

# AMENDED RELEASE IN RESPECT OF WEBINAR PRESENTATION DATED 27/3/25

**IRIS Metals Limited (ASX: IR1) (“IRIS” or “the Company”)** refers to its recent release titled “Iris Metals Live Investor Webinar” on 27 March 2025 (**Webinar Release**).

Following discussions with the ASX, the Company has made the following amendments to the Webinar Release:

- (i) Corporate level exploration targets were retracted from Slide 3 to eliminate any potential confusion with a JORC compliant Exploration Target as defined in JORC Clause 50;
- (ii) Reference to a corporate mine life objective was retracted from Slide 3, such as not to confuse that statement with a Production Target as defined in LR 19.12;
- (iii) Corporate level production target from individual mine sites was retracted from Slide 4, such as not to confuse that statement with a Production Target as defined in LR 19.12; and
- (iv) Photo descriptions were added to Slides 8, 11 and 13, and proximate cautionary statements added to photos on Slides 8 and 11 to meet the requirements of Listed@ASX Compliance Update No. 04/23.

The updated Webinar Release is attached. ***IR1 advises that the retracted information should not be relied on by investors.***

**ENDS**

This announcement was approved for release by the Board of Iris Metals.

For further information, please contact:

## COMPANY

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## INVESTORS & MEDIA

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### About IRIS Metals (ASX:IR1)

IRIS Metals Ltd (ASX:IR1) is an exploration company with an extensive suite of assets considered to be highly prospective for hard rock lithium located in South Dakota, United States (US). The company's large and expanding South Dakota Project is located in a mining friendly jurisdiction and provides the company with strong exposure to the battery metals space, and the incentives offered by the US government for locally sourced critical minerals.

The Black Hills have a long and proud history of mining dating back to the late 1800s. The Black Hills pegmatites are famous for having the largest recorded lithium spodumene crystals ever mined. Extensive fields of fertile LCT-pegmatites outcrop throughout the Black Hills with significant volumes of lithium spodumene mined in numerous locations.

To learn more, please visit: [www.irismetals.com](http://www.irismetals.com)

### About The South Dakota Project

The Black Hills of South Dakota are famous for historic lithium mining dating back to 1898 when Li-bearing spodumene and amblygonite was first mined near the township of Custer. IRIS controls 2,105 federal mineral claims and has agreements over two patented claim blocks.

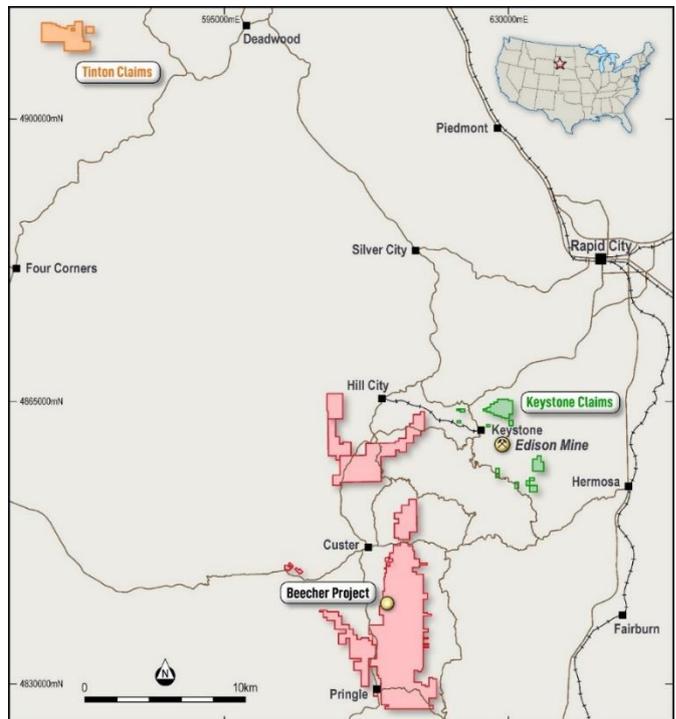
#### Existing project areas include:

- Beecher Project – including Longview and Black Diamond
- Tin Mountain Project
- Edison Project
- Helen Beryl Project
- Tinton Project

The Beecher pegmatite trend was mined sporadically between the 1920's and 1950's for lithium, beryllium, tantalum, mica and feldspar. Limited amounts of lithium spodumene ore from the Beecher mines was shipped to Hill City during the 1940's where it was processed through a flotation circuit.

IRIS' is currently moving the Beecher Project to near-term development and has been granted mining licenses permitting lithium pegmatite mining for these patented claims.

These mining licenses, granted by the State of South Dakota, enable IRIS to fast-track all exploration and mining activities including the right to explore and mine lithium bearing pegmatites.



*Location of IRIS' projects within South Dakota*

### Forward looking Statements:

This announcement may contain certain forward-looking statements that have been based on current expectations about future acts, events and circumstances. These forward-looking statements are, however, subject to risks, uncertainties and assumptions that could cause those acts, events and circumstances to differ materially from the expectations described in such forward-looking statements. These factors include, among other things, commercial and other risks associated with exploration, estimation of resources, the meeting of objectives and other investment considerations, as well as other matters not yet known to IRIS or not currently considered material by the company. IRIS accepts no responsibility to update any person regarding any error or omission or change in the information in this presentation or any other information made available to a person or any obligation to furnish the person with further information.

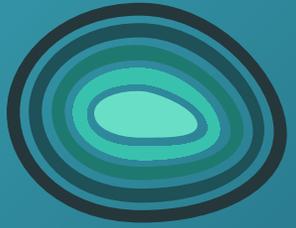
### Not an offer in the United States:

This announcement has been prepared for publication in Australia and may not be released to US wire services or distributed in the United States. This announcement does not constitute an offer to sell, or a solicitation of an offer to buy, securities in the United States or any other jurisdiction. Any securities described in this announcement have not been, and will not be, registered under the US Securities Act of 1933 and may not be offered or sold in the United States except in transactions exempt from, or not subject to, the registration requirements of the US Securities Act and applicable US state securities laws.

### Competent Persons Statement:

The information in this announcement that relates to exploration results is based on information reviewed by Matt Hartmann, IRIS' President of U.S. Operations, and a Competent Person who is a Member of the Australasian Institute of Mining and Metallurgy (MAusIMM) (318271), a Registered Member of the Society for Mining, Metallurgy and Exploration (RM-SME) (4170350RM). Matt Hartmann is an exploration geologist with over 20 years' experience in mineral exploration, including lithium exploration and resource definition in the western United States, and has sufficient experience in the styles of mineralisation and type of deposit under consideration and to the activity undertaken to qualify as a Competent Person as defined in the 2012 Edition of the Australian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves. Matt Hartmann has consented to the inclusion in this Public Report of the matters based on his information in the form and context in which it appears.

