Form 604

Corporations Act 2001 Section 671B

Notice of change of interests of substantial holder

To Company Name/Scheme Image Resources NL

ACN/ARSN 063 977 579

1. Details of substantial holder(1)

Name Murray Zircon Pty Ltd ("Murray Zircon") together with Orient Zirconic Resources

(Australia) Pty Ltd ("OZR"), Guangdong Orient Zirconic Ind. Sci. Tech. Co. Ltd.

("Guangdong") and XQ (HK) Enterprises Limited ("XQ (HK)")

ACN/ARSN (if applicable) 147 048 744

There was a change in the interests of the substantial shareholder on

28 March 2018

The previous notice was given to the company on

22 February 2017

The previous notice was dated

22 February 2017

2. Previous and present voting power

The total number of votes attached to all the voting shares in the company or voting interests in the scheme that the substantial holder or an associate (2) had a relevant interest (3) in when last required, and when now required, to give a substantial holding notice to the company or scheme, are as follows:

Class of Securities(4)	Previous notice		Present notice	
. ,	Person's votes	Voting power (5)	Person's votes	Voting power (5)
Ordinary	221,996,685	41.29%	230,885,574	26.81%

3. Changes in relevant interests

Particulars of each change in, or change in the nature of, a relevant interest of the substantial holder or an associate in voting securities of the company or scheme, since the substantial holder was last required to give a substantial holding notice to the company or scheme are as follows:

Date of change	Person whose relevant interest changed	Nature of change (6)	Consideration given in relation to change	Class and number of securities	Person's votes affected
28 March 2018	MZ and each of OZR, Guangdong and XQ.	Dilution in total number of ordinary shares on issue following completion of share placement	N/A (7)	affected Ordinary - 156,703,542	MZ and each of OZR, Guangdong and XQ.
28 March 2018	OZR and Guangdong	Dilution in total number of ordinary shares on issue following completion of share placement	N/A	Ordinary – 51,761,950	OZR and Guangdong
1 August 2017	XQ (HK)	Acquisition of shares pursuant to share placement.	\$800,000	Ordinary – 8,888,889	XQ (HK)
28 March 2018	XQ (HK)	Dilution in total number of ordinary shares on issue following completion of share placement	N/A	Ordinary – 13,531,193	XQ (HK)

4. Present relevant interests

Particulars of each relevant interest of the substantial holder in voting securities after the change are as follows:

Holder of relevant	Registered holder of securities	Person entitled to be	Nature of relevant	Class and number of securities	Person's votes
interest	securities	registered as holder (8)	interest (6)	securities	
Murray Zircon	Murray Zircon	Murray Zircon	Holder	Ordinary – 156,703,542	156,703,542
OZR and Guangdong	OZR	OZR	Holder	Ordinary – 51,761,950	51,761,950
XQ(HK)	XQ(HK)	XQ(HK)	Holder	Ordinary – 22,420,082	22,420,082

5. Changes in association

The persons who have become associates (2) of, ceased to be associates of, or have changed the nature of their association (9) with, the substantial holder in relation to voting interests in the company or scheme are as follows:

Name and ACN/ARSN (if applicable)	Nature of association
-	N/A

6. Addresses

Name	Address
Murray Zircon Pty Ltd	Unit 27, Level 4, 55 Gawler Place, Adelaide SA 5000
XQ (HK) Enterprises Limited	Room 1005, 10/F Tower 1, South Seas Centre, 75 Mody Road, Tsim Sha Tsui East Hong Kong, Hong
	Kong
Orient Zirconic Resources (Australia)	Unit 27, Level 4, 55 Gawler Place, Adelaide SA 5000
Pty Ltd	
Guangdong Orient Zirconic Ind. Sci.	Guangdong Province, Lai Mei Road, Chenghai area in Shantou City, Uda Technology Park
Tech Co. Ltd.	

Signature

Print name FEI WU capacity **Director**