found by the Shah brothers in 1927 and open cut mining soon followed. The deposit was intermittently mined by various small- to large-scale producers until 2013 with companies including Surveys and Mining Ltd (1969–1971), Gunpowder Copper Ltd (JV between Consolidated Gold Fields Australia Ltd and Mitsubishi (1971-1977)), Renison Goldfield Consolidated Ltd (1979-1982), Trammelling Pty Ltd (1988-1989), Adelaide Brighton Cement Holdings Ltd (1989- 1996), Aberfoyle Resources Ltd / Western Metals (1996-2003) and Aditya Birla Minerals (2003- 2015). Exploration activities have been completed by multiple operators since the 1970's. Work completed includes geological mapping, geochemical sampling, geophysical surveys (including magnetics, EM, IP, gravity) and drilling. These activities have been successful in identifying mineralisation, with drilling results providing the most valuable tool for delineating mineralisation.
Geology	 The CC deposits are structurally controlled, sediment-hosted copper deposits located within the Western Fold Belt of the Mount Isa Inlier. ESS: Hosted by carbonaceous and siliceous siltstone to shale breccia of the Esperanza Formation. This formation is a sequence of well bedded to locally massive, black carbonaceous to locally grey or grey-green, weakly dolomitic siltstones, stromatolitic siltstones and pyritic shale. Carbonaceous, stromatolitic and siliceous rocks are dominant, especially in the vicinity of mineralisation. Esperanza South is a steeply plunging breccia located between the NNE-SSW-striking hangingwall and footwall margins of the Esperanza Fault zone The fault brings Eastern Creek Volcanics rocks into contact with the Esperanza Formation sediments, with this contact marking the hangingwall of the orebody. The footwall is defined by the easternmost shear within the Esperanza Formation. The fault zone onevolope is approximately 50 – 70m wide. Mineralisation dips sub-parallel to the hangingwall at around -75° to the west, with a SSW plunge which steepens at depth from around -50° to -75°. The hypogene mineralisation at depth consists of chalcopyrite and pyrite exhibited as fracture fill, breccia matrix and massive forms. Supergene enrichment processes play a significant part of localising mineralisation at ESS, particularly in the upper 500m of the orebody. This weathering profile is represented by a broad weathering cap to the base of oxidation under which structural pathways have promoted downward percolation of meteoric fluids. These pathways have created supergene enrichment pathways which broadly run sub-parallel to the main structural envelope and in the most well-developed zones consist of a barren, massive earthy haematte core (the centre of the structural zone), peripheral haematite and chalcocite ("chalcocite group" minerals), grading outwards to chalcocite-pyrite and eventually chalcopyrite-pyrite. Development of these enrichment proces
	 PTO: Hosted within strongly oxidised siltstones and breccia of the Paradise Creek Formation. The formation is a sequence of light to dark grey rhythmically bedded dolomitic and carbonaceous siltstones and lesser stromatolites. The Pluto deposit is centred around the Mammoth Extended Fault and bounded by the localised Foschi's Fault. Intense leaching and oxidation occur within the structural core, with

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CRITERIA	COMMENTARY					
	mineralisation occurring peripheral interpreted at a reaction front with the surrounding Paradise Creek Formation sediments. Bedding dip and strike of favourable stratigraphic units coupled with bedding parallel faulting plays an additional role in localising mineralisation. Copper is typically presented as supergene chalcocite and as cuprite and native copper in the more highly leached and oxidized zones Gangue minerals included pyrite, hematite and kaolinite. Ore contacts are typically sharp along with the oxidation fronts. Minor cobalt is also noted as a significant mineralisation type at Pluto and is typically seen within cobaltite and/or cobaltiferous pyrite as a halo around the more locally confined Cu mineralisation. The oxidation zone is approximately 200 m long by 20 – 30 m wide.					
	 MAM: The Mammoth orebodies occur within the Whitworth Quartzite of the Myally Sub-Group. The sequence strikes North-northeast dipping 65-85°W and is dominated by massive pink to grey felspathic medium to coarse grained, poorly bedded and homogenous quartzite. Localised siltstones are present within the unit. Three major faults are important in localizing mineralisation at the Mammoth Mine – the Mammoth Fault, the Portal Fault and the Mammoth Extended Fault. The Mammoth Extended Fault bounds the overall zone to the north and west, the Mammoth Fault localises the main strike of mineralisation which can occur either side of the fault, and the Portal Fault acts as a hard boundary on the east and controls the plunge of the mineralisation. The overall Mammoth domain plunges roughly at 65° to the SW Mineralisation at Mammoth is found in three styles: massive, brecciated and veined; Massive mineralisation occurs adjacent to the Mammoth and Portal Faults and contains minor host rock fragments Brecciated mineralisation occurs further away from the major faults and consists of angular and sometime fragmented clasts; Veined mineralisation is the most distal mineralising style from the faults Individual ore lodes ("lenses") are locally controlled by the interplay between these major faults, minor local faults and shears, structural permeability and bedding. 					
	• ESP: Hosted by the Esperanza Formation at the confluence of the Mammoth, Mammoth Extended and Foschi's faults. This formation is a sequence of well bedded to locally massive, black carbonaceous to locally grey or grey-green, weakly dolomitic siltstone and pyritic shale. A silica cap (referred to in literature as a "chert" body) historically overlay the deposit, hosting minor supergene mineralisation and is thought to represent a weathering horizon. Primary mineralisation is recorded as chalcopyrite and pyrite veining with locally massive zones. Supergene mineralisation is typically located in the upper and northern parts of the orebody (largely mined) under the silica cap and is characterised as massive, vein and disseminated chalcocite, native copper and reported digenite-djurleite-covellite.					
Drill hole Information	• The collar locations, drillhole orientation and significant intercepts for each hole in the resource areas are not included since the drill results are not considered or reported as exploration results, but as resource definition drilling. The exploration drilling has been included in previously reported resource estimates and well as this resource estimate.					
Data aggregation methods	 Assay samples were taken at 1 m to 1.5 m intervals for historical drilling and at 0.3 m to 1.5 m intervals (typically 1 m) for drilling since 2016. Significant intersections are not reported publicly. No metal equivalent values have been used in developing geological models for the resource estimate. 					
Relationship	• District drilling confirms mineralisation is hosted within the same stratigraphic sequence as the operating mines and no fundamental change has occurred to the structural framework of the host sequence.					
between mineralisation widths and intercept	• ESS: Esperanza South is a steeply plunging breccia located between the North – South trending footwall and hanging wall margins of the Esperanza Fault zone. This fault zone dips ~75° towards the west, with a mineralisation plunging SSW at 50° to 75°. Surface drilling has typically been undertaken from west to east at inclinations of -50° to -80° to best optimise the angle against mineralisation. Underground drilling has drilled from east to west, but at much shallower angles (+17° to -45°) to ensure the mineralised zone is intersected as orthogonal as possible. Underground intersections in Appendix 1 have been drilled at angles between (-45° to -75°)					
lengths	• GST: Greenstone consists of irregular breccia and vein zones located within the Mammoth Extended Fault striking to the NE, with the upper core of the orebody oriented sub-vertical and the northern, deepe portion of the orebody dipping roughly -50° toward the south. Surface drillholes which largely targeted the upper core drilled for NW to SE, orthogonal to the strike of the fault zone and were inclined at -50° to -80° to intersect the deposit at the highest possible angle to the mineralisation. Underground drilling from 2018 and 2020 has drilled the orebody from both the northern and southern sides at angles orthogona to the interpreted mineralisation trends.					
	• PTO : Pluto consists of multiple steeply plunging zones of breccia and veining that strike NE-SW and dip steeply (approximately 80°) to the SE. The mineralisation has an overall plunge to the SW at around 70° The majority of drilling has been east directed at dips of -50° to -80°. Due to the difficulties in locating drill pads in locally steep terrain and with surface infrastructure, some historic drillholes, and one CC hole have drilled toward the west at similar inclinations. Many holes have intersected the mineralisation at low angles due to these limitations. It is recommended that future drilling be undertaken from underground					
	 MAM: Mineralisation is hosted within breccia associated with the Mammoth Fault (dipping 80-85° towards the north-west) and the Portal Fault (dipping 60-65° towards the west), however multiple ore orientations exist due to the interplay between major and minor structures and stratigraphy. Drilling has occurred at a vast number of orientations and inclinations dependent on the interpreted trend of the target mineralisation lode and the availability of underground drill collar locations. Where ore is most developed around the Mammoth Fault, drilling has typically been directed the south at 0 to -50° to achieve intersections at a high angle to the ore zone. Drilling of the Mammoth Deeps area is limited by underground drill sites and as such drilling of some of the deeper intersection is slightly down plunge/dip and a lower angle. 					
	• ESP: Mineralisation is typically sub-vertical with a north-east strike. This strike orientation is determined largely by the bounding Mammoth Extended and Foschi's Fault structures, which in this location dip steeply to the southeast and northwest respectively. Due to the subvertical nature of the orebody and north-east strike, drilling has been completed successfully in both a north-westerly and south-easterly direction.					
Diagrams	Diagrams for each deposit are shown under "further work" within this section.					

CRITERIA	COMMENTARY					
Balanced reporting	Mineral Resources are detailed in this report. Specific Exploration Results are not disclosed.					
Other substantive	• Surface and underground geological mapping have been completed at various degrees of detail both historically and during the CC tenure. Mapped underground trends have assisted in determining localised trends, particularly at Greenstone and the G-Lens area of Mammoth.					
exploration data	• Since 2016, geotechnical information is taken routinely across every drillhole for fracture sets and joint characterisation. More detailed work has been undertaken on selected holes across all deposits, primarily Point Load Test (PLT) measurements.					
	• Metallurgical test work has been undertaken across all deposits during the CC tenure. Since 2016, bulk metallurgical samples have been taken in twenty-three holes from ESS for over 870m; six holes from GST for over 740m; six holes from MAM for over 440m; four holes from PTO for over 795m; and three holes from ESP for over 250m.					
	Specific Gravity's are taken routinely across all drillholes and provide a detailed database of density measurements across all orebodies.					
	The resource estimate uses cut-off grades that are guided by the mining and processing experience					
Further work	• The deposits form the currently operational Capricorn Copper Mine and as such ongoing mining activities will continue to further delineate the in-situ resources. Future work will entail continued diamond drilling across all areas discussed in this report. Grade control processes are undertaken continuously at the mine site and will continue to assist the local definition and interpretation of the orebodies. Further extensional drilling is likely and may extend the current Mineral Resources and provide sample coverage in the deeper and more poorly defined portions of the Resource area.					
	Possible extensions to known mineralisation are shown in the diagrams below:					
	Future work will entail continued diamond drilling across all areas discussed in this report.					





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Section 3. Estimation and Reporting of Mineral Resources

(Criteria listed in section 1, and where relevant in section 2, also apply to this section.)

