

## **Response to ASX Query on Battery Anode Pre-Cursor Production Trial**

**Tanzanian graphite developer Black Rock Mining Limited** (BKT: ASX) (“Black Rock” or “the Company”): In response to an ASX query received on Wednesday 14 August 2019 and in relation to the Company’s announcements on 12 & 14 August 2019 titled “BKT Battery Anode Pre-Cursor Production Trial Delivers Industry Leading Results”, please find attached an updated ASX announcement.

The attached updated release has been upgraded in relation to the query from the ASX and discloses Table 1 & Table 2 of the JORC code.

**For more information:**

John de Vries  
**Chief Executive Officer**  
**Black Rock Mining**

+61 438 356 590  
jdv@blackrockmining.com.au

Elvis Jurcevic  
**Investor Relations**  
**irX Advisors**

+61 408 268 271  
ej@irxadvisors.com

## BKT Battery Anode Pre-Cursor Production Trial Delivers Industry Leading Results

### HIGHLIGHTS

- Spheronising yields of up to 53% achieved, significantly exceed industry standard for battery anode materials
- 99.98% TGC\* purity delivered with simple acid leaching, exceeding industry standard for battery anode materials
- Large scale Spherical Purified Graphite (SPG) production trial of 400kg is 100 times larger than Black Rock's previous laboratory experiments
- Proposed Mahenge concentrator flowsheet demonstrated no damage to flake
- Chinese industrial trial replicated strong results previously achieved in Western laboratories

Tanzanian graphite developer Black Rock Mining Limited (BKT: ASX) ("Black Rock" or the "Company") is pleased to announce it has completed a large-scale spheronising and purification trial using 400kg of sub 80 mesh concentrate generated during the March 2019 Pilot Plant run (refer ASX release 3 April 2019). The trial has demonstrated a yield to final product of 48% and 53%, and final purity of 99.98% TGC\* using commercial scale equipment in commercial processing and in dedicated research facilities. These outcomes significantly exceed Chinese Industry Benchmark yields of 35-45% and purity of 99.95% while using standard equipment and techniques. Spherical Purified Graphite (SPG) produced from the trials has been sent to interested parties for further testing.

**Table 1 | Summary Trial Data**

		Yantai Pilot Plant Enhanced Definitive Feasibility Study (eDFS) (2019)		
		Chinese Industry Benchmark	Inner Mongolia Ruisheng Graphite New Material Co - Acid Purified + Thermal & Reshaped	Wuhan University of Technology
Purification Process		Acid	Acid/Thermal	Thermal
Process yield to SPG	%	35% - 45%	53%^	48%
Final purity	%	99.95%	99.98%	99.98%

^ 53% achieved after Acid Bath, but before Thermal

\* Total Graphitic Carbon as reported by Loss on Ignition

**Commenting on the spheronising results, Black Rock's CEO, John de Vries, said**

*"The best way to think of the bulk spheronising trial is that it is the equivalent of our pilot plant strategy, but in this case, done downstream. The fundamental objectives of the pilot plant approach remain the same and that is to improve our attractiveness to financiers and investors by demonstrating and de-risking Mahenge's superior performance in our potential customers' business.*

*In completing this round of work, we had two key objectives. Firstly, to ensure that the flow sheet developed for the Mahenge concentrator preserves the integrity of the flake and does not impair spheronising performance. Secondly, to demonstrate that offtake partners can achieve industry leading performance using our flake in their existing facilities. This underpins our price point and volumes in our pricing framework agreements (refer to ASX release 8 May 2019).*

*Conducting a large-scale spheronising trial using industry standard equipment allows us to assess how initial laboratory results obtained during the Pre-Feasibility Study in 2017 (refer to ASX release 7 June 2017) scale up in the industrial context that our customers operate in. For our customers to be able to replicate the best-in-class spheronising results, that are up to a 50% improvement on current yields, while able to replicate results obtained in highly controlled laboratory conditions by skilled researchers, with no modifications to their processes, is simply stunning.*

*Concentrate used for these trials was produced at the Chinese pilot plant (refer to ASX release 23 April 2019) where the design flowsheet intended for the Mahenge Graphite Project was demonstrated. The exceptional spheronising yields obtained in the trial show that the planned flowsheet does not damage our flake. This talks to the unique geological advantage of Mahenge graphite, and the diligence applied to design and trials to optimise and de-risk our flowsheet before construction.*

*With the completion of this technical work, we can confidently focus on completing our financing discussions and documenting the shareholder agreement with the Tanzanian Government."*

**Trial Context**

As part of the Chinese pilot plant operations run in March 2019, 400kg of sub 80 mesh concentrate was processed through to Spherical Purified Graphite. The trial was originally contemplated to support the marketing objectives of the pilot plant process relative to the energy storage market as well as demonstrate performance at scale for potential offtake customers and potential funders.