The information in this announcement that relates to the Mineral Resource Estimate for the Longview Pegmatite is based on information reviewed by Dr. Volker Moeller, Senior Resource Geologist at SLR Consulting (Canada) Ltd., and a registered Professional Geoscientist (P.Geo) in the Province of Ontario, Canada. Dr. Moeller has sufficient experience that is relevant to the style of mineralisation and type of deposit under consideration, and to the activity being undertaken to qualify as a Competent Person, as defined in the JORC 2012 edition of the Australasian Code for Reporting of Mineral Resources and Ore Reserves. Dr. Moeller has consented to the inclusion in this Public Report of the matters based on his information in the form and context in which it appears.



IRIS METALS

# THE FIRST MOVER ADVANTAGE

Advancing near term  
production of lithium in the  
USA

INVESTOR WEBINAR PRESENTATION | MARCH 2025

ASX:  
**IR1**



# Corporate Structure



**IR1**

ASX CODE

**\$0.24**

SHARE PRICE

(as at 26 Mar 2025)

**176.56m**

SHARES ON ISSUE(undiluted)

**A\$40.58m**

MARKET CAP

**\$4.3m**

CASH

**\$0**

DEBT

**\$33.68m**

EV

## Peter Marks Executive Chairman

Peter brings over 30 years' experience in corporate advisory, investment banking and director/advisory roles to the Board. Peter's corporate skills lie in capital raising for pre-IPO and listed companies, cross border M&A transactions, corporate underwriting, and venture capital transactions for companies in Australia, USA and Israel.

## Matt Hartmann President US Operations

Denver-based President of U.S. Operations, Matt has more than 20 years of international mining industry experience with a key focus on critical and battery minerals. He oversees all technical and day-to-day operations and is also responsible for strategy and budgets, as well as technical and corporate due diligence.

## Kevin Smith Non-Executive Director

An IRIS Metals Non-Executive Director based in New York City, Kevin has led the development and growth of successful lithium supply businesses globally, helping to build several energy and critical minerals businesses and has intimate knowledge of these supply chains.

## Anthony Collins Non-Executive Director

Anthony with 30+ years in global finance and commodities, leads USQ Securities LLC, focusing on share register diversification, project finance, and market expansion in North America. He also serves as Director and President of Economic Index Associates, licensing active index strategies.

## Tal Paneth Non-Executive Director

Tal has more than a decade of multidisciplinary business experience including exposure to the diverse facets of the equity and debt markets. Tal specialises in identifying strategic mineral projects, financing, and project operations management.

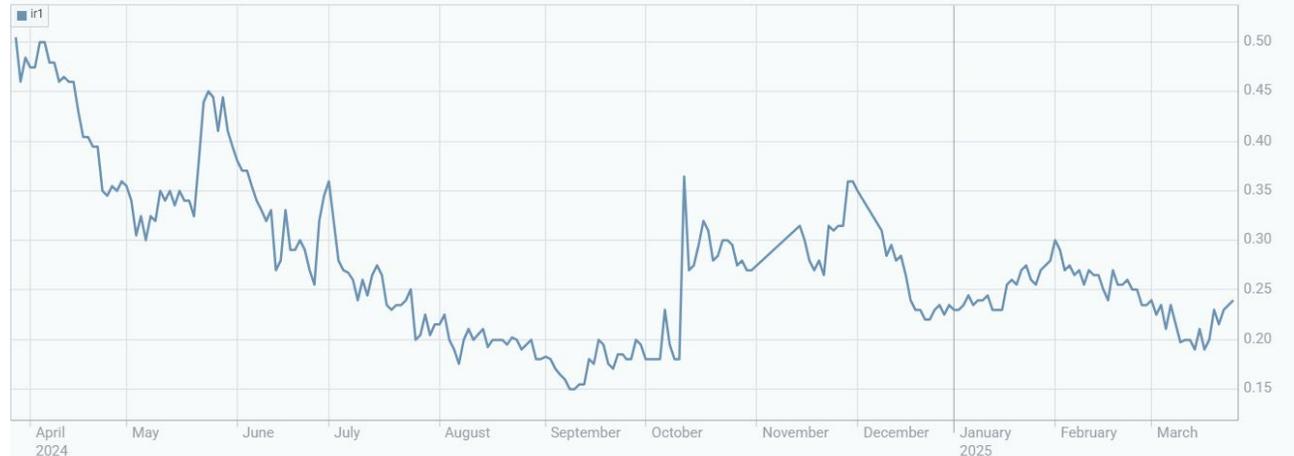
**34.5%**  
Remaining  
Shareholders



**65.5%**  
Top 20  
Shareholders

**29%**  
Held by  
Directors

Chart generated on 26/3/2025 at 10:51 am



12-month share price graph

# 2025 Operational and Strategic Highlights



ASX-listed company with a US hard rock lithium mine permit, and the largest exploration package in the Black Hills.

17,000ha federal mineral claims and a regional brownfields footprint in a mining-friendly jurisdiction



Low CAPEX/OPEX project vision, with an ability to expedite to production

Very shallow, wide lithium drill intercepts + shallow weathering profile = very low strip ratio + low mining costs.



Three MREs in CY25, and one MRE upgrade by Q1 2026, targeting a significant global resource.  
Project study and investment decision on track for Q1 2026.  
First production expected Q4 2026–Q1 2027.



Well-funded to advance South Dakota projects, establish resource estimates, and meet growing US demand for domestic hard rock lithium production.



Further exploration underway to support long-term mining operations, with established infrastructure in the Black Hills region which has a long, proud mining history.



Aligned with the US supply chain, leveraging government grants, domestic production incentives, and proximity to the world's largest EV market and key manufacturers.



Advancing strategic investment and offtake agreement discussions to boost project value