CRITERIA	A COMMENTARY						
Database	•	Data entry spreadsheets are restricted so that only allowable values can be entered into a number of fields.					
integrity	•	Validation is undertaken visually by the Geologist and is named and dated once complete.					
	•	A number of checks were in place during import into the Geobank database to ensure the data is assigned correctly – for example ensuring drillhole IDs match across the data entry for any specific hole, ensure no intervals were duplicated or overlapping, and that no Sample IDs were duplicated.					
	•	Structural integrity of the database was checked during the export from Geobank and Import to Leapfrog Geo [™] and Micromine software with checks on:					
		 Downhole survey anomalies 					
		• Overlapping intervals					
		 Missing intervals 					
		• Duplicate intervals					
		• Near duplicate positions					
		o Blank, negative, zero and missing assay values					
		 Wedge holes 					
		• Anomalous collar co-ordinates					
Site visits	•	MAM, PTO and ESP Competent person					
		 Danny Kentwell (SRK Consulting) has not visited site and has relied on Mr Mark Noppé, Mr Stuart Munroe and Ben Jupp, all of SRK Consulting, for site specific information and validation. The PTO and ESP Resource estimates have not changed since 2019, with the exception of depletion. Danny Kentwell assumes reporting responsibility for the MAM model apart from the GLens, DLens and MAMN areas, which also has not changed since 2019. 					
		• Mr Mark Noppé (SRK Consulting) has visited site in March 2016, May 2016, September 2016, November 2017 and October 2018 to review various aspects of the resource drilling, logging and sampling data management and geological and grade modelling. Mark Noppé ceased to be an employee of SRK in September 2022.					
		• Mr Stuart Munroe and Mr Ben Jupp (both SRK Consulting) visited site to review core and meet with the exploration and mine geologists in January 2019. Stuart Munroe ceased to be an employee of SRI in October 2019.					
	•	MAM (MAMN, DLens) Competent Person					
		o Oliver Willetts (SRK Consulting) has not visited site and relies on previous site visits conducted by SRK personnel for site-specific information and validation.					
	•	GST, ESS, MAM (GLens) Competent Person					
		o Bob Lidbury (Capricorn Copper) has visited regularly on a rostered schedule as the site Senior Resource Geologist since July 2022.					
Geological interpretation	•	The local geology of the Capricorn area is well known having been developed over many years of tenure. All deposits modelled here occur within broad structural corridors with the interplay of these major faults with more localised structures being a primary localising factor. Mammoth and Greenstone orebodies are hosted within Whitworth Quartzite, whereas the Esperanza, Pluto and ESS orebodies are hosted within McNamara Group siltstones. These lithological controls are critical in defining mineralisation boundaries. The degree of brecciation and fracturing, as well as oxidation and leaching intensities also play a significant role in determining spatial distribution of grade across all deposits to variable extents. These lithological, structural and weathering parameters all play a vital role in the distribution and continuity of grade across any deposit. Geological information from drillhole logging and structural interpretation has been critical in controlling the Mineral Resource estimations.					
	•	Estimation domains for each model were generated from grade and geological inputs, using Leapfrog GeoTM. With the exception of Pluto, estimation domain boundary models utilise either solely coppe (GST, MAM: GLens) – or a combination of copper and cobalt Indicator grade shells (ESS), locally oriented by structural trend models.					
	•	Structural trends are defined from local fault wireframes and manually-drafted high-grade Cu trend surfaces (which serve as a proxies for shoot and vein orientations in the absence of oriented structura measurements). Structural trend models have a number of settings that control the "strength" and "range" as well as the interaction when multiple structures are combined. These parameters are optimised by trial and error iteration until suitable volumes are produced.					

Metals

CRITERIA		COMMENTARY
	•	Trial domains are checked for statistical distributions of copper, cobalt, silver, iron sulphur and arsenic with the aim of eliminating multi modal populations from the copper and cobalt wherever possible These domains are further controlled by clipping against hard boundaries, such as faults, lithological markers, weathering surfaces or defined trends, to ensure the domains do not cross these known mineralogical confines.
Dimensions	•	ESS: strikes approximately 25 degrees NNE, 50 m below surface extending to 1,100 m below surface, 850 m long and up to 70 m wide. Copper mineralisation width within the corridor varies greatly fron several metres to full corridor width and is continuous down dip.
	•	GST: strikes approximately 65 degrees NE; The top of the orebody is 150 m below surface extending to date to 400 m below surface, 300 m long and 150 m wide. Copper mineralisation currently presents as an upper, sub-vertical core, and a deeper southerly dipping lode which is offset to the north.
	•	MAM: A very extensive complex multi fault-controlled mineralisation complex with multiple lodes and orientations extending from surface to approximately 1,200 m below surface and open at depth Mineralisation widths vary from several metres to several hundred metres with mineralisation continuous down dip. Overall strike is approximately 1,400 m.
	•	PTO: strikes approximately 45 degrees NE, 100 m below surface extending to 700 m below surface, 500 m long and 100 m wide, as discrete, thin (5 – 25 m) mineralised lodes.
	•	ESP: strikes approximately between 45 degrees (NE) on the eastern side to 70 degrees (ENE) on the western side. The orebody commences between 20 m to 150 m below natural surface (now mined out and extending to 400 m below natural surface, 700m along strike and 20 m to 80 m wide tapering at depth.
Estimation	•	Grade interpolation utilises several methods of interpolation, depending on the deposit:
and modelling		o MAM, PTO and ESP: co-kriging in two sets (typically Cu with Ag then Co, S, Fe and As together) utilising Isatis [™] software.
techniques		 ESS, GST and MAM (GLens): ordinary kriging using Micromine[™] software.
		 MAM (DLens, MAMN): ordinary kriging using Leapfrog Edge[™] software.
	•	Previous estimates are available for comparison. No check estimates with alternate grade or density interpolators were run. Mine to mill reconciliation are regularly reported.
	•	Cu and Ag are recoverable and payable. Co may be payable in the future.
	•	S, Fe and As are estimated where sufficient assay data is available and regressed or defaulted where data is lacking.
		 Regression is to populate block grades – most typically using Fe regressions to inform S.
		o Regression of sample S grades using assayed Fe was employed when S assays exceeded upper limit of detection.
	•	Block sizes vary between deposits.
	•	Block models are estimated into parent cells with volumes calculated from sub cells at a scale appropriate to the geological controls of each deposit. For mine planning all models are regularised to 5m b 5m by 5m which incorporates geological dilution at domain boundaries.
	•	Correlations are accounted for by co-kriging for MAM, PTO and ESP. For ESS, GST and MAM (GLens, DLens, MAMN), correlations are controlled by sharing of common search neighbourhood parameter between estimation variables during ordinary kriging interpolation.
	•	All Cu domains, except for GST, utilise hard boundaries at the 0.5% Cu threshold or Co 200 ppm threshold. GST considered a 0.25% Cu threshold. Variography and search parameters are typically oriente along the structural control orientations.
	•	For MAM, PTO and ESP:
		• All variables are assessed for top capping for all domains.
		• The major variables (Cu and Co) utilise range of influence restrictions with uncapped composite data.
		• All other variables use capped composite grades for estimation.
	•	For ESS, GST and MAM (GLens, DLens, MAMN):
		• All grade variables were assessed for top capping for all domains. Grade interpolation used the top capped composites. MAMN and DLens both use grade thresholding to restrict the range of influenc of outlier grades.
	•	Validation is done via average grade checks at zero cut-off between block grades and de-clustered composite grades for all domains. Any final variation greater than 10% is justified and explained. Swat plots in three directions and along strike are also reviewed. Comparisons to previous resources are also examined with the relative strengths and weaknesses of previous estimated kept in mind. Visua examination in 3D, plan, cross section and long section are also completed. Very high-grade areas are examined in detail to ensure block grades are not over or underestimated locally. In limited case theoretical change of support checks on grade and tonnage curves are also performed.

Metals

CRITERIA	COMMENTARY					
Moisture	Dry density is used.					
Cut-off parameters	• Cut offs are on Cu only and are applied at a level somewhat lower than the current economic Reserve cut-offs and are specific to each deposit / mining method. Esperanza South utilises a cut- due to sub-level caving methodology, while all other deposits utilise a 1.0% Cu cut-off due to long-hole stoping methodology.					
Mining factors or assumptions	See above All deposits were depleted for all open pit, stope and access development material mined to date. Fired, broken stopes that remain in-situ are considered as void for all depletion calculations. For MAM only: a 7 m skin around the larger historic caved stopes was also excluded from the resource on that basis that this material does not have reasonable prospects of eventual economic extraction. In material between surface and the uppermost cave stope at Mammoth has also been excluded as unrecoverable. Material around the smaller Mammoth stopes has been included in the resource on that the stopes will be paste filled and remnants will be 100% recoverable with mining dilution incorporated at the Reserve estimation stage.					
Metallurgical factors or assumptions Environmental factors or	 Co may become recoverable and payable in the future but is not currently considered as a revenue element. Fe, S and As are estimated to assist with metallurgical classification and recovery prediction. Co occurs coincidentally within the Cu-defined Mineral Resource, similar to Ag. 29Metals is currently undertaking geometallurgical studies to advance the potential future recovery of cobalt. 					
assumptions Bulk density	Bulk density measurements comprise weight in water and weight in air (referred to by CC as specific gravity) techniques for individual core samples (typically 0.1 – 0.5 m in length) considered repre	sentativ				
	of the overall rock mass drilled. The samples are taken at intervals of a minimum once every twenty metres, closing in to once every five metres in the ore zone. Bulk density is estimated into the models using the specific gravity data where sufficient sampling exists or defaulted per domain where it does not. No adjustments are made to the sample data for mass characteristics since the porosity of the rock is considered very low and the core tray validation work shows no consistent trends to support any such adjustments. Bulk density is estimated via Kriging where sufficient samples are available. In some cases where sufficient samples are not available density is assigned by regression from estimated iron, in other cases average density val domain are applied to un-estimated density.	Ordinar				
Classification	 MAM, PTO and ESP: Classification is initially based on copper grade estimation quality, via the Cu kriging slope of regression. Any adjustments for data quality, drilling orientation (in the case of Pluto), geological und historic void uncertainty/access considerations (in the case of Mammoth) or other uncertainties are then considered. The lastly estimation quality, drill spacing, data and geological considerate examined visually and pragmatic, contiguous volumes are modelled to reflect practical mineable areas by each classification level. Although even drill spacing is difficult to maintain with fan drilling from underground platforms, approximate drill spacing from the applied classification levels for each deposit are given below. Measured classification was not allocated to a Resource an estimate of the likely drill spacing required is given. Esperanza sub-pit: Measured 10m, Indicated 20m, Inferred 50m Pluto: Measured 15m, Indicated 40m, Inferred 50-100m (Ranges are given due to the extensive nature and different controls within Mammoth). 	ations are				
	GST and ESS: Classification is based on a bivariate matrix of the probability of the Cu domain (indicator estimate) and the kriging variance. This method considers both the quality of the copper grade estimation variance) and the Cu domain uncertainty (indicator estimate). The raw statistical classification is further smoothed during post-processing to deliver coherent regions. GST LOM resource classification considers both exploration and grade control drilling to reflect all available information. ESS classification required additional constraints at depth to reflect decreasing exploration drilling. Blocks considered to have poor sample support were not classified.	n (kriginş				