The objectives of this trial were to:

- Validate Black Rock's Mahenge graphite product in the Chinese market
- Replicate industry leading spheronising yields achieved previously in Western laboratory trials (refer to ASX release 7 June 2017) conducted as part of the Pre-Feasibility Study
- Ensure that industry leading results obtained in the laboratory were achievable at scale in standard industrial processes
- Demonstrate that the proposed mill flowsheet tested in the Chinese Pilot Plant (refer to ASX release 3 April 2019) does not damage the flake

### **Trial details**

The 400kg of concentrate was split into two 200kg batches. Each batch was processed through two alternative processes commonly used in the Chinese battery pre-cursor industry. The trials were conducted at the following locations:

- Inner Mongolia Ruisheng New Material Co Ltd (a commercial producer)
- Wuhan University of Technology (a Chinese research facility)

The objective of using both a commercial producer and a Chinese research facility was to ensure comparability between Western and Chinese laboratory results, and to understand how the product would perform when scaled up in a commercial facility typical of Black Rock's potential customer base.

Two target sizes were produced. The first was a 18um sizing, which is typical for consumer devices. A second sizing of 12um is typical for lower performance EV batteries.

Two routes were trialled for purification, acid bath and thermal. Both routes demonstrated capacity to deliver well above the minimum purity threshold for batteries of 99.95% TGC. Thermal purification achieved 99.98% TGC purity in one hour at 3,000 degrees in a halogen inert furnace.

### **Trial Site 1 - Inner Mongolia Ruisheng New Material Co Ltd**

Inner Mongolia Ruisheng New Material Co Ltd (IMRG) is a large commercial producer of spherical anode materials in the Chinese market. In FY 2018, total production exceeded 20,000 tonnes of finished product. IMRG process involves spheronisation, followed by acid leaching to produce a target purity of 99.95% TGC.

The experimental process involved micronizing the flakes to 150um, followed by spheronisation. The spheronising process involved blanking off a single air turbine mill and recirculating the micronized graphite in a closed loop to simulate a typical cascade mill arrangement. Productivity was high and achieved over 200kg/hr to final sizing of 18.8um with a yield of 53% to SPG. Following spheronisation, the feedstock was leached in a single acid bath using a standard leach process and formulation. The acid bath was not optimised for Mahenge's signature.

After sampling, final SPG was then sent to Wuhan University of Technology for reprocessing using thermal purification. The objective of this step was to allow further comparison between the increasingly regulated acid bath purification route and the more costly but environmentally benign thermal process route.



**Figures 1 & 2 | Airflow turbine crushing and shaping system**

### **Trial Site 2 - Wuhan University of Technology**

Wuhan University of Technology is a leading Chinese research facility with a significant skills base in battery development and graphite processing. The processing of the 200kg dedicated thermal batch, and subsequent thermal upgrading of the IMRG material, was done under the supervision of Professor Yangshuai Qiu.



**Figures 3,4 & 5 | QWJ airflow turbine pulverizing system**

Wuhan University material was processed in a dedicated machine specifically designed for research. Micronized graphite was processed 17 times before target sizing was achieved. This compares well to industry standards of 25 to 30 stages to produce final sizing. Size reduction is illustrated in Chart 1 below.

Yields of 48% exceeded the Chinese Industry Benchmark of 35-45%, but were not as high as the 53% achieved at IMRG. This difference is attributed to some loss of material due to thermal upgrading.

### **Trial results**

A summary of the 400kg trial results data is presented below in Tables 2 and 3, as well as Charts 1 and 2.

**Table 2 | Trial data compared to PFS samples**

		BKT Battery Development Program - Pre Feasibility* (2017)		Yantai Pilot Plant Enhanced Definitive Feasibility Study (eDFS) (2019)			
		Dorfner Anzaplan*	Chinese Control Sample	Chinese Industry Benchmark	Inner Mongolia Ruisheng New Material Co - Acid Purified	Inner Mongolia Ruisheng Graphite New Material Co - Acid Purified + Thermal & Reshaped	Wuhan University of Technology
Purification Process		Two Stage Acid Leach	Two Stage Acid Leach	Acid	One Stage Acid Leach	Acid/Thermal	Thermal
Spheronising Process		Lab Air Turbine	Lab Air Turbine	Cascade Mill	Cascade Mill	Cascade Mill	Cascade Mill
Process yield to SPG	%	60%	35%	35% - 45%	53%	48%	48%
TAP Density final product	g/cm <sup>3</sup>	0.93	0.88	0.88	0.92	0.95	0.83
Specific Surface Area (BET)	m <sup>2</sup> /g	5.9	3.8	7.0	4.8	5.9	5.1
D <sub>90</sub>		22.5	39.0		29.1	30.3	21.2
D <sub>50</sub>		16.3	23.4		18.8	17.2	12.2
D <sub>90</sub> /D <sub>50</sub>		1.4	1.7		1.5	1.8	1.7
Final purity		99.98%	99.60%	99.95%	99.96%	99.98%	99.98%