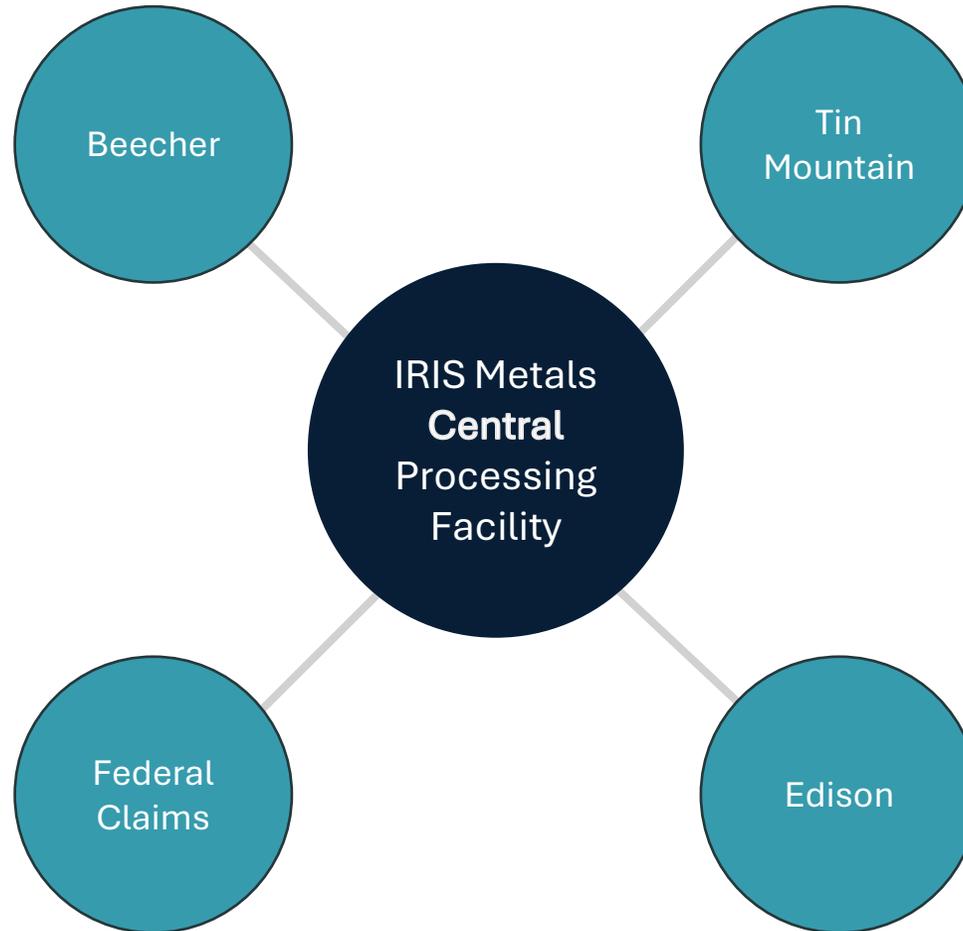
Experienced US based team:  
Matt Hartmann – President US Ops  
Kevin Smith - Non-Executive Director  
Anthony Collins- Non-Executive Director

# Advancing "Hub & Spoke" Production Model



Hub & Spoke production leverages multiple mines and flexible mine plans to ensure a consistent feed to a central processing facility

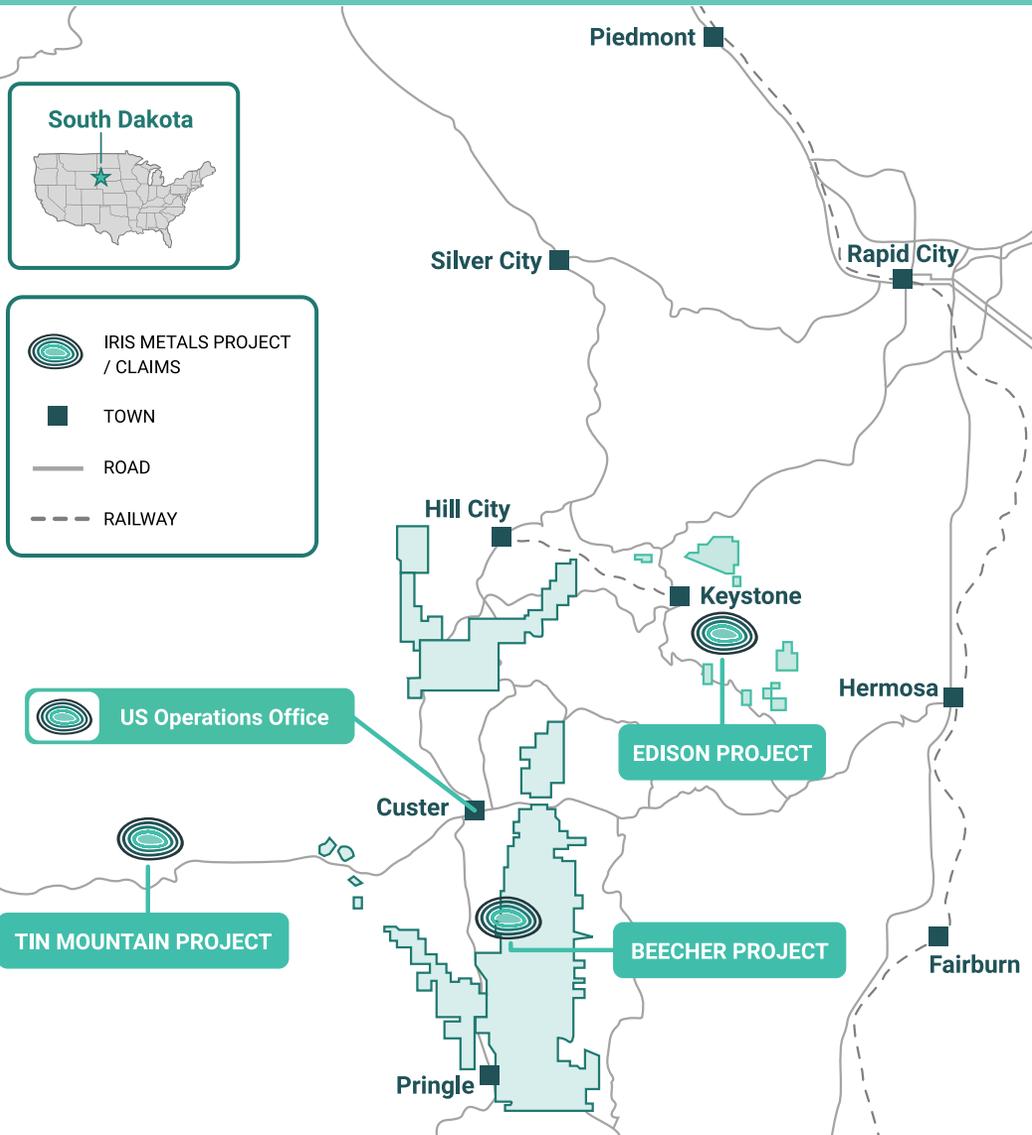
In 2025, IRIS Metals will rapidly advance mineral resource development across multiple Black Hills projects to establish a global resource for the project that will support a central processing facility



IRIS Metals regional exploration portfolio of lithium endowed pegmatites on its 17,000 hectares of federal mineral claims will form the long-term pipeline to continually replace mineral resources within the production model

The development plan aligns with the small footprint, high-grade, and low CAPEX/OPEX mining environment of the IRIS Metals portfolio in the Black Hills

# Black Hills South Dakota Portfolio Snapshot



## Beecher (near-term)

- Fully permitted for mining operations, entirely on private owned land
- Presents near-term production potential with permitted, outcropping, spodumene rich pegmatites
- 67 diamond core holes, and 50 RC drill holes for the basis of the maiden mineral resource estimate, on target for release in Q1 2025
- Includes the historic Longview, Beecher, and Black Diamond mines, previously mined for lithium-rich spodumene.

