



BOWEN
COKING
COAL

L I M I T E D

Equity Capital Raising

2 November 2023



IMPORTANT INFORMATION AND DISCLAIMER



About Bowen Coking Coal ('BCB')

Bowen Coking Coal Limited (BCB or Bowen) is a Queensland based coking coal company which operates the Burton and Bluff metallurgical coal mines, with the Isaac River Project primed for development and a number of advanced exploration assets. BCB fully owns the Bluff PCI and Broadmeadow East mines as well as the Isaac River, Cooroorah, Hillalong (85%) and Comet Ridge coking coal projects in the world renowned Bowen Basin in Queensland, Australia. BCB also holds a 90% interest in the Lenton Joint Venture which owns the Burton Mine and Lenton Project in the northern Bowen Basin, which has been recommissioned and is currently under mine development. BCB has agreed with the JV partner to incorporate the Broadmeadow East mine into the Joint Venture. BCB is also a joint venture partner in the Lilyvale (15% interest) and Mackenzie (5% interest) coking coal projects with Stanmore Resources Limited.

The highly experienced Board and management team aim to grow the value of the company's coking coal projects to benefit shareholders. An aggressive exploration, development and growth focused approach underpins the business strategy.

Important Information

This investor presentation is dated 2 November 2023 and has been prepared by BCB in relation to an offer of shares in the Company under an accelerated non-renounceable entitlement offer and an institutional placement. The information contained in this presentation is intended to be general background information on BCB and its subsidiaries (collectively, 'BCB') and their activities. The information is supplied in summary form and is therefore not necessarily complete. It should be read in conjunction with BCB's other periodic and continuous disclosure announcements filed with the ASX. It is not intended to be relied on as advice to investors or potential investors and does not take into account any individual financial objectives, situation or needs. Investors or potential investors should seek independent professional advice depending on their specific investment objectives, financial situation or particular needs.

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Certain statements made in this document contain or comprise forward-looking statements, including in relation to the Company's Mineral Resources, exploration operations and other economic performance and financial conditions as well as general market and operational outlook. Forward looking statements can generally be identified by the use of words such as, "expect", "anticipate", "likely", "intend", "should", "could", "may", "plan", "propose", "predict", "will", "believe", "forecast", "estimate", "target" and similar expressions. Indications of, and guidance or outlook regarding, future performance are also forward looking statements. Forward-looking information is not a representation or warranty (express or implied) as to future matters. Forward-looking statements in this Presentation include statements regarding BCB's development and production plans, mine lives, cost savings initiatives and the future demand for metallurgical coal. These forward-looking statements reflect BCB's current views with respect to future events and are subject to change, certain known and unknown risks, uncertainties, contingencies and assumptions, which in many cases are beyond the control of BCB and have been made based on BCB's current expectations and beliefs concerning future developments and their potential effects. These forward-looking statements may involve significant elements of subjective judgment and assumptions as to future events which may ultimately prove to be materially incorrect. There is no assurance or guarantee that future development will be in accordance with BCB's current expectations or that the effect of future developments on BCB will be those currently anticipated.

Actual values, results, performance or achievements may differ materially from those expressed, implied or projected in any forward-looking statements and no assurance can be given that such forward-looking statements will prove to have been correct. Actual results, outcomes and achievements could differ materially from those set out in the forward-looking statements as a result of, among other factors, changes in economic and market conditions, delays or changes in project development, success of business and operating initiatives, changes in the regulatory environment and other government actions, fluctuations in coal prices and exchange rates and business and operational risk management. Accordingly, actual events, results, outcomes and achievements may be materially greater or less than estimated.

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Listing Rule 5.23 and 5.19.2 Statements

The statements in this presentation concerning Mineral Resource Estimates at:

- Cooroorah Project are as set out in an announcement dated 27 April 2018;
- Isaac River Project are as set out in an announcement dated 1 November 2018 and 1 June 2023;
- Hillalong are as set out in an announcement dated 9 June 2020 and 9 August 2023;
- Broadmeadow East are as set out in an announcement dated 24 June 2020 and the Annual Report 20 October 2023;
- Burton/Lenton are as set out in an announcement dated 4 August 2021, the Annual Report 20 October 2023 and 1 November 2023; and
- Bluff are as set out in an announcement dated 26 October 2021.

The statements concerning exploration results at:

- Cooroorah refer to announcements released on 14 December 2017, 21 December 2017, 12 February 2018, 14 February 2018, 27 April 2018, 20 June 2018, 19 November 2018, 6 December 2018, 12 February 2019 and 3 April 2019;
- Hillalong refer to announcements released on 15 February 2018, 9 July 2018, 27 November 2019, 5 May 2020, 9 June 2020, 28 August 2020, 5 March 2021, 16 June 2021 and 29 June 2023;
- Isaac River refer to announcements released on 4 December 2017, 1 November 2018, 11 March 2019, 8 May 2019, 3 June 2019, 5 July 2019, 23 August 2019, 12 September 2019, 1 October 2020 and 26 July 2021;
- Broadmeadow East refer to announcement released on 24 June 2020, 30 September 2020, 12 February 2021, 8 June 2021 and 26 July 2021; 4 August 2021 concerning acquisition by the Company of an entity holding a 90% joint venture interest in the Burton and Lenton Projects; and 26 October 2021 concerning acquisition by the Company of the Bluff mine and properties.

In relation to the above announcements, the Company confirms in accordance with Listing Rule 5.23 that it is not aware of any new information or data that materially affects the information included in the original market announcements and, in the case of estimates of mineral resources or ore reserves, that all material assumptions and technical parameters underpinning the estimates in the relevant market announcements continue to apply and have not materially changed. The company confirms that the form and context in which the Competent Person's findings are presented have not been materially modified from the original market announcement.

This presentation incorporates material concerning production targets and associated forecast financial information derived from production targets in BCB's ASX announcement dated 4 August 2021 headed "Transformational Acquisition of Burton Mine & Lenton Project", Production targets for Bluff Mine as per BCB's ASX Release dated 26 October 2021 "Option to acquire Bluff Mine", and Production targets for Broadmeadow East and Isaac River as per BCB's ASX Release dated 28 July 2021 "Production Targets for Broadmeadow East and Isaac River".

BCB confirms in accordance with Listing Rule 5.19.2 that all material assumptions underpinning the production targets and corresponding forecast financial information derived from production targets in those ASX releases continue to apply and have not materially changed.

In addition, prospective investors should note that the Company is not a reporting company in the United States and so is not required to report its reserves in accordance with the requirements of the US Securities and Exchange Commission.

Competent Persons Statement

The information in this presentation relating to coal Resource estimates is based on information compiled and reviewed by Mr Troy Turner, who is a Member of the Australian Institute of Mining & Metallurgy. Mr Turner, Managing Director and a fulltime employee of Xenith Consulting Pty Ltd, has sufficient experience that is relevant to the styles of mineralisation under consideration and to the activity which he is undertaking to qualify as a Competent Person as defined in the 2012 Edition of the "Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves". Mr Turner consents to the inclusion in the presentation of the matters based on his information in the form and context in which it appears.

The information in this presentation relating to coal Reserve estimates is based on information compiled and reviewed by Mr Sunil Kumar, who is a Member of the Australasian Institute of Mining and Metallurgy. Mr Kumar, Principal Mining Engineer and a fulltime employee of Xenith Consulting Pty Ltd, has sufficient experience that is relevant to the styles of mineralisation under consideration and to the activity which he is undertaking to qualify as a Competent Person as defined in the 2012 Edition of the "Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves". Mr Kumar consents to the inclusion in the presentation of the matters based on his information in the form and context in which it appears.

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This Presentation contains certain non-IFRS financial measures. Non-IFRS financial measures are defined as financial measures that are presented other than in accordance with all relevant Accounting Standards. Non-IFRS financial measures are used internally by management to assess the financial performance of BCB's business and include EBITDA, underlying EBITDA, Underlying NPAT and Underlying EPS. Non-IFRS measures have not been subject to audit or review.

Effect of Rounding

A number of figures, amounts, percentages, estimates, calculations of value and fractions in this Presentation are subject to the effect of rounding. Accordingly, the actual calculation of these figures may differ from the figures set out in this Presentation.

Executive Summary



Record production in Q1 FY24	<ul style="list-style-type: none"> ▪ Bowen achieved record run-of-mine (ROM) production in Q1 FY24 of 640Kt ▪ Total coal sales of 545Kt was up 17.1% on the previous quarter ▪ Commenced production at Ellensfield South
Strong focus on operational efficiency and cost control	<ul style="list-style-type: none"> ▪ Current or near-term opportunities projected to deliver combined savings of up to \$1 million per month at the Burton Complex ▪ Additional cost reduction to be achieved by replacement of higher unit cost excavator in Ellensfield South
Focussed operational strategy to deliver returns	<ul style="list-style-type: none"> ▪ Decisions taken to right size the business and reduce costs during Q1 FY24 position Bowen well to capitalise on positive market backdrop for coking coal pricing ▪ Targeting 2.8Mtpa ROM run rate for the Burton Complex ▪ Announced a Lenton Reserve asset upgrade of 32% for ROM. Lenton Asset Total ROM Coal Reserve estimate now stands at 19 Mt (13Mt Proven and 5.8Mt Probable Reserve)¹
Capital raising	<ul style="list-style-type: none"> ▪ Fully underwritten \$50 million equity raising to provide Bowen with balance sheet flexibility to fund mining at Ellensfield South Pit until it achieves steady-state production in H2 FY24 and completion of boxcut activities, pre-payments, guarantees and general working capital requirements ▪ To demonstrate strong support for this transaction, major Bowen shareholders Crocodile Capital 1 Global Focus Fund, Crocodile Capital Offshore Fund and Ilwella (an entity associated with Mr Brian Flannery) (together Committed Shareholders) have each entered into an arm's length sub-underwriting commitment with the Underwriters for an amount equal to or exceeding their entitlement, which in aggregate amounts to \$15 million. In addition, Bowen is delighted to welcome a \$16 million investment from Kirmar GmbH, an entity associated with highly successful coal investor Mr Hans Mende, the majority owner of the neighbouring Fitzroy mines. Mr Mende is expected to become a substantial shareholder following completion of the equity raising and the directors of Bowen intend to support the nomination of a representative of Mr Mende to join Bowen's Board in due course*

*The Committed Shareholders and Kirmar GmbH will receive a fee from the Underwriters based on that sub-underwriting commitment. The participation of the Committed Shareholders is not expected to have any material control implications for Bowen. As Committed Shareholders and Kirmar GmbH's investment could be reduced below their commitment due to take-up under the Entitlement Offer, they will be offered the opportunity to subscribe for additional shares to make whole their full commitment, subject to Bowen shareholder approval and entry into a separate agreement with Bowen (**Top-Up Shares**). The Top-Up Shares will be offered at the same price as under the Entitlement Offer and are capped at the amount of participation by shareholders under the Retail Entitlement Offer.