Metals

CRITERIA		COMMENTARY					
	•	 MAM (GLens, DLens, MAMN): Classification considers data spacing (from exploration and grade control drilling/sampling) and underground mining activity. Classification reflects high confidence around grade-controlled and depleted regions that contain close spaced grade control sampling and lower confidence in peripheral exploration regions where data density is lower. Polygons were drafted in long section from different viewpoints to best suit each splay and converted to 3D wireframes, then assigned to the block model. Co, Ag, As, Fe and S grades are not necessarily estimated to the same level of confidence as classified for the Cu grade Mineral Resources and are reported within the Mineral Resource estimates for the confidence and the same level of confidence as classified for the Cu grade Mineral Resources and are reported within the Mineral Resource estimates for the confidence and the same level of confidence as classified for the Cu grade Mineral Resources and are reported within the Mineral Resource estimates for the confidence and the same level of confidence as classified for the Cu grade Mineral Resource and are reported within the Mineral Resource estimates for the confidence and the same level of confidence as classified for the Cu grade Mineral Resource and are reported within the Mineral Resource estimates for the confidence and the same level of confidence as classified for the Cu grade Mineral Resource and are reported within the Mineral Resource estimates for the confidence as classified for the Cu grade Mineral Resource and the same level of confidence as classified for the Cu grade Mineral Resource and the same level of confidence as classified for the Cu grade Mineral Resource and the same level of confidence as classified for the Cu grade Mineral Resource and the same level of confidence as classified for the Cu grade Mineral Resource and the same level of confidence as classified for the cu grade Mineral Resource and the same level of confi					
		transparency of these attributes. The result appropriately reflects the Competent Person's view of the deposit.					
Audits or reviews	•	The 2023 Resource models for GST, ESS and MAM have been peer reviewed by SRK. All resource models have been reviewed by CC staff on site. MAM, PTO and ESP models were subject to external overview and review by EMR appointed external experts in 2020 (Mr Scott Dunham).					
Discussion of relative accuracy/ confidence	•	Confidence in the estimates has been assessed in accordance with JORC Code guidelines (2012 Edition) in relation to the definition and reporting of Measured, Indicated and Inferred Resources and as outlined in each of the points in this Table. No additional quantification of relative uncertainty has been completed. Classifications categories are reduced in circumstances such as, poor drilling orientation (PTO), structural complexity, geologica uncertainty (ESS - at depth), historic void uncertainty/access considerations (MAM).					
	•	For Ordinary Kriging block estimation, there is no single factor that defines the smoothing. Loosely speaking, allowing more samples in the search improves the estimation quality, but also increases smoothing. Where drill spacing is relatively widely spaced at an exploration level, the better the global (i.e. grade-tonnage curve) estimate accuracy is, the worse the local block accuracy is. Conversely, the better the local block accuracy, the worse the global grade-tonnage accuracy is. The other factor is that larger block sizes have greater smoothing, but better local block accuracy, albeit on a larger selectivity volume. The combination of sample numbers used and block size chosen leads to the classic Kriging paradox – a trade-off between local and global accuracy.					
	•	For example, at Esperanza South, where drilling is closer than around 10 m, there is minimal difference in block estimation regardless of sample numbers chosen for the search neighbourhood. However where spacing is out to say 80 m or more, the difference between estimates with a few or a lot of samples is large. At the resource model scale, it is usually more important to get have the grade-tonnage curve correct than the local block accuracy. Local block accuracy is typically defined at the grade control model stage where close-spaced drilling and or mapping or grade control drilling is also available The block size used also plays a part; ideally a block size that matches a suitable selective mining unit (SMU) should be used, but for most resource models, drilling is too sparse to accurately estimate SML sized blocks, hence larger block sizes and increased smoothing. Typically, secondary local grade control models are created for areas of denser drilling and sampling which can the utilise a smaller block size in comparison to the resource model for short term mine and grade control purposes.					
	•	Resource models and grade control models both have their specific uses and resource model block accuracy may be inappropriate for the use of the resource model as a grade control model.					
	•	Resource classification conveys the CP's perception of confidence/risk within the Mineral Resource estimate, reflecting estimation quality and geological confidence in the tonnage and grade continuity.					
	•	So, while the Mineral Resource model classification begins on a block level, the classification volumes are consolidated up into larger volumes and therefore the model is expected to reconcile more effectively on a global basis, i.e. over longer timeframes, larger volumes and tonnages, than at a local, short-scale model level.					

Appendix 4

Capricorn Copper Ore Reserves estimates – JORC Code Table 1 Disclosures

Section 4. Estimation and Reporting of Ore Reserves

CRITERIA	COMMENTARY				
Mineral Resource	The Ore Reserve Estimate uses the 2023 Mineral Resource Estimate (MRE) prepared by SRK Consulting (Australasia) Pty Ltd (SRK) along with support from the site based Senior Resource Geologist . MRE builds upon Mineral Resource Estimations conducted in-house by 29ML in 2022 and originally estimated by SRK in 2019. The 2023 MRE is as at 31 December 2023.				
estimate for conversion to	• 29ML supplied the resource drill hole database, geological interpretation, domain wireframes and density measurement data for the different material types. SRK undertook all other aspects of the resource modelling work in preparation of the MRE:				
Ore Reserves	• SRK updated the Mammoth DLens and Mammoth North MREs with additional sampling and geological information gathered during 2023, as outlined below.				
	• 29ML undertook all aspects of the resource modelling work in preparation of the MRE:				
	 29ML updated the Esperanza South, Greenstone and Mammoth GLens MREs with additional sampling and geological information gathered during 2023, as outlined below. 				
	• The MRE for Mammoth remains as at 2019 for all areas aside from DLens, Glens, and Mammoth North.				
	• The combined Mammoth model (all domains) was updated for depletion of areas mined up to 31 December 2023.				
	Esperanza South estimates:				
	 In 2020 29ML completed a grade control diamond drilling program at Esperanza South. This along with an increase in grade control sampling and mapping significantly increased the understanding of the Esperanza South southern cave area. In addition, the classification criteria were modified in order to reflect more appropriately the variability and drilling spacing of the deposit. The Esperanza South model was completed internally in 2020 by 29ML, and it was peer-reviewed and signed off by SRK and audited by SD2. 				
	 In 2021, an updated Mineral Resource estimation was completed internally by 29ML, which considered additional grade control and drilling data collected up to 19th May 2021. The model was peer- reviewed by SRK. 				
	 In 2022, SRK updated the Esperanza South model with additional grade control drilling between levels 4950m and 4850m and deeper exploration drilling down to 4300mRL. The geological model was revised with current interpretations of mineralisation geometry and structure. Mineral Resources were classified and depleted to 31st December 2022. 				
	 In 2023, 29ML updated the Esperanza South model with additional extension and conversion drilling information. The geological model was revised with current interpretations of mineralisation geometry and structure. Mineral Resources were classified and depleted to 31st December 2023. 				
	Greenstone estimates:				
	• The Greenstone mineralisation is difficult to model as it is made up of multiple trends. In 2020 29ML completed significant work to better define these mineralisation trends and this work was included in the 2020 resource. 29ML determined that the 2020 resource came within 6% of the reconciled grade.				
	 In 2021, an updated Mineral Resource estimation was completed internally by 29M, which considered additional grade control and drilling data collected up to 4th May 2021. The model was peer-reviewed by SRK. 				
	 In 2022, SRK updated the Greenstone model with additional grade control and exploration drilling. The geological model was reviewed, and structural trends reinterpreted where required (mainly between 4880m and 4810mRL). Mineral Resources were classified and depleted to 31st December 2022. 				
	 In 2023, 29ML updated the Greenstone model with additional extension and conversion drilling information. The geological model was revised with current interpretations of mineralisation geometry and structure. Mineral Resources were classified and depleted to 31st December 2023. 				
	Mammoth GLens estimate:				
	 In 2022, SRK updated Mammoth GLens with additional grade control and exploration drilling, reviewed the geological model and updated the vein wireframe interpretation to improve continuity in regions of new drilling and mining. Mineral Resources were reclassified to better reflect the exploration data distribution. The model was merged into the earlier SRK 2019 Mineral Resource model and depleted to 31st December 2022. 				
	o In 2023, 29ML undated the GLens model with additional extension and conversion drilling information. The geological model was revised with current interpretations of mineralisation geometry and				

o In 2023, 29ML updated the GLens model with additional extension and conversion drilling information. The geological model was revised with current interpretations of mineralisation geometry and

CRITERIA	COMMENTARY					
	structure. Mineral Resources were classified and depleted to 31st December 2023.					
	Mammoth DLens estimate:					
	 In 2023, SRK updated the DLens model with additional extension and conversion drilling information. The geological model was revised with current interpretations of mineralisation geometry and structure. Mineral Resources were classified and depleted to 31st December 2023. Mammoth North estimate: 					
	 In 2023, SRK updated the Mammoth North model. The geological model was updated with a modified interpretation of mineralisation geometry and structure. Mineral Resources were classified and depleted to 31st December 2023. 					
	• The resource models were created in the Mammoth Mine Grid, an approximately truncated version of the regional UTM datum AMG84 Zone 54 in which 7,800,000 m is subtracted from the Northing and 30 m is subtracted from the easting. 5,000 m is also added to the AHD to produce Mine elevations (RL).					
	• For Mammoth, Pluto and Esperanza the MRE grades were interpolated by Co-kriging in two sets; typically, Cu with Ag then Co, S, Fe and As together. Regressions were applied at block scale to inform blocks where the minor elements were not well informed in the assays; typically using Fe regressions to inform S.					
	Ordinary kriging was used for Esperanza South, Greenstone and Mammoth GLens.					
	• Grades were estimated into parent cells with volumes from sub cells at a scale appropriate to the geological controls of each deposit. For mine planning all models were regularised to 5m by 5m by 5m which incorporates geological dilution at domain boundaries. No additional dilution adjustment was applied to the MRE.					
	• All Cu domains except for Greenstone use hard boundaries at the 0.5% Cu threshold or 200 ppm Co threshold – or a combination of both. Greenstone considered a 0.25% Cu threshold and a 1.7% Cu threshold. Variography and search parameters are typically oriented along the structural control orientations.					
	• Bulk density has been estimated by ordinary kriging using the specific gravity data where sufficient samples exist. Where insufficient samples are available density is assigned by regression from e or average density values for a domain are applied.					
	• The MRE includes Measured, Indicated and Inferred categories. For Mammoth, Pluto and Esperanza the resource classification is initially based on copper grade estimation quality, via the copper kriging slope of regression. Adjustments are then made considering data quality, drilling orientation (in the case of Pluto), geological uncertainty, historic void uncertainty/access considerations (in the case of Mammoth) and other uncertainties. Pragmatic, contiguous volumes are then modelled to reflect practical mineable areas. The classification approach results in the following notional drill spacing:					
	 Esperanza sub-pit: measured 10m, indicated 20m, inferred 50m 					
	 Pluto: measured 15m, indicated 40m, inferred 80m 					
	 Mammoth: measured 10-15m, indicated 30-40m, inferred 50-100m. 					
	• The Greenstone and Esperanza South Mineral Resource are classified using a statistical process that considers quality of copper grade estimation, and copper domain uncertainty, as determined by indicator kriging.					
	• A cut-off of 0.8% Cu was applied to the Esperanza South Mineral Resource, for extraction by sub level caving. A 1.0% copper Mineral Resource cut-off was applied to all other deposits based on long hole open stoping. The unmined portion of the Ore Reserve above the mine production cut-off grade is a subset of the unmined portion of the MRE. Resource cut-offs applied to copper only are lower than the current economic Reserve cut-offs. However, some Mineral Resource below the resource cut-off is included in the Ore Reserve in the case of unavoidable dilution, and in the case of development Ore. Development Ore has a lower cut-off grade that the Mineral Resource cut-off and the Ore Reserve production cut-off, as it must be mined. Only downstream costs after mining are included in the development cut-off calculation.					
	The MRE does not include underground stockpiled ore.					
Site visits	Chris Desoe, Competent Person for overall Ore Reserves estimates, undertook a site visit at Capricorn Copper Mine on 12-13 December 2022, including the following inspections:					
	ROM stockpiles					
	Low grade stockpile					
	ESS North and South surface cave crater areas.					
	Surface Infrastructure - paste plant, shotcrete/batch plant, chiller station under construction (drive-pasts, not inspections)					
	Underground areas					
	o Greenstone					
	 Mammoth Remnants 					