\* refer to ASX release 7 June 2017

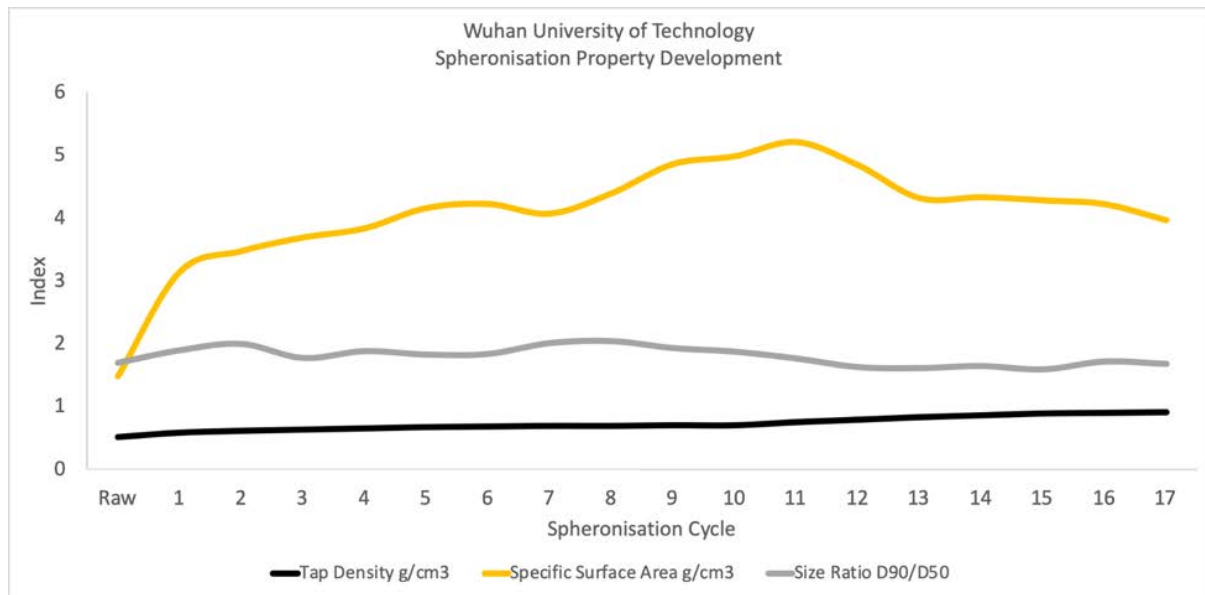
**Table 3 | Mahenge Bulk Spheronising Trail - Purified Residual Chemistry**

		Ash	Al	Fe	Si	S	Ca	Cl	Br	Zr	B
Test Site	Route	%	PPM	PPM	PPM	PPM	PPM	PPM	PPM	PPM	PPM
Inner Mongolia Ruisheng New Material Co	Acid	0.033	9.6	18.1	5.7	27.1	18.7	208.4	14.0	2.5	8.5
Inner Mongolia Ruisheng New Material Co	Acid + Thermal	0.020	8.3	16.4	15.5	0.0	9.7	11.7	8.7	0.0	6.5
Wuhan University of Technology	Thermal	0.020	9.6	12.4	8.4	0.0	12.4	10.1	5.5	1.7	7.8