## Tin Mountain (near-term)

- Entirely on privately owned land, under Option by IRIS Metals
- Tin Mountain is a well-known megacrystic pegmatite with very large spodumene crystals
- Historically mined for tin and beryllium, but now recognized as being endowed in lithium
- 2024 drill program consisted of 23 diamond core holes totaling 1,122m of drilling

## Edison (long-term)

- Entirely on privately owned land, owned 100% by IRIS Metals
- Site of prior mining activities for lithium, with spodumene bearing pegmatites outcropping at surface.
- Maiden drill program will commence in Q2 2025

## Regional Exploration Pipeline

- IRIS Metals holds over 17,000 hectares of federal mineral claims in the Black Hills, South Dakota.
- Actively exploring and identifying additional lithium endowed pegmatites for long term resource growth to support a central processing facility

# Lithium Demand Driven by EV & Energy Storage Growth



## LITHIUM DEMAND IS UNABATED

Global lithium demand is projected to grow **5x by 2040**, driven by EV adoption (70% of demand by 2035) and energy storage growth (20% CAGR)<sup>1</sup>

By 2040, the U.S. will require ~ 1.5 million tonnes of LCE annually, up from ~100,000 tonnes per year today

Globally 60–70 new mines will be needed to meet projected demand.

## US POLICY SETTINGS

President Trump's administration is expected to maintain and expand tariffs reinforcing domestic supply chain competitiveness

Tariffs on Chinese imports (100% on EVs, 25% on batteries and lithium) as well as likely tariffs on Canada and other raw material suppliers

President Trump recently signed an Executive Order to streamline the permitting and extraction of critical minerals in the US. This should assist projects like Iris' that are near shovel ready, get into production



## The Solution is IRIS Metals

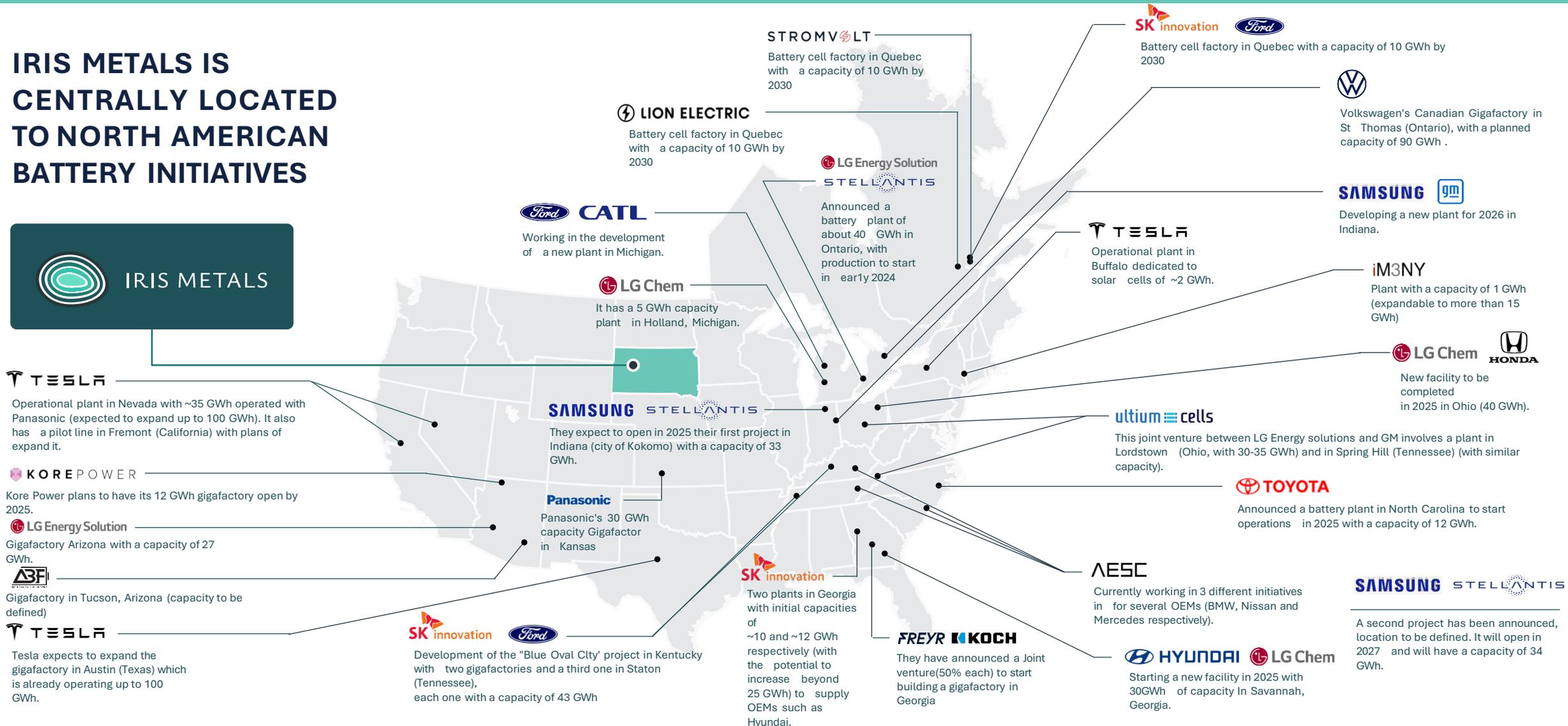
Proximity to major U.S. battery manufacturers and EV producers' positions IRIS Metals as a key domestic supplier

Domestic US lithium production is near zero, with rapidly growing demand and few projects that can achieve production in the next few years

# North America & Iris Metals Projects



## IRIS METALS IS CENTRALLY LOCATED TO NORTH AMERICAN BATTERY INITIATIVES



# Beecher Project



**The Beecher Project, a fully permitted mine featuring exposed lithium-rich pegmatite, is the centerpiece for near-term production within IRIS Metals' Black Hills Portfolio**

**Location:** 7km from Custer, South Dakota, in the Black Hills

**Landholding:** 50.88 hectares of private landownership surrounded by 20,300 hectares of unpatented federal mining claims

**Historic Mines:** Includes Longview, Beecher, and Black Diamond mines, with operations dating back to the 1950s

**Permitting:** IRIS Metals holds all permits necessary to start mining operations at the Beecher Project

**Exploration:** In addition to mapping, geophysics, and surface sampling, a total of 67 diamond core holes, and 50 RC drill holes have been completed to date.

**Resource Potential:** Nearly 2,000m of pegmatite outcropping strike length within historic lithium-producing zones, initial MRE on schedule for Q1 2025 delivery



*Photo of mineralized pegmatite wall rock containing spodumene crystals at the Beecher Project. Photo for illustrative purposes only, no sample results are being reported*

*Visual estimates of mineral abundance should never be considered a proxy or substitute for laboratory analyses where concentrations or grades are the factor of principal economic interest. Visual estimates also potentially provide no information regarding impurities or deleterious physical properties relevant to valuations.*