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	 Mammoth Deeps – G Lens Esperanza South 					
	Mr Desoe previously conducted a site visit on 20-21 June 2018.					
Study status	• The Project is an operating mine with a lengthy operational history. It was placed under care and maintenance by a previous owner in 2013 and was re-started in early 2017 as a joint venture between EMR Capita and Lighthouse Minerals, operated by Lighthouse Minerals. EMR assumed 100% ownership and operations from 2018. In mid-2021 CCM along with other copper metal assets was listed as 29Metals, with 29Metal taking ownership and operations from 2018. In mid-2021 CCM along with other copper metal assets was listed as 29Metals, with 29Metal taking ownership and operations from EMR.					
	• On 7 March 2023 the site was severely impacted by extremely heavy rainfall. Impacts included water inflow to the Mammoth underground and inundation of Esperanza South sub-level cave mine This resulter in suspension of production and non-essential activities until Phase 1 of the operations re-start in August 2023. Currently, Mammoth and Greenstone are back in operation and Esperanza South is expected to recommence production in the first half of 2024. In November 2023 the Queensland Government declared the Capricorn Copper Recovery and Extension Project to be a prescribed project and a critical infrastructure project, and that it will assist Capricorn Copper mine return to full operations and ensure the long-term security of the copper mine.					
	• The overall technical feasibility of the current project is supported by the Capricorn Copper Definitive Feasibility Study, 1 Dec 2016.					
	• Ore reserves have previously been reported for CCM including historical estimates under previous ownership. Under recent ownership by 29ML ore reserves were last reported in early 2023, as at 31 December 2022. The current Ore Reserves Statement is based on					
	o depletion since 31 December 2022					
	 revised MREs for Esperanza South, Mammoth (G Lens, D lens, North) and Greenstone, and 					
	 revisions to the mine plan due to 					
	• the above factors,					
	 changes to economic and processing parameters resulting in new cut-off grades 					
	• The mine plan is broadly underpinned by the Mining chapter of the December 2016 Feasibility Study report as well as the Nov 2016 Feasibility Study by Mining Plus, MP-4173-FSDR-Capricorn Copper- 161116.pdf, covering development of and production from the following deposits: -					
	o Esperanza South					
	 Mammoth Deeps3 					
	o Esperanza Deeps					
	o Pluto					
	o Greenstone					
	• Additional studies have been completed and expert advice provided into various aspects of the operation since the 2017 re-start. Documentation for these studies is referenced below where appropriate, und the items dealing with relevant modifying factors.					
	• After restart, Esperanza South will again be the main production source. Mammoth Deeps, Mammoth Remnants and Greenstone are also in production. During 2024 Greenstone will be exhausted and Mammor North will commence increased production. Pluto is scheduled to come into production in 2028 followed by Esperanza Deeps in 2030.					
Cut-off parameters	Ore is selected by applying a different copper cut-off grade for each mining area as summarised in the table below. The final cut-off grade calculations are contained in the spreadsheet 230724-CC-MOD-Reserve COG Update -V1.1.xlsx. They take into account the following factors:					
	• Average of life of mine metallurgical recoveries, estimated using the updated V5.0 recovery model applied to the 2021-2022 LOM model, as explained in the internal CCM memo Updates to CCM LOM and recover models 230116-CC-MEM-recovery assumptions used for cut-off-grade modelling-V1.0.pdf.					
	Estimated operating costs from 1 Jan 2024 to the end of mine life for					
	o Mining					
	 Processing and maintenance 					
	 Site services, HSEC, Corporate and Marketing 					

³ Stopes in the Mammoth Remnants area were referred to as part of Mammoth Deeps in the 2016 Feasibility Study

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	 2024 budget costs for concentrate road and sea transport assuming concentrate copper grades of 21.5% for ore from Esperanza Deeps and Pluto, and 26% for all other ore. Concentrate treatment and refining costs updated by 29ML 5% Queensland government royalty US\$3.63/lb copper price and 0.69 USD/AUD exchange rate, based on average life of mine assumptions in the 29ML interim corporate cost model. 								
	Cut-off grade, %Cu								
		Preliminary – for s	tope opitmisation	Final – for final stope inventory					
	Area	Resource (undiluted)	Head Grade (Diluted)	Resource (undiluted)	Head Grade (Diluted)				
	Esperanza South Total	N/A	N/A	N/A	1.27				
	Esperanza South Shutoff	N/A	N/A	N/A	0.96				
	Esperanza South Development	N/A	N/A	0.85	0.81				
	Greenstone	1.08	1.03	1.01	0.96				
	Greenstone Development	0.65	0.62	0.63	0.60				
	Mammoth (Remnants and Deeps)	1.29	1.23	1.43	1.36				
	Mammoth North	1.03	1.08	1.22	1.28				
	Mammoth Development	0.65	0.62	0.63	0.60				
	Pluto	1.62	1.48	1.70	1.55				
	Pluto Development	0.72	0.68	0.69	0.66				
	Esperanza	1.81	1.65	1.81	1.64				
	Esperanza Development	0.71	0.67	0.68	0.65				

• These are simplified cut-offs that ignore contribution of silver and the impact of arsenic4. For each deposit the cut-off grades also assume a fixed recovery5, and they do not consider variable haulage cost with depth6.

• The same processing cost has been applied to all deposits, whereas MAM ore is known to be more abrasive than the other ores. This means that the MAM cut-off grade is underestimated but the cut-offs for the other ores are conservative in relation to processing costs.

⁴ Estimated life of mine revenue from silver represents approximately 4% of total revenue. The estimated arsenic penalty charge over the life of mine represents only approximately 2% of total treatment charges and is of the order of 0.2% of total revenue. The combined effect of silver and arsenic is such that the copper cut-off grade will result in a slightly conservative ore selection.

⁵ The V5.0 recovery model, finalised in 2022, estimates the metallurgical recovery as varying with head grade for all deposits, as well as with iron grade and sulphur grade for ESS, GST and MAM. For all deposits the recovery decreases as head grade decreases. The adoption of a fixed average LOM recovery for calculation of cut-off grades means that the cut-offs will be underestimated and suboptimal with regard to processing recovery. This underestimation of cut-off grade is partly offset by ignoring the silver grades.

⁶ The cut-off grade calculation incorporates mining costs specific to each deposit, including haul costs. However, within each deposit, the mining costs are not varied with depth to account for haul distance and times.

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	 A Preliminary set of cutoff grades was applied in the stope optimisations based on economic parameters and average processing recoveries as understood at that time. The "Resource (undiluted)" or was applied for this process. After revisions to the economic parameters, the final cutoff grades were calculated and applied to determine the final stope selection for the Reserves. The "Head Grad cut-off grade was used for this final step. The use of the Preliminary set of cutoff grades in the stope optimisations may have resulted in some stope shapes being slightly suboptimal for the final parameters, processing recoveries and concentrate grades applied in the life of mine financial model 29ML applied the "Head Grade (diluted)" cut-off grade from the Final set of cutoff grades for the Esperanza South sublevel cave design and scheduling. 						
Mining factors or assumptions		0	The November 2016 Capricorn Copper Project Feasibility Study by Mining Plus is an overall supporting document for the mining method and general icorn Copper Definitive Feasibility Study 1 Dec 2016.				
		Area	Mining Method				
		Esperanza South	Longitudinal Sub-level Caving (SLC) transitioning to Transverse SLC below 4675 Level				
		Greenstone	Long Hole Open Stoping with waste rockfill				
		Mammoth (Remnants and Deeps)					
		Pluto	Long Hole Open Stoping with paste fill				
		Esperanza Deeps					
	Those methods are		/ geometries, grades and ground conditions. Key mining assumptions for the different areas are outlined below.				
	Esperanza South (E		geometries, grades and ground conditions. Key mining assumptions for the different areas are outlined below.				
	n and 2018 update using its PGCA cave flow modelling software. The ESS SLC plan has subsequently been updated by MOS Mining Consultancy Pty plock model. The SLC mine plan is supported by Section 5.1 of the CCM Cave Management Plan (<i>CCPL-MINE-MGP-0002_CCM SLC Management</i>						
	Power Geotechn	ical PGCA documents					
			speranza South PGCA Modelling Report.docx.				
	• Updated Footprint Modelling Report, July 2018 Updated Footprint Modelling Report. pdf						
		Esperanza South Cavability Assessment dra	aft report				
	 20005_Capricorn_Caveability_Draft02.pdf CCM desumants 						
	CCM documents Analysis-of-Cavability-4990L-Stope-Lower-South-Cave-Case-C2B_rf.pdf						
		lodelling-in-ESS-Lower-Cave_rev1.pdf	vc-odsc-ozb_n.pu/				
	Key SLC parameters include:-						
	 25m level spacing and 15m centre-to-centre spacing of 5.0m x 5.0m ore drives. 						
	• The ESS South Cave is relatively narrow, with a minimum span less than 30m between 4900 level and 4850 level, increasing to a 100m span at 4500 level, then reducing below 4500 level.						
	• Foliation in the hangingwall has a strong influence on cave propagation mechanisms. The ESS South Cave propagated through to surface in Nov 2021 through the hangingwall material.						
	 The ESS South Cave is accessed by a crosscut at approximately 19820mN. Down to 4675 level the crosscut divides the cave into northern drives and southern drives. The SLC is retreated longitudinally from the ends of these drives back to the access crosscut before the cave is retreated transversely from the hangingwall end of the crosscut back to the footwall side. 						
		o , o ,	roximately east-west oriented extraction drives developed from a footwall drive on the eastern side of the orebody. The SLC is retreated transversely the footwall drive. The decision to change to transverse SLC was supported by the following factors:-				
	1 <u> </u>						

• Transverse SLC is expected to achieve better draw and productivity than longitudinal SLC – the greater number of drawpoints will provide significant contingency and flexibility, and better management of

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	low grade areas.
	• The caving assessments completed for CCM, including caveability and stress considerations, are considered to apply for both longitudinal and transverse SLC. The same parameters are used in the m design.
	 Dependencies have been applied in the SLC schedule to prevent undercutting in the transition from longitudinal to transverse. The SLC levels have also been designed to avoid major step-outs on transition levels.
	 CCM has experience with transitioning from longitudinal to transverse in the ESS North SLC. That change resulted in a reduction in geotechnical issues, improved productivity and cave performative overall. However, a coupled cave model has not been completed by Itasca for the changes.
	• For the bottom three SLC lifts, from 4400 level down to 4350 level, the minimum cave span reduces to 20m and extraction geometry changes back to longitudinal.
	Prior to the updating the PGCA modelling, the economic mining footprints were determined for each level using Deswik software, based on the 1.27%Cu cut-off grade. The boundary between Indicated and Infe Resource was applied to constrain the footprints. The mining footprints were then used to create the SLC designs for the PGCA modelling and mine schedule, for which the 0.96%Cu shutoff grade was applied.
	It is important to note the following points in relation to the estimated SLC tonnes and grade:-
	• Although the SLC design targets Measured and Indicated Resources a considerable proportion of Inferred Resource is included within the SLC envelope and Reserve tonnes as unavoidable dilution. However grade of the Inferred component has been derated by 50% to provide the estimated grade of this mineralised dilution.
	• The estimated SLC production tonnes are 4% higher than the insitu tonnes within the SLC ring shapes. After applying the 3.8% reconciliation grade adjustment factor but before derating the Inferred grade production grade estimated by the PGCA modelling has a 10% lower grade than the insitu ring grade. Based on common SLC tonnes-vs-grade-vs-draw relationships, and recognising that some of the product will be from overlying secondary and tertiary draw material, this suggests a dilution grade of 0.80%Cu to 0.95%Cu. This appears to be consistent with the 0.96%Cu shutoff grade. After derating the grade or Inferred component, the estimated SLC production grade is 18% lower than the average grade within the production ring shapes. The production estimate with derated grade is considered to be a reason balance between applying grade to dilution while recognising that Inferred Resources should not be included in Reserves estimates other than as unavoidable dilution.
	 29ML has revised the mine schedule to take realistic account of the requirements for dewatering, rehabilitation, and restart at ESS. No adjustment has been made to the production modelling and Ore Restonnes and grade specifically due to the inundation of ESS following the March 2023 weather event. Pumping is in place and dewatering is underway, having by now allowed inspection of the previously exhaus 5015 production level. Observations of the 5015 level rill shows no indications of mud rush or potential issues during cave restart. This is further supported by 29ML's investigations into recovery of flooded level caves, including discussion with Big Bell personnel. Nevertheless, a currently unquantifiable risk remains in relation to possible cave and draw impacts until the previously active extraction level exposed, drawpoints inspected and production restarted.
	Greenstone, Mammoth, Pluto and Esperanza Deeps
	The longhole open stope designs for Greenstone, Mammoth, Pluto and Esperanza Deeps are generally supported by the following documents, which provide design basis including maximum spans for walls backs as well as estimated equivalent linear overbreak/sloughing (ELOS)*:-
	• Pluto – 2022-005- Pluto Stope Sizes and ELOS Guidelines for MSO 2022.pdf
	o Mammoth - 2022-003- Mammoth Geotechnical Parameters for MSO 2022.pdf
	o Greenstone - 2022-002- Greenstone Geotechnical Parameters for MSO 2022.pdf
	• Esperanza Deeps** – 2022-004- Esperanza LHOS Sizes and ELOS Guidelines for MSO 2022.pdf
	• General - CCPL-MINE-SUM-0014 Geotechnical_Information_Summary_Update.pdf
	• The main set of stope designs was updated by consultant MOS Mining using Datamine Studio Mineable Shape Optimiser (MSO) software. MSO was applied to the 2019 resource block models for Espe Deeps and Pluto, and the Sep 2023 resource models for Greenstone and Mammoth, to generate optimised stope shapes consistent with the nominated design parameters and cutoff grades. The stopes adjusted for depletion to 31 December 2023.
	• Stopes target Measured and Indicated Resources but may include Inferred Resources as internal dilution within the stope shapes. Individual stopes that included more than 30% of Inferred Resources excluded from the Reserves. Although some stopes may include up to 30% Inferred resources as planned dilution, the grades of the Inferred component have been derated by 50% to provide the estimated a of this mineralised dilution.
	• * The CCM geotechnical memoranda explain that stope footwalls are generally stable and 29ML considers that they do not warrant application of a dilution skin/overbreak allowance in MSO. The geotech memoranda provide estimates of expected hangingwall ELOS for each deposit. Accordingly, a hangingwall dilution skin of 0.5m was applied in MSO for Greenstone, Mammoth Deeps and Mammoth Remn and a 1.0m skin was applied for Esperanza Deeps and Pluto.
	• ** Esperanza Deeps Stope sizes have been estimated using the data for the Pluto assessment due to proximity of these two orebodies. Parameters from the memo by Richard Fry titled Pluto Geotech Assessment have been used to define stope sizes and ELOS for the Esperanza Deeps LHOS.