¹ Refer ASX Release 1 November 2023

Equity Raising



Overview

- Equity raising of \$50 million comprised of:
 - \$17 million fully underwritten Institutional Placement (“Placement”)
 - \$33 million fully underwritten accelerated 1-for-6 pro-rata non-renounceable entitlement offer (“Entitlement Offer”)
- The Offer Price of \$0.090 per new share
 - 18.2% discount to the last traded price of \$0.110 on 1 November 2023
 - 15.1% discount to TERP¹ of \$0.106
- To demonstrate strong support for this transaction, major Bowen shareholders Crocodile Capital 1 Global Focus Fund, Crocodile Capital Offshore Fund and Ilwella (an entity associated with Mr Brian Flannery) (together **Committed Shareholders**) have each entered into an arm’s length sub-underwriting commitment with the Underwriters for an amount equal to or exceeding their entitlement, which in aggregate amounts to \$15 million. In addition, Bowen is delighted to welcome a \$16 million investment from Kirmar GmbH, an entity associated with highly successful coal investor Mr Hans Mende, the majority owner of the neighbouring Fitzroy mines. Mr Mende is expected to become a substantial shareholder following completion of the equity raising and the directors of Bowen intend to support the nomination of a representative of Mr Mende to join Bowen’s Board in due course*
- The issue of shares under the Entitlement Offer and Placement will trigger the anti-dilution protections under the Convertible Notes and so the conversion price is expected to reduce from \$0.3003 to \$0.2581 (from on or around 2 November 2023)

¹ The Theoretical Ex-Rights Price (‘TERP’) is the theoretical price at which BCB shares should trade immediately after the ex-date of the Entitlement Offer and includes shares issued under the Placement (excluding any Top-Up Shares). TERP is a theoretical calculation only and the actual price at which BCB shares will trade on the ASX immediately after the ex-date for the Entitlement Offer will depend on many factors and may not be equal to the TERP

*The Committed Shareholders and Kirmar GmbH will receive a fee from the Underwriters based on that sub-underwriting commitment. The participation of the Committed Shareholders is not expected to have any material control implications for Bowen. As Committed Shareholders and Kirmar GmbH’s investment could be reduced below their commitment due to take-up under the Entitlement Offer, they will be offered the opportunity to subscribe for Top-Up Shares. The Top-Up Shares will be offered at the same price as under the Entitlement Offer and are capped at the amount of participation by shareholders under the Retail Entitlement Offer. Top-Up Shares proceeds will be applied to working capital.

Sources and uses

Sources	\$m
Placement	\$16.8m
Entitlement Offer	\$33.2m
Cash Balance (30 September 2023)	\$44.4m
Total sources	\$94.4m
Uses	\$m
Ellensfield South mining and completion of boxcut	\$32.8m
Pre-payments and guarantees	\$16.5m
Cash to balance sheet - working capital, liquidity	\$42.1m
Transaction costs	\$3.0m
Total uses	\$94.4m

Sources and uses

- Equity raising will provide Bowen with additional financial flexibility as it progresses the development of Ellensfield South and the ramp up of the Burton complex
- Proceeds will primarily be used in the following manner
 - c.\$33 million to support mining at Ellensfield South Pit until it achieves steady-state production in H2 FY24 and completion of boxcut activities
 - c.\$17 million of liquidity to fund pre-payments and guarantees and to provide working capital, which will be deployed in pursuit of the Group’s stated strategy

| Bowen Overview



Key Highlights



FY23

Moved into production from exploration

1.7 million tonnes (Mt) of ROM coal produced

0.8Mt of sales from mining operations



BM East



Bluff



Ellensfield South

Burton Mine Complex reopening

Iconic Burton Mine Complex reopened in May 2023

Well supported by local community, business and government alike



Launched Burton CHPP Module 1

2.75Mtpa processing Capacity

CHPP consists of a ROM crushing circuit with primary, secondary and tertiary crushers which feed into two separate modules that can operate independently of each other, providing maximum processing optionality



Q1 FY24

Ellensfield South Pit commences coal

First ROM coal mined in August 2023

- Commenced Ellensfield South, BCB's third opencut mining area producing a higher-yielding coking coal than Broadmeadow East at a lower strip ratio
- First ROM coal processed through Burton CHPP for coal quality analysis and trial cargoes targeting long term customers

Record production

Improved mining performance

- Q1 FY24 run-of-mine (ROM) production of 640Kt, including Ellensfield South was up 7.4% on Q4 FY23
- Total saleable coal production of 545Kt was up 17.1% on the previous quarter
- Burton CHPP operating at 98% availability and above nameplate capacity of 400t/hr for Q1 FY24

Record sales

First BME coking coal shipment sailed in July 2023

- Total coal sales of 555Kt was a new quarterly record in Q1 FY24 (52.5% higher compared to Q4 FY23)
- Metallurgical sales achieved in Q1 FY24 were 300Kt, over half of BCB's total sales

Q1 FY24 Quarterly Highlights – first coking sales



Quarterly Bowen Coking Coal production, sales and stock volumes

Managed production (unaudited)		Quarter	Quarter	Change	Year to date	Year to date
		Sep-23	Jun-23	%	Sep-23	Sep-22
ROM coal produced	Kt	640.3	596.3	7.4%	640.3	203.1
ROM strip ratio ¹	Prime	12.7	12.4	(2.8%)	12.7	24.7
Saleable coal produced	Kt	545.1	465.3	17.1%	545.1	57.4
Sales of produced coal	Kt	554.8	363.7	52.5%	554.8	40.3
Sales of third party purchased coal	Kt	7.6	3.0	152.9%	7.6	0.0
Total coal sales	Kt	562.4	366.7	53.4%	562.4	40.3
Saleable coal stocks at period end	Kt	189.3	231.5	(18.3%)	189.3	28.8

Quarterly operational review (Q1 FY24)

- Improved safety performance as ROM production is ramped up (rolling 12-monthly TRIFR² of 5.8 at end of September 2023)
- Saleable coal production for BCB was up 17.1%
- Shipping of 562Kt total coal sales was a new quarterly record for the BCB (+53% on prior quarter), a testament to Bowen's ability to deliver volumes
- Burton CHPP performance showed continued improvements, with uplift in utilisation during the quarter (August 2023 achieving 73% and September 2023 78%)
- Product mix at BME favourably improved in Q1 FY24 with first coking shipment
- 300Kt of metallurgical coal sales making up 55% of all BCB coal sales
- Bowen continues to work with BUMA (mining services provider at Burton) to optimise mine plans and increase production performance

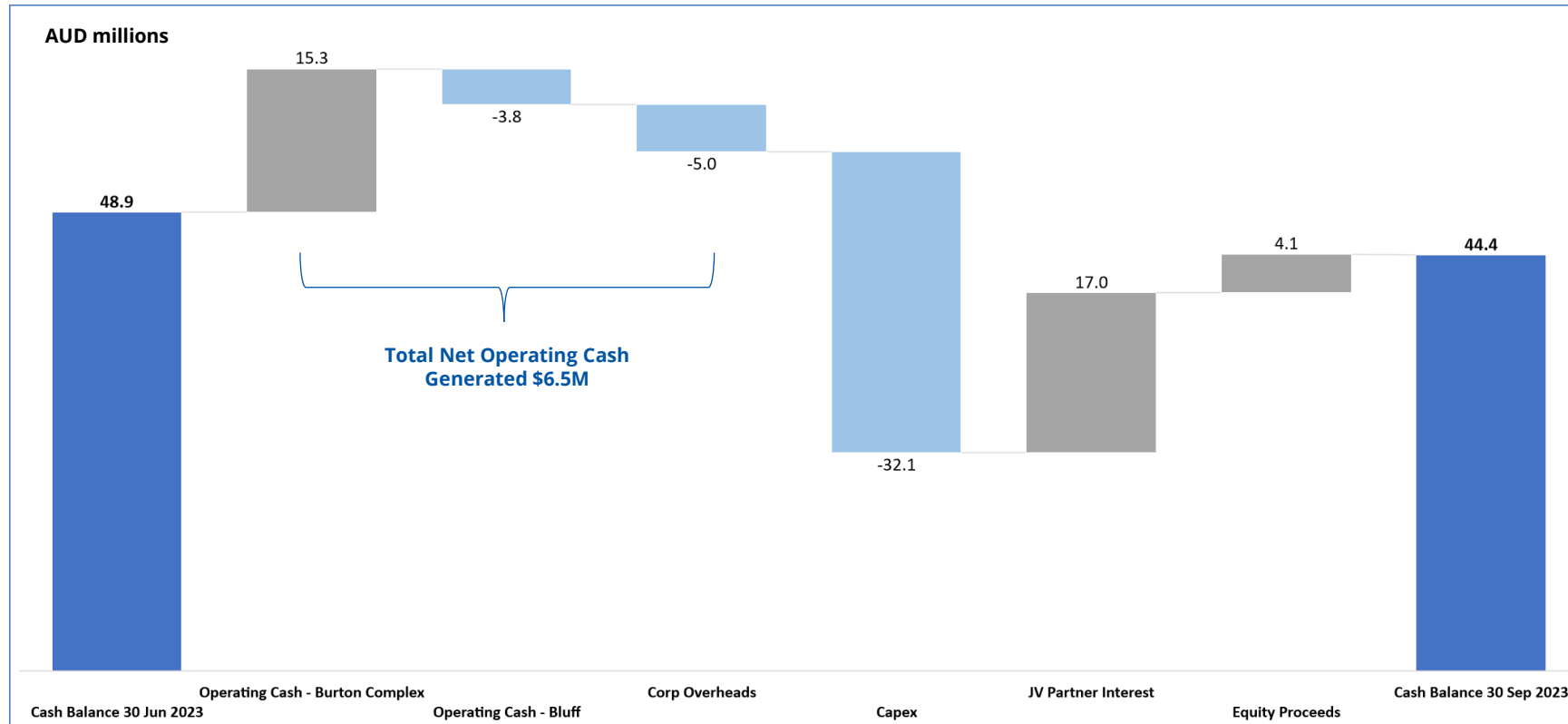
¹ ROM Strip Ratio excludes Ellensfield South boxcut

² Total Recordable Injury Frequency Rate (TRIFR), is the number of fatalities, lost time injuries cases or substitute work and other injuries requiring medical treatment per million-man hours worked on a rolling 12-month basis



Q1 FY24 Cash Flow Performance

Net cash flow of \$5M reduction during the quarter reflects continued investment in Ellensfield South



- Burton Complex positive operating cash flows reflect first coking sales from BME
- Operating cash flows exclude state royalties (deferred and to be settled on 12 month payment plan)
- Corp overheads higher due to annual prepayments for insurance and payroll related premiums falling due
- Capital investment for Ellensfield South boxcut, TLO skyline conveyor upgrade and tailing spend for CHPP Mod 1
- JV Partner Interest reflects \$20m from Formosa (prepayment of future JV contributions), offset by \$5m for their 10% share of Lenton JV cash outflows and \$2m received from Sumitomo towards Hillalong Phase 2B work program
- \$4m equity proceeds are balance of June 2023 capital raise, received in July 2023

Operating Cash Flows above exclude royalties and reflect Bowen's 90% ownership in the Lenton Joint Venture

Bowen Achieved Significant Milestones to Become a Producer



Transforming from explorer, developer to producer



Milestones

- Transformed from explorer to producer with Bluff and Burton Complex reopening
- Strategic infrastructure (centrally located) refurbished and commissioned on time and within budgetary guidance
- Tier one service providers secured to ensure reliability of supply and efficient and effective operations
- Demonstrated increase in production and shipping tempo from continuing operations to match infrastructure capacity
- Generated \$11.5m of operating cash (excluding royalties) from mining operations in Q1 FY24
- Significant development progress at Ellensfield South including mining first coal
- Increased JORC reserves and resources established
 - BME 3.1Mt of Reserves¹
 - Lenton 19Mt of Reserves²
 - Hillalong 106Mt of Resources³
- Advanced our pipeline of development assets, including securing key government approvals and ongoing support of international joint venture partners

¹ BME Reserves 3.1Mt – 2.6Mt Proven, 0.5Mt Probable – as on 30 June 2023 – Annual Report released 20 October 2023

² Lenton Reserves 19Mt – 13Mt Proven & 5.8Mt Probable – as declared on 1 November 2023

³ Hillalong Resources 106Mt – 56.3Mt Indicated & 50.3Mt Inferred – as declared on 9 August 2023

Operational Update – sharpening the focus on our long-life, low-cost Burton complex



Bowen took strong steps to right size the business and reduce costs during Q1 FY24

Broadmeadow East

- In Q1 FY24 BME was transitioned back to steady state production run rate of 0.8-1.2Mtpa as per initial plan
 - One of three 350t excavator fleets was relocated to the Ellensfield South mine in August 2023
- The mine plan was optimised
 - Plan to target short term ROM production at the upper end of guidance
- The mine plan for the southern end of the resource continued to be optimised
- An analysis is underway on the timing of the re-location of a power line which cuts across the BME tenement

