

IRIS METALS

THE FIRST MOVER ADVANTAGE

Advancing near term lithium
production in the USA

AGM 2025 PRESENTATION | August 2025

This announcement was approved for release by the Board of
Iris Metals

ASX:
IR1



Corporate Structure



IR1

ASX CODE

\$0.085

SHARE PRICE

(as at 17 July 2025)

176.56m

SHARES ON ISSUE(undiluted)

A\$15m

MARKET CAP

\$0

DEBT

Peter Marks

Executive Chairman

Peter brings over 30 years' experience in corporate advisory, investment banking and director/advisory roles to the Board. Peter's corporate skills lie in capital raising for pre-IPO and listed companies, cross border M&A transactions, corporate underwriting, and venture capital transactions for companies in Australia, USA and Israel.

Matt Hartmann

President US Operations

Denver-based President of U.S. Operations, Matt has more than 20 years of international mining industry experience with a key focus on critical and battery minerals. He oversees all technical and day-to-day operations and is also responsible for strategy and budgets, as well as technical and corporate due diligence.

Kevin Smith

Non-Executive Director

An IRIS Metals Non-Executive Director based in New York City, Kevin has led the development and growth of successful lithium supply businesses globally, helping to build several energy and critical minerals businesses and has intimate knowledge of these supply chains.

Anthony Collins

Non-Executive Director

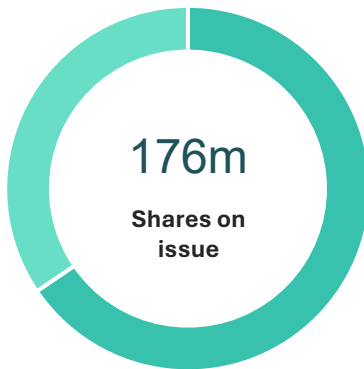
Anthony with 30+ years in global finance and commodities, leads USQ Securities LLC, focusing on share register diversification, project finance, and market expansion in North America. He also serves as Director and President of Economic Index Associates, licensing active index strategies.

Tal Paneth

Non-Executive Director

Tal has more than a decade of multidisciplinary business experience including exposure to the diverse facets of the equity and debt markets. Tal specialises in identifying strategic mineral projects, financing, and project operations management.

34.5%
Remaining
Shareholders



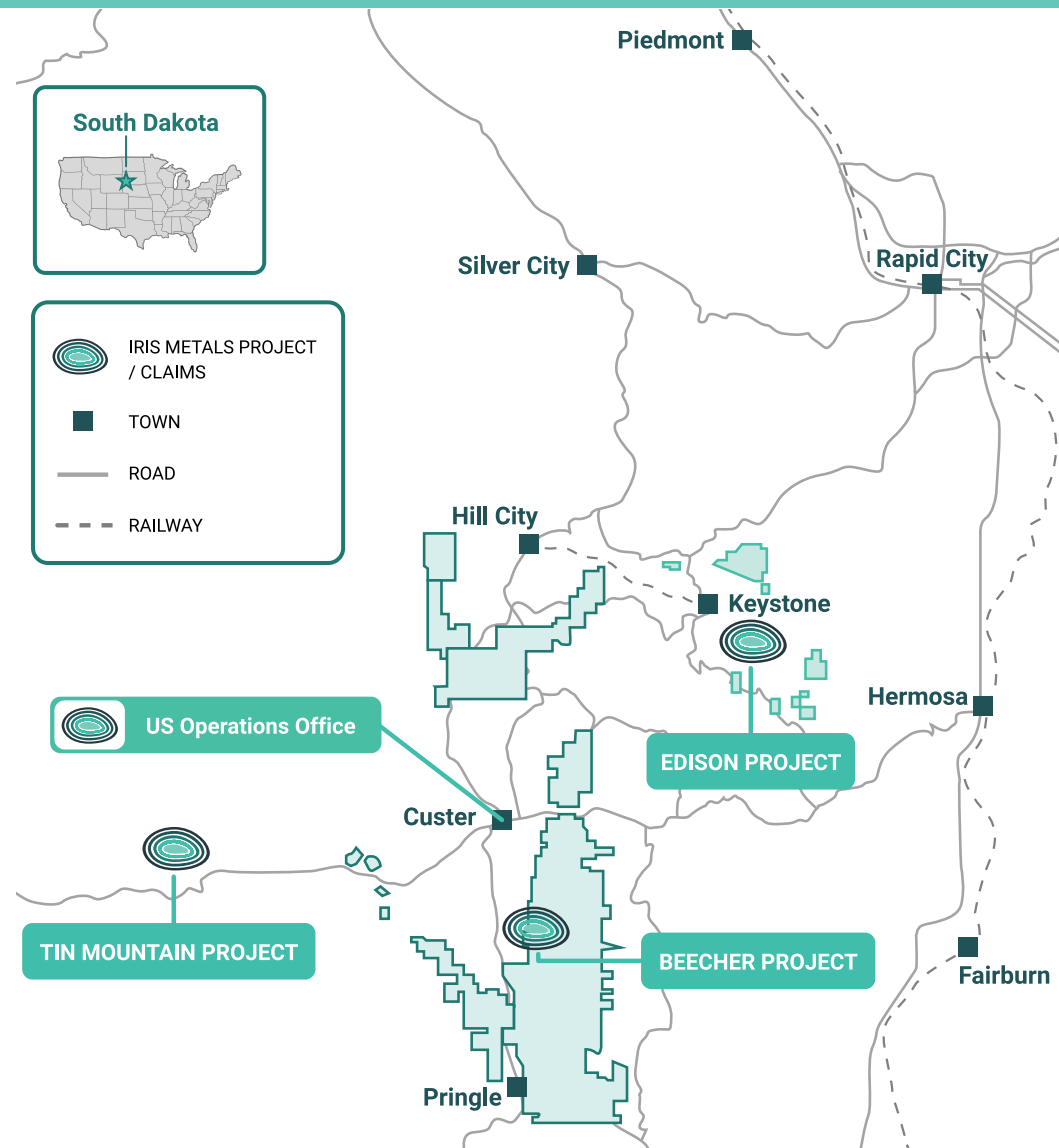
65.5%
Top 20
Shareholders

29%
Held by
Directors

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Black Hills South Dakota Portfolio Snapshot



Beecher (near-term)

- Fully permitted for mining operations, entirely on private owned land
- Presents near-term production potential with permitted, outcropping, spodumene rich pegmatites
- 67 diamond core holes, and 50 RC drill holes for the basis of the maiden mineral resource estimate (announced March 2025)
- Successful completion of test mining and bulk sample collection
- Includes the historic Longview, Beecher, and Black Diamond mines, previously mined for lithium-rich spodumene.



Tin Mountain (near-term)

- Entirely on privately owned land, under Option by IRIS Metals
- Tin Mountain is a well-known megacrystic pegmatite with very large spodumene crystals
- Historically mined for tin and beryllium, but now recognized as being endowed in lithium
- Phase 2 drill program completed in Q3 2025



Edison (long-term)

- Entirely on privately owned land, owned 100% by IRIS Metals
- Site of prior mining activities for lithium, with spodumene bearing pegmatites outcropping at surface.
- Phase 1 drill program completed in Q3 2025