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	• For the Ore Reserves estimate and life of mine schedule MOS Mining applied the cut-off grades and dilution skins outlined above to generate stope shapes. MOS Mining also prepared manual designs for many of the Greenstone and Mammoth Remnant stopes, and final designs, rather than MSO shapes, were included for Greenstone and Mammoth stopes that are in production or close to production.
	Please also note the following regarding stope design:
	• The limiting stable spans that are defined for stope walls and crowns in the geotechnical memoranda are based on single-lift stopes. However, considering the current available data including RQD and structure models, 29ML's geotechnical personnel consider that double lift stopes are also feasible. 29ML advises that if the double lift stopes start to perform poorly, it can change the strike length of the stope to reduce the HR for each wall of the next stope in sequence.
	• In the Mammoth Remnants area there will be two broad environments for the LHOS method; stoping adjacent to historical SLC zones and stoping adjacent to historical open stopes that will be filled with cemented paste fill:
	• The historical SLC zones, nominally above 4680mRL, generally comprise unconsolidated broken rock along with air voids. For stability of stopes adjacent to these zones, a 7m wide pillar will be left between the stope and the SLC extraction boundary.
	 29ML has previously confirmed that the historical open stopes at Mammoth Remnants area can be accessed and will be filled with cemented paste fill. This will allow full extraction of new stopes right up to the walls of the old stopes.
	• 29ML has confirmed that the mine plan on which the Ore Reserves is based is consistent with the advice of specialist geotechnical consultant Cartledge Mining and Geotechnics (CMG) who investigated a ground movement incident on 4630mRL in the Mammoth Remnants area in 2021.
	A small number of stopes are included in the Ore Reserves with head grades slightly below the nominated cut-off grade. These stopes have been included where the stope development has already been completed, or where the development cost is carried by higher grade stopes that require the development for access. This effectively removes the development cost from the cut-off grade calculation, reducing the cut-off.
	Ground Control Management Plan
	 29ML has a comprehensive Ground Control Management Plan (GCMP), CCPL_MINE-MCP-001_CCM Ground Control Management Plan.pdf, which identifies and addresses geotechnical hazards and requirements including identifying the responsibilities, systems, processes and procedures used to manage all aspects of ground control design, implementation and monitoring.
	• <u>Hydrogeological</u> aspects have been addressed by various studies including a 2011 study by Dempers and Seymour cited in the 2016 FS and DFS reports, and in the CCM Summary of Geotechnical Information, 181123_CCM_Geotechnical_Information_Summary_Update.pdf, which is also a key reference for the GCMP.
	Major geotechnical and hydrogeological risks: -
	Major geotechnical and hydrogeological risks identified and addressed in the GCMP are listed below:
	• Previous open cut workings - Mammoth open cut, combined with the No1 Orebody underground workings, both now filled with waste and partly leached ore, and Esperanza open cut, currently partially filled with water and tailings; some sections of the walls have failed
	• Existing major unfilled/partially filled underground voids with potential to cave through to surface or potential for uncontrolled pillar failure
	• For Mammoth Remnants, with a considerable proportion of ore reserves in proximity to old workings, 29ML has a high level of confidence that with current technology and paste fill the ore reserves can be extracted inline with the modifying factors. The cost of filling the remnant voids is allowed for in the schedule and financial model.
	Potential for mining induced fault movement/seismicity
	Water ingress
	 Inflow of surface water to Mammoth pit and No1 Orebody groundwater, draining to Mammoth Decline
	 Inflows of surface run-off from potential subsidence zones associated with B Stope and 2 Lens SLC
	 Inflows from Esperanza Fault zone to Esperanza South SLC workings
	 Flows from Esperanza Pit along major fault structures to adjacent workings
	 Inflow of surface rainfall and run-off to Esperanza South SLC crater and subsidence zone
	 Inflows of surface runoff and groundwater via HS1 Shaft
	29ML has developed Hazard Management Plans and Trigger Action Response Plans (TARP) to manage these hazards to acceptable levels of risk. This includes a Risk Assessment update for the restart of operations at ESS, as well as a Diversion Levee, designed for a 1:1000-year rain event, and pumping systems that were installed in late 2023 and are operating to control the risk of surface water from entering the ESS cave.

Production reconciliation

CRITERIA			COMMENTARY
	Production since the 2017 restart has bee	n from Esperai	nza South, Mammoth and Greenstone.
		•	material fired in 2020. The global reconciliation indicated that the reconciled actual tonnes were 2% higher than the resource model estimates, and the I. The higher reconciled actual grade is largely due to mining Inferred Mineral Resource at Mammoth. The reconciliations are summarised per deposit below:
	Esperanza South reconciled actual ton	nes were 5% hi	gher than modelled and the grade was 4% lower than modelled.
	• Greenstone reconciled actual tonnes w than modelled.	ere 5% lower	than modelled. The difference in tonnes is due to material left behind as a result of a stope failure (5025 Level). The reconciled actual grade was 1% higher
	Mammoth reconciled actual tonnes we grade control model, where this higher and the second secon	•	nan modelled. The reconciled actual grade was 36% higher than modelled. This is largely due to mining of Inferred Mineral Resource, which was driven by the zone was more accurately modelled.
	No such resource model reconciliation	was complete	d by 29ML in 2023.
	 A second reconciliation at CCM provides a comparison of monthly and YTD mine production recorded by the mine against the production tonnes and grade measured by the processing plant. The tonnes are determined using load cells on loaders and weighbridge measurements for trucks. Although the mined tonnes tend to match the mill-reconciled tonnes reasonably well this comparison of evaluating the production tonnes estimated by the mine plan. However, the mined grades are reported from grade control models or the resource models within the designed final stope sh against mill-reconciled grade can provide a good assessment of the reliability of the production grade estimated by the mine plan. For the 2022 year-to-date from January to November determined an average grade factor of 0.9747 for Mammoth and Greenstone long hole open stoping, as summarised in the table below. These data were not updated for the December 2023 same factor has been applied to the grades reported for the stope shapes. This is in addition to the dilution skins incorporated in the MSO shapes. 		
	A recovery factor of 0.90 has also bee conservative, by 29ML mine planning per		he tonnes reported for the stope shapes. This factor is not based specifically on the stope reconciliations, but is considered reasonable, and possibly e proposed long hole stoping method.
	• For Esperanza South SLC the production grade recorded by the mine is generated by the PGCA cave flow program. The November 2022 year-to-date reconciliation data indicate that the higher than the actual grade measured by the processing plant. Accordingly, MOS Mining has applied a grade factor of 0.962 to the production grade generated by the PGCA program.		
	Factor	Value Used	Description
	Stope Tonnes factor	0.900	Applied to stopes only
	LHOS grade factor	0.974	Based on Mine Reconciliation November 2022.xlsm spreadsheet
	ESS SLC grade factor	0.962	

⁷ The November 2022 reconciliation data on which the grade factors are based included incorrect September 2022 tonnes and grades for GST and MAM. The error is very small and its impact is not material to the estimated Ore Reserve grade.

CRITERIA	COMMENTARY
	 <u>Check report</u> AMDAD has completed check reporting of estimated production tonnes and grades within the resource block models using the design shapes. The check reporting matches the Reserves closely for the longhole open stope production. For Esperanza South the production component of the estimated Ore Reserve is 104% of the insitu tonnes at 90% of the grade after applying the 3.8% reconciliation factor. AMDAD considers this difference to be reasonable on the basis of a relatively high dilution grade of 0.8.%Cu to 0.95%Cu. The estimated SLC Reserve will require carefully managed draw, including draw of swell-only for only for the grade after applying the shuff grade after applying the shuff for the optimized of the grade and production for the grade after applying the shuff for the shuff for the optimized of the grade after applying the shuff for the shuff f
	sub-economic rings, strict application of the shutoff grade and delay of dilution entry where possible - for instance by firing only two rings at a time. Mine Infrastructure, Other
	 Mining operations are undertaken by a major specialist underground contractor, Byrnecut Australia, using industry-standard fleet. The fleet comprises diesel-electric underground drill rigs for development and production and diesel-powered underground loaders and trucks for haulage of ore and waste rock.
	• Required mine infrastructure already exists including a pastefill plant and reticulation system, primary ventilation fans, dewatering system, electrical infrastructure and contractor fleet maintenance facilities.
	• The ventilation system is in the process of being upgraded. Currently two surface chiller plants to reduce air temperature and maintain acceptable air conditions as depth increases are in place for MAM and ESS. A new ventilation intake for MAM is included in the three-year plan. The ventilation improvements, to which 29ML is committed, have been adopted from a 2020 CCM Ventilation review by specialist Ozvent.
	• 29M has taken over the operation of the paste fill plant, which was previously contracted to Outotec. 29M has confirmed that the pastefill system is running effectively. A second borehole from surface has been established that breaks through to the underground mine at a higher elevation that the existing hole. This will provide more efficient filling of stopes on upper levels.
	• Some underground electrical equipment and infrastructure was impacted by the March 2023 weather event, requiring repair and testing for restart. Mammoth Mine restarted successfully in August 2023. Esperanza South experienced a significant water volume entering the cave. 29ML is currently implementing a comprehensive restart plan and operations are scheduled to recommence at Esperanza South in the first half of 2024. As a pre-requisite for the ESS restart, CCM undertook a comprehensive risk assessment addressing key risks including cave saturation, mud rush and inrush hazards, ventilation, ground support.
Metallurgical factors or	The processing method involves crushing, milling and flotation to produce copper concentrate. The metallurgical process is conventional, well understood and has many years of operational experience to support the flotation response of the CCM ore types. Since the 2017 restart the plant has been operating at annualised rates of up to 2.0 Mtpa. 1.81 Mt was milled in 2020, 1.70 Mt in 2021 and 1.73 Mt in 2022.
assumptions	The processing plant did not sustain significant damage from the March 2023 severe weather event and was successfully restarted in August 2023.
	During the 2016 feasibility study metallurgical test-work was undertaken on drill core samples from all ore sources included in the Ore Reserve estimate and appropriate recoveries and concentrate grades applied. Previous life-of-mine (LOM) and reserve modelling processes relied on a metallurgical domain characterisation and recovery estimation approach, based on this test work. However, recent review work by 29ML found this approach to have the following shortfalls:
	• the metallurgical domain approach does not allow for Esperanza South sub-grade (ESS SG) ore to be accounted for and treated separately, as is actual practice. This resulted in the model always under-estimating the recovery and the amount of ESS ore available.
	• previous versions of the LOM had no ability to prioritise feed types based on a given set of criteria, and instead simply used a first in-first out approach through the metallurgical domains. This is not representative of actual practice.
	• recovery modelling based on statistical correlations between recovery and feed blend and grades has shown closer alignment with actual plant data than the metallurgical domain recovery modelling approach.
	As a result of these opportunities for improvement, 29ML has made the following changes to the LOM and Reserve metallurgical models and recovery models:
	• simplification of feed types and redefinition of ore type, as opposed to metallurgical domain, with ESS SG to be treated as a separate ore type to ESS
	• implementation of a clearly defined feed prioritisation strategy that considers all available feeds.
	• Implementation of a single copper recovery model that could account for any blend of ore, based on best available data, that could be used for all other metallurgical accounting requirements.
	Development and implementation of a recovery model for silver.
	The result of these changes was the development of a more accurate prediction of feed, head grades and recovery. The latest October 2023 recovery model has been applied to the LOM production schedule for the financial modelling and confirmation of the economic viability of the Ore Reserves.
Environmental	CCM is an existing mine with established closure costs and Environmental Authority (EA). The main environmental aspects are:-
	surface and underground water management, including water courses, dams, drains, sumps and pits,
	management of tailings,
	rehabilitation of the old heap leach pads, tailings storage facilities and old waste rock dumps, and
	management of old open cut voids and new cave voids above Esperanza South.