Ellensfield South Pit

- Q2 FY24 mine plan sees ROM production increase post boxcut as terraces are established for the multiple mining fleets
- 600t excavator scheduled to be commissioned in November 2023 (replacing a 350t unit)
- Exploring options with BUMA to lift production above 2.0 - 2.4Mtpa
- Strong availability and throughput of Module 1 of the Burton CHPP means refurbishment work on Module 2 likely delayed to the second half of 2024, enabling deferment of capital spend

Bluff

- Decision made to transition Bluff into care and maintenance (announced 28 September 2023)
- Mining planned to cease by the end of November 2023
- Bowen will assume statutory control from mining contractor HSE once in care and maintenance and continue environmental monitoring obligations
- Sales contracts secured with customers for at least 100kt in Q2 FY24
- Potential for additional spot sale in December / January dependent on coal tonnage mined in the last month

Shipping is forecast to exceed 500Kt for Q2 FY24, including 425kt across the Burton Complex (BME and Ellensfield South)

Operational Transformation – reducing costs and delivering value



Demonstrated agility in the face of continued cash constraints

External Factors impacting Bowen

- Production costs impacted by market and industry inflationary pressures through rising input prices for labour, parts and materials
- Fluctuating coal prices driven by supply / demand
- Severe weather events at the beginning of 2023
- Increased QLD State Government Royalty Regime

The Response

- **Bluff Care & Maintenance** | Decision made to suspend operations temporarily to mitigate losses and preserve capital
- **Optimisation of Pit Designs** | Recut mine designs to reduce near term strip ratios (reduce waste needed to be mined to access coal) with reduction in coal prices
- **Cost Reduction Initiatives** | E.g. - automated skyline coal stacking and loading infrastructure already re-commissioned and operable at the TLO, replacement of high cost mobile equipment at TLO, reduction in Mallowa haulroad maintenance by changing provider, overhead reduction (people / LV's / accommodation), pumping rejects as opposed to haulage at Burton and increasing equipment size to reduce cost base
- **Preservation of Capital** | Strategy refocused into smaller but more profitable business at initial ~2.8Mtpa ROM target¹, deferring capital cost for Module 2 on the CHPP, retaining options for the Powerlink powerline relocation at BME, and reduction in corporate overhead and other expenditure
- **Continued Liquidity Management** | In addition to operational initiatives, Bowen has taken steps to maintain liquidity and manage cash
 - The Company's senior and subordinated debt facilities were successfully amended in Q1 FY24, deferring principal repayment and extending term
 - Other actions taken to preserve cash and liquidity include deferral of state royalty payments over a 12-month payment plan
 - Bowen continues to consider other liquidity options available to the Company, which include sale of Isaac River

Bowen is on the path to becoming a self-funded producer as it implements operational and liquidity initiatives and progresses the next key stage of development

¹ Bowen is targeting ~2.8Mtpa of ROM production in 2024 (excluding Bluff), see next slides for further detail

Long life of mine at Burton Complex with established infrastructure and train loadout facility



Key production targets

Burton Complex

Particulars	Burton* / Lenton	Broadmeadow East	Total
Life of Mine	8 – 13 years	3 – 4 years	~14 years ⁶
Resources	204Mt¹	32Mt²	236Mt³
Reserves	35Mt⁵	3.1Mt²	38Mt³
Production (ROM)	2.8 – 4.4Mtpa	0.8 – 1.2Mtpa⁴	2.8 – 5.5Mtpa
Saleable coal	1.8 – 2.8Mtpa	0.5 – 0.8Mtpa	1.8 – 3.5Mtpa

*Burton consists of Ellensfield South Pit, Plumtree North and Isaac Pit

Bowen is targeting ~2.8Mtpa ROM production for FY24

1 Refer ASX release 4 August 2021

2 Refer Annual Report Released 20 October 2023

3 Some rounding to the nearest significant figure has occurred and this may reflect in minor differences in the overall reported Resource and Reserve

4 Refer ASX Release 28 July 2021

5 Refer ASX Release 1 November 2023

6 Based on a ROM production target of 2.8Mtpa



FY24 Guidance and Production Overview



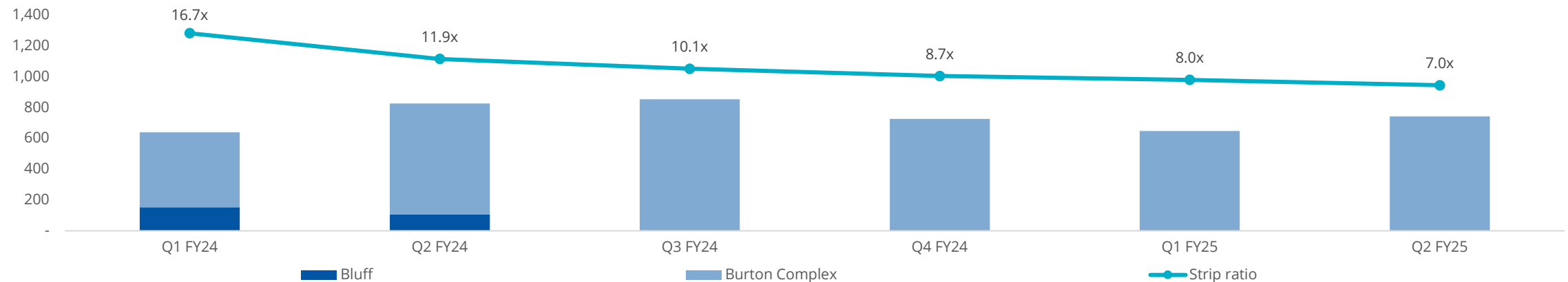
FY24 Guidance from ongoing operations¹

Item	Unit	FY24
Managed ROM coal production	Mt	2.5 – 2.8
Managed Coal Sales	Mt	1.7 – 2.0
Unit costs (FOB) ²	A\$/t	155 – 175
Capital Expenditure	\$m	70 – 80

Key highlights

- BCB plans to target a long term Burton Complex FOB cost² of A\$135/t - \$145/t (ex royalties) from FY25 reflecting the transition to steady state operations in mining areas with lower stripping ratios
- FY24 Guidance does not include Bluff asset given its planned transition into care and maintenance, which is projected to add an additional 0.2Mt to 0.3Mt PCI sales as the mine winds down operations
- ~60% of the \$70m - \$80m capital expenditure estimate for FY24 relates to the Ellensfield boxcut costs up to December 2023
- Targeted long-term strip ratio of 7:1 at the Burton Complex

ROM production volumes and ROM strip ratio (100%, Kt)



¹ FY24 Guidance excludes Bluff mine that is transitioning into care and maintenance (announced 28 September 2023) and corporate overheads

² Unit costs (FOB) are in real terms and exclude state royalties



Investment decision option
Initial expansion volumes incremental capex

Increase to 5.5Mtpa with Second Module CHPP¹

Lenton expansion capital decision

Fiscal Year	ROM Single Module Case (Mtpa)	Expansion Case (Mtpa)
FY24	2.8	-
FY25	2.7	1.0
FY26	3.0	2.5
FY27	3.0	2.5
FY28	3.1	2.4

Legend:

- ROM Single Module Case
- CHPP Single Module Capacity (2.75Mtpa)
- Expansion Case
- CHPP Two Module Capacity (5.5Mtpa)

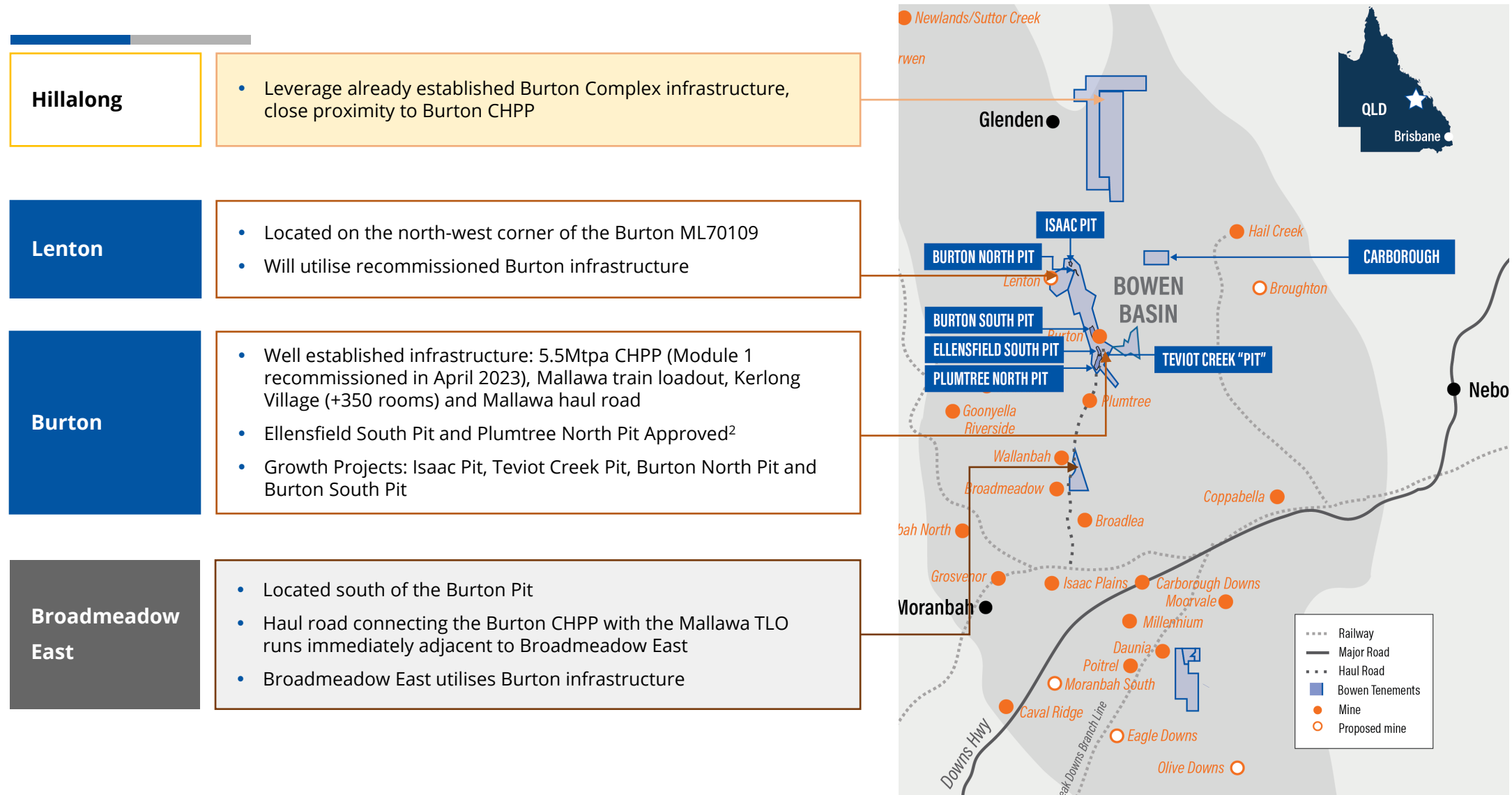
Item	Estimate (\$m)
CHPP Module 2 & Permanent Power connection at Burton	20 – 24
BME powerline relocation and ERC cash surety increase	19 – 23
Lenton EPBC, Sutor Development Road Diversion ² and infrastructure	45 – 59
Total	84 – 106

- | FY24 | FY25 - FY28 |
|--|---|
| <ul style="list-style-type: none"> Burton Complex ramps up to steady state production | <ul style="list-style-type: none"> Single Module Case: Plumtree North Pit (adjacent to Ellensfield South) forecast to begin production and continues through to FY30 Expansion Case: Initially from additional mining areas at the already established Broadmeadow East. Post BME, upside from other areas in Burton Complex (e.g. Burton North, Isaac Pit, Lenton)¹ |

2 Refer ASX release 1 November 2023 for information on Suttor Development Road diversion. Estimates exclude Lenton boxcut