Regional Exploration Pipeline

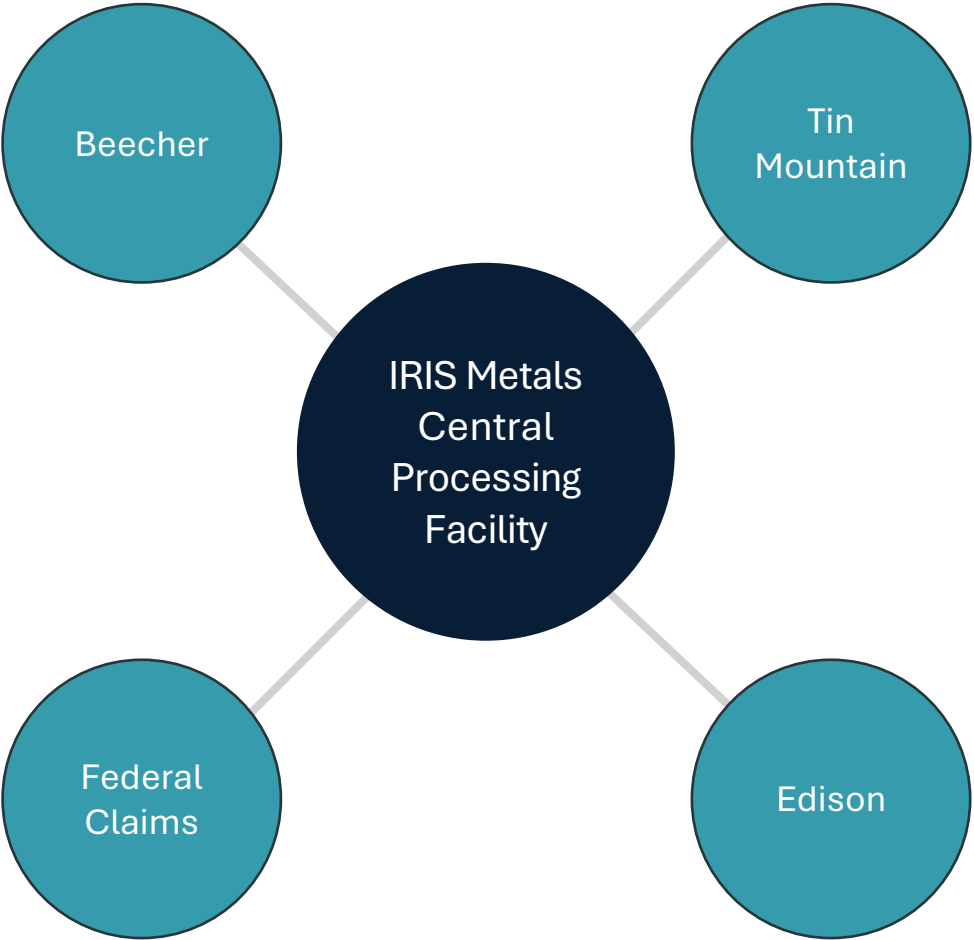
- IRIS Metals holds over 17,000 hectares of federal mineral claims in the Black Hills, South Dakota.
- Actively exploring and identifying additional lithium endowed pegmatites for long term resource growth to support a central processing facility

Advancing "Hub & Spoke" Production Model



Hub & Spoke production leverages multiple mines and flexible mine plans to ensure a consistent feed to a central processing facility

In 2025, IRIS Metals will rapidly advance mineral resource development across multiple Black Hills projects to establish a global resource for the project that will support a central processing facility



IRIS Metals regional exploration portfolio of lithium endowed pegmatites on its 17,000 hectares of federal mineral claims will form the long-term pipeline to continually replace mineral resources within the production model

The development plan aligns with the small footprint, high-grade, and low CAPEX/OPEX mining environment of the IRIS Metals portfolio in the Black Hills

Lithium Demand Driven by EV & Energy Storage Growth



LITHIUM DEMAND IS UNABATED

Global lithium demand is projected to grow **5x by 2040**, driven by EV adoption (70% of demand by 2035) and energy storage growth (20% CAGR)¹

By 2040, the U.S. will require ~ 1.5 million tonnes of LCE annually, up from ~100,000 tonnes per year today

Globally 60–70 new mines will be needed to meet projected demand.

US POLICY SETTINGS

President Trump's administration is expected to maintain and expand tariffs reinforcing domestic supply chain competitiveness

Tariffs on Chinese imports (100% on EVs, 25% on batteries and lithium) as well as likely tariffs on Canada and other raw material suppliers

President Trump recently signed an Executive Order to streamline the permitting and extraction of critical minerals in the US. This should assist projects like Iris' that are near shovel ready, get into production



The Solution is IRIS Metals

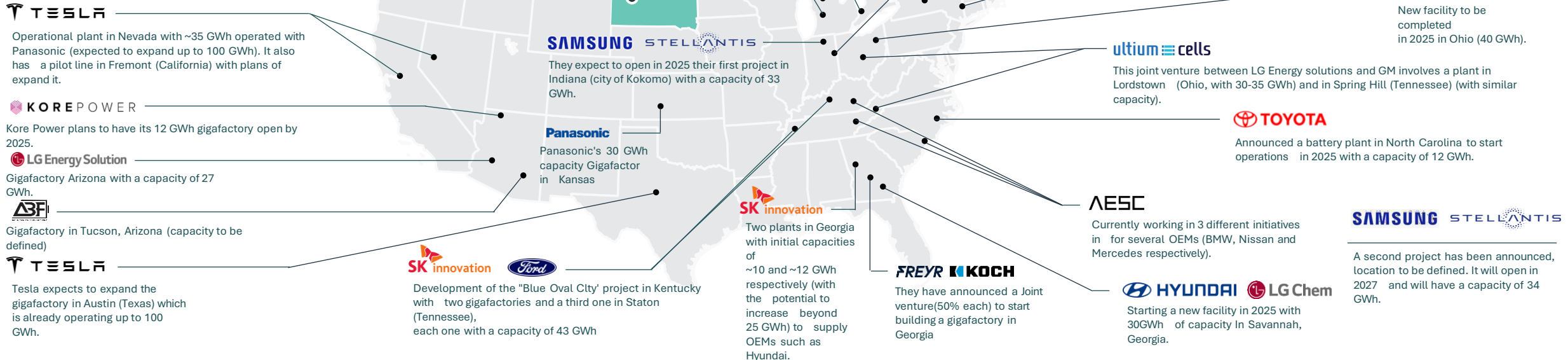
Proximity to major U.S. battery manufacturers and EV producers' positions IRIS Metals as a key domestic supplier

Domestic US lithium production is near zero, with rapidly growing demand and few projects that can achieve production in the next few years

North America & Iris Metals Projects



IRIS METALS IS CENTRALLY LOCATED TO NORTH AMERICAN BATTERY INITIATIVES



2025 Operational and Strategic Highlights



ASX-listed company with a US hard rock lithium mine permit, and the largest exploration package in the Black Hills.

17,000ha federal mineral claims and a regional brownfields footprint in a mining-friendly jurisdiction



Low CAPEX/OPEX project vision, with an ability to expedite to production

Very shallow, wide lithium drill intercepts + shallow weathering profile
= very low strip ratio + low mining costs.



Three MREs in CY25, and one MRE upgrade by Q1 2026, targeting a significant global resource.
Project study and investment decision on track for Q1 2026.
First production expected Q4 2026–Q1 2027.



Well-funded to advance South Dakota projects, establish resource estimates, and meet growing US demand for domestic hard rock lithium production.



Further exploration underway to support long-term mining operations, with established infrastructure in the Black Hills region which has a long, proud mining history.



Aligned with the US supply chain, leveraging government grants, domestic production incentives, and proximity to the world's largest EV market and key manufacturers.



Advancing strategic investment and offtake agreement discussions to boost project value



Experienced US based team:
Matt Hartmann – President US Ops
Kevin Smith - Non-Executive Director
Anthony Collins- Non-Executive Director

Beecher Project



The Beecher Project, a fully permitted mine featuring exposed lithium-rich pegmatite, is the centerpiece for near-term production within IRIS Metals' Black Hills Portfolio

Location: 7km from Custer, South Dakota, in the Black Hills

Landholding: 50.88 hectares of private landownership surrounded by 20,300 hectares of unpatented federal mining claims

Historic Mines: Includes Longview, Beecher, and Black Diamond mines, with operations dating back to the 1950s

Permitting: IRIS Metals holds all permits necessary to start mining operations at the Beecher Project

Exploration: In addition to mapping, geophysics, and surface sampling, a total of 67 diamond core holes, and 50 RC drill holes have been completed to date.