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	29ML has strategies and resources in place to manage the environmental and permitting requirements of the site. As legislative changes occur which influence these matters, 29ML alters the resourcing, approaches and systems to enable the continued operation of the mine in accordance with these requirements.
	Site water management was heavily impacted by the March 2023 severe weather event, which resulted in a significant increase in the levels of water held on site including a seven-metre increase in the water level in the Esperanza Pit. However, there was no uncontrolled release of water from on-site water storage facilities to the environment, and no loss of containment of tailings storage. Following the weather event, 29M has maintained strong engagement with stakeholders – including close engagement with the Queensland Department of Environment and Science (the 'DES') regarding water levels and mitigating action, as well a keeping the local community informed.
	Several key regulatory approvals are underway or anticipated in the next six to twelve months mainly related to water management and tailings storage. These include:
	Esperanza Pit design (Epit) storage allowance (DSA) and tailings deposition
	Esperanza Tailings Storage Facility
	New long term tailings storage facility (to be called TSF3)
	Wet season release amendment
	New location for infrastructure destroyed by weather event
	Progressive Closure and Rehabilitation Plan Schedule
	New mining lease to cover the extended ESS subsidence zone
	Following declaration of the CCM Recovery and Extension Project as a prescribed project and a critical infrastructure project, the Office of the Coordinator General is working with 29 Metals in its processes. Whi this is expected to lead to more timely approvals, there is a risk that approvals are not granted in a timely way and that this may adversely impact on production rate and project economics.

CRITERIA	COMMENTARY
Infrastructure	CCM is an existing operation with major infrastructure in place and operational, including the following: -
	Road access by sealed Barkly Highway then 85km of unsealed road. Site access was restored within one week of the March 2023 severe weather event.
	Processing plant (consisting of a crushing, milling and conventional sulphide flotation circuit)
	Portal and underground development at the Mammoth deposit and the Esperanza South deposit
	Paste backfill plant.
	• Tailings storage facility existing Esperanza tailings storage facility (ETSF) is in place and still being used for H1 2024 production.
	Mine ventilation, electrical and dewatering systems.
	Workshops and stores.
	Concentrate storage shed.
	• Fuel farm and wash down bay.
	Administration and other offices.
	• Power provided by a 220kV high voltage power line with power supplied from the grid.
	Water licences and supply from Lake Waggaboonya and water treatment plant.
	Accommodation camp, located 5km from the mining operation.
	• Sewerage, water and electricity utilities as well as information and communication systems at the mine and in the camp.
	• Sealed, all-weather airstrip, located 8km south of Capricorn Copper Mine.
	29ML has previously confirmed that the existing surface infrastructure in mining and processing is adequate to service the production levels scheduled in the LOM plan. The production levels scheduled in the LOM plan. The production levels scheduled in the LOM plan have been demonstrated in past performance through the existing infrastructure over congruent years. However, critical site infrastructure – the water treatment plant, the site workshop and the site warehouse – was damaged by the extreme weather event in early 2023 and will need to be replaced. From a risk management perspective, the new facilities will be located on higher ground. The new location for these facilities will require an EA amendment.
	Additional tailings capacity, not yet existing, will need to be constructed over the course of the LOM plan, at strategic times, when additional capacity is required. This will be achieved by subsequent lifts, expansions or new facilities that are approved and constructed as the need arises. 29ML has a strategy in place to provide sufficient tailings storage capacity accepting that:
	ETSF deposition continues until capacity is reached.
	Deposition into EPit Tailings Storage Facility is resumed following filling of ETSF.
	TSF3 deposition commences in 2025.
	TSF3 will undergo phased construction to lift embankments as deposition progresses.
Costs	Costs are contained in the project financial model, which includes forecasts for operating costs and on-going capital expenditure. The latter includes sustaining capital as well as "growth" items.
	Significant capital cost items include: -
	Capitalised underground mine development
	• Ventilation upgrade and extension: - All lateral development for the ventilation upgrade and extension is included in the cost model based on design lengths. Vertical development, primary fans and vent do are included in Capital, as well as establishment costs for the Cooling Plant.
	Other mine infrastructure including
	o ladderway extensions,
	o replacement and extension of the fill reticulation system
	 pump stations
	 workshop upgrades
	Light vehicle replacement

CRITERIA	COMMENTARY
	Underground mine instrumentation including stress testing, seismic monitoring and survey equipment
	Processing plant expenditure including sustaining capital, upgrades, instrumentation, native copper handling, new SAG Mill motor and reline,
	Tailings infrastructure including expansion of tailings storage facility capacity over the life of mine.
	Water management structures
	Rehabilitation costs
	Mine operating costs are based on: -
	• unit costs for the current mining contract schedule of rates applied to scheduled mining quantities as well as fixed monthly contract charges,
	• paste fill costs for 29ML fill team and cement supply cost, and
	Cooling cost based on a leased Cooling Plant.
	Other site operating costs are based on current budget levels for personnel, consumables consumption, power and fuel consumption, equipment maintenance, repair and hire, travel and accommodation, training, licensing, contract costs, legal and consultant fees.
	Processing costs for chemicals and grinding media are based on consumption and process performance data to-date, consistent with forecast recoveries.
	Copper treatment and refining charges have been forecast by 29ML. Allowances are included for payable percent and arsenic penalty based on current terms.
	The realisation costs in the 29ML financial model assume a concentrate grade grades consistent with the latest October 2023 processing recovery model
	The USD/AUD exchange rate in the 29ML financial model is 0.66 in 2024, 0.67 in 2025, 0.68 in 2026, 0.68 in 2027, then 0.70 to end of mine life.
	US\$90/wmt concentrate transport charge is based on treatment at Glencore's facility.
	The allowances for copper and silver royalty payments to the Queensland government are based on current royalty rates.
Revenue factors	29ML assumes the following metal prices for its financial modelling:-
	• Copper price of US\$3.95/lb in 2024, US\$4.12 in 2025, US\$4.23 in 2026, US\$4.26 in 2027, then US\$3.60/lb for 2028 onwards.
	 Silver price of US\$24.17/oz in 2024, US\$24.55 in 2025, US\$23.90 in 2026, US\$23.40 in 2027, then US\$22.00/oz for 2028 onwards.
	Assumptions for the realisation costs and exchange rate are outlined in the preceding section.
Market	29ML has previously confirmed that its concentrate is readily saleable:-
assessment	Concentrate copper grades are currently averaging around 20%.
	• The varying arsenic levels in future years do not pose any issue with regard to selling the concentrates. The concentrate market has a standard arsenic penalty structure to impose on concentrates with arsenic contained in them.
Economic	• 29ML has prepared a spreadsheet financial model with cost, revenue and physical inputs as outlined in the Cost and Revenue sections above. It is a real model where it is assumed that the costs are constant, without adjustment for inflation.
	• For internal purposes, in its financial model 29M uses a life of mine schedule that includes Inferred Resources. However, a separate version of the financial model was prepared for economic analysis of a mine schedule based only on the estimated Ore Reserves. To provide a grade for the dilution any Inferred Resource or undefined material within the unavoidable dilution had its grade derated by 50%. This model gives a positive PV7.5% Cof A\$58.2 million for Cash Flow Available for Debt Service, demonstrating the economic viability of the Ore Reserves. It is important to note however that the dilution grade has a significantly material impact on cashflows and project value.
Social	• 29ML confirms that it has strategies and resources in place to manage the social requirements of the site and that there are no material social issues or factors that will impact on the ability of the mine to produce the estimated reserve.
Other	• 29ML has confirmed that there are no other material issues that impact the project and/or the estimation and classification of the Ore Reserves.
Classification	The Proved Ore Reserve is a sub-set of Measured Mineral Resource.

Metals

CRITERIA	COMMENTARY
	• The Probable Ore Reserve is derived from the Indicated Mineral Resource and for some of Esperanza South it is also derived from part of the Measured Mineral Resource. For Esperanza South, only the Measured Resource mined by the ore drives and Primary Draw is classified as Proved Ore Reserve. This represents 7% of the ESS Reserves. The remainder of the Esperanza South Ore Reserve is classified as Probable due to the lower level of confidence in ore tonnes and grade associated with cave draw. This downgrading represents 5% of the overall Probable Ore Reserve.
	• As noted under Mining factors or assumptions, no adjustment has been made to the production modelling and Ore Reserve tonnes and grade specifically due to the inundation of ESS following the March 2023 extreme weather event. From its investigations and risk assessments 29ML has confidence that there will be no major problems in restarting the sublevel cave after completion of dewatering and rehabilitation. Nevertheless, a currently unquantified risk remains in relation to possible cave and draw impacts until the previously active extraction levels are exposed, drawpoints inspected and production restarted.
	• The other Modifying Factors are generally considered to be at the high level of confidence commensurate with Proved Reserves. The exceptions are Esperanza Deeps, Pluto, Mammoth North and Mammoth E and H Lenses as explained below. However, these areas have no Measured Resources, so there is no downgrading involved:-
	• At Esperanza Deeps, the stope design is not at the highest level of confidence due to lack of geotechnical data and the requirement for further work to address the risks associated with mining underneath the Esperanza Pit.
	• The Esperanza, Pluto, Mammoth North and Mammoth E and H Lenses stope designs are also not all at a level of confidence commensurate with Proved Reserves.
	 Metallurgical testwork is required to confirm processing recoveries for Esperanza Deeps and Pluto.
	• As noted under Mining factors or assumptions, Inferred Resource tonnes have been included in the estimated Ore Reserves as dilution within the extraction designs that target Measured and Indicated Resources. The tonnage of diluting Inferred Resource and unclassified material represents 13.8% of the overall Reserves tonnes. However, only 50% of the estimated grade of this material has been included in the Ore Reserves estimate. Although the grade of the Inferred component has been halved, as part of the economic analysis, the financial model was re-evaluated with the grade of the Inferred component set to zero to approximate the impact should all of the diluting Inferred material carry no grade at all, and the NPV remains positive8.
Audits or reviews	• In April 2021 Behre Dolbear Australia (BDA) conducted an Independent Technical Review of the Capricorn Copper Project in conjunction with the 29ML Initial Public Offering process. As part of this work, BDA reviewed the Ore Reserve estimate at that time, as at 1 December 2020, prepared by AMDAD in April 2021. BDA considered the Reserve parameters and modifying factors applied to the resource models to be appropriate for the cave and stope designs. Please note that BDA's report was prepared and provided to assist potential financiers or investors in assessment of technical issues and risks of the project and is not to be relied on for any other purpose. BDA's review does not constitute a technical audit.
Discussion of relative accuracy/ confidence	• The resource models prepared for the Ore Reserve estimate do not include measures of relative accuracy other than what is implied by the resource classifications. No simulations or probabilistic modelling have been undertaken on the Ore Reserves that would provide a meaningful measure of relative accuracy. Apart from the exceptions described in the Classification section above, the Modifying Factors are generally considered to be at a high level of confidence as most are supported by feasibility level assessments and current operational data. Therefore, it is considered appropriate that the Measured and Indicated Resource classifications translate to Proved and Probable Ore Reserve classifications, apart from Esperanza South for which only the Measured Resource mined by the ore drives and Primary Draw is classified as Proved Ore Reserve.
	• Of the seven deposits/areas contributing to the Reserves, the largest contributor is Esperanza South. Due to the nature of cave flow, the estimated production tonnes and grade for Esperanza South are considered to have significant uncertainty. The Ore Reserve estimate for Esperanza South is expected to be consistent with the overall tonnes and grade to be extracted over the life of this deposit, within the notional level of accuracy implied by the reserve categories. However, it is also expected that monthly production tonnes and grade could vary significantly from forecasts. It is also important to note that the derating of the estimated grade of Inferred Resources and undefined material at Esperanza South may represent upside to the Ore Reserve estimate. Although there are insufficient diamond drill data to upgrade the Inferred Resource grade estimation to Indicated, there is considerable support from face sampling and sludge drilling for the estimated grade of Inferred Resource on existing Esperanza South levels for assigning grade to this material. This material is within a broad zone of contiguous mineralisation, and it is unlikely that this material would not have some copper grade. Derating the grade of this material by 50% is considered a reasonable approach to assigning a dilution grade.