The Burton Complex – 342Mt¹ of JORC Resources around a central processing hub

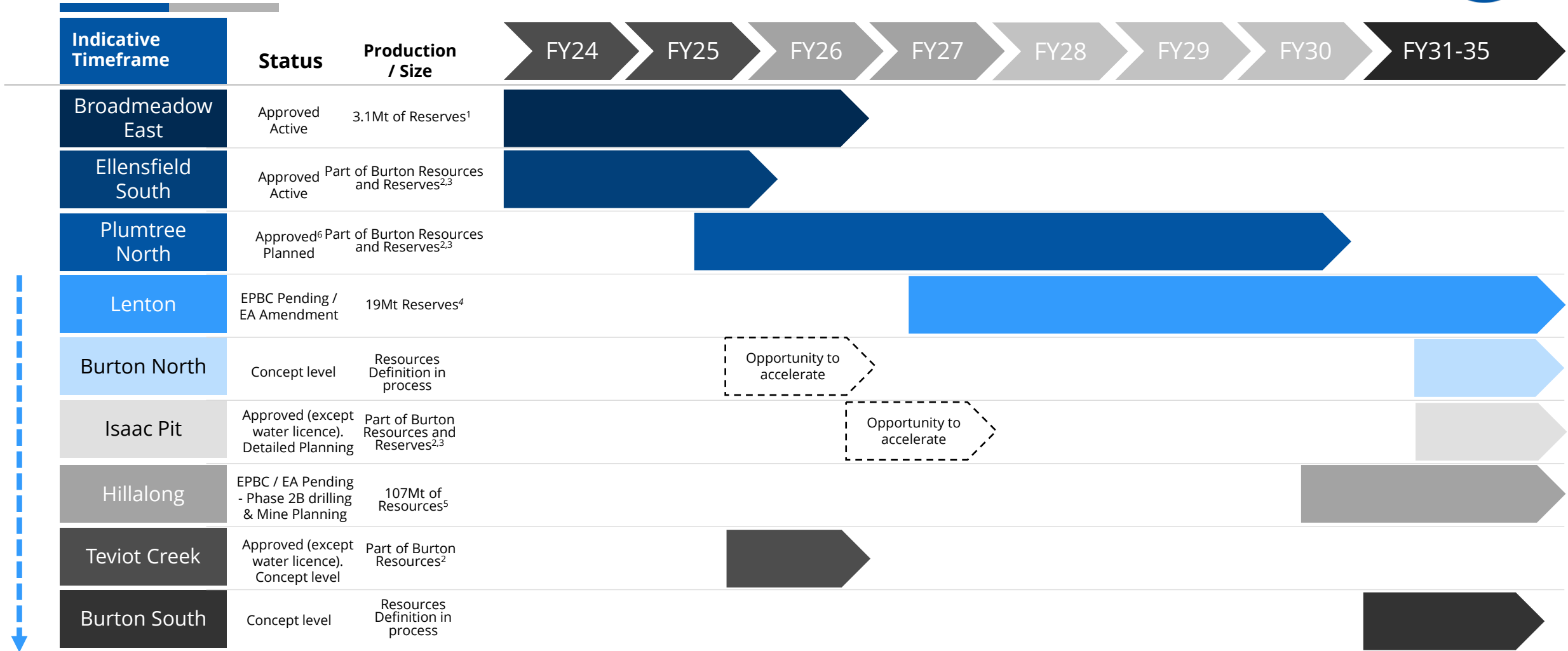


¹ Broadmeadow East – 32Mt, Burton – 64Mt, Lenton – 140Mt, Hillalong – 106Mt. Refer Annual Report released on 20 October 2023 and ASX Release on 9 August 2023. Some rounding to the nearest significant figure has

occurred and this may reflect in minor differences in the overall reported Resource and Reserve

² The Company is also seeking a water licence to haul across Teviot Creek for efficiency

Portfolio of assets near Burton hub provides significant growth options



Growth Projects Pipeline

1 BME Reserves 3.1Mt - 2.6Mt Proven, 0.5Mt Probable - as on 30 Jun 2023 - Annual Report Released 20 Oct 2023

2 Burton Resources 64Mt - 36Mt Measured, 18Mt Indicated & 11Mt Inferred - as on 30 Jun 2023 - Annual Report Released 20 Oct 2023

3 Burton Reserves 15.5Mt - 13.3Mt Proven & 2.5Mt Probable - as on 30 Jun 2023 - Annual Report Released 20 Oct 2023

4 Lenton Reserves 19Mt - 13Mt Proven & 5.8Mt Probable - as declared on 1 November 2023

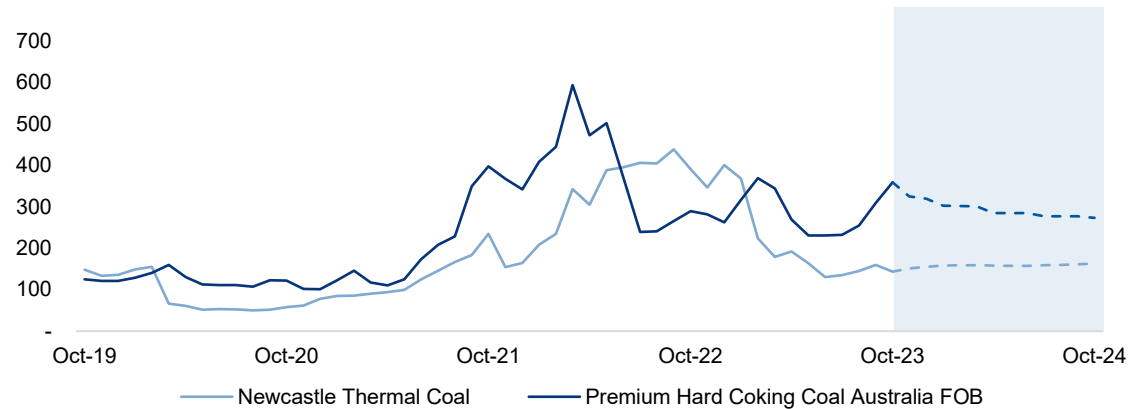
5 Hillalong Resources 106Mt - 56.3Mt Indicated & 50.3Mt Inferred - as declared on 9 Aug 2023

6 The Company is also seeking a water licence to haul across Teviot Creek for efficiency



Global coal consumption has climbed to a new all-time high and expected to stay at an elevated level led by strong growth in Asia

Pricing (US\$/T, nominal)¹



Metallurgical coal is essential for steel making and global decarbonisation

Growing demand:

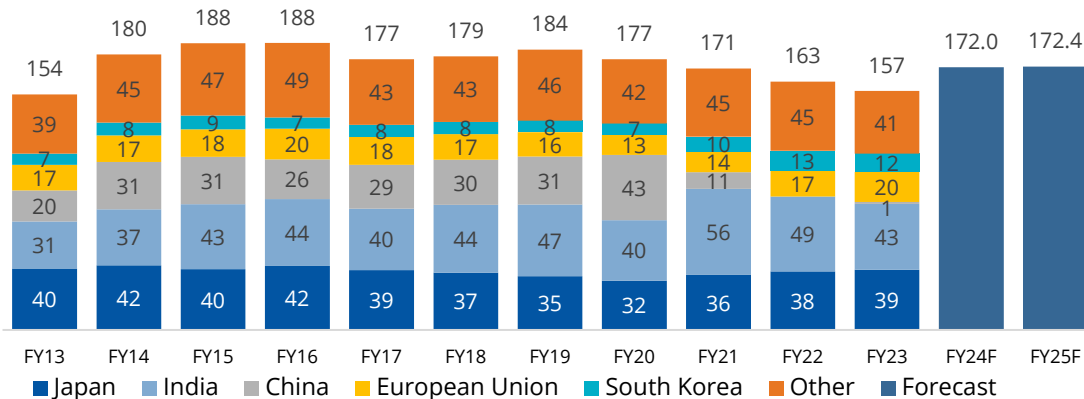
- Strong demand from key Asian markets (including India) expected to drive continued growth in Australian metallurgical coal exports
- Steel demand growth of 30-60% forecast by 2050 - driven by ongoing industrialisation and increasing decarbonisation²
- Metallurgical coal expected to remain key to global steel demand and is a critical mineral input to enabling decarbonisation

Constrained supply:

- Global underinvestment in metallurgical coal assets

Structural shortfall expected, reaching 74 Mt p.a. in 2040³

Metallurgical coal, Australian exports (MT)⁴



Australia and specifically the Bowen Basin dominates seaborne trade

- Australia is a market leader in the global seaborne trade of metallurgical coal, comprising c.52% of global exports in 2023⁵
- Queensland accounts for 57% of Australian saleable coal⁴ and Bowen Basin is renowned for producing premium high quality premium low volatile hard coking coal
- Australian production is forecast to rise towards pre-COVID levels as persistent disruptions from weather and COVID have eased⁴

¹ Sources: S&P Capital IQ / CRB (historical data and Newcastle Thermal Coal forward price), SGX forward prices (Premium Coking Coal Australia FOB)

² Source: World Economic Forum and ReThink Technology Research

³ Source: Commodity Insights 2023 entire metallurgical coal complex including Hard, Semi Hard, SSCC & PCI global seaborne supply

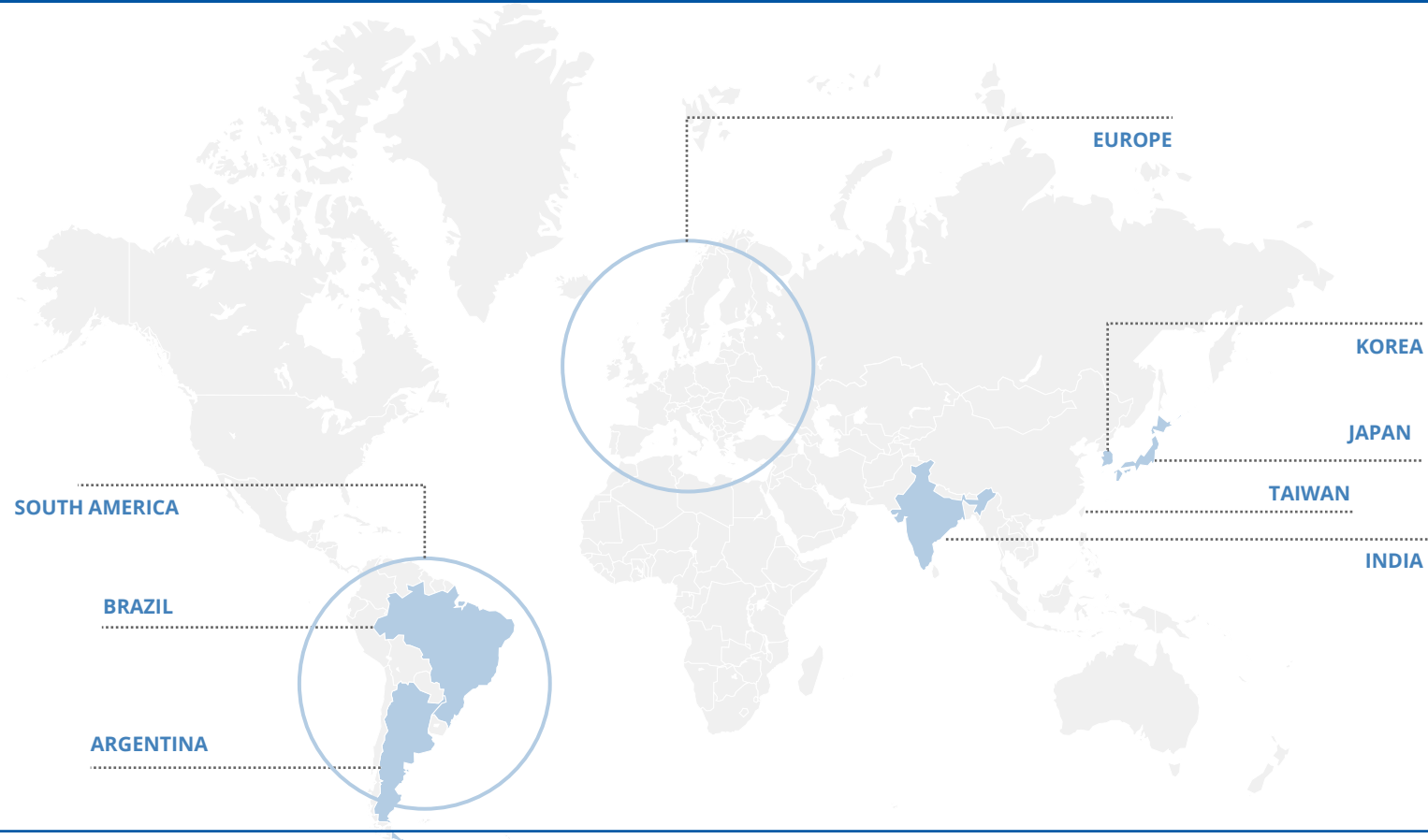
⁴ Source: Department of Industry, Science and Resources, Office of the Chief Economist (Resources and Energy Quarterly September 2023). FY to June