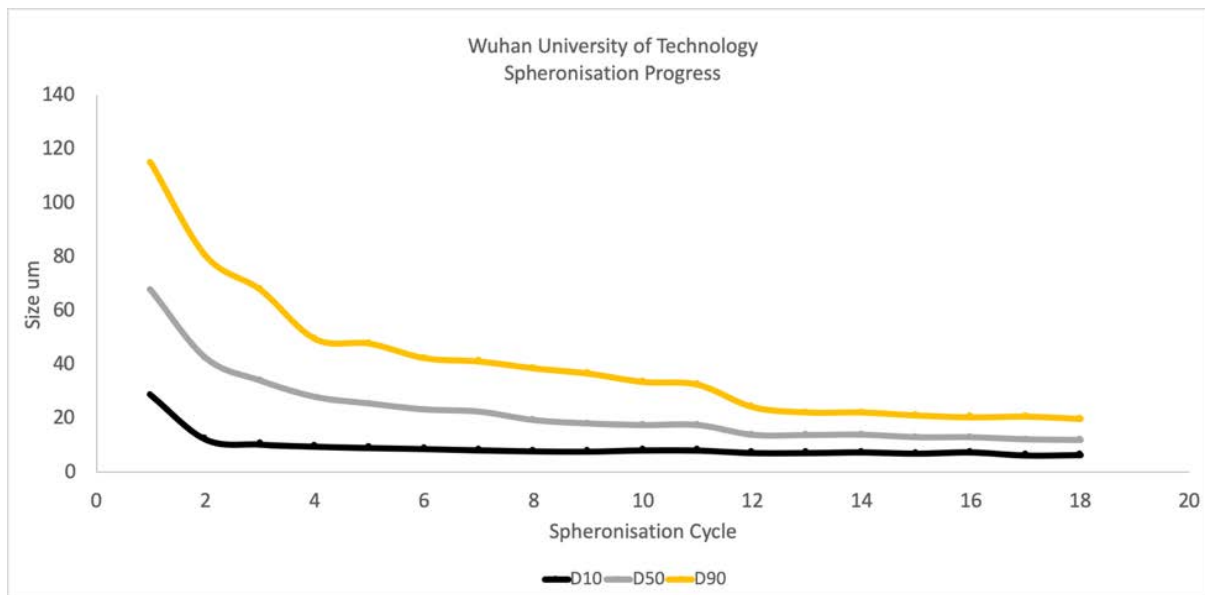




**Chart 1 | Spheronisation Property Development**



**Chart 2 | Spheronisation Progress Against Fraction Sizing\***



\*D<sub>10</sub>, D<sub>50</sub> and D<sub>90</sub> nomenclature represent to percentage size fraction passing

**Ends**

**For more information:**

John de Vries  
**Chief Executive Officer**  
**Black Rock Mining**  
+61 438 356 590  
jdv@blackrockmining.com.au

Elvis Jurcevic  
**Investor Relations**  
**irX Advisors**  
+61 408 268 271  
ej@irxadvisors.com

## About Black Rock Mining

Black Rock Mining Limited is an Australian based company listed on the Australian Securities Exchange (ASX:BKT). The Company has a 100% interest in the Mahenge Graphite Project (the "Project") located in Tanzania. The Project has a JORC compliant Mineral Resource Estimate of 212m tonnes at 7.8% TGC. It also has Ore Reserves of 70m tonnes at 8.5% TGC. The Ore Reserves support a mine life of up to 350k tonnes of graphite per annum for a reserve life of 16 years. Since the release of the Mineral Resource Estimate, the Company confirms that it is not aware of any new information or data that materially affects the mineral resources estimate.

In October 2018, the Company released a Definitive Feasibility Study (DFS) for the Project, which was based on strong customer demand. This was enhanced in July 2019 (refer to ASX release 25 July 2019), and demonstrates exceptional financial metrics including:

- *Low Capex:* Lowest peak capital expenditure of US\$116M for phase one\*;
- *High Margin:* AISC margin of 63.1%;
- *Low Technical Risk:* Substantial pilot plant operations run of 110 tonnes; and
- *Superior Economics:* IRR of 44.8% with NPV<sub>10</sub> of US\$1.16bn (A\$1.65bn\*\*)

In February 2019, the Company announced receipt of its mining licence for the DFS project.

In May 2019, the Company announced it had substantially allocated planned production with up to 255k tonnes per annum of graphite committed to sale by year three of production, through Pricing Framework Agreements (refer to ASX release 8 May 2019). The Company is progressing these agreements into binding offtake commitments.

Following release of the enhanced DFS (eDFS) in July 2019, the Company confirms that it is not aware of any new data or information that materially affects the results of the eDFS and that all material assumptions and, in the case of estimates of Mineral Resources or Ore Reserves, technical parameters underpinning the estimates in the relevant market announcements continue to apply and have not materially changed.

The estimated Ore Reserves and Mineral Resources underpinning the production target has been prepared by competent persons in accordance with the requirements in Appendix 5A (JORC Code).

The Company is currently progressing financing discussions and detailed engineering with a view to commencing construction of the mine.

<b>JORC Compliant Mineral Resource Estimate and Ore Reserve ***</b>			
<b>Ore Reserves</b>	Tonnes (Mt)	Grade (% TGC)	Contained Graphite (Mt)
- Proven	0	0.0	0.0
- Probable	69.6	8.5	6.0
<b>Total Ore Reserves</b>	<b>69.6</b>	<b>8.5</b>	<b>6.0</b>
<b>Mineral Resources</b>			
- Measured	25.5	8.6	2.2
- Indicated	88.1	7.9	6.9
<b>Total M&amp;I</b>	<b>113.6</b>	<b>8.1</b>	<b>9.1</b>
- Inferred	98.3	7.6	7.4
<b>Total M, I&amp;I</b>	<b>211.9</b>	<b>7.8</b>	<b>16.6</b>



For further information on Black Rock Mining Ltd, please visit [www.blackrockmining.com.au](http://www.blackrockmining.com.au)

\* Forecast Capex has been classified as a Class 3 estimate with accuracy of ±10% as defined by AACE