Resource Potential: Nearly 2,000m of pegmatite outcropping strike length within historic lithium-producing zones, initial MRE announced in March 2025



Status of the former Longview Mine as it is prepared for a return to active operations (March 2025 photo)

Beecher Project



Wide and high-grade lithium intersections include^{2,3}:

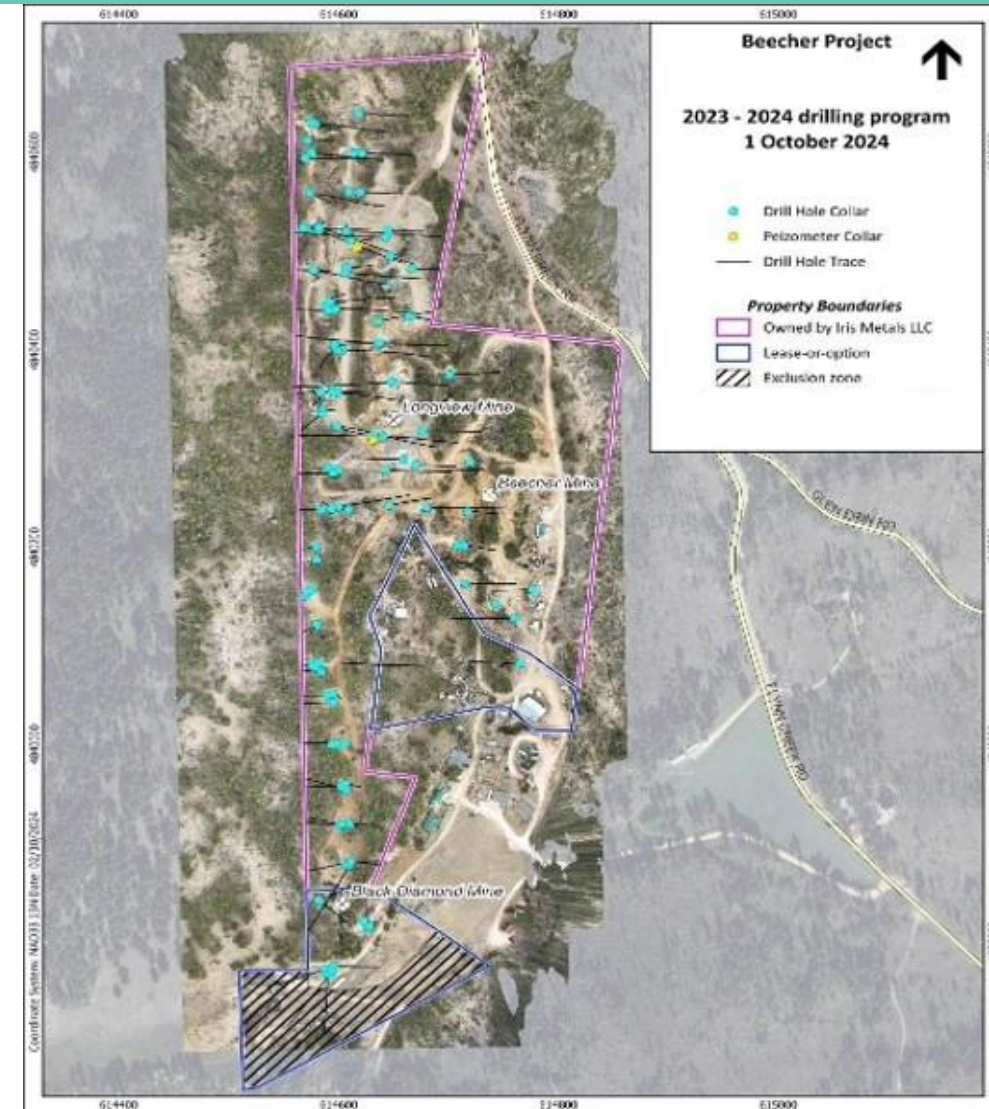
BDD-24-031

- 75.1m @ 1.41% Li₂O from 25.1m, including:
 - 4.4m @ 2.16% Li₂O from 29.1m
 - 3.4m @ 2.48% Li₂O from 37.8m
 - 14.8m @ 2.21% Li₂O from 68.2m incl.:
 - 3.6m @ 3.20% Li₂O from 76.7m

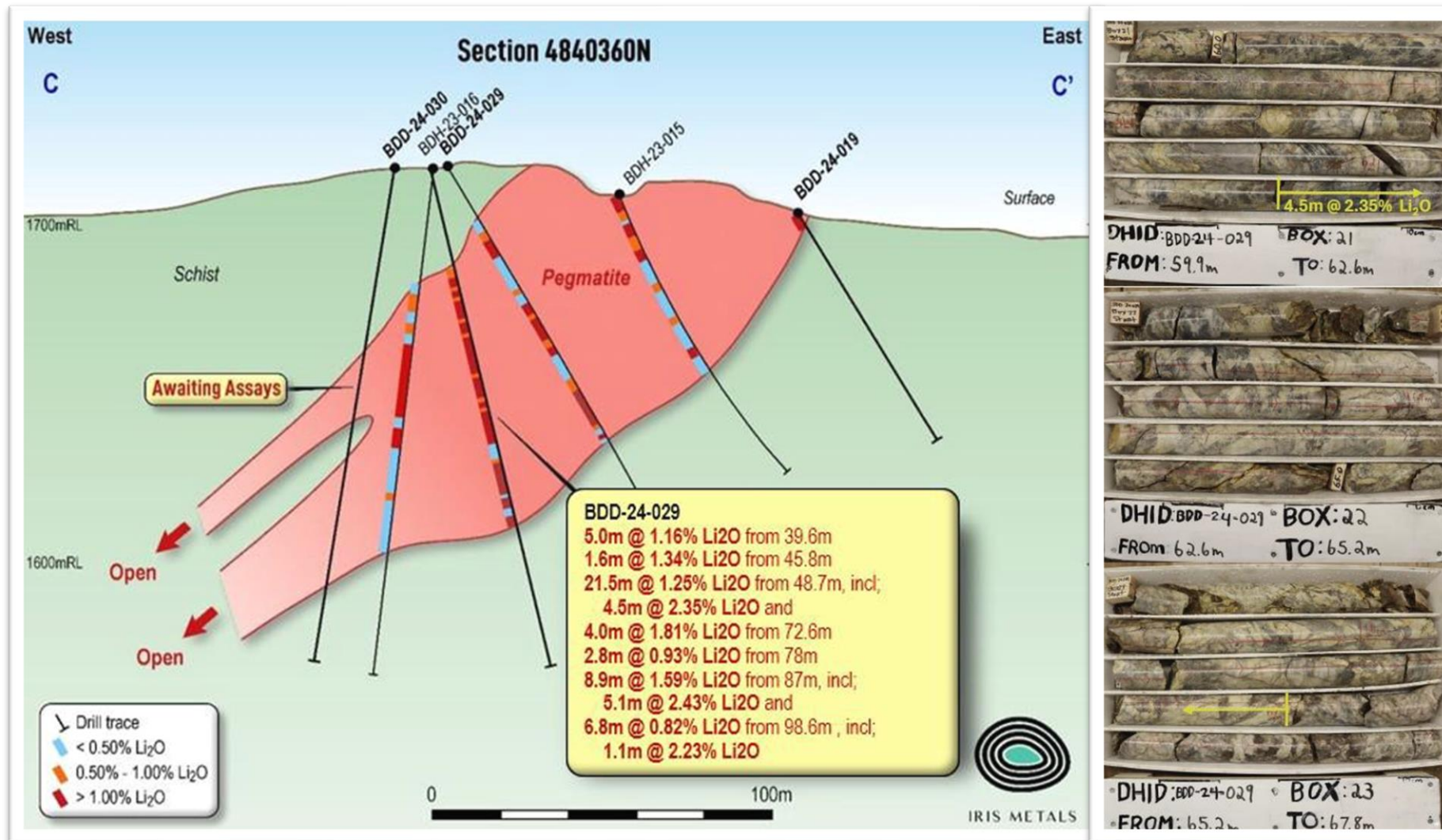
BDD-24-040

- 56.7m @ 1.43% Li₂O from 40.4m, including:
 - 3.8m @ 2.63% Li₂O from 40.4m
 - 2.6m @ 1.90% Li₂O from 50.4m
 - 3.6m @ 1.91% Li₂O from 89.4m

- A total of 67 diamond drill holes and 50 RC drill holes completed across 2023 & 2024
- Combining deeper, wide intercepts with mineralisation extending to surface, the Beecher Project potentially represents a very low-cost mining operation
- Additional drilling planned at the Beecher Project in 2025, new growth targets on property already identified



Beecher Project



Cross-section is idealized and utilizes interpretation between known drill holes; it is not intended as a visual estimate of grade or tonnage.