⁵ Source: AWE Metallurgical Coal Market Outlook Reports

Marketing – Firm interest received from Tier 1 end users in the major markets



Target term contract customers



Bowen Coking Coal is seeing strong demand as we reestablish the highly regarded Burton coal in the market

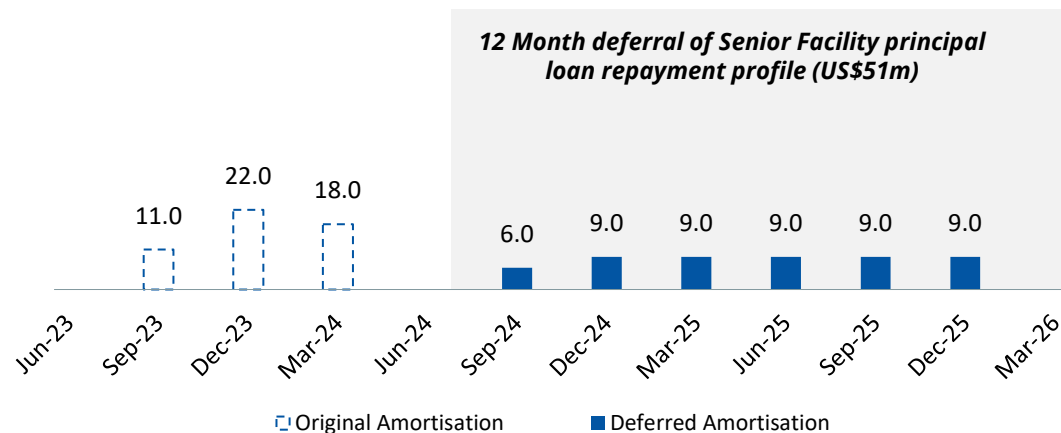
Financing Update



Revised debt terms executed 29 September 2023

- Completion of senior and subordinated facility amendments, 12-month deferral of principal loan repayments and extension of tenor
 - Deferment of principal amortisation for the next 12 months and a modest increase in interest margins and royalties payable
 - BCB's senior and subordinated debt providers remain supportive of the Company and its operational strategy
- Deferral of principal loan repayments and extended loan tenor will be of significant strategic benefit to the Company

Senior debt facility amortisation profile (US\$)



Debt facilities

30 September 2023, A\$m

Post Refinancing

Subordinated Loan Facility

\$47.0m

Senior Loan Facility (US\$51.0m)¹

\$79.0m

Total Loan Facilities Balance

\$126.0m

Convertible Notes

\$40.0m

¹ AUD/USD as per RBA at 29 September 2023 of 0.6458

Corporate Snapshot



Summary

Share Price: A\$0.110
as at 1 November 2023

52 week range: \$0.076 to \$0.348

Shares on Issue: 2,213m
as at 1 November 2023

Unquoted securities: 64.3m¹ and
\$40m convertible notes²
as at 1 November 2023

Cash: A\$44.4m
as at 30 September 2023

Market Capitalisation: A\$243.45m
as at 1 November 2023

Enterprise Value: ~A\$365.05m
Net Debt (drawn debt incl. \$40m convertible
notes minus cash) as at 30 September 2023

Amended debt facilities balance:
As at 30 September 2023

Senior: US\$51m drawn
Subordinated: A\$47m drawn

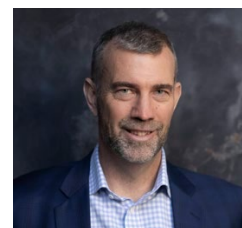
¹ Unquoted securities:

- 3.2m @ (A\$0.10)
- 31.0m @ (A\$0.25) (Board & management)
- 30.1m Performance rights

² Conversion price pre-equity raise A\$0.3003, expected to reduce to \$0.2581 post Equity Raise

Note: As disclosed in ASX Announcement 29 September 2023, 100m Warrants issued under Subordinated Facility Terms exercisable quarterly in 25m tranches beginning 15 December 2023

Board and Management



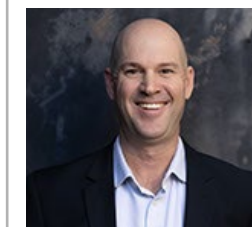
Nicholas Jorss
Executive
Chairman



Mark Ruston
Chief Executive
Officer



Neville Sneddon
Independent Non-
executive Director



Daryl Edwards
Chief Financial
Officer



David Conry
Independent Non-
executive Director



Duncan Cornish
Company Secretary

| Equity Raising



Offer Details



Offer structure and size¹	<ul style="list-style-type: none"> Fully underwritten institutional placement ("Institutional Placement") and 1-for-6 accelerated non-renounceable entitlement offer to raise gross proceeds of \$33 million ("Entitlement Offer," together with the Institutional Placement, the "Capital Raising") Approximately 556 million New Shares to be issued (approximately 25% of current issued capital)
Offer price	<ul style="list-style-type: none"> Capital Raising is priced at \$0.090 per new share ("Offer Price"), representing: <ul style="list-style-type: none"> 18.2% discount to the last traded price of \$0.110 on 1 November 2023 15.1% discount to TERP² of \$0.106
Institutional Entitlement Offer and Institutional Placement	<ul style="list-style-type: none"> Institutional Entitlement Offer to existing institutional shareholders <ul style="list-style-type: none"> the Institutional Entitlement Offer will be conducted by a bookbuild process commencing today, 2 November 2023 New Shares equivalent to the number of New Shares not taken up and those that would have been offered to ineligible institutional shareholders (together with New Shares being offered under the Institutional Placement) will be placed into an institutional bookbuild to be conducted on 2 November 2023 The Company reserves the right to accept oversubscriptions under the Institutional Placement. Any oversubscriptions under the Institutional Placement will be subject to shareholder approval
Retail Entitlement Offer	<ul style="list-style-type: none"> Retail Entitlement Offer to existing eligible retail shareholders, the Retail Entitlement Offer will open on Thursday, 9 November 2023 and close at 5:00pm (Sydney time) on Monday, 20 November 2023
Ranking	<ul style="list-style-type: none"> All New Shares issued under the Capital Raising will rank equally with existing shares on issue
Shareholder support	<ul style="list-style-type: none"> Bowen has received ~\$31 million in equity commitments from major shareholders including Crocodile Capital 1 Global Focus Fund, Crocodile Capital Offshore Fund and Brian Flannery as well as new shareholder Hans Mende*
Record date	<ul style="list-style-type: none"> 7:00pm Sydney time on Monday, 6 November 2023
Underwriting	<ul style="list-style-type: none"> The Capital Raising is fully underwritten by Shaw & Partners and Petra Capital. Refer to the section "Underwriting Agreement" for a summary of the key terms of the Underwriting Agreement.

¹ An investment in New Shares involves risks. Refer to the section "Risk Factors" schedule in this presentation

² The Theoretical Ex-Rights Price ('TERP') is the theoretical price at which BCB shares should trade immediately after the ex-date of the Entitlement Offer and includes shares issued under the Placement (excluding any Top-Up Shares). TERP is a theoretical calculation only and the actual price at which BCB shares will trade on the ASX immediately after the ex-date for the Entitlement Offer will depend on many factors and may not be equal to the TERP

*The Committed Shareholders and Kirmar GmbH will receive a fee from the Underwriters based on that sub-underwriting commitment. The participation of the Committed Shareholders is not expected to have any material control implications for Bowen. As Committed Shareholders and Kirmar GmbH's investment could be reduced below their commitment due to take-up under the Entitlement Offer, they will be offered the opportunity to subscribe for Top-Up Shares. The Top-Up Shares will be offered at the same price as under the Entitlement Offer and are capped at the amount of participation by shareholders under the Retail Entitlement Offer.

Key Dates



Indicative Timetable*

Equity Raising announced and investor presentation lodged to the ASX	Thursday, 2 November 2023
Institutional Entitlement Offer and Placement opens	Thursday, 2 November 2023
Results of Institutional Entitlement Offer and Placement announced and trading resumes on an ex-entitlement basis	Friday, 3 November 2023
Record Date for Retail Entitlement Offer (7pm AEST)	Monday, 6 November 2023
Retail Entitlement Offer opens and Retail Offer Booklet despatched	Thursday, 9 November 2023
Settlement of Institutional Entitlement Offer and Placement	Friday, 10 November 2023
Allotment and normal trading of New Shares under the Institutional Entitlement Offer and Placement	Monday, 13 November 2023
Despatch of holdings statements for New Shares under the Institutional Entitlement Offer and Placement	Tuesday, 14 November 2023
Retail Entitlement Offer closes	Monday, 20 November 2023
Results of Retail Entitlement Offer announced	Thursday, 23 November 2023
Settlement of Retail Entitlement Offer	Friday, 24 November 2023
Allotment of New Shares under the Retail Entitlement Offer	Monday, 27 November 2023
Normal trading of New Shares issued under the Retail Entitlement Offer	Tuesday, 28 November 2023
Despatch of holding statements for New Shares under the Retail Entitlement Offer	Wednesday, 29 November 2023

*Indicative timetable, subject to change at the discretion of the Company, with the approval of the Joint Underwriters, and subject to compliance with the ASX Listing Rules and Corporations Act. Any Top-Up Shares will be issued shortly following a refresh of the Company's placement capacity or following shareholder approval.

| Key Risks



Risks



You should be aware that an investment in New Shares involves various risks. This section sets out some of the key risks associated with an investment in New Shares. A number of risks and uncertainties, which are both specific to BCB, and of a more general nature, may adversely affect the operating and financial performance or position of BCB, which in turn may affect the value of New Shares and the value of an investment in BCB. The risks and uncertainties described below are not an exhaustive list of the risks facing BCB or associated with an investment in BCB. Additional risks and uncertainties may also become important factors that adversely affect BCB's operating and financial performance or position.

This document is not financial product advice and has been prepared without taking into account your investment objectives or personal circumstances. Before investing in New Shares, you should consider whether an investment in New Shares is suitable for you. Potential investors should consider publicly available information on BCB (such as that available on the websites of BCB and ASX), carefully consider their personal circumstances and consult their stockbroker, solicitor, accountant or other professional adviser before making an investment decision. Some of the risks of investing in BCB are set out below, but this list should not be regarded as comprehensive.