\*\* \$AUD/USD 0.70

\*\*\* Resource and Ore Reserve Estimates as released to ASX on 8 August 2017 Optimised PFS

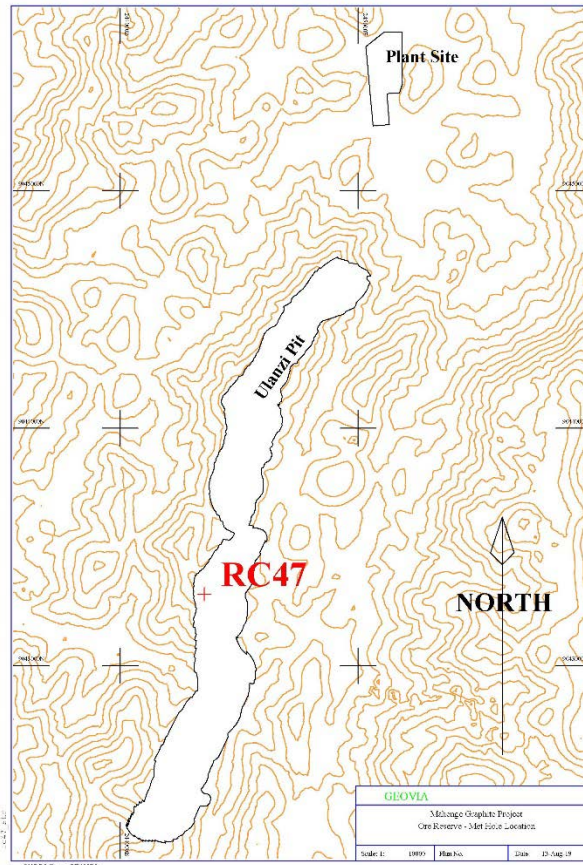


## Competent Person Statement

The information in this report that relates to Ore Reserves and the testing of metallurgical concentrates is based on information compiled by Mr John de Vries, who is a Member of the Australian Institute of Mining and Metallurgy. Mr de Vries is a full time employee and Executive Director of Black Rock Mining at the time this report was compiled and has sufficient experience relevant to the style of mineralisation and type of deposit under and to the activity which he is undertaking to qualify as a Competent Person as defined in the 2012 Edition of the "Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves"

The program reported on relates to the performance of metallurgical concentrates in potential downstream manufacturing processes and was conducted to support marketing to battery supply chain participants. The results are independent of modifying factors considered in the Ore Reserve Estimate and should be considered as having no material impact on reported Reserves or Resources.

The reported concentrate processed to manufactured products was obtained from pilot plant operations milling a bulk sample obtained from the proposed Ulanzi pit and was announced to the ASX on 3 April 2019. The 18.5 dry tonne bulk sample was obtained from the collar position of drill hole RC47 in the Ulanzi project area. Sample site and sampling details are illustrated in Figure 6 and Table 4 of Appendix 1.

**Appendix 1. Bulk Sample RC47 for Pilot Plant run**

**Figure 6 | Location of Drill Hole RC47 relative to planned Ulanzi Pit**

<b>Hole ID</b>	RC47
<b>Hole Type</b>	RC
<b>Easting (UTM37S WGS84)</b>	244353.4
<b>Northing (UTM37S WGS84)</b>	9043301.1
<b>RL</b>	716.8
<b>Hole Depth</b>	2.5
<b>Dip</b>	Vertical
<b>Azimuth</b>	-
<b>Domain</b>	3
<b>From (m)</b>	Surface
<b>To (m)</b>	2.5
<b>Intersect (m)</b>	2.5
<b>TGC %</b>	9.7

**Table 4 | Metallurgical bulk sample interval of RC47**

**Appendix 2. JORC Code, 2012 Edition Table 1.**
**Section 1 Sampling Techniques and Data (as applied to Metallurgical Testing of Bulk Sample)**

(Criteria in this section apply to all succeeding sections.)

Criteria	JORC Code explanation
<b>Sampling techniques</b>	<ul style="list-style-type: none"> <li><i>Nature and quality of sampling (eg cut channels, random chips, or specific specialised industry standard measurement tools appropriate to the minerals under investigation, such as down hole gamma sondes, or handheld XRF instruments, etc). These examples should not be taken as limiting the broad meaning of sampling.</i></li> <li><i>Include reference to measures taken to ensure sample representivity and the appropriate calibration of any measurement tools or systems used.</i></li> <li><i>Aspects of the determination of mineralisation that are Material to the Public Report.</i></li> <li><i>In cases where ‘industry standard’ work has been done this would be relatively simple (e.g. ‘reverse circulation drilling was used to obtain 1 m samples from which 3 kg was pulverised to produce a 30g charge for fire assay’). In other cases more explanation may be required, such as where there is coarse gold that has inherent sampling problems. Unusual commodities or mineralisation types (e.g. submarine nodules) may warrant disclosure of detailed information.</i></li> </ul>
<b>Drilling techniques</b>	<ul style="list-style-type: none"> <li><i>Drill type (e.g. core, reverse circulation, open-hole hammer, rotary air blast, auger, Bangka, sonic, etc) and details (e.g. core diameter, triple or standard tube, depth of diamond tails, face-sampling bit or other type, whether core is oriented and if so, by what method, etc).</i></li> </ul>