Type	Classification	Tonnage (Mt)	Li ₂ O (%)	Contained Li ₂ O (kt)
Open Pit	Measured	-	-	-
	Indicated	1.83	1.05	19,331
	Inferred	-	-	-
Underground	Measured	-	-	-
	Indicated	0.37	1.00	3,693
	Inferred	-	-	-
Combined	Measured	-	-	-
	Indicated	2.20	1.05	23,024
	Inferred	-	-	-

Mineral Resource Estimate for the Longview pegmatite, effective 28 March 2025

JORC 2012-compliant initial Mineral Resource Estimate (MRE) **2.20 Mt** grading **1.05% Li₂O** for the **Longview pegmatite**

(refer ASX Announcement dated [31 March 2025](#) and [17 April 2025, amended](#))

- One of three spodumene rich pegmatites at Beecher
- MRE supports fully permitted, near-term production at Beecher

Notes on Initial MRE Beecher Project

1. JORC (2012) definitions were followed for Mineral Resources.

2. Mineral Resources are reported using a 6% Li₂O spodumene concentrate price assumption of US\$1,300/t.

3. Open pit Mineral Resources are reported from a block model regularized to 5 m x 5 m x 5 m parent block size at a 0.6% Li₂O cut-off grade (COG) in a Whittle resource shell. The Whittle resource shell and open pit COG are based on a mining cost of US\$3.88/t, a general and administration (G&A) cost of US\$4.55/t, a processing cost of US\$17.76/t, and a recovery of 80%.

4. Underground Mineral Resources are reported from a block model with a minimum sub-block size of 1 m within Deswik Stope Optimizer (DSO) resource panels which were generated using a break-even 0.6% Li₂O COG. The underground break-even COG grade is based on a mining cost of US\$65/t, a G&A cost of US\$4.55/t, a processing cost of C\$17.76/t and a recovery of 80%. The DSO resource panels are at a minimum 10 m by 10 m by 3 m wide.

5. Open pit and underground Mineral Resources are reported based on minimum thicknesses of approximately 5 m and 3 m, respectively.

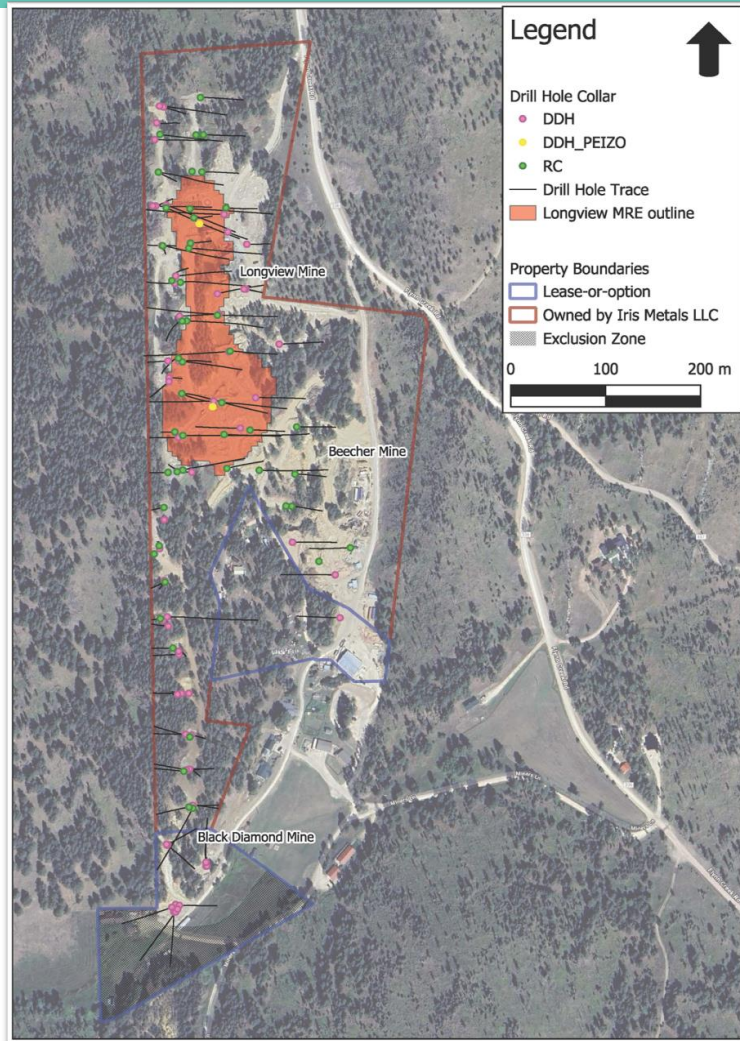
6. Average bulk densities were assigned to the blocks and range between 2.71 t/m³ and 2.79 t/m³ for the lithium pegmatite.

7. Numbers may not add due to rounding.

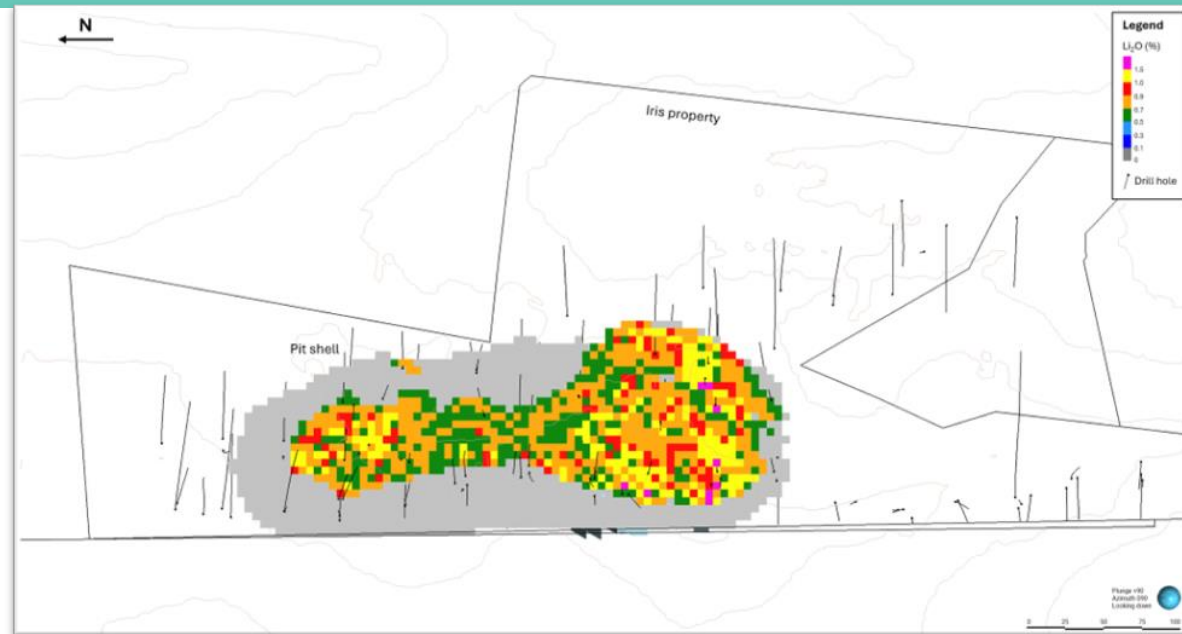
8. Mineral Resources that are not Mineral Reserves do not have demonstrated economic viability.

