Thursday 16 September 2021



BEYONDIE SOP PROJECT - COMMISSIONING UPDATE

Beyondie Sulphate of Potash Project enters the final phases of commissioning, including the following key milestones:

- Construction of Standard Grade SOP plant is substantially complete other than punch list items that are not critical to progressing commissioning
- Water commissioning near completion
- Product storage shed and product materials handling infrastructure near completion
- Commencement of production ramp-up remains on track for October 2021
- Construction activities and commissioning activities remain within the capital expenditure budget

"The Project is coming together as planned, with the excitement growing as we sequentially work through the commissioning process. Excluding the compaction plant, which is not required for first production of Standard Grade SOP, the Project is now 98 per cent complete and ready for imminent start up.

Construction activities are beginning to wind down, making way for the commissioning and operations teams to complete the final steps before Kalium Lakes can seize the opportunity to become Australia's first SOP producer!"

Rudolph van Niekerk - Chief Executive Officer



SOP Purification Plant - Viewed from the North

Standard Grade SOP Production

The first product delivered by the Beyondie SOP Project will be Standard Grade SOP (SSOP), which will generate all of the forecast sales for the final quarter of 2021.

Construction works for the SSOP component of the plant, currently 98.1% complete, are now winding down to only focus on closing out punch-list items that will not prevent the completion of water commissioning.

Those final elements are being closed out in preparation for the EBTEC team to conduct final inspections, prior to signing off on the introduction of salt into the wet processing circuits.

Salt commissioning for the front end of the plant is already underway in readiness for the salt introduction process.







Conveyor Salt Commissioning



Boiler Commissioning



Centrifuges Commissioning

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SOP Storage and Materials Handling

SOP product handling infrastructure, including the product storage shed and SOP load out facilities, is also approaching completion.



Storage Shed Product Bays with Overhead Delivery Chutes



SOP Load Out Conveyor

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Compaction Plant

As the construction activities on the SSOP plant wind down, the construction team has moved to focus on the compaction plant, which overall is 76% complete and scheduled to be finished in October 2021.

The commissioning of that plant, which produces Granular SOP (GSOP), is scheduled to commence as soon as there is sufficient additional SSOP available as feed stock. GSOP sales are forecast to commence in the first quarter of the 2022 calendar year.



SOP Purification Plant ROM Stockpile and Evaporation Ponds – Viewed from the South West



Compaction Plant Construction Underway

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*** ENDS ***

This announcement was approved and authorised for release by the Chief Executive Officer of Kalium Lakes Limited.

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