## Wide and high-grade lithium intersections include<sup>2,3</sup>:

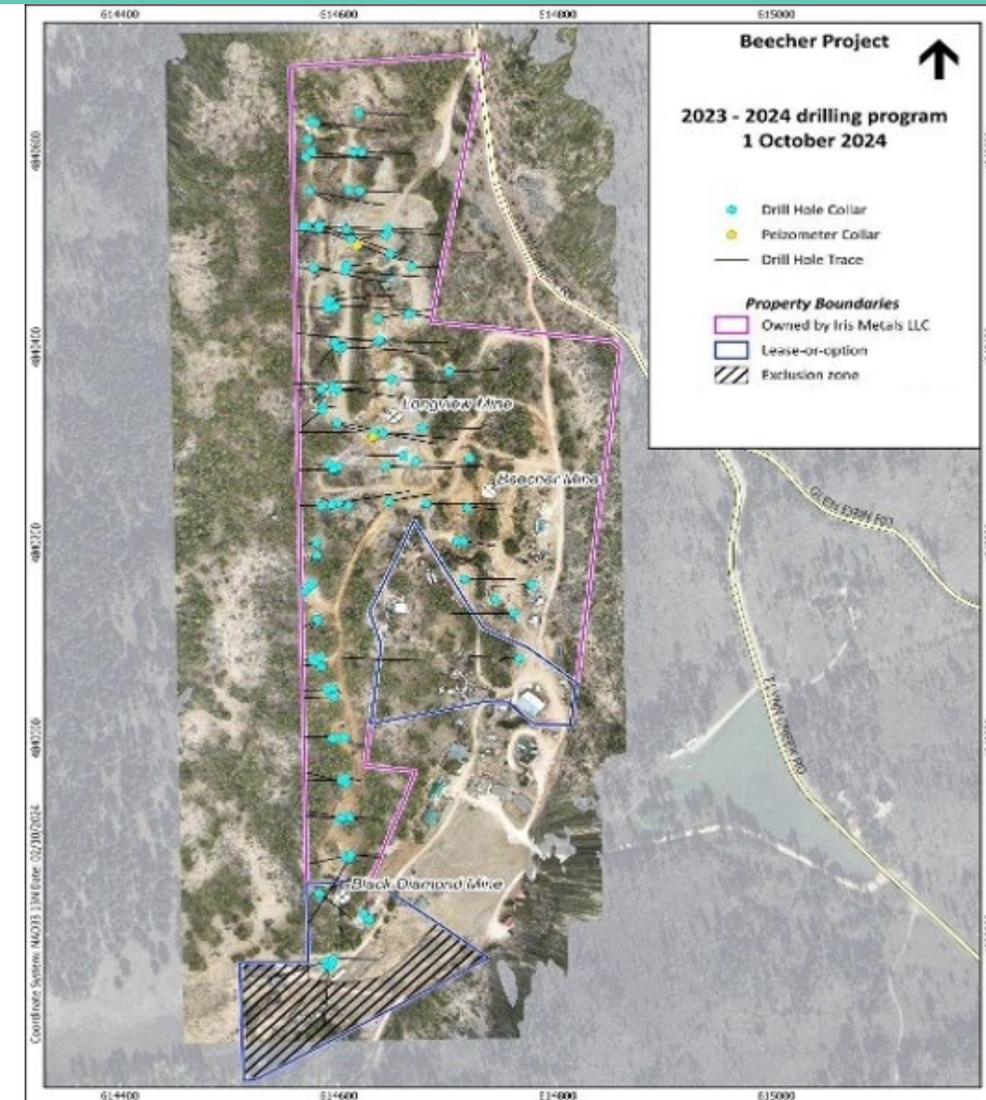
### BDD-24-031

- 75.1m @ 1.41% Li<sub>2</sub>O from 25.1m, including:
  - 4.4m @ 2.16% Li<sub>2</sub>O from 29.1m
  - 3.4m @ 2.48% Li<sub>2</sub>O from 37.8m
  - 14.8m @ 2.21% Li<sub>2</sub>O from 68.2m incl.:
    - 3.6m @ 3.20% Li<sub>2</sub>O from 76.7m

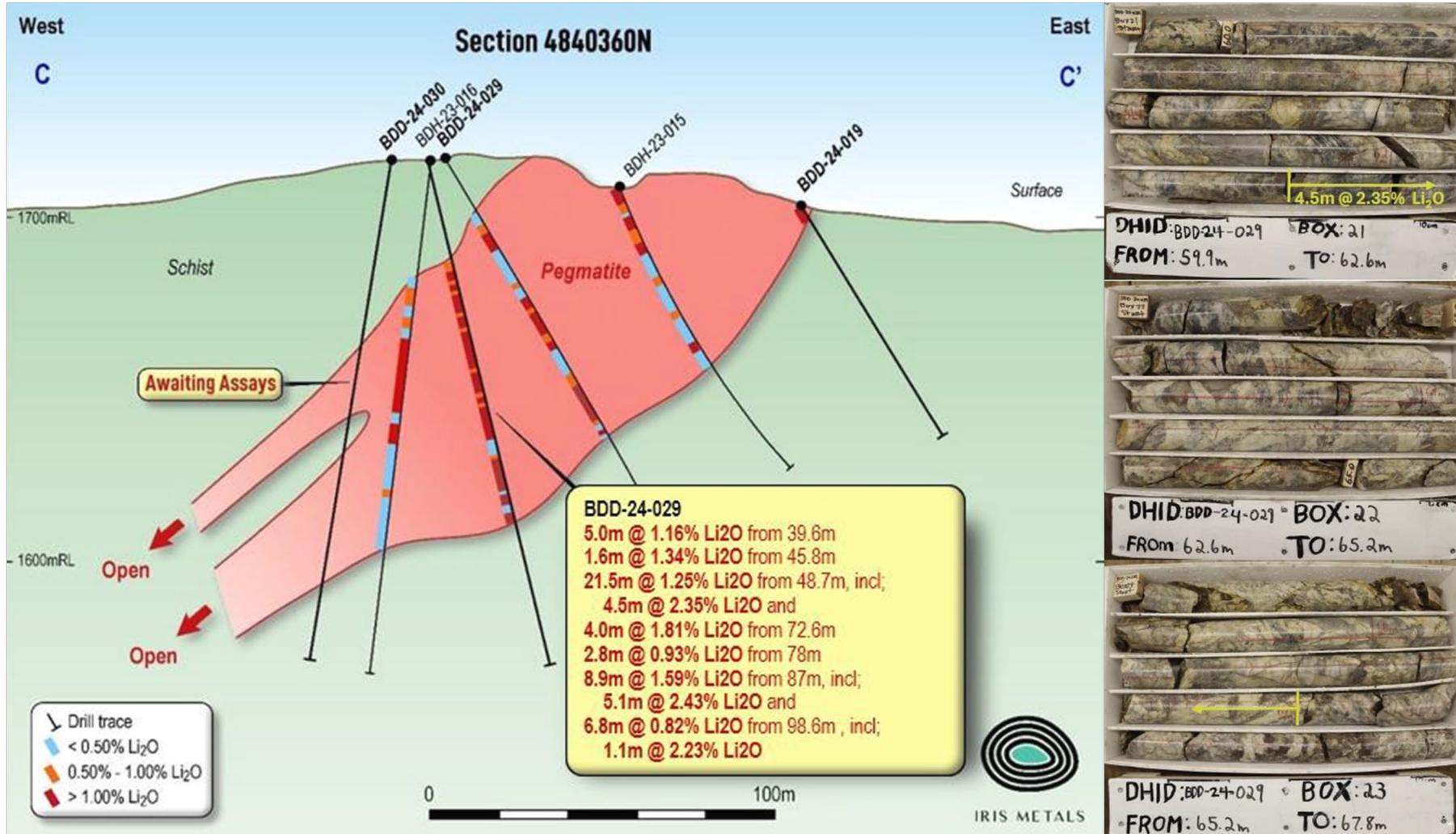
### BDD-24-040

- 56.7m @ 1.43% Li<sub>2</sub>O from 40.4m, including:
  - 3.8m @ 2.63% Li<sub>2</sub>O from 40.4m
  - 2.6m @ 1.90% Li<sub>2</sub>O from 50.4m
  - 3.6m @ 1.91% Li<sub>2</sub>O from 89.4m