Beecher Project

Initial Mineral Resource Estimate - Longview Pegmatite

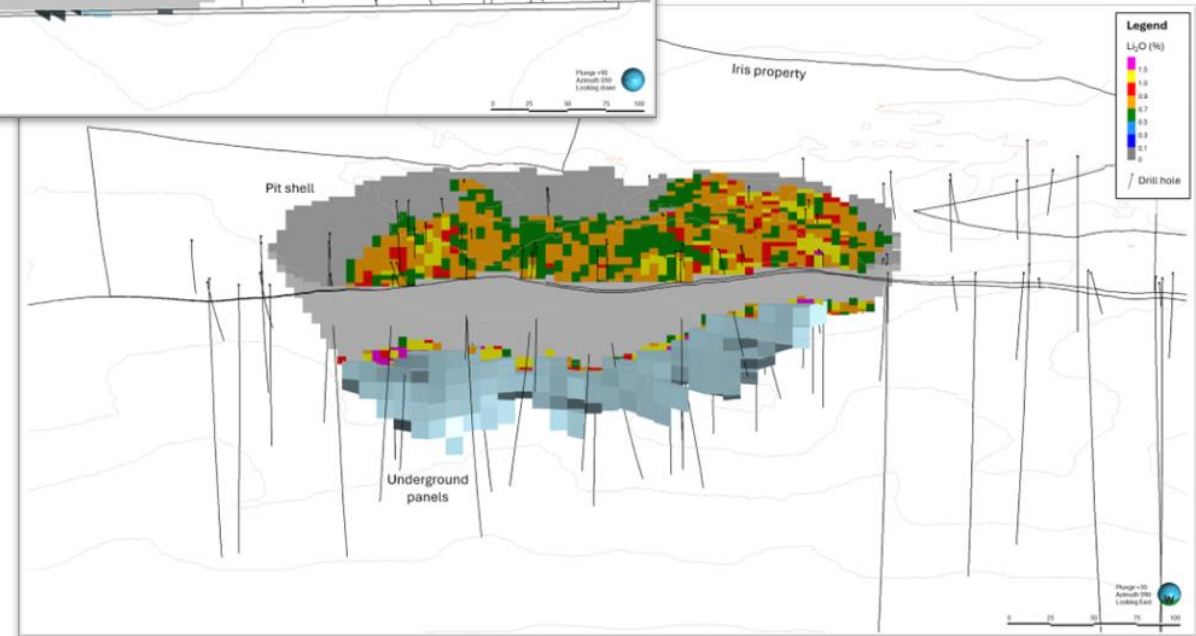


Exploration drilling map and outline of reported indicated mineral resources for the Longview pegmatite within the Beecher Project



Plan view of the Longview open pit resources at a 0.6% Li₂O cutoff grade

Oblique view of the Longview open pit and underground resources at a 0.6% Li₂O cutoff grade



Tin Mountain Project



The Tin Mountain Project hosts a megacrystic pegmatite, well known for containing some of the largest spodumene crystals in the world

Location: 12km from Custer, South Dakota, in the Black Hills

Landholding: 6.2 hectares of private landownership optioned by IRIS Metals

Historic Mines: Includes the Tin Mountain Mine, with polymetallic mining operations dating back to the early 1900s

Permitting: IRIS Metals holds an active exploration operations permit for the project area

Exploration: In addition to mapping, geophysics, and surface sampling, a total of 23 diamond core holes have been completed to date

Resource Potential: Mineral resource estimate planned after Phase II drilling completed in Q3 2025

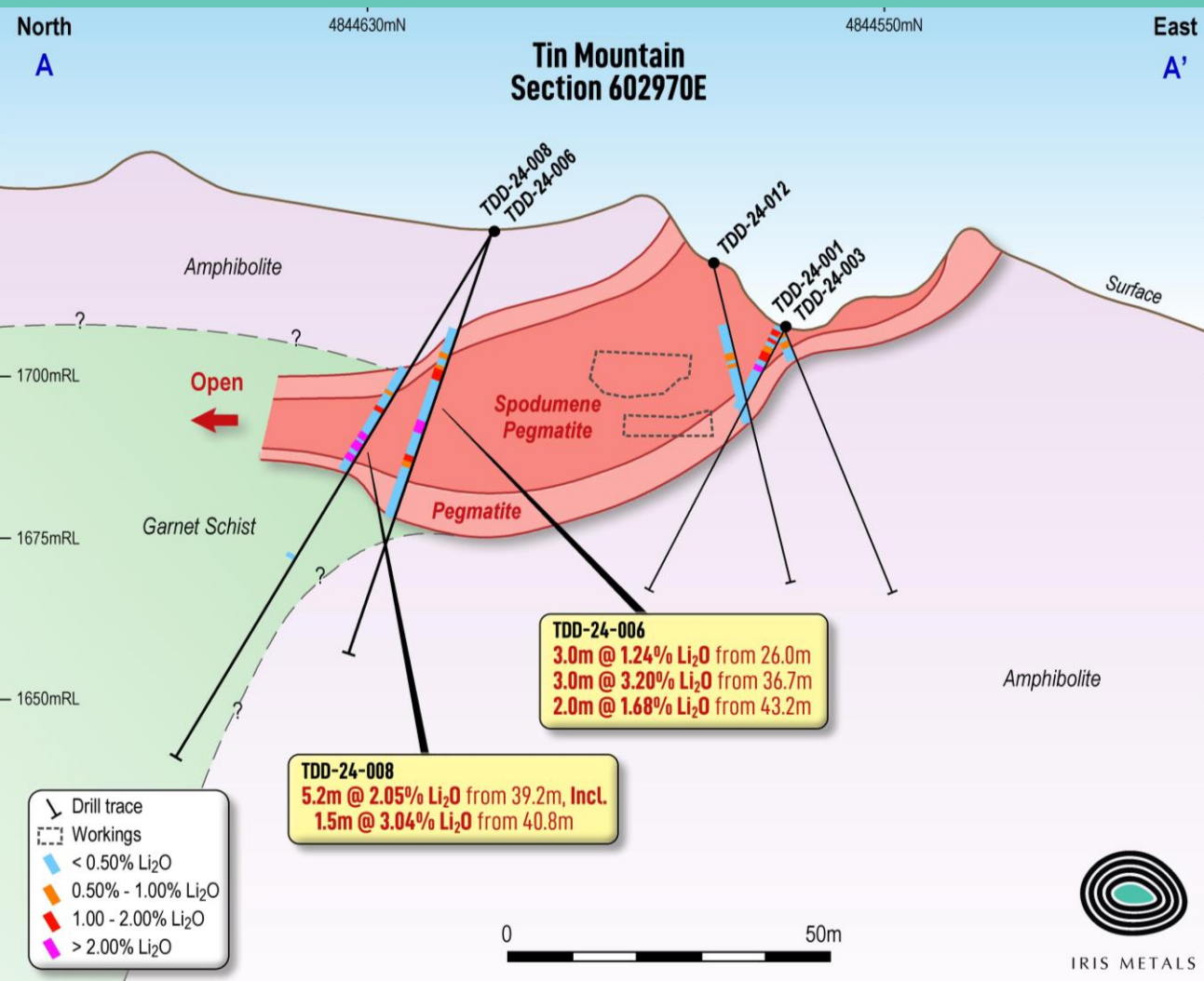
Other Commodities: Drill results in 2024 included high-grade caesium intercept in drill hole TDD-24-007⁵



Spodumene bearing pegmatite wall rock of the former Tin Mountain Mine. Photo for illustrative purposes only.

Visual estimates of mineral abundance should never be considered a proxy or substitute for laboratory analyses where concentrations or grades are the factor of principal economic interest. Visual estimates also potentially provide no information regarding impurities or deleterious physical properties relevant to valuations.

Tin Mountain Project



Cross section is idealized and utilizes interpretation between known drill holes; it is not intended as a visual estimate of grade or tonnage.