Criteria	JORC Code explanation
<b>Drill sample recovery</b>	<ul style="list-style-type: none"> <li>Method of recording and assessing core and chip sample recoveries and results assessed.</li> <li>Measures taken to maximise sample recovery and ensure representative nature of the samples.</li> <li>Whether a relationship exists between sample recovery and grade and whether sample bias may have occurred due to preferential loss/gain of fine/coarse material.</li> </ul>
<b>Logging</b>	<ul style="list-style-type: none"> <li>Whether core and chip samples have been geologically and geotechnically logged to a level of detail to support appropriate Mineral Resource estimation, mining studies and metallurgical studies.</li> <li>Whether logging is qualitative or quantitative in nature. Core (or costean, channel, etc) photography.</li> <li>The total length and percentage of the relevant intersections logged.</li> </ul>
<b>Sub-sampling techniques and sample preparation</b>	<ul style="list-style-type: none"> <li>If core, whether cut or sawn and whether quarter, half or all core taken.</li> <li>If non-core, whether riffled, tube sampled, rotary split, etc and whether sampled wet or dry.</li> <li>For all sample types, the nature, quality and appropriateness of the sample preparation technique.</li> <li>Quality control procedures adopted for all sub-sampling stages to maximise representivity of samples.</li> <li>Measures taken to ensure that the sampling is representative of the in-situ material collected, including for instance results for field duplicate/second-half sampling.</li> <li>Whether sample sizes are appropriate to the grain size of the material being sampled.</li> </ul>

Criteria	JORC Code explanation	
<b>Quality of assay data and laboratory tests</b>	<ul style="list-style-type: none"> <li>The nature, quality and appropriateness of the assaying and laboratory procedures used and whether the technique is considered partial or total.</li> <li>For geophysical tools, spectrometers, handheld XRF instruments, etc, the parameters used in determining the analysis including instrument make and model, reading times, calibrations factors applied and their derivation, etc.</li> <li>Nature of quality control procedures adopted (e.g. standards, blanks, duplicates, external laboratory checks) and whether acceptable levels of accuracy (i.e. lack of bias) and precision have been established.</li> </ul>	<ul style="list-style-type: none"> <li>The samples were sent to Yantai Jinyuan Mining Machinery for processing through a dedicated purpose built common user pilot plant to graphite concentrate.</li> <li>Graphitic C is determined by "Loss on Ignition" LOI methodology. The sample is dried at 550 degrees Centigrade to remove organic carbon. Once dried the sample is weighted prior to being combusted in a furnace at 950 degrees Centigrade to combust inorganic carbon (graphite). Ash residue is weighted with the mass loss being reported as LOI. Method Precision: <math>\pm 0.1\%</math> Carbon Limit: 0.01 – 100 % Carbon.</li> <li>Ore, intermediate and final concentrate samples were analysed for Multi-elements using ME-ICP81 sodium peroxide fusion and dissolution with elements determined by ICP prior to milling in the pilot plant.</li> <li>Final concentrates</li> <li>All analysis has been carried out by Chinese certified laboratory – Yantai Jinyuan Metallurgical Research Laboratories.</li> <li>Flake sizing was by a Star Trace Industrial Vibro Sifter type screen to standard ASTM sizing. Sizing used standard ASTM screen sizes of +32 mesh, +50 mesh, + 80 mesh, +100 mesh and – 100 mesh.</li> <li>Purpose of the test program was to determine the optimal flow sheet for mill design.</li> <li>Due to the nature of a single 18.5 tonne sample, the use of blanks was considered inappropriate for pilot plant operation.</li> </ul>
<b>Verification of sampling and assaying</b>	<ul style="list-style-type: none"> <li>The verification of significant intersections by either independent or alternative company personnel.</li> <li>The use of twinned holes.</li> <li>Documentation of primary data, data entry procedures, data verification, data storage (physical and electronic) protocols.</li> <li>Discuss any adjustment to assay data.</li> </ul>	<ul style="list-style-type: none"> <li>The data has been manually updated into a master spreadsheet and a GIS database, considered to be appropriate for this metallurgical development program.</li> <li>Samples were obtained from drill collars where those drill locations occur within the outcropping portion of the orebody. Drill collar locations have been checked by a consultant geologist as part of the data validation process and errors corrected prior to resource estimation.</li> <li>Bulk sampling was used to compare results from drilling. Correlation of results was excellent.</li> <li>There has been no adjustment of assay data.</li> </ul>