Risk	Business risks
Funding and liquidity	BCB and its subsidiaries' ability to continue its business and effectively transition into a coal producing business may be dependent upon several factors including securing sufficient equity capital, speed of mine development activities, the ability to manage working capital requirements, delivery of consistent cashflows, successful mining operations, funding of rail and port bonding requirements and/or the successful exploration and subsequent development of BCB's tenements. Should BCB be unable to secure sufficient equity capital and/or should there be significant delays to coal presentation or the planned performance from the mining assets, due to significant weather or market supply shortages in labour or equipment (among other reasons), BCB's available cash to meet its ongoing commitments may be impacted. There is no guarantee that additional funding through debt or equity will be available, or if it is, there is no guarantee that such new funding will be on terms acceptable to BCB. Global capital markets have been severely constrained in the past, and the ability to obtain new funding or refinance terms may in the future be significantly reduced. Increasingly, financial institutions have made public statements in relation to their unwillingness to finance certain types of coal mines and coal-fired power stations. If BCB is unable to obtain sufficient funding, either due to credit or debt or equity capital market conditions generally, or due to factors specific to the coal sector, BCB may not have sufficient cash to meet its ongoing capital requirements or the ability to expand its business.
Social License	A number of stakeholders have varying interests in BCB's prospective areas of operations. The ability of BCB to secure and undertake exploration and development activities within those areas is reliant upon the adequate acknowledgement of the interests of those stakeholders and the satisfactory resolution of native title and (potentially) overlapping tenure. Failure to adequately acknowledge and address this risk could negatively impact the operations of BCB, and potentially result in an inability to secure, maintain or renew the regulatory approvals required to continue operations.
Environmental regulations and risks	All phases of mining and exploration present environmental risks and hazards. BCB's operations are subject to environmental regulations pursuant to a variety of state and municipal laws and regulations. Environmental legislation provides for, among other things, restrictions and prohibitions on spills, releases or emissions of various substances produced in association with mining operations. Compliance with such legislation can require significant expenditures and a breach may result in the imposition of fines and penalties, some of which may be material. Environmental legislation is evolving in a manner expected to result in stricter standards and enforcement, larger fines and liability and potentially increased capital expenditures and operating costs. Environmental assessments of proposed projects carry a heightened degree of responsibility for companies and directors, officers and employees.

Risks continued



Risk	Business risks
Occupational health and safety	<p>BCB's operations are subject to a variety of industry specific health and safety laws and regulations which are formulated to improve and to protect the safety and health of employees. Mining operations are potentially hazardous and the management of safety and health risks is essential. BCB seeks to implement industry standard procedures in occupational health and safety and meet compliance with government regulations. The occurrence of any industrial accidents, workplace injuries or fatalities may result in workers' compensation claims, related common law claims and potential occupational health and safety prosecutions.</p> <p>The Health and Safety of BCB's employees and contracting partners remains of critical importance in the planning, organisation and execution of BCB's exploration, development, and operating activities. Failure to provide adequate Safety and Health management system could lead to the injury of employees and contractors and as a consequence result in financial and reputational losses from the shutdown of operations.</p>
Development, operating & production risk	<p>BCB is in the process of ramping up its operations, which will be subject to the production risk for an ongoing coal mine operation. There can be no assurance that BCB will achieve its production targets or cost estimates. BCB's operations and mining productivity rates may be curtailed, or delayed as a result of factors such as adverse weather conditions, mechanical difficulties, shortages in or increases in the costs of key supplies and input including diesel, electricity, consumables, spare parts, plant and equipment, external services failure (such including energy and water supply), industrial disputes and action, difficulties in commissioning and operating plant and equipment, IT system failures, mechanical failure or plant breakdown, and compliance with governmental requirements. In addition, BCB is heavily dependent on its key mining services, haulage and coal processing contractors for the performance of its operations, therefore the underperformance of these contractors could adversely affect the cost estimates and profitability of BCB. Industrial and environmental accidents could lead to substantial claims against BCB for injury or loss of life, and damage or destruction to property, as well as regulatory investigations, clean up responsibilities, penalties and the suspension of operations.</p> <p>BCB has historically undertaken exploration activities only but during the year advanced towards development and operating activities following restarting of the Bluff mine and through mine development activities at the Burton mining complex and operational start up at Broadmeadow East pit. As a result, there are numerous mine development and operating risks which may result in delayed mine development and/or a reduction in performance that decreases BCB's ability to develop assets on time and on budget and to produce high quality coal to meet customer shipping needs. These risks may result in financial losses and/or cash flow risk to the business. In addition, adverse changes in the operations such as to coal production, and/or changes in estimates of proven and probable coal reserves, may result in impairment charges if BCB cannot recover the value of its investment in the asset.</p>

Risks continued



Risk	Business risks
Geological	<p>Mineral resource and ore reserve estimates are a subjective process based on drilling results, past experience with mining properties and modifying factors, knowledge, industry practice and many other factors. Estimates which are valid when made may change substantially when new information becomes available. Ore reserve estimation is an interpretive process based on a limited amount of geological data pursuant to JORC standards and similar applicable regimes and interpretations and thus estimations may prove to be inaccurate. There is a risk of loss of coal resources, and/or material inaccuracies in geological databases and supporting information, as well as changes in geological structures which may negatively impact BCB's mining operations and project financial viability.</p>
Exploration	<p>The results of the exploration activities may be such that the estimated resources are insufficient to justify the financial viability of the projects and therefore impact longevity of activities.</p>
Market	<p>BCB is exposed to market risks relating to commodity prices generally, equity risk, interest rates and foreign currency which can result in exploration, development and/or operating assets becoming uneconomical.</p> <p>BCB's exposure to commodity price risk is predominantly changes in metallurgical coal prices, which are driven by various factors, including but not limited to, changes in seaborne supply, overall demand for steel, geopolitical economic activity, commodity substitution, international demand and contract sales negotiations. This impacts the royalty expense on the Taurus debt facility. Currently, BCB undertakes limited hedging against coal price volatility.</p> <p>In respect of foreign currency risk, the Australian dollar is the functional currency of BCB and as a result, currency exposure arises from transactions and balances in currencies other than Australian dollar. BCB's potential currency exposure comprises:</p> <ul style="list-style-type: none"> • Coal sales are denominated in United States (US) dollar. BCB is therefore exposed to volatility in the US\$:A\$ exchange rates. BCB generally aligns all coking coal prices to relevant coking coal indexes. BCB has not used any derivative products to mitigate fluctuations in the relevant coal price indexes or US\$:A\$ exchange rates. • BCB has fully drawn down on its US\$51.0 million finance facility with Taurus Mining Finance Fund No.2, L.P (Taurus). As noted above, BCB's coal sales are denominated in US\$, which provides a natural economic hedge in relation to adverse foreign currency movements that affect the drawn down facility position and the current policy is not to hedge foreign exchange risk.

Risks continued



Risk	Business risks
Insurance	<p>BCB's business is subject to a number of risks and hazards generally that could result in damage to mining or production facilities, personnel injury or death, environmental damage to BCB's properties and the properties of others, delays in development or mining, monetary losses and possible legal liability. BCB has in place insurance to protect against certain risks that it considers to be reasonable, however its insurance will not cover all of the potential risks associated with its operations.</p> <p>There is a risk that the policies of financial institutions and various markets with respect to the funding of coal projects, may extend to an unwillingness to provide insurance products to coal producers and associated companies or on terms that are acceptable to BCB. This could result in a material increase in the cost to BCB of obtaining appropriate levels of insurance or BCB being unable to secure adequate insurance cover.</p>
Logistics	<p>BCB's ability to generate cash flow is dependent on the ability to transport coal produced from its operations. The ability to secure above and below rail and port capacity and availability of transport and/or delays in transport, including trains and shipping, may cause a negative impact on the working capital of BCB. Additionally, if transportation costs become uneconomic, this could impact BCB's ability to make a sale to the customer. The ability to secure above and below rail and port capacity and availability of transport and/or delays in transport, including trains and shipping, may cause a negative impact on the working capital of BCB. Additionally, if transportation costs become uneconomic, this could impact BCB's ability to make the sale to the customer. BCB carefully manages its cash flow planning to optimise its operations, but may need to slow production, or seek alternative working capital.</p>
License conditions and renewals	<p>BCB's operations and exploration activities require certain licenses to operate that include conditions of operation and renewal. BCB ensures it is in compliance with all of its licence conditions and any renewal requirements. Changes in regulatory conditions and requirements, or the expansion of permit areas with additional regulatory conditions and requirements beyond what is currently required, remains a risk with ongoing and new mining operations. A number of permits licenses are currently in the renewal process and administrative arrangements allow the ongoing operations and permit conditions to continue while the renewal process is underway.</p>
Litigation	<p>Legal proceedings may arise from time to time in the course of BCB's business. BCB may be involved in disputes with other parties which may result in litigation. Any such claim or dispute, if proven, may impact adversely on BCB's operations, financial performance and financial position.</p>
Key personnel	<p>BCB's success depends on the continued services of its key personnel. BCB could be adversely affected if any of the key management team ceased to actively participate in the management of BCB or ceased employment with BCB entirely. BCB has in place incentive arrangements aimed at managing this risk.</p>

Risks continued



Risk	Business risks
Personnel risk	BCB's operations rely on the ability to attract and retain skilled labour. BCB manages this risk through working with the major service providers to set pay levels close to market, improving site culture and providing employees with high quality facilities.
Regulations	BCB's operations are subject to government laws, regulations and policies governing (among other things) taxation, exploration, production, exports, labor standards, occupational health and safety, greenhouse gas reporting, and environmental protection. Any future changes in these laws, regulations or policies may adversely affect BCB's operations.
Credit risk	Credit risk is the risk that a counterparty will not meet its obligations under a financial instrument or customer contract, leading to a financial loss. BCB is exposed to credit risk from its operating activities (primarily trade receivables) and from its financing activities, including deposits with banks, Queensland Government Authorities and financial institutions, foreign exchange transactions and other financial instruments and sale of coal to customers. BCB mitigates this risk where possible by trading with reputable third parties and financial institutions. If BCB's customers do not honour their contract agreements, or if they terminate or do not renew their sales contracts, this may affect the financial condition and profitability of BCB.
Climate change risk	BCB's operations could be impacted by natural events such as significant rain events and flooding or prolonged periods of adverse weather conditions including floods, drought, water scarcity and temperature extremes. Such natural events could result in impacts including reduced mining efficiencies, restrictions to or loss of access to mining operations or necessary infrastructure, or restrictions to or delays in access to the mine sites for deliveries of key consumables required for BCB's operations. This could result in increased costs and or reduced revenues which could impact BCB's performance and position. Changes in policy, technological innovation and consumer or investor preferences could adversely impact BCB's business strategy or the value of its assets particularly in the event of a transition, which may occur in unpredictable ways to a lower carbon economy.

Risks continued



Risk	Entitlement Offer, Underwriting and General Investment Risks
Offer and underwriting risks	There is a risk that the amount of proceeds that may be raised by BCB may be adversely impacted by one or more events which may or may not be within the control of BCB including in respect of the underwritten amount of the Offer, the Underwriters terminating the Underwriting Agreement in accordance with its terms (see further summary of a number of these termination events in this Presentation). The occurrence of any of these may have a material adverse impact on the total amount of proceeds that could be raised by BCB, which in turn would have a material adverse impact on BCB's financial position and liquidity, with the result that the trading price of BCB's equity securities could decline, and investors could lose all or part of their investment. These factors may also impact BCB's ability to continue as a going concern.
Dilution risk	Upon completion of the Offer, the number of New Shares in BCB will increase from 2,213,248,989 to up to approximately 2,769 million. This equates to approximately 20% of the issued shares in BCB immediately following completion of the Offer. This means that to the extent Shareholders do not participate in the Offer, their percentage holding in BCB will be lower following completion of the Offer.
Share market conditions	The value of BCB's shares will be determined by the stock market and will be subject to varied and often unpredictable influences in the share market beyond BCB's control. These factors include, but are not limited to, the demand for, and availability of BCB's shares, the demand for coal and the fluctuations in coal prices, movements in interest rates, exchange rates, and rates of inflation, fluctuations in the Australian and international stocks markets, changes in fiscal, monetary and regulatory policies, and general domestic and international and economic activity. Depending on general market conditions and BCB's share price, BCB may not be able to attract new investors or raise capital as and when required. The value of quoted securities is subject to fluctuations in response to these factors, which cannot be controlled or accurately predicted, and prevailing market sentiment and overall share market performance may adversely impact the price of BCB's Shares, irrespective of BCB's underlying operational performance.
Index rebalance risk	BCB is currently included in the S&P/ASX300 Index. Inclusion in the S&P/ASX300 Index is assessed by S&P on a bi-annual basis and is referred to as a 'rebalance'. Based on information available to it, BCB expects to meet the market capitalisation criteria for inclusion in the S&P/ASX300 Index from the next rebalance date. However, there can be no guarantee that BCB will be included in that index at the relevant time as it is dependent on factors outside BCB's control, such as the exercise of S&P's discretion with respect to the quarterly index rebalance.
Market liquidity	While BCB's Shares are listed on ASX, there can be no assurance of an active market for BCB's Shares or that price of BCB's Shares will increase. There may be relatively few potential buyers or sellers of the BCB's shares at any time. This may increase the volatility of the market price of BCB's Shares and may also affect the prevailing market price at which shareholders are able to sell their Shares. In recent years, capital markets have experienced a high level of price and volume volatility, and the market price of securities of many companies have experienced wide fluctuations in price which have not necessarily been related to the operating performance, underlying asset values or prospects of such companies. There can be no assurance that continual fluctuations in price will not occur.