- A total of 67 diamond drill holes and 50 RC drill holes completed across 2023 & 2024
- Combining deeper, wide intercepts with mineralisation extending to surface, the Beecher Project potentially represents a very low-cost mining operation
- Additional drilling planned at the Beecher Project in 2025, new growth targets on property already identified



# Beecher Project





**Drill core from BDD-24-029, showing intercept of 4.5m @ 2.35% Li<sub>2</sub>O From 62.5m to 67.0m<sup>4</sup>**

Cross-section is idealized and utilizes interpretation between known drill holes; it is not intended as a visual estimate of grade or tonnage.

# Tin Mountain Project



*Spodumene bearing pegmatite wall rock of the former Tin Mountain Mine. Photo for illustrative purposes only, no sample results are being reported.*

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**The Tin Mountain Project hosts a megacrystic pegmatite, well known for containing some of the largest spodumene crystals in the world**

**Location:** 12km from Custer, South Dakota, in the Black Hills

**Landholding:** 6.2 hectares of private landownership optioned by IRIS Metals

**Historic Mines:** Includes the Tin Mountain Mine, with polymetallic mining operations dating back to the early 1900s

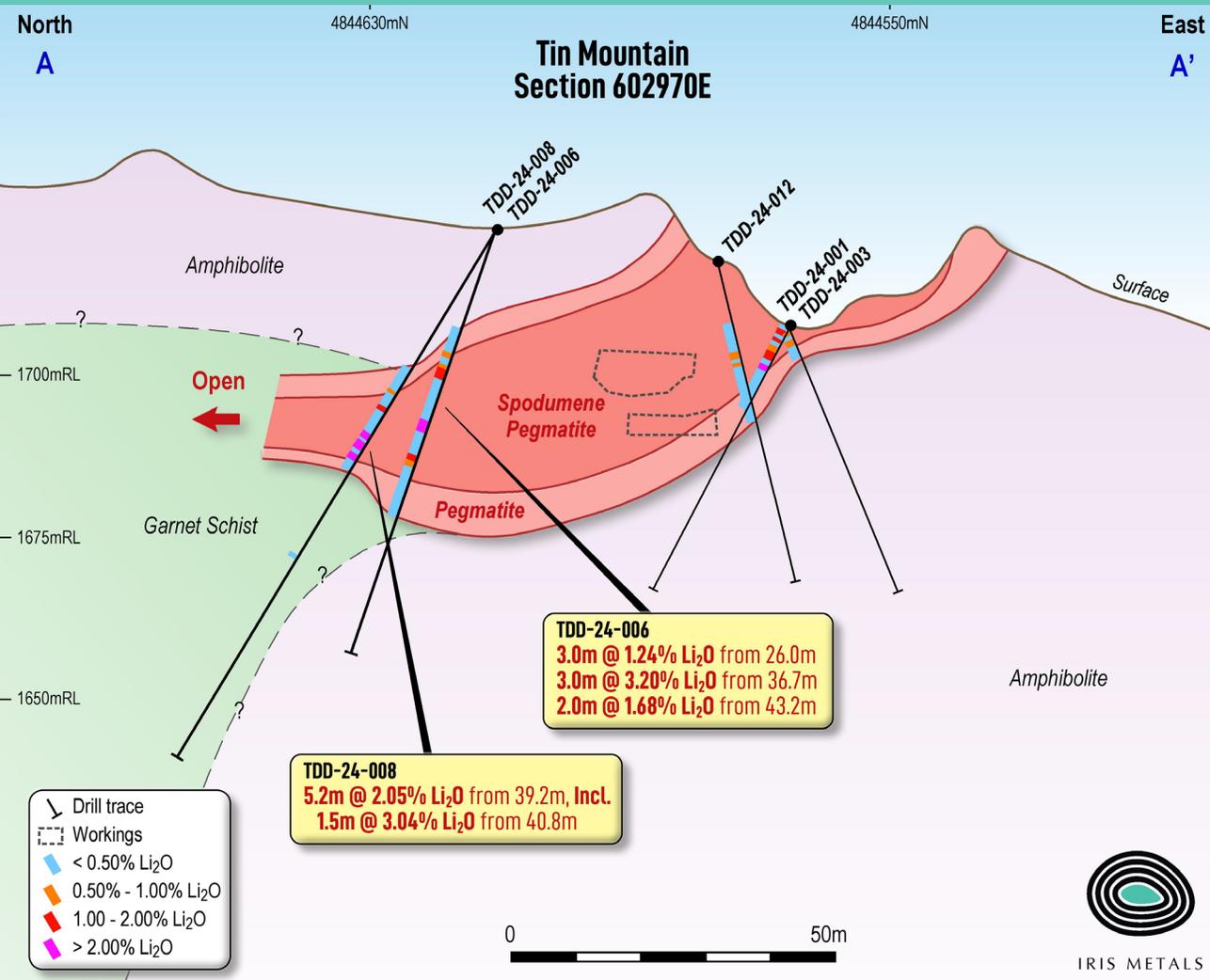
**Permitting:** IRIS Metals holds an active exploration operations permit for the project area

**Exploration:** In addition to mapping, geophysics, and surface sampling, a total of 23 diamond core holes have been completed to date

**Resource Potential:** Mineral resource estimate planned after Phase II drilling completed in Q3 2025

**Other Commodities:** Drill results in 2024 included high-grade caesium intercept in drill hole TDD-24-007<sup>5</sup>

# Tin Mountain Project



Cross section is idealized and utilizes interpretation between known drill holes; it is not intended as a visual estimate of grade or tonnage.