Criteria	JORC Code explanation	
<b>Location of data points</b>	<ul style="list-style-type: none"> <li>• Accuracy and quality of surveys used to locate drill holes (collar and down-hole surveys), trenches, mine workings and other locations used in Mineral Resource estimation.</li> <li>• Specification of the grid system used.</li> <li>• Quality and adequacy of topographic control.</li> </ul>	<ul style="list-style-type: none"> <li>• Bulk samples were obtained from the collar coordinates of drill holes used in exploration and infill drilling.</li> <li>• Drill collars have been surveyed with a DGPS for sub-metre accuracy for the X, Y and Z components and the Ulanzi, Cascade and Epanko North prospects have been surveyed with a high-resolution aerial drone to generate an accurate contour map and high resolution photo image. The Z component has also been checked by draping the collar position over a high quality digital terrain model and comparing to the DGPS Z reading.</li> <li>• BKT is satisfied the location of trenches, pits and drill holes have been located with a high degree of accuracy.</li> </ul>
<b>Data spacing and distribution</b>	<ul style="list-style-type: none"> <li>• Data spacing for reporting of Exploration Results.</li> <li>• Whether the data spacing and distribution is sufficient to establish the degree of geological and grade continuity appropriate for the Mineral Resource and Ore Reserve estimation procedure(s) and classifications applied.</li> <li>• Whether sample compositing has been applied.</li> </ul>	<ul style="list-style-type: none"> <li>• Data spacing and distribution is considered to be appropriate for the estimation of a Mineral Resource.</li> <li>• The company has used 100 x 100m or 100 x 50m or 50 x 50m grid spacing which has been sufficient to show geological and grade continuity at exploration and resource definition.</li> <li>• The drill spacing is appropriate for Resource Estimation.</li> <li>• No further sample compositing has been applied post the sub-sampling stage for exploration and Resource estimation.</li> <li>• The bulk sample is a single sample from a known drill location.</li> </ul>
<b>Orientation of data in relation to geological structure</b>	<ul style="list-style-type: none"> <li>• Whether the orientation of sampling achieves unbiased sampling of possible structures and the extent to which this is known, considering the deposit type.</li> <li>• If the relationship between the drilling orientation and the orientation of key mineralised structures is considered to have introduced a sampling bias, this should be assessed and reported if material.</li> </ul>	<ul style="list-style-type: none"> <li>• Bulk samples are large by nature and volume exceeds small scale local bias.</li> <li>• The orientation of the bulk sample is along the Z axis of the nominal drill hole.</li> </ul>



Criteria	JORC Code explanation	
<b>Sample security</b>	<ul style="list-style-type: none"> <li>The measures taken to ensure sample security.</li> </ul>	<ul style="list-style-type: none"> <li>The samples were taken under the supervision of an experienced geologist employed as a consultant to BKT.</li> <li>The samples were transferred under BKT supervision from site to the local town of Mahenge where the samples were then transported from Mahenge to Ifakara. Samples were containerised at Ifakara and railed to the Port of Dar es Salaam prior to export. Containers were sealed by Tanzanian Customs at Ifakara</li> <li>Chain of custody protocols were observed to ensure the samples were not tampered with post-sampling and until delivery to the laboratory for preparation and analysis.</li> <li>Tamper proof plastic security tags were fastened to the sample bags. No evidence of sample tampering was reported by the receiving laboratory.</li> </ul>
<b>Audits or reviews</b>	<ul style="list-style-type: none"> <li>The results of any audits or reviews of sampling techniques and data.</li> </ul>	<ul style="list-style-type: none"> <li>trenching and drilling information collected by BKT has been evaluated for sampling techniques, appropriateness of methods and data accuracy by an external geological consultant.</li> <li>Bulk Sampling was reviewed and supervised in field by BKT Competent Person.</li> </ul>