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Appendix 5

Redhill Mineral Resources estimates – JORC Code Table 1 Disclosures

Section 1 Sampling Techniques and Data (Cristina, Cutters and Gorda)

CRITERIA	COMMENTARY
Sampling Techniques	 The Cutters Cove Project has been sampled through 2 recent short diamond drilling campaigns and surface cut channel sampling campaigns in 2013 to 2014. Total of 17 diamond drill holes for 2,339.45m Approximately 0.5 - 1m samples of 2-3kg were taken from diamond saw cut drill core whilst respecting geological boundaries Approximately 2-3kg samples derived from diamond saw cut core trench samples perpendicular to vein strikes and respecting geological boundaries. 181 Backs channel samples taken during 1970's mining operations. Width and grade recorded on Historic Plans. Historic backs samples consist of 15cm by 2-3cm deep chipped channel samples traversing the vein suggesting sample weights of approximately 10-12kg.
Drilling Techniques	 17 diamond HQ, NQ diamond core for 2,339.45m. Core not oriented.
Sample recovery	 Core reconstituted, marked up and measured in all drilling campaigns. Generally excellent (95-100%) No relationship between recovery and grade was observed. Recoveries are not considered to have a material impact on resource estimation.
Logging	 Core geologically logged by experienced geologists over 2 campaigns. Standard lithology codes used for interpretation. RQD and recoveries included with lithological logs. Logs loaded into excel spreadsheets and uploaded into access database. Logging of the simple geology and vein mineralisation is not considered to have a material impact on resource estimation.
Sub-Sample techniques and sample preparation	 No record of historic (Pre 2010) sample preparation Half diamond core split by diamond saw on 0.5 – 1.0m samples while respecting geological contacts. Bagged and ticketed core delivered to ACME Laboratories in Santiago Whole core crushed to 80% passing 2mm. Crushed sample quartered to 500g and pulverized to pass 75 micron Sub sampling is considered to be to industry standard for the recent drilling campaign
Quality of assay data and laboratory tests	 No record of laboratory tests for historic (Pre 2020) backs samples. No record of QAQC procedures were available for historic sampling. Recent samples Cu, Pb, Zn and Ag analysed by AAS after aqua regia digestion at ACME laboratories Santiago which is considered appropriate for base metal sulphide mineralisation. Au analysed by fire assay with AAS finish by ACME laboratories Santiago which is considered appropriate for gold mineralisation. Some samples analysed by 32 element analysis by ICP_ES after Aqua Regia digestion. QAQC of laboratories checked with Certified Reference Material inserted every 20th sample.
Verification of sampling and assaying	 No independent laboratory analyses completed. Some verification of historic samples was completed with twinned recent channel samples. No twinned holes were completed

CRITERIA	COMMENTARY
	CRM inserted every 20th sample returned results within acceptable limits.
	Primary assay data was received electronically and stored by consultant geologist.
	All electronic data uploaded to access database.
	Historic data loaded onto spreadsheets and uploaded to Access database.
	Data validation with Surpac software, basic statistical analysis and comparison with historic plans and sections.
	Negative results for below detection limit assay data have been entered as detection limit.
	• Verification of sampling and assaying is not considered to be adequate for historic samples introducing uncertainty into resource estimation. Historic production and twinning of some samples support the inclusion of these samples in modelling and estimation. The relative uncertainty is taken into consideration in resource classification.
Location of	All hole collar surveys by licensed surveyor.
data points	All coordinates in WGS94
	RL's as MSL
	Down hole surveys by downhole camera
	 Underground samples located from registered plans and sections (accuracy to +/-2m)
	Topographic dtm created from lands department 10m contour maps adjusted for known survey points (e.g. drill collars).
Data Spacing	• Sample spacing approximately 5 x 10m around mine openings.
and	• Drill spacing approximately 100 x 100m or worse below mine development.
distribution	Sample spacing is clustered around mine levels.
	Drill spacing is considered to be appropriate for the estimation of Indicated to Inferred Mineral resources and is reflected in Resource classification.
	Samples have been composited on vein intercepts for the resource estimation.
Orientation of	The majority of DDH have been drilled east-west sub-perpendicular to vein strike.
data in relation	Channel samples have been taken sub-perpendicular to the vein strike
to geological structure	Drill hole orientation is not considered to have introduced any material sampling bias.
Sample	Samples ticketed and bagged on site.
Security	Bagged and sealed samples delivered by courier to ACME laboratories in Santiago.
	All historic data captured and stored in customised access database
	Data integrity validated with Surpac Software for EOH depth and sample overlaps.
	Manual check by reviewing cross sections with the historic drafted sections and plans.
	Basic statistical analysis supports data validation
Audits or Reviews	No audits or reviews of sampling data and techniques completed.

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Section 1 Sampling Techniques and Data (Franceses and Angelica)

CRITERIA	COMMENTARY
Sampling Techniques	 The Angelica and Franceses deposits of the Cutters Cove Project have been sampled through a diamond drilling campaign and surface cut channel sampling campaigns in 2015 and 2016. 9 diamond drill holes for 1,781.75m 34 diamond saw cut channel samples of 5-10kg Approximately 0.5 - 1m diamond core samples of 2-3kg were taken from diamond saw cut drill core whilst respecting geological boundaries. Approximately 2-3kg per 1m sample derived from diamond saw cut core trench samples perpendicular to vein strikes. Samples generally 1m while respecting geological boundaries.
Drilling Techniques	 9 HQ, NQ diamond core for 1,781.75m. Core not oriented.
Sample recovery	 Core reconstituted, marked up and measured for recovery in all drilling campaigns Generally excellent (95-100%) No relationship between recovery and grade was observed. Sample recovery is not considered to have a material effect on resource estimation.
Logging	 Core geologically logged on site by experienced geologists. Standard lithology codes used for interpretation. RQD and recoveries logged with lithology Logs loaded into excel spreadsheets and uploaded into access database. Logging of the simple geology and vein mineralisation is not considered to have a material impact on Resource modelling.
Sub-Sample techniques and sample preparation	 Half core split by diamond saw on 0.5 – 1.0m samples while respecting geological contacts. Sub samples generally 2-3kg for drill core, 8-10 kg for diamond saw cut channel samples Bagged core delivered to ALS Laboratories in Coquimbo Whole core crushed to 70% passing 2mm Crushed sample riffle split to 1kg and pulverized to 85% passing 75 microns.
Quality of assay data and laboratory tests	 33 elements including Cu and Ag analysed by ICP-AES after aqua regia digestion at ALS laboratories Coquimbo which is considered appropriate for this style of mineralisation. Au by 30g fire assay with AAS finish by ALS laboratories Coquimbo which is considered appropriate for this style of mineralisation. QAQC analysis with Certified Reference Material inserted every 20th sample. Acceptable levels of accuracy and precision established with the exception of two unexplained anomalies in early trench samples RH-70C and RH-76.
Verification of sampling and assaying	 No verification of results by independent sources completed. No twinned holes or cut channels were completed Primary assay data received electronically and stored by consultant geologist. All electronic data uploaded to access database Data validation with Surpac software, basic statistical analysis. Negative results for below detection limit assay data has been entered as detection limit.
Location of data points	 All hole collar surveys by licensed surveyor. All coordinates in WGS94 RL's as MSL

CRITERIA	COMMENTARY
	Down hole surveys by downhole camera
	Topographic dtm created by licensed surveyor and adjusted for known survey points (e.g. drill collars)
Data Spacing and	• Data spacing limited by low drill hole intercept numbers generally 100m x 100m or worse.
distribution	Surface samples clustered on topographic surface
	Drill spacing is considered to be appropriate for the estimation of Inferred Mineral resources only.
	Samples have been composited on 1m lengths for the resource estimation.
Orientation of	The majority of DDH have been drilled east-west sub-perpendicular to vein strike.
data in relation to	Channel samples have been taken sub-perpendicular to the vein strike
geological structure	• Drill hole and channel sample orientation is not considered to have introduced any material sampling bias.
Sample Security	Samples ticketed and bagged on site.
	Delivered by RHM personnel, then courier to ALS laboratories in Coquimbo.
	Data integrity validated with Surpac Software for EOH depth and sample overlaps.
	Basic statistical analysis supports data validation
Audits or Reviews	No audits or reviews of sampling data and techniques completed.

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Section 2 Reporting of Exploration Results (Cristina, Cutters and Gorda)

CRITERIA	COMMENTARY
Mineral tenement and land tenure status	RHM hold 65 exploration concessions in the Magellanes district of Chile.
Exploration done by other parties	 Cutters Cove is a historic mining centre that operated from the early 1900's to the 1970's. The majority of the mining occurred on the site in the early 1970's until closure in 1975. operations consisted of a 50tpa crushing plant supplying two 8tph ball mills and a 400tpd flotation plant. Over the 2 years of operations, 211,754 tonnes of ore were extracted grading 1.72% Cu from a reserve of 237,654 @ 3.24% Cu. No previous modern exploration in the district apart from reconnaissance work.
Geology	 Geology dominated by 2 allochthonous thrust slices striking NNW and dipping approximately 45o SSW. Older Paleozoic sediments thrust over Jurassic rhyolitic volcaniclastics. Mineralisation consists of late stage mesothermal and epithermal quartz-base metal-precious metal veins with associated sheeted veining and disseminated base metal sulphides.
Drill Hole Information	Not applicable. This announcement refers to the Resource Estimation is not a report on Exploration Results.
Data aggregation methods	 Diamond drill intercepts were cut on 1m basis while respecting geological contacts with minimum sample widths of 0.5m. Mineralized domains are delineated from geological logs and assay data with generally hard boundaries. Mineralised zones were reported as length weighted intercepts. No metal equivalents were used.
Relationship between mineralisation widths and intercept lengths	 Most drill holes have been drilled to intercept the deposit at high angles to best represent true widths of the mineralisation. Channel samples were taken perpendicular to the strike of the deposit.
Diagrams	Cristina and Angelica and Gorda Cutters Franceses Christina Angelica Gorda Inferred Mineral Resources Development, Mined Voids, and Surface Looking Northwest 0km 0.4km 0.8km 1.2km Redhill Mineral Resources outlines at May 16 2021. No material changes to the Mineral Resources estimates have occurred since 16 May 2021
Balanced reporting	 Not applicable. This report is a Mineral Resource Estimation and does not contain any exploration Results.