## PHASE I DRILLING HIGHLIGHTS<sup>5</sup>

### TDD-24-006

- 3.0m @ 1.24% Li<sub>2</sub>O from 26.0m,
- 3.0m @ 3.20% Li<sub>2</sub>O from 36.7m,
- 2.0m @ 1.68% Li<sub>2</sub>O from 43.2m

### TDD-24-007

- 1.0m @ 1.54% Cs<sub>2</sub>O from 31.2m

### TDD-24-008

- 5.2m @ 2.05% Li<sub>2</sub>O from 39.2m, including,  
 - 1.5m @ 3.04% Li<sub>2</sub>O from 40.8m

### TDD-24-021

- 6.7m @ 1.11% Li<sub>2</sub>O from 8.3m, including,  
 - 2.1m @ 2.29% Li<sub>2</sub>O from 12.9m

### TDD-24-017

- 1.2m @ 1.56% Li<sub>2</sub>O from 13.7m,
- 1.8m @ 3.90% Li<sub>2</sub>O from 23.5m,
- 2.7m @ 1.47% Li<sub>2</sub>O from 35.6m, including,  
 - 1.0m @ 3.37% Li<sub>2</sub>O from 37.3m

**Phase II drill program will be completed Q2/Q3 2025 with an initial MRE planned for late 2025**

# Edison Project



## The Edison Project hosts one of the most historically significant lithium mines in the Black Hills

**Location:** 4km from Keystone, South Dakota, in the Black Hills

**Landholding:** 3.5 hectares of private landownership 100% owned by IRIS Metals

**Historic Mines:** Includes the Edison Mine, formerly owned by Thomas Edison, with mining operations for lithium dating back to 1917

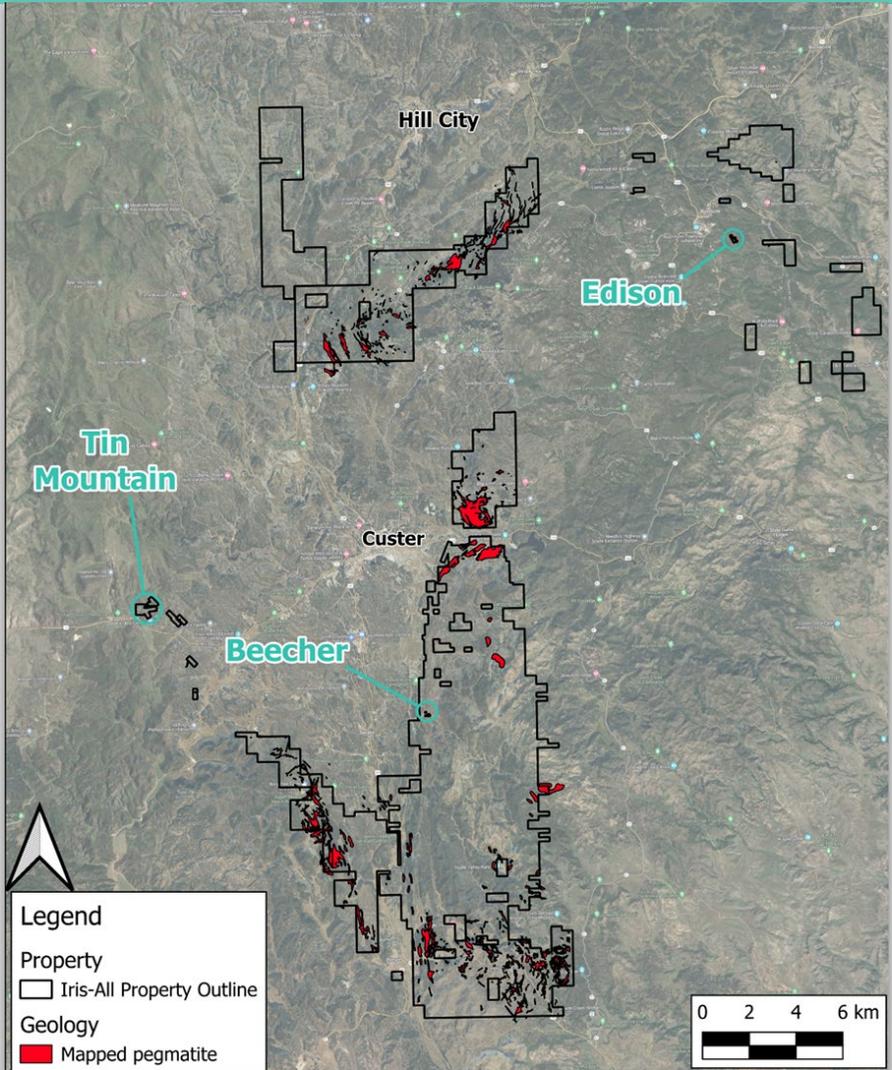
**Permitting:** IRIS Metals holds an active exploration operations permit for the project area

**Exploration:** Surface sampling and mapping to date, drilling planned to commence Q2 2025

**Resource Potential:** Initial MRE planned for completion after 2025 drill program



*Photo of high wall of former Edison Mine.*



## Exploring Scale And Potential Of South Dakota Tenure

- IRIS' >17,000 Ha of mineral rights in the Black Hills provides significant growth potential for the Company<sup>6</sup>
- In 2024 IRIS completed large scale pegmatite mapping and soil sampling across high-priority target areas to search for potential targets undercover within regions of historic mining operations
- Planned activities for 2025 include airborne geophysics for further delineation of spodumene bearing pegmatites, including those potentially under cover, as well as focused mapping and sampling
- Objective is to determine the full priority target ranking across the land package and initiate permitting of those targets in Q4 2025
- The federal claim land package represents the long-term feed for IRIS' hub & spoke production model

**Continued success across this land package will provide the growth necessary to create a production plan beyond 15 years**



Metallurgical testing has produced high purity spodumene concentrate with samples yielding as low as 0.25%  $\text{Fe}_2\text{O}_3$  from the Beecher Project<sup>7</sup>

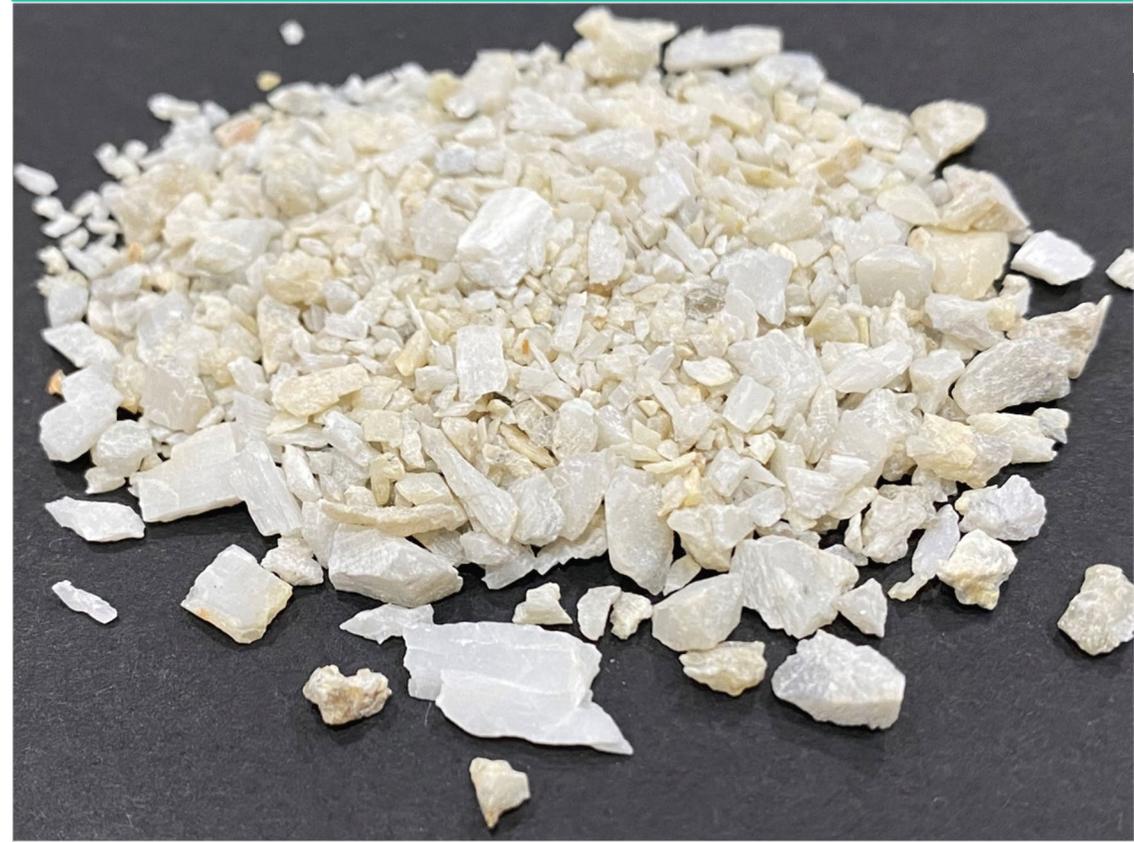
- HLS test work achieved lithium recoveries of 45% to 59%
- Further processing with flotation achieved overall lithium recoveries of 62.9% to 82.3%