PHASE I DRILLING HIGHLIGHTS⁵

TDD-24-006

- 3.0m @ 1.24% Li₂O from 26.0m,
- 3.0m @ 3.20% Li₂O from 36.7m,
- 2.0m @ 1.68% Li₂O from 43.2m

TDD-24-007

- 1.0m @ 1.54% Cs₂O from 31.2m

TDD-24-008

- 5.2m @ 2.05% Li₂O from 39.2m, including,
- 1.5m @ 3.04% Li₂O from 40.8m

TDD-24-021

- 6.7m @ 1.11% Li₂O from 8.3m, including,
- 2.1m @ 2.29% Li₂O from 12.9m

TDD-24-017

- 1.2m @ 1.56% Li₂O from 13.7m,
- 1.8m @ 3.90% Li₂O from 23.5m,
- 2.7m @ 1.47% Li₂O from 35.6m, including,
- 1.0m @ 3.37% Li₂O from 37.3m

Phase II drill program completed Q3 2025 with an initial MRE planned for late 2025

Edison Project



Hosts one of the most historically significant lithium mines in the Black Hills

Location: 4km from Keystone, South Dakota, in the Black Hills

Landholding: 3.5 hectares of private landownership 100% owned by IRIS Metals

Historic Mines: Includes the Edison Mine, formerly owned by Thomas Edison, with mining operations for lithium dating back to 1917

Permitting: IRIS Metals holds an active exploration operations permit for the project area

Exploration: Phase I drill program completed in Q3 2025 comprising 15 drill holes totalling 2,278m

Resource Potential: Initial MRE planned for completion after 2025 drill program



Drilling at the Edison Project, April 2025

Edison Project

PHASE I DRILLING HIGHLIGHTS¹¹

Phase I diamond drilling program comprising 15 drill holes totalling 2,278m

BDD-25-001

- 13.4m @ 1.78% Li₂O from 41.5m, including:
 - 7.0m @ 2.22% Li₂O from 43.5m
 - 2.4m @ 2.51% Li₂O from 52.5m