**Section 2 Reporting of Exploration Results (as applied to Metallurgical Testing of Bulk Sample)**

Criteria	JORC Code explanation	Commentary
<b>Mineral tenement and land tenure status</b>	<ul style="list-style-type: none"> <li>Type, reference name/number, location and ownership including agreements or material issues with third parties such as joint ventures, partnerships, overriding royalties, native title interests, historical sites, wilderness or national park and environmental settings.</li> <li>The security of the tenure held at the time of reporting along with any known impediments to obtaining a licence to operate in the area.</li> </ul>	<ul style="list-style-type: none"> <li>The bulk sampling was undertaken on granted license PL 7802/2012 which is now superseded by ML 611/2019.</li> <li>It has an area of 9.94km<sup>2</sup>.</li> <li>The license is 100% owned by BKT.</li> <li>Landowners of nearby villages are supportive of the completed sampling and exploration program.</li> </ul>
<b>Exploration done by other parties</b>	<ul style="list-style-type: none"> <li>Acknowledgment and appraisal of exploration by other parties.</li> </ul>	<ul style="list-style-type: none"> <li>Previous explorers completed some limited RC drilling and rockchip sampling but the original data has not been located apart from what has been announced via ASX releases by Kibaran Resources during 2011 and 2013.</li> <li>The resource has been drilled to measured, indicated and inferred categories by BKT.</li> <li>This sample is extracted from within the measured category of the resource.</li> </ul>
<b>Geology</b>	<ul style="list-style-type: none"> <li>Deposit type, geological setting and style of mineralisation.</li> </ul>	<ul style="list-style-type: none"> <li>The deposit type is described as schist hosted flaky graphite.</li> <li>The mineralisation is hosted within upper amphibolite facies gneiss of the Mozambique Mobile Belt.</li> <li>Over 95% of the exposures within the tenement comprise 3 main rock types that include alternating sequences of:             <ul style="list-style-type: none"> <li>Graphitic schist – feldspar and quartz rich varieties.</li> <li>Marble, biotite and hornblende granulites.</li> <li>Less common rock types include quartzite.</li> </ul> </li> </ul>

<b>Drill hole Information</b>	<ul style="list-style-type: none"> <li>• A summary of all information material to the understanding of the exploration results including a tabulation of the following information for all Material drill holes:           <ul style="list-style-type: none"> <li>○ easting and northing of the drill hole collar</li> <li>○ elevation or RL (Reduced Level – elevation above sea level in metres) of the drill hole collar</li> <li>○ dip and azimuth of the hole</li> <li>○ down hole length and interception depth</li> <li>○ hole length.</li> </ul> </li> <li>• If the exclusion of this information is justified on the basis that the information is not Material and this exclusion does not detract from the understanding of the report, the Competent Person should clearly explain why this is the case.</li> </ul>	<ul style="list-style-type: none"> <li>• Refer to Appendix 1 for bulk sample location and information.</li> </ul>
<b>Data aggregation methods</b>	<ul style="list-style-type: none"> <li>• In reporting Exploration Results, weighting averaging techniques, maximum and/or minimum grade truncations (e.g. cutting of high grades) and cut-off grades are usually Material and should be stated.</li> <li>• Where aggregate intercepts incorporate short lengths of high grade results and longer lengths of low grade results, the procedure used for such aggregation should be stated and some typical examples of such aggregations should be shown in detail.</li> <li>• The assumptions used for any reporting of metal equivalent values should be clearly stated.</li> </ul>	<ul style="list-style-type: none"> <li>• A hand dug pit of 7.5m<sup>3</sup> total volume provides composite sample of drill hole intersection.</li> <li>• No maximum or top- cutting was applied during the calculation of bulk sample.</li> <li>• Bulk sampling interval is provided in Appendix 1.</li> <li>• Moisture content is reconciled to dry tonnes milled as reported by mill feed and container tare weight.</li> </ul>
<b>Relationship between mineralisation widths and intercept lengths</b>	<ul style="list-style-type: none"> <li>• These relationships are particularly important in the reporting of Exploration Results.</li> <li>• If the geometry of the mineralisation with respect to the drill hole angle is known, its nature should be reported.</li> <li>• If it is not known and only the down hole lengths are reported, there should be a clear statement to this effect (e.g. ‘down hole length, true width not known’).</li> </ul>	<ul style="list-style-type: none"> <li>• Sample is reported as per individual sample.</li> <li>• Bulk sampling site is located at the collar of drill hole to facilitate drill hole reconciliation.</li> </ul>
<b>Diagrams</b>	<ul style="list-style-type: none"> <li>• Appropriate maps and sections (with scales) and tabulations of intercepts should be included for any significant discovery being reported These should include, but not be limited to a plan view of drill hole collar locations and appropriate sectional views.</li> </ul>	<ul style="list-style-type: none"> <li>• Location of bulk sample taken is shown in Figure 6.</li> </ul>

<b>Balanced reporting</b>	<ul style="list-style-type: none"> <li>Where comprehensive reporting of all Exploration Results is not practicable, representative reporting of both low and high grades and/or widths should be practiced to avoid misleading reporting of Exploration Results.</li> </ul>	<ul style="list-style-type: none"> <li>Assay results for all exploration drill holes have been reported and are considered in the resource estimate.</li> <li>Not all bulk samples from the metallurgical bulk sampling programme have been processed. Approximately 500 tonnes is awaiting assay.</li> </ul>
<b>Other substantive exploration data</b>	<ul style="list-style-type: none"> <li>Other exploration data, if meaningful and material, should be reported including (but not limited to): geological observations; geophysical survey results; geochemical survey results; bulk samples – size and method of