The Beecher Project testing indicated that IRIS can expect strong recoveries from a hybrid DMS and flotation flowsheet.

## FUTURE DEVELOPMENT

- Testing additional pegmatites at Beecher, Tin Mountain, & Edison Projects in 2025
- In final planning stages of a bulk sample mining campaign from the Longview pegmatite at the Beecher Project
- Full flow-sheet design for a central processing facility advancing in 2025, led by WAVE International

**6.1%  $\text{Li}_2\text{O}$  SPODUMENE CONCENTRATE WITH LITHIUM RECOVERY EXCEEDING 82%**



*Photo of 6.1% spodumene concentrate generated from mineralized material sourced from drill hole BDD-24-022, Sample 2 at the Beecher Project<sup>7</sup>*

# What's Next?



Mineral Resource delineation and expansion drilling at Beecher, Tin Mountain and Edison



Expanded airborne geophysics, and target sampling and mapping to prepare for Federal claim permitting



Test mining at Beecher and further process test work across the portfolio to develop a multi-feed source process flow sheet



Project Study to support an investment decision on construction of hub & spoke model operations in South Dakota





## **IRIS HAS SUCCESSFULLY CONVERTED SPODUMENE CONCENTRATE (SC6) FROM BEECHER INTO BATTERY GRADE LITHIUM CARBONATE<sup>8</sup>**

- **Transition from exploration to near-term producer/supplier of lithium carbonate equivalent (LCE) is underway**
- **IRIS has engaged with various downstream processors to facilitate successful bulk testing and development of an LCE supply for the US market**
- **Strategic move positions IRIS Metals as first near-term supplier of fully domestically produced and processed lithium carbonate**
- **Key development support IRIS well to benefit from growing demand for battery grade lithium in the US market**
- **Allows IRIS to potentially capture the value uplift of moving beyond simply supplying spodumene, to also supplying finished battery grade LCE to the US market**

# Exploration to Production



| Exploration Operations   | Timeframe  |
|--|------------|
| <b>MRE Beecher Project</b> – Publish the initial mineral resource estimate at our flagship project                                       | Q1 2025    |
| <b>Advanced Exploration on Federal Claims</b> – Continue work programs to assess and expand potential                                    | Ongoing    |
| <b>2025 Drill Program</b> – Focused drilling across Edison, Beecher, and Tin Mountain projects to grow resources                         | Q2-Q4 2025 |
| <b>MRE Edison &amp; MRE Tin Mountain</b> - Deliver MREs to continue to grow the mineral inventory portfolio for hub and spoke production | Q4 2025    |
| <b>Target Selection on Federal Claims</b> - Align exploration with strategic permitting for future drilling                              | Q4 2025    |
| <b>MRE Update of Beecher</b> Refinement and expansion to showcase evolving resource capabilities   | Q1 2026    |
| Development Studies  | Timeframe  |
| <b>Commence Process Test Work</b> - Initiate metallurgical studies across all projects to inform production strategies                   | ✓          |
| <b>Test Mining &amp; Bulk Sample Collection from Beecher</b> - Progress test material for commercial validation                          | Q2 2025    |
| <b>Complete Process Study &amp; Flow Sheet</b> - Optimise central processing facility for multiple feed sources                          | Q4 2025    |
| <b>Complete Mining Study</b> - Define multiple mine plans, operational efficiencies, and production rates                                | Q4 2025    |
| <b>Project Study</b> – Economic analysis of proposed South Dakota operations to support investment decision                              | Q1 2026    |



IRIS Metals is committed to driving value for investors by advancing from exploration to defined development outcomes.

A 12 months focus on growing resource base and delivering a comprehensive project study encompassing all feed sources across Black Hills portfolio.

# Important Information



The purpose of this presentation is to provide background information to assist readers in obtaining a general understanding of the Company's proposals and objectives. It is not and should not be considered as an offer or invitation to apply for or purchase any securities of the Company or as a recommendation or inducement to make an offer or invitation in respect of securities in the Company.

This presentation is not a disclosure document under Australian law or under any other law. Accordingly, this presentation neither purports to be exhaustive nor contain all of the information which any reader or prospective investor may require to make an investment decision, and it does not contain all of the information which would otherwise be required by Australian law or any other law to be disclosed in a prospectus.

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1. *Benchmark Mineral Lithium Forecast, Research Note, October 3, 2024, Benchmark Mineral Intelligence, [www.benchmark.com](http://www.benchmark.com)*
2. *IR1 ASX Announcement: Iris Metals Reports Final Assays from Phase I Drilling at Beecher, dated 19 December 2024*
3. *IR1 ASX Announcement: Iris Metals Achieves Best Drill Intercept to Date at Beecher Project, dated 14 August 2024*
4. *IR1 ASX Announcement: Wide and High-grade lithium intercepts Continue at Beecher, dated 15 July 2024*
5. *IR1 ASX Announcement: IR1 intersects high-grade lithium & caesium at Tin Mountain, South Dakota, USA, dated 6 March 2025*
6. *IR1 ASX Announcement: Regional Lithium Exploration Demonstrates Scale and Potential of South Dakota Tenure, dated 30 August 2024*
7. *IR1 ASX Announcement: Iris achieves high purity spodumene concentrate from Beecher Project, dated 9 October 2024*
8. *IR1 ASX Announcement: Iris Metals Successfully Completes Downstream Lithium Conversion and Production of Battery grade LCE, dated 15 October 2024*



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