Risks continued



Risk	General Investment Risks
Liquidity risk	BCB shareholders who wish to sell their BCB shares may be unable to do so at an acceptable price, or at all, if insufficient liquidity exists in the market for BCB shares. BCB does not guarantee the market price or liquidity of BCB shares and there is a risk you may lose some or all of the money you invested.
Shareholders and subordinated and unsecured investors	In a winding up of BCB, shareholders' claims will rank after the claims of creditors preferred by law, secured creditors and general creditors. Shareholders' claims will rank equally with claims of holders of all other ordinary shares. If BCB were to be wound up and after the claims of creditors preferred by law, secured creditors, general creditors and holders of subordinated instruments are satisfied, there are insufficient assets remaining, you may lose some or all of the money you invested in BCB shares.
Future issues of debt or other securities by BCB	<p>BCB and members of BCB may, at their absolute discretion, issue additional securities in the future that may rank ahead of, equally with, or behind ordinary shares, whether or not secured. Additionally, certain convertible securities that may be issued by BCB individually and its subsidiaries in the future may be converted from debt to equity securities. Any issue or conversion of other securities may dilute the relative value of existing ordinary shares and affect your ability to recover any value in a winding up.</p> <p>An investment in BCB shares confers no right to restrict BCB from raising more debt or issuing other securities (subject to restrictions in the ASX Listing Rules), to require BCB to refrain from certain business changes, or to require BCB to operate within potential certain ratio limits. An investment in BCB shares carries no right to participate in any future issue of securities (whether equity, debt or otherwise) by any member of BCB, other than future pro rata issues if the shareholder is eligible to participate in the pro rata issue under relevant laws. No prediction can be made as to the effect, if any, future issues of debt or equity securities by an entity in BCB may have on the market price or liquidity of BCB shares.</p>
Changes in taxation and accounting standards	Changes to tax legislation, the interpretation of tax legislation by the courts, the administration of tax legislation by the relevant tax authorities and the applicability of such legislation may affect BCB's financial performance or the tax treatment of an investment in BCB's Shares, including any returns on BCB's Shares (for example, any franked dividends). Additionally, accounting standards may change which may affect the reported earnings of BCB and its financial position.

| Important Notices and Disclaimer



Important Notices and Disclaimer



This document does not constitute an offer of New Shares of the Company in any jurisdiction in which it would be unlawful. In particular, this document may not be distributed to any person, and the New Shares may not be offered or sold, in any country outside Australia except to the extent permitted below.

European Union

This document has not been, and will not be, registered with or approved by any securities regulator in the European Union. Accordingly, this document may not be made available, nor may the New Shares be offered for sale, in the European Union except in circumstances that do not require a prospectus under Article 1(4) of Regulation (EU) 2017/1129 of the European Parliament and the Council of the European Union (the "Prospectus Regulation").

In accordance with Article 1(4)(a) of the Prospectus Regulation, an offer of New Shares in the European Union is limited to persons who are "qualified investors" (as defined in Article 2(e) of the Prospectus Regulation).

Hong Kong

WARNING: This document has not been, and will not be, registered as a prospectus under the Companies (Winding Up and Miscellaneous Provisions) Ordinance (Cap. 32) of Hong Kong, nor has it been authorised by the Securities and Futures Commission in Hong Kong pursuant to the Securities and Futures Ordinance (Cap. 571) of the Laws of Hong Kong (the "SFO"). Accordingly, this document may not be distributed, and the New Shares may not be offered or sold, in Hong Kong other than to "professional investors" (as defined in the SFO and any rules made under that ordinance).

No advertisement, invitation or document relating to the New Shares has been or will be issued, or has been or will be in the possession of any person for the purpose of issue, in Hong Kong or elsewhere that is directed at, or the contents of which are likely to be accessed or read by, the public of Hong Kong (except if permitted to do so under the securities laws of Hong Kong) other than with respect to New Shares that are or are intended to be disposed of only to persons outside Hong Kong or only to professional investors. No person allotted New Shares may sell, or offer to sell, such securities in circumstances that amount to an offer to the public in Hong Kong within six months following the date of issue of such securities.

The contents of this document have not been reviewed by any Hong Kong regulatory authority. You are advised to exercise caution in relation to the offer. If you are in doubt about any contents of this document, you should obtain independent professional advice.

Liechtenstein

This document has not been, and will not be, registered with or approved by the Financial Market Authority of Liechtenstein. Accordingly, this document may not be made available, nor may the New Shares be offered for sale, in Liechtenstein except in circumstances that do not require a prospectus under the Prospectus Regulation Implementation Act of Liechtenstein. In accordance with such Act, an offer of New Shares in Liechtenstein is limited to persons who are "qualified investors" (as defined in Article 2(e) of the Prospectus Regulation).

Important Notices and Disclaimer



New Zealand

This document has not been registered, filed with or approved by any New Zealand regulatory authority under the Financial Markets Conduct Act 2013 (the “FMC Act”).

The New Shares are not being offered to the public within New Zealand other than to existing shareholders of the Company with registered addresses in New Zealand to whom the offer of these securities is being made in reliance on the Financial Markets Conduct (Incidental Offers) Exemption Notice 2021.

Other than in the entitlement offer, the New Shares may only be offered or sold in New Zealand (or allotted with a view to being offered for sale in New Zealand) to a person who:

- is an investment business within the meaning of clause 37 of Schedule 1 of the FMC Act;
- meets the investment activity criteria specified in clause 38 of Schedule 1 of the FMC Act;
- is large within the meaning of clause 39 of Schedule 1 of the FMC Act;
- is a government agency within the meaning of clause 40 of Schedule 1 of the FMC Act; or
- is an eligible investor within the meaning of clause 41 of Schedule 1 of the FMC Act.

Singapore

This document and any other materials relating to the New Shares have not been, and will not be, lodged or registered as a prospectus in Singapore with the Monetary Authority of Singapore. Accordingly, this document and any other document or materials in connection with the offer or sale, or invitation for subscription or purchase, of New Shares, may not be issued, circulated or distributed, nor may the New Shares be offered or sold, or be made the subject of an invitation for subscription or purchase, whether directly or indirectly, to persons in Singapore except pursuant to and in accordance with exemptions in Subdivision (4) Division 1, Part 13 of the Securities and Futures Act 2001 of Singapore (the “SFA”) or another exemption under the SFA.

This document has been given to you on the basis that you are an “institutional investor” or an “accredited investor” (as such terms are defined in the SFA). If you are not such an investor, please return this document immediately. You may not forward or circulate this document to any other person in Singapore.

Any offer is not made to you with a view to the New Shares being subsequently offered for sale to any other party in Singapore. On-sale restrictions in Singapore may be applicable to investors who acquire New Shares. As such, investors are advised to acquaint themselves with the SFA provisions relating to resale restrictions in Singapore and comply accordingly.

Important Notices and Disclaimer



Switzerland

The New Shares may not be publicly offered in Switzerland and will not be listed on the SIX Swiss Exchange or on any other stock exchange or regulated trading facility in Switzerland. Neither this document nor any other offering or marketing material relating to the New Shares constitutes a prospectus or a similar notice, as such terms are understood under art. 35 of the Swiss Financial Services Act or the listing rules of any stock exchange or regulated trading facility in Switzerland.

No offering or marketing material relating to the New Shares has been, nor will be, filed with or approved by any Swiss regulatory authority or authorised review body. In particular, this document will not be filed with, and the offer of New Shares will not be supervised by, the Swiss Financial Market Supervisory Authority (FINMA).

Neither this document nor any other offering or marketing material relating to the New Shares may be publicly distributed or otherwise made publicly available in Switzerland. The New Shares will only be offered to investors who qualify as “professional clients” (as defined in the Swiss Financial Services Act). This document is personal to the recipient and not for general circulation in Switzerland.

United Kingdom

Neither this document nor any other document relating to the offer has been delivered for approval to the Financial Conduct Authority in the United Kingdom and no prospectus (within the meaning of section 85 of the Financial Services and Markets Act 2000, as amended (“FSMA”)) has been published or is intended to be published in respect of the New Shares.

The New Shares may not be offered or sold in the United Kingdom by means of this document or any other document, except in circumstances that do not require the publication of a prospectus under section 86(1) of the FSMA. This document is issued on a confidential basis in the United Kingdom to “qualified investors” within the meaning of Article 2(e) of the UK Prospectus Regulation. This document may not be distributed or reproduced, in whole or in part, nor may its contents be disclosed by recipients, to any other person in the United Kingdom.

Any invitation or inducement to engage in investment activity (within the meaning of section 21 of the FSMA) received in connection with the issue or sale of the New Shares has only been communicated or caused to be communicated and will only be communicated or caused to be communicated in the United Kingdom in circumstances in which section 21(1) of the FSMA does not apply to the Company.

In the United Kingdom, this document is being distributed only to, and is directed at, persons (i) who have professional experience in matters relating to investments falling within Article 19(5) (investment professionals) of the Financial Services and Markets Act 2000 (Financial Promotions) Order 2005 (“FPO”), (ii) who fall within the categories of persons referred to in Article 49(2)(a) to (d) (high net worth companies, unincorporated associations, etc.) of the FPO or (iii) to whom it may otherwise be lawfully communicated (“relevant persons”). The investment to which this document relates is available only to relevant persons. Any person who is not a relevant person should not act or rely on this document.

Important Notices and Disclaimer



United States

This document may not be distributed or released in the United States.

This document does not constitute an offer to sell, or a solicitation of an offer to buy, any securities in the United States or any other jurisdiction in which such an offer would be illegal.

Neither the entitlements nor the New Shares are, and neither will be, registered under the U.S. Securities Act or the securities laws of any state or other jurisdiction of the United States. Accordingly, the entitlements and the New Shares may not be offered or sold in the United States, unless they have been registered under the U.S. Securities Act (which BCB has no obligation to do or procure) or they are offered and sold in a transaction exempt from, or not subject to, the registration requirements of the U.S. Securities Act and any other applicable U.S. state securities law.

| Underwriting Agreement



Underwriting Agreement



Key terms of the Underwriting Agreement

Each Underwriter's obligations under the Underwriting Agreement, including to underwrite and manage the Placement and Entitlement Offer, are conditional on certain matters, including (but not limited to) certain Offer Documents (defined below) being released within the required timeframes, and certain other diligence-related deliverables being provided within the required timeframes. If certain conditions are not satisfied or certain events occur, the Underwriters may terminate the Underwriting Agreement. Termination of the Underwriting Agreement by one or both of the Underwriters would have a material adverse impact on the total amount of proceeds that could be raised under the Entitlement Offer and the Placement, which in turn would have a material adverse impact on BCB's financial position and liquidity.