Metals

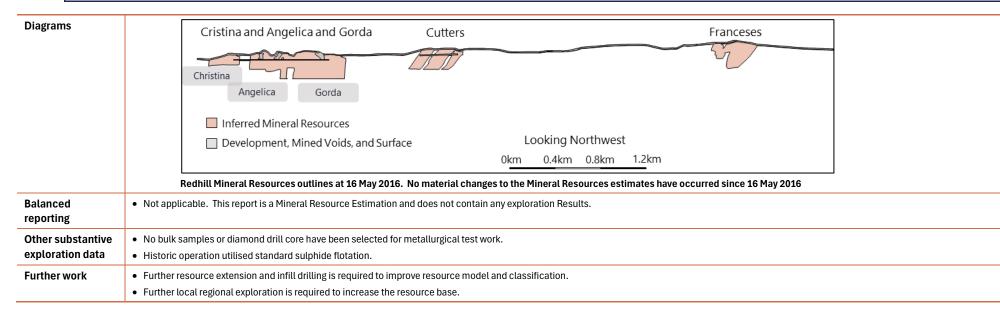
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Other substantive exploration data	 No bulk samples or diamond drill core have been selected for metallurgical test work. Historic mining operation utilised standard sulphide flotation after crushing and grinding to produce copper and precious metal concentrates.
Further work	 Further resource extension and infill drilling is required to improve resource model and classification. Further local regional exploration is required to increase the resource base.

Section 2 Reporting of Exploration Results (Franceses and Angelica)

CRITERIA	COMMENTARY
Mineral tenement and land tenure status	RHM hold 65 exploration concessions in the Magellanes district of Chile.
Exploration done by other parties	 Cutters Cove is a historic mining centre that operated from the early 1900's to the 1970's. The majority of the mining occurred on the site in the early 1970's until closure in 1975. operations consisted of a 50tpa crushing plant supplying two 8tph ball mills and a 400tpd flotation plant. Over the 2 years of operations, 211,754 tonnes of ore were extracted grading 1.72% Cu from a reserve of 237,654 @ 3.24% Cu. No previous modern exploration in the district apart from reconnaissance work.
Geology	 Geology dominated by 2 allochthonous thrust slices striking NNW and dipping approximately 45o SSW. Older Paleozoic sediments thrust over Jurassic rhyolitic volcaniclastics. Mineralisation consists of late stage mesothermal and epithermal quartz-base metal-precious metal veins with associated sheeted veining and disseminated base metal sulphides.
Drill Hole Information	Not applicable. This announcement refers to the Resource Estimation is not a report on Exploration Results.
Data aggregation methods	 Diamond drill intercepts were cut on 1m basis while respecting geological contacts. Mineralized domains are delineated from geological logs and assay data with generally hard boundaries. Mineralised zones were reported as length weighted intercepts. No metal equivalents were used.
Relationship between mineralisation widths and intercept lengths	 Most drill holes have been drilled to intercept the deposit at high angles to best represent true widths of the mineralisation. Channel samples were taken perpendicular to the strike of the deposit.

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Section 3 Estimation and Reporting of Mineral Resources (Cristina, Cutters and Gorda)

CRITERIA	COMMENTARY
Database Integrity	All data captured and stored in customised Access database by Redhill.
	Drop down menu validation in Access.
	Digital data uploaded from laboratory reports to Access database.
	Data integrity validated with Surpac Software for EOH depth and sample overlaps and transcription errors.
	Data validated against historic plans and sections.
	Numerous errors in data location, particularly underground plans and samples fixed in data base.
	Negatives in database converted to half the detection limit.
	The reliance on historic data and poorly located plans has introduced some uncertainty into the estimation and is reflected in the Resource Classification.
Site Visits	• Site visit conducted from 29th January to 5th February 2014 to validate location, collars, drill core, Core processing facilities, historic workings, sampling methods, mineralisation styles and exploration potential.
Geological	• High confidence in the simple geological model. Minor disruption by brittle faulting and low grade zones in mineralised structures will be difficult to predict away from detailed maps and sampling.
Interpretation	Historic backs maps and channel samples used for geological domaining.
	No alternative geological interpretations were attempted.
	Geology model used for mineralised domain modelling.
	Brittle faulting and low grade quartz zones effect grade and location of mineralisation.
Dimensions	• Cristina Vein 1.3km by 200m with a NNW strike and steep west dip (80o). Vein width average 2.5m.
	Cutter Vein 400m strike by 200m depth with a NNW and 450 west dip. Vein width averages 1.8m.
	Gorda Vein 500m NW strike, 80m depth with 5m avg width.
Estimation and	 Block modelled estimation completed with Surpac[™] software licensed to Tim Callaghan.
Modelling	Wire-framed solid models created from level plans, backs maps and vein width composited sample data
techniques	Solid models snapped to drill holes
	No Minimum mining width
	Internal dilution not restricted
	Data composited on vein widths including Cu, Au, and Ag
	• Top cutting based on CV and grade histograms. Au cut to 1.46g/t for the Cristina Vein and Cu cut to 2.3%, Au cut to 8.3g/t for Gorda vein
	Excellent correlation between Cu and Au grades
	• Cristina Block Model extent of 4085150N to 4086700N, 669900E to 670750E, -100mRL to 100mRL. Block dimensions of 10mN x 10mE x 10mRL block size with sub-celling to 2.5m in the y and z 1.25m i the x directions.
	• Cutter Block Model extents 4084700N to 4085300n, 669900E to 670750E, -100 to 100mRL. Block dimensions of 10mN x 10mE x 10mRL block size with sub-celling to 2.5m in the y and 1.25m in the x and directions.
	• Variogram models constructed in y direction only due to sparse and poorly located data. Well constructed models with moderate to low nugget effect and long range of 35 to 60m to sill of the Cristina and Cutters Veins respectively
	Search ellipse set at 200m spherical range to ensure all blocks populated with no anisotropy
	Inverse distance squared estimated model constrained by geology solid model
	Block grades validated visually against input data
	Good correlation with previous polygonal estimations

CRITERIA	COMMENTARY
	Acceptable correlation of depleted model with historic production
Moisture	The estimate is based on a dry tonnage basis
Cut-off Parameters	• No cut-off parameters applied for this estimation. Results are reported on the whole vein.
Mining	Underground mining will involve conventional decline accessed 2-300ktpa operation.
Assumptions	Underground long hole stoping, Avoca method, cut and fill or shrink stopes
Metallurgical	A standard crushing grinding circuit followed by sulphide floatation is likely given historic processing records.
assumptions	Historic production suggests an 11 to 1 upgrade to produce a 25% Cu concentrate.
	Historic recoveries not cited but typical sulphide float of 80% assumed.
Environmental assumptions	• No formal environmental studies have been conducted at this stage. Historic mining activities have left minor environmental legacies including minor areas of acid rock drainage. Tailings storage facilities, reagent storage and waste rock storage facilities will need to be addressed.
Bulk Density	• 49 Bulk density determinations by ACME laboratories in Phase 1 program by unspecified methods.
	• Systematic Bulk Density measurements were made on site during the second phase of drilling. A total of 141 samples were measured using the Archimedes method using calibrated digital scales.
	Determinations made of un-weathered core with no appreciable voids or porosity.
	• Mean SG of 2.8 assigned to Cristina from 7 determinations, Mean SG of 2.7 assigned to Cutter Vein from determinations, mean SG of 2.9 assigned to Gorda Vein from 22 determinations, mean SG of 2.7 assigned to waste areas from 113 determinations
Classification	• Confidence in the geological model and data quality is considered to be sufficient for Mineral Resource located within 60m of sample data to be classified as Indicated Resource.
	• Mineral Resource located further than 60m from sample data or Sill levels is classified as Inferred Resource as there is insufficient data to support the geological model and grade to ensure reserve definition.
	The resource estimate appropriately reflects the views of the Competent Person
Audits or Reviews	No audits or reviews have been completed for this estimation
Discussion of relative	• The geological model and data quality within 30-60m of the sill drives is well understood and modelled. The effects of localised brittle faulting and mineralised shoot development is difficult to predict beyond detailed mapped areas but is expected to be similar to that observed in sill drives.
accuracy/confide	• There is reasonable confidence in the global tonnage estimation as the geology is reasonable well constrained and simple.
nce	• Although grade estimation is based on a limited number of composites clustered along sill drives, the variogram models suggest mineralisation is relatively continuous providing confidence in the grade interpolation of Cu.

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Section 3 Estimation and Reporting of Mineral Resources (Franceses and Angelica)

CRITERIA	COMMENTARY
Database Integrity	 All data captured and stored in customised Access database by Redhill. Drop down menu validation in Access. Digital data uploaded from laboratory reports to Access database. Data integrity validated with Surpac Software for EOH depth and sample overlaps and transcription errors. Data validated against historic plans and sections. Numerous errors in data location, particularly underground plans and samples fixed in data base. Negatives in database converted to half the detection limit.
Site Visits	• Site visit conducted from 29th January to 5th February 2014 to validate location, collars, drill core, Core processing facilities, historic workings, sampling methods, mineralisation styles and exploration potential. A second visit was made in June 2016 to Punta Arenas where drill core was reviewed.
Geological Interpretation	 High confidence in the geological model. Simple geology and mineralisation style No alternative geological interpretations were attempted. Geology model used for mineralised domain modelling. Mineralised trends defined from drilling, trenching and field mapping. Similar trends and style to known mineralisation
Dimensions	 The Franceses Fault consists of two subparallel tabular fissures of mineralisation extending 240m north south and dipping 500 west to 240m depth. Domain widths varied between 2 and 12 metres. Franceses sheeted consist of eleven separate veins striking north-south and dip west at 50-600. Most veins defined by single intercepts. Angelica Fault consists of two separate tabular sheets of fault bound mineralisation separated by approximately 130m of felsic volcaniclastic sediments. Lower domain extends along a strike of 3300 for 250m and dips southwest at -600 to a depth of 150m. The western domain trends 200 for a distance of 130m and dips west at -700 to a depth of 90m. The Angelica domains are poorly defined by two diamond drillholes and five surface trench samples.
Estimation and Modelling techniques	 Rotated block modelled estimation completed with SurpacTM software licensed to Tim Callaghan. Wire-framed solid models created from drillholes, trench samples and geological sections on sectional interpretation. Solid models snapped to drill holes Minimum mining width of 2m @ 0.4% Cu Internal dilution restricted to 2m with allowances for geological continuity Data composited on 1m intervals including Cu, Ag and Au No top cutting applied. Good correlation between Cu, Ag and Au. Insufficient data and data distribution for anisotropic variogram modelling. Downhole variogram models well-constructed with low nugget effect (20%) and short range of 5 to 10m to sill for major geological domains. Search ellipse set at 120m spherical range to ensure all blocks populated Inverse distance squared model estimated model constrained by geology solid model Block grades validated visually against input data
Moisture	The estimate based on a dry tonnage basis
Cut-off Parameters	Cut off grades have been based on the natural break of mineralised domains.

Metals

CRITERIA	COMMENTARY
Mining Assumptions	 Amenable to narrow vein long hole open stoping Avoca method, shrink stoping or cut and fill mining. Typical ore loss and dilution factors for this type of mining are anticipated.
Metallurgical assumptions	 A standard crushing grinding circuit followed by sulphide flotation is likely given historic processing records. Historic production suggests an 11 to 1 upgrade to produce a 25% Cu concentrate. Historic recoveries not cited but typical sulphide float of 80% assumed.
Environmental assumptions	• No formal environmental studies have been conducted at this stage. Historic mining activities have left minor environmental legacies including minor areas of acid rock drainage. Tailings storage facilities, reagent storage and waste rock storage facilities will need to be addressed.
Bulk Density	 Bulk density derived from diamond drill core using the Archimedes method. Determinations made of un-weathered core with no appreciable voids or porosity. Grade-density relationship used for bulk density determinations of mineralised zones: SG = (Cu% +8.6648)/3.5485 Waste rock assigned bulk density of 2.7.
Classification	 Confidence in the geological model, data quality and interpolation is considered to be sufficient for the Mineral Resource to be classified as Inferred Resource only. Data quality is to industry standards. Data distribution and density is limited restricting confidence in the estimation. The resource classification appropriately reflects the views of the Competent Person
Audits or Reviews	No audits or reviews have been completed for this estimation
Discussion of relative accuracy/confidence	 The geological model is relatively simple and analogous to known mineralisation in the locality. Data distribution is poor restricting confidence in the estimate. There is moderate confidence in the global tonnage estimation as the geology is reasonable well constrained and simple. Grade estimation is based on a limited number of samples and many domains have single intercepts restricting confidence.