BDD-25-004

- 3.6m @ 1.21% Li₂O from 33.4m, including:
 - 1.9m @ 1.84% Li₂O from 35.1m

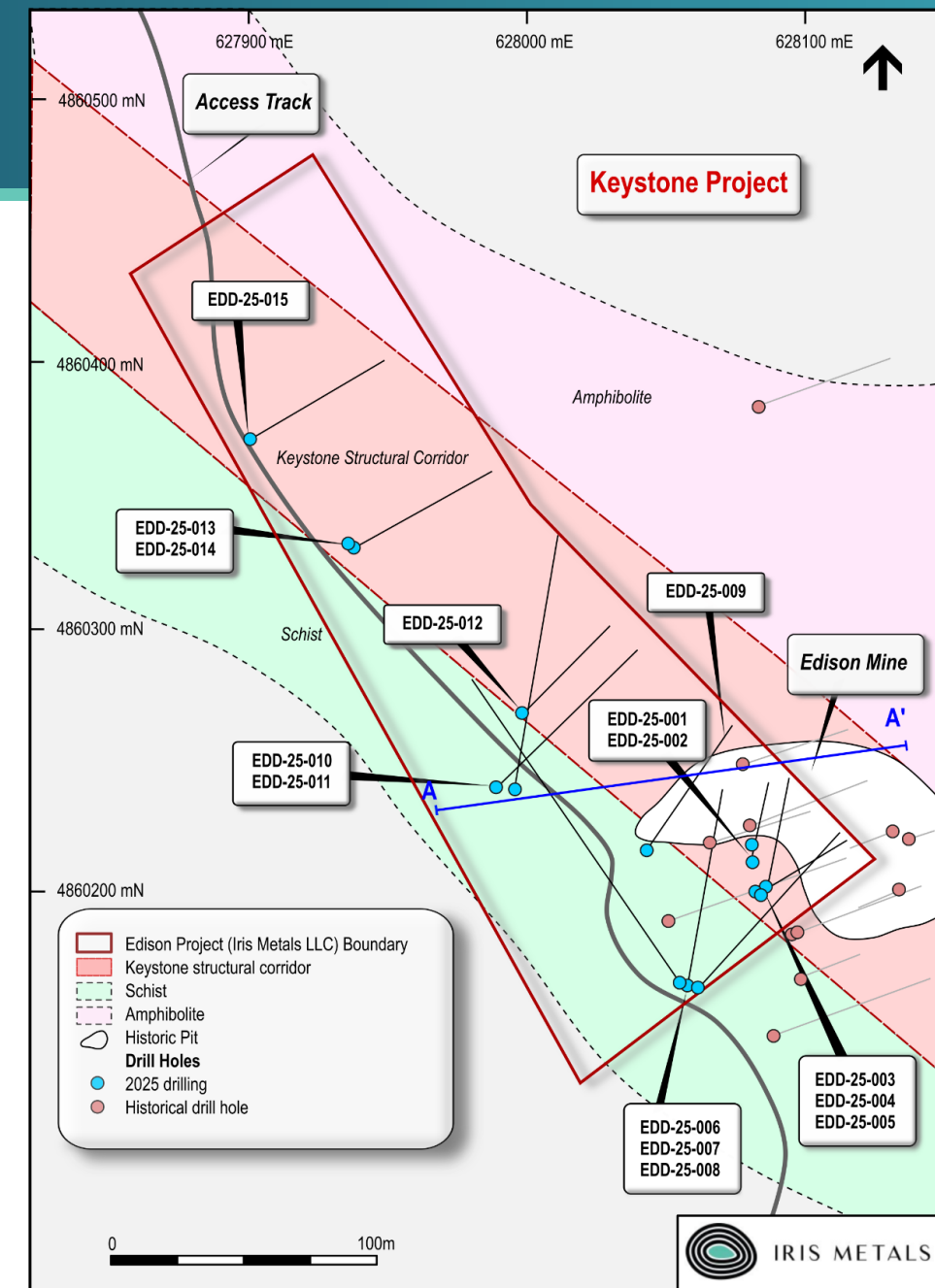
BDD-25-007

- 2.95m @ 2.76% Li₂O from 95.3m

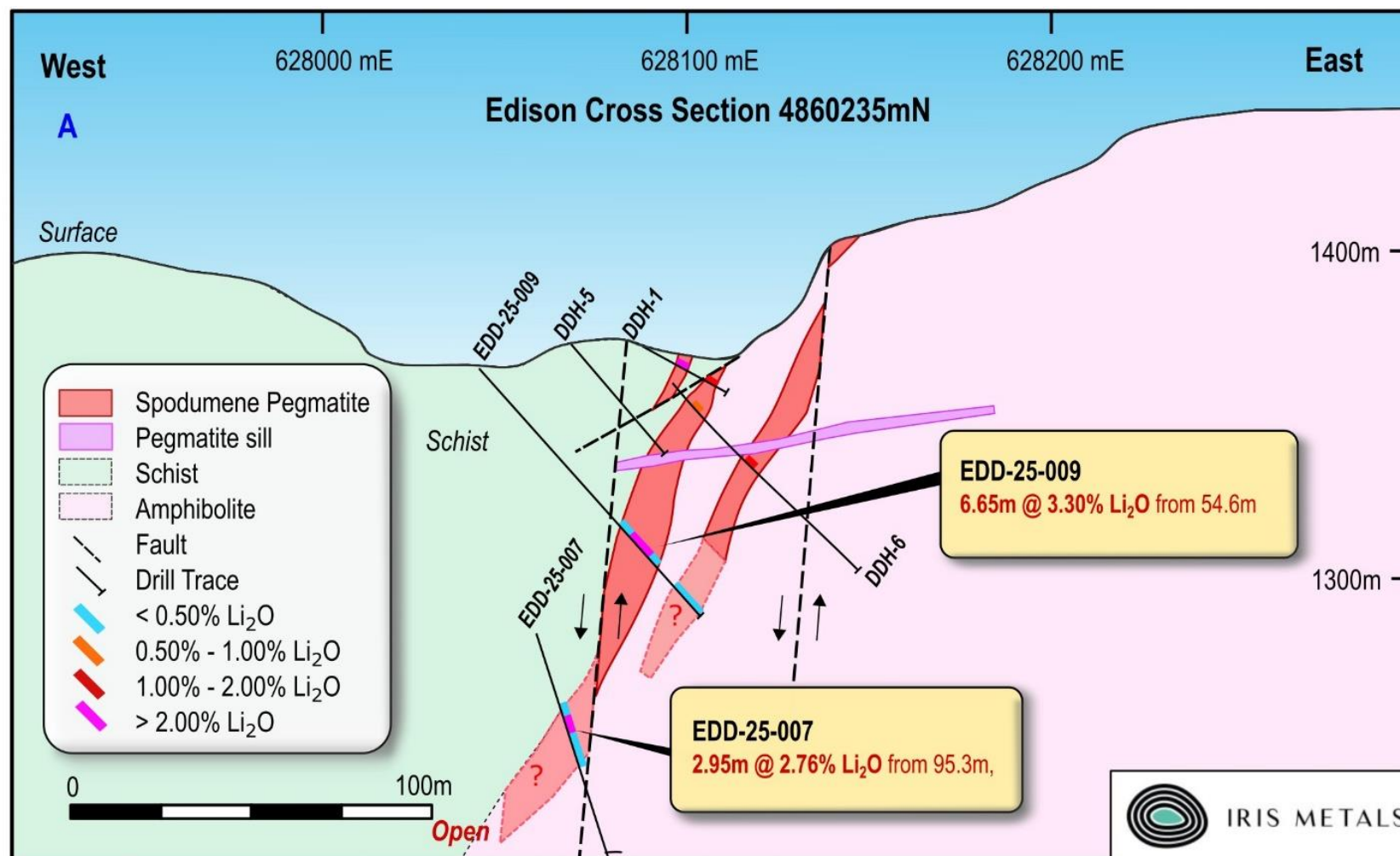
BDD-25-009

- 6.65m @ 3.30% Li₂O from 54.6m

Phase II drill program is now targeted for Q4 2025

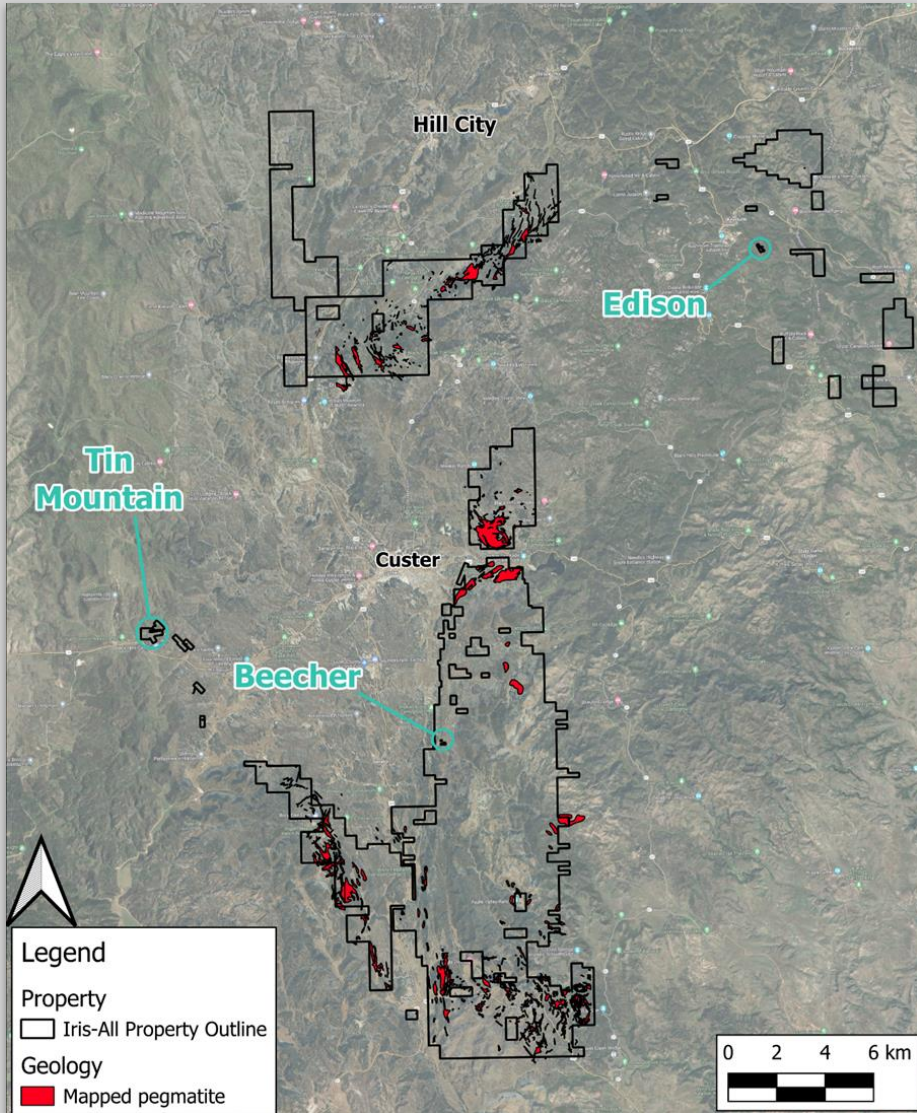


Edison Project



- Drilling confirmed high-grade lithium mineralisation in multiple spodumene-bearing pegmatite dikes, with complex structural controls
- Pegmatites remain open at depth, indicating potential for lateral and depth extensions

Cross-section highlighting the geometries of mineralisation for significant intercepts reported in the most recent release of Edison Project drill results¹¹



Exploring Scale And Potential Of South Dakota Tenure

- IRIS' >17,000 Ha of mineral rights in the Black Hills provides significant growth potential for the Company⁶
- In 2024 IRIS completed large scale pegmatite mapping and soil sampling across high-priority target areas to search for potential targets undercover within regions of historic mining operations
- Planned activities for 2025 include airborne geophysics for further delineation of spodumene bearing pegmatites, including those potentially under cover, as well as focused mapping and sampling
- Objective is to determine the full priority target ranking across the land package and initiate permitting of those targets in Q4 2025
- The federal claim land package represents the long-term feed for IRIS' hub & spoke production model

Continued success across this land package will provide the growth necessary to create a production plan beyond 15 years

Beecher Project – Test Mining & Bulk Sampling Overview



Leadership in Domestic Mining

IRIS is the only U.S. company currently permitted for commercial-scale lithium DSO production

Milestone Achieved: Successful completion of test mining and bulk sample collection at Beecher Project, South Dakota, USA, on June 19, 2025¹⁰

Fully Permitted: IRIS Metals is permitted for mining, demonstrating capability to produce Direct Shipping Ore (DSO)

Sample Details: 15-tonne bulk sample collected and packaged for metallurgical laboratory testing to support large-scale process development. Results of this work anticipated in mid-2026.

Operational Efficiency: Utilised free digging with Caterpillar 37 excavator and mobile Metso LT 106 jaw crusher, completed on time and under budget

Strategic Importance: Supports IRIS' near-term production strategy with ongoing resource expansion drilling and mine development at Beecher



Mining and crushing operations at the Beecher Project



Metallurgical testing has produced high purity spodumene concentrate with samples yielding as low as 0.25% Fe_2O_3 from the Beecher Project⁷

- HLS test work achieved lithium recoveries of 45% to 59%
- Further processing with flotation achieved overall lithium recoveries of 62.9% to 82.3%

The Beecher Project testing indicated that IRIS can expect strong recoveries from a hybrid DMS and flotation flowsheet.

FUTURE DEVELOPMENT

- Testing additional pegmatites at Beecher, Tin Mountain, & Edison Projects in 2025
- In final planning stages of a bulk sample mining campaign from the Longview pegmatite at the Beecher Project
- Full flow-sheet design for a central processing facility advancing in 2025, led by WAVE International

6.1% Li_2O SPODUMENE CONCENTRATE WITH LITHIUM RECOVERY EXCEEDING 82%

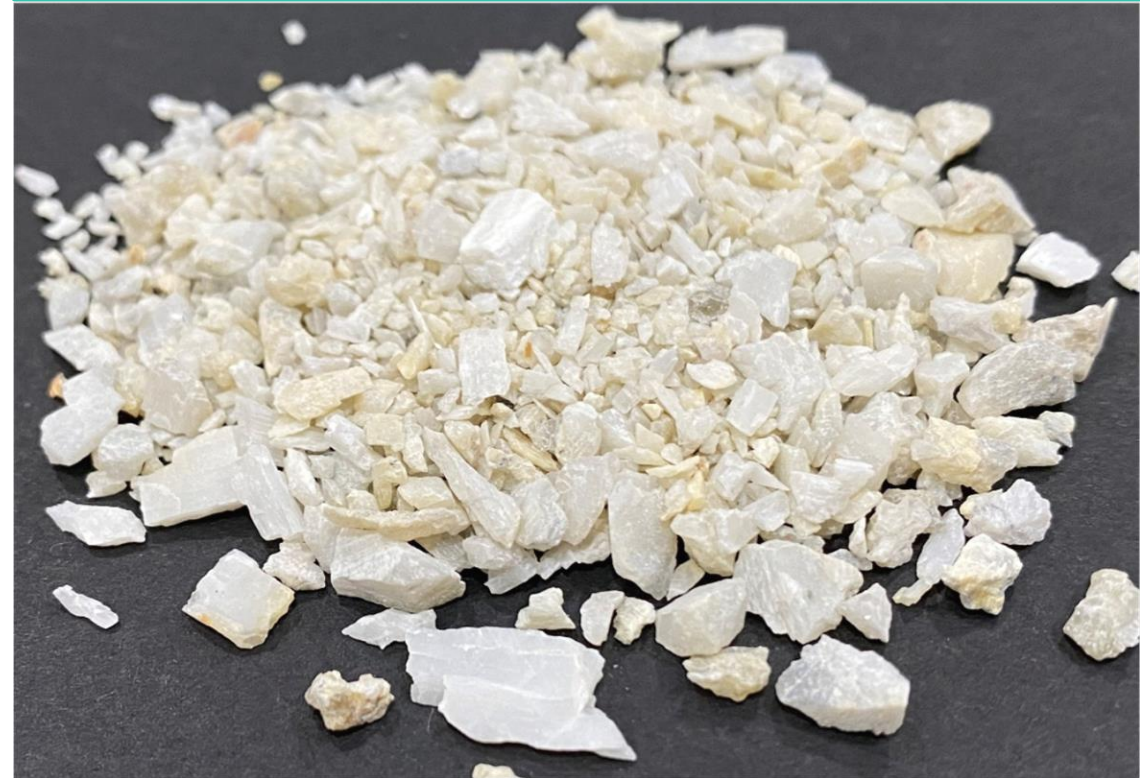


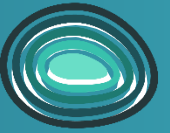
Photo of 6.1% Li_2O spodumene concentrate generated from mineralized materials sourced from drill hole BDD-24-022, Sample 2 at the Beecher Project⁷.



IRIS HAS SUCCESSFULLY CONVERTED SPODUMENE CONCENTRATE (SC6) FROM BEECHER INTO BATTERY GRADE LITHIUM CARBONATE⁸

- Transition from exploration to near-term producer/supplier of lithium carbonate equivalent (LCE) is underway
- IRIS has engaged with various downstream processors to facilitate successful bulk testing and development of an LCE supply for the US market
- Strategic move positions IRIS Metals as first near-term supplier of fully domestically produced and processed lithium carbonate
- Key development support IRIS well to benefit from growing demand for battery grade lithium in the US market
- Allows IRIS to potentially capture the value uplift of moving beyond simply supplying spodumene, to also supplying finished battery grade LCE to the US market

What's Next?



Mineral Resource
delineation and expansion
through drilling at Beecher,
Tin Mountain and Edison



Target sampling and
mapping to prepare for
Federal claim permitting



Advanced process test
work across the portfolio to
develop a multi-feed
source process flow sheet



Project Study to support an
investment decision on
construction of hub &
spoke model operations in
South Dakota



Status of the former Longview Mine as it is prepared for a return to active operations (March 2025 photo)

Exploration to Production



Exploration Operations	Timeframe
MRE Beecher Project – Publish the initial mineral resource estimate at our flagship project	✓
Advanced Exploration on Federal Claims – Continue work programs to assess and expand potential	Ongoing
2025 Drill Program – Focused drilling across Edison, Beecher, and Tin Mountain projects to grow resources	Ongoing
MRE Edison & MRE Tin Mountain - Deliver MREs to continue to grow the mineral inventory portfolio for hub and spoke production	Q4 2025
Target Selection on Federal Claims - Align exploration with strategic permitting for future drilling	Q4 2025
MRE Update of Beecher Refinement and expansion to showcase evolving resource capabilities	Q1 2026
Development Studies	Timeframe
Commence Process Test Work - Initiate metallurgical studies across all projects to inform production strategies	✓
Test Mining & Bulk Sample Collection from Beecher - Progress test material for commercial validation	✓
Complete Process Study & Flow Sheet - Optimise central processing facility for multiple feed sources	Q4 2025
Complete Mining Study - Define multiple mine plans, operational efficiencies, and production rates	Q4 2025
Project Study – Economic analysis of proposed South Dakota operations to support investment decision	Q1 2026



IRIS Metals is committed to driving value for investors by advancing from exploration to defined development outcomes.

A 12 months focus on growing resource base and delivering a comprehensive project study encompassing all feed sources across Black Hills portfolio.

References



1. *Benchmark Mineral Lithium Forecast, Research Note, October 3, 2024, Benchmark Mineral Intelligence, www.benchmark.com*
2. *IR1 ASX Announcement: Iris Metals Reports Final Assays from Phase I Drilling at Beecher, dated 19 December 2024*
3. *IR1 ASX Announcement: Iris Metals Achieves Best Drill Intercept to Date at Beecher Project, dated 14 August 2024*
4. *IR1 ASX Announcement: Wide and High-grade lithium intercepts Continue at Beecher, dated 15 July 2024*
5. *IR1 ASX Announcement: IR1 intersects high-grade lithium & caesium at Tin Mountain, South Dakota, USA, dated 6 March 2025*
6. *IR1 ASX Announcement: Regional Lithium Exploration Demonstrates Scale and Potential of South Dakota Tenure, dated 30 August 2024*
7. *IR1 ASX Announcement: Iris achieves high purity spodumene concentrate from Beecher Project, dated 9 October 2024*
8. *IR1 ASX Announcement: Iris Metals Successfully Completes Downstream Lithium Conversion and Production of Battery grade LCE, dated 15 October 2024*
9. *Front Cover Photo: Status of the former Longview Mine as it is prepared for a return to active operations (March 2025 photo)*
10. *IR1 ASX Announcement: Amended “IRIS completes Test Mining & Bulk Sample Collection” dated 25 June 2025 re-released 2 July 2025*
11. *IR1 ASX Announcement: “High-grade lithium intercept of 3.30% Li₂O uncovered at Edison Project, South Dakota, USA*



Drilling at the Tin Mountain Project, October 2024

Important Information



The purpose of this presentation is to provide background information to assist readers in obtaining a general understanding of the Company's proposals and objectives. It is not and should not be considered as an offer or invitation to apply for or purchase any securities of the Company or as a recommendation or inducement to make an offer or invitation in respect of securities in the Company.

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This announcement may contain certain forward-looking statements that have been based on current expectations about future acts, events and circumstances.

These forward-looking statements are, however, subject to risks, uncertainties and assumptions that could cause those acts, events and circumstances to differ materially from the expectations described in such forward-looking statements.

These factors include, among other things, commercial and other risks associated with exploration, estimation of resources, the meeting of objectives and other investment considerations, as well as other matters not yet known to IRIS or not currently considered material by the company.

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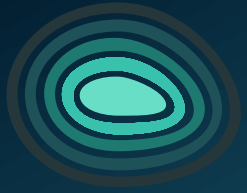
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Competent Persons Statement:

The information in this announcement that relates to exploration results is based on information reviewed by Matt Hartmann, IRIS' President of U.S. Operations, and a Competent Person who is a Member of the Australasian Institute of Mining and Metallurgy (MAusIMM) (318271), a Registered Member of the Society for Mining, Metallurgy and Exploration (RM-SME) (4170350RM). Matt Hartmann is an exploration geologist with over 20 years' experience in mineral exploration, including lithium exploration and resource definition in the western United States, and has sufficient experience in the styles of mineralisation and type of deposit under consideration and to the activity undertaken to qualify as a Competent Person as defined in the 2012 Edition of the Australian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves. Matt Hartmann has consented to the inclusion in this Public Report of the matters based on his information in the form and context in which it appears.

Listing Rule 5.23.2:

In respect of this announcement, where IRIS has referred to, or referenced, prior ASX market announcements, IRIS confirms that it is not aware of any new information or data that materially affects the information included in the relevant market announcement (unless otherwise stated) and, in the case of estimates of mineral resources or ore reserves, that all material assumptions and technical parameters underpinning the estimates in the prior relevant market announcement continue to apply and have not materially changed.



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