The events which may trigger termination of the Underwriting Agreement include (but are not limited to) the following:

- failure to satisfy a condition precedent to the Underwriting Agreement within the required timeframe;
- a statement contained in the disclosure materials for the Entitlement Offer and the Placement (Offer Documents) does not comply with the Corporations Act, including if a material statement in any of the Offer Documents or in certain public information is or becomes misleading or deceptive or is likely to mislead or deceive, including by material omission;
- a cleansing notice issued in connection with the Offer is or becomes defective, or BCB gives or is required to make an amendment or update to a Cleansing Notice under the Corporations Act;
- certain regulatory actions occur against or involving BCB, its directors and / or officers in relation to the Entitlement Offer or the Placement or certain Offer Documents or that may otherwise delay the Entitlement Offer, subject to certain exceptions
- BCB or any of its related corporations becomes insolvent;
- BCB ceases to be admitted to the official list of ASX or BCB's shares cease trading or are suspended from official quotation or cease to be quoted on ASX (other than due to a trading halt requested by BCB to facilitate the Entitlement Offer and the Placement);
- ASX makes any official statement to any person, or indicates to BCB or the Underwriters that it will not grant permission for the official quotation of the New Shares under the Entitlement Offer and the Placement, or the approval is subsequently withdrawn;
- BCB withdraws the offer or any part of it, or indicates in writing to the Underwriters that it does not intend to, or is unable to proceed with the Offer or any part thereof;
- BCB is or will be prevented from conducting or completing the Entitlement Offer or the Placement in accordance with the agreement;
- BCB does not provide a certificate when required to under the Underwriting Agreement; or a warranty, representation or material statement in any such certificate is misleading, inaccurate, untrue or incorrect;
- BCB alters its constitution without the prior written consent of the Underwriters;
- BCB alters its capital structure (other than as contemplated under the Offer or the Underwriting Agreement);
- the trading halt contemplated in the Underwriting Agreement ends early without the prior written consent of the Underwriters and it materially adversely affects the ability of BCB to make the offer or reduces the likely level of valid acceptances;

Underwriting Agreement



- there are delays in the timetable for the Entitlement Offer and the Placement for more than one business day without consent;
- except where already disclosed to ASX prior to the date of the Underwriting Agreement or where disclosed in the Offer Documents on the launch date of the Entitlement Offer and Placement or in BCB's results for the quarterly report dated 24 October 2023, any of the following occurs:
 - the commencement of certain material legal proceedings against any member of BCB or any of its subsidiaries or a director of BCB;
 - certain material regulatory actions by ASIC occur involving a member of BCB or any of its subsidiaries or any of their respective directors, officers, employees or agents; or
 - a director of BCB or any related corporation of it is charged with an indictable offence relating to a financial or corporate matter;
- any adverse change occurs, or there is a development involving a prospective adverse change, in the assets, liabilities, financial position or performance, profits, losses or prospects of BCB or any of its subsidiaries from those respectively disclosed in any Offer Document, BCB's most recent financial results or in certain public announcements;
- except as disclosed to the Underwriters prior to the date of the Underwriting Agreement, a change in the board or senior management of BCB is announced or occurs;
- a representation, warranty or material statement contained in the Underwriting Agreement on the part of BCB is breached, becomes not true or correct or is not performed
- BCB fails to perform or observe any of its obligations under the Underwriting Agreement;
- there is a material omission from the results of the due diligence investigation respect of BCB or the verification material or the results of the due diligence investigation or the verification material are false or misleading;
- there is introduced, or there is a public announcement of a proposal to introduce, into the Parliament of Australia or any State or Territory of Australia a new law, or ASX or ASIC or their respective delegates adopt a new policy that is likely to prohibit, restrict or regulate the offer in a materially adverse way from that prior to the relevant occurrence, or to reduce the likely level of valid applications, or which materially affects the financial position of BCB and the Underwriters determine that the event could have a materially adverse affect on the offer;
- hostilities not existing at the date of the Underwriting Agreement commence (whether war has been declared or not) or a major escalation in existing hostilities occurs (whether war has been declared or not) or a significant terrorist act is perpetrated, in each case involving certain countries (with an additional requirement for a concurrent specified fall in the S&P/ASX 300 Index in the case of Israel and the Middle East region), or any member state of the North Atlantic Treaty Organisation (NATO);
- the S&P/ASX 300 Index or the metallurgical coal price index falls by a certain specified threshold; or
- any of the following occurs:
 - a general moratorium on commercial banking activities in certain countries is declared by the relevant central banking authority in those countries, or there is a disruption in commercial banking or security settlement or clearance services in any of those countries;
 - trading in all securities quoted or listed on ASX and certain foreign exchanges is suspended or limited in a material respect for at least one day on which that exchange is open for trading; or
 - any other materially adverse change or disruption occurs to the political or economic conditions or financial markets of certain countries or any change or development involving a prospective adverse change in those conditions in any of those countries.

Underwriting Agreement



The ability of an Underwriter to terminate the Underwriting Agreement in respect of some events will depend on whether the Underwriter has reasonable grounds to believe and determines in good faith that the event:

- a) has or could be reasonably expected to have a material adverse effect on the:
 - (i) Success of the Entitlement Offer and the Placement; or
 - (ii) Ability of that Underwriter to market or promote or settle the Entitlement Offer and the Placement; or
 - (iii) Willingness of persons to apply for, or settle obligations to subscribe for, Offer Shares; or
 - (iv) Price or likely price at which Shares are likely to trade on the ASX; or
- b) will, or is likely to, give rise to liability of that Underwriter under, or a contravention by that Underwriter of, or that Underwriter being involved in a contravention of, any applicable law or a liability for the Underwriter.

For details of the fees payable to the Underwriters, see the Appendix 3B released to ASX on 2 November 2023.

BCB also gives certain representations, warranties and undertakings to the Underwriters and an indemnity to the Underwriters and certain affiliated parties subject to certain carve-outs. As part of the undertakings, BCB has agreed to not for a prescribed period of time, without the prior written consent of the Underwriters, allot or agree to allot or indicate in any way that it may or will allot or agree to allot any shares of BCB or other securities that are convertible or exchangeable into equity, or that represent the right to receive equity, of BCB, subject to certain.

| Appendices



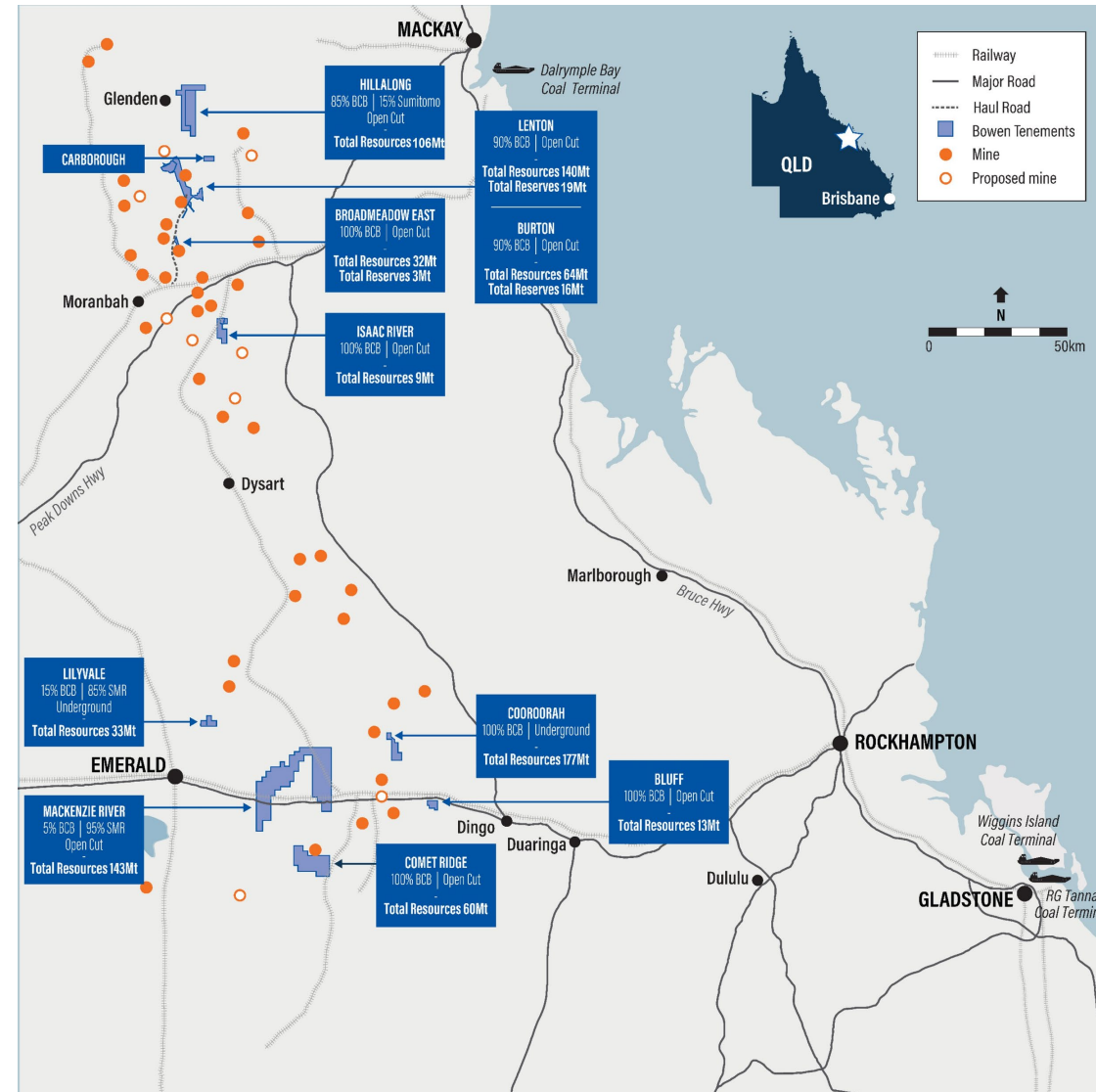
Bluff Mine Care and Maintenance



- At the Bluff Mine, 482Kt of ROM coal and 327Kt of saleable coal was produced during FY23 despite production being hampered by extraordinary wet weather over the summer months
- Bowen continued working with the mining contractor to establish a more efficient mine by developing multiple operating terraces to the south that provided improved work areas and higher productivities
- Bowen also updated the geological model and identified high incremental cost mining areas on the low wall, which were removed to lower the overall strip ratio (and mining cost) in the forward plan
- Despite these initiatives to make the mine profitable, ROM production remained below guidance, input costs remained high, and with a softening of PCI prices leading to poor financial results for the operation, the Board in late September 2023 agreed that the Mine should be placed into care and maintenance by the end of November 2023
- Bowen is working with key service providers to assist with redeployment opportunities for workers affected and to identify mutually beneficial ways to reduce demobilisation costs
- Bowen's infrastructure is planned to remain in place to enable a potential restart if PCI prices strengthen sufficiently
- Suspending operations temporarily was a prudent business decision to mitigate further losses and allow company resources to focus on the Burton Complex
- Management believes that Bluff is a good asset and is capable of generating solid returns in the right pricing environment



BCB Portfolio Overview



Resources and Reserves



Reserves supporting the Production Targets (Mt)^{1,2}

	Proven	Probable	Total	BCB Ownership
Broadmeadow East	2.6	0.5	3.1	100%
Burton & Lenton	26.6	8	35	90%

Resources supporting the Production Targets (Mt)^{1,2}

	Measured	Indicated	Inferred*	Total	BCB Ownership
Broadmeadow East	5.3	4.1	23	32	100%
Bluff	-	10.6	2.2	13	100%
Burton & Lenton	96.0	68	41	204	90%

¹ All Reserves and Resources depleted as of end of June 2023

² BCB's ASX announcement dated 4 August 2021 headed "Transformational Acquisition of Burton Mine & Lenton Project", Production targets for Bluff Mine as per BCB's ASX Release dated 26 October 2021 "Option to acquire Bluff Mine", Production targets for Broadmeadow East and Isaac River as per BCB's ASX Release dated 28 July 2021 "Production Targets for Broadmeadow East and Isaac River". Lenton Reserve Update as per BCB's ASX Release dated 1 November 2023. BCB confirms in accordance with Listing Rule 5.19.2 that all material assumptions underpinning the production target and corresponding forecast financial information continue to apply and have not materially changed.

*There is a low level of geological confidence associated with inferred mineral resources and there is no certainty that further exploration work will result in the determination of indicated mineral resources or that the production target itself will be realised. Some rounding to the nearest significant figure has occurred and this may reflect in minor differences in the overall reported Resource and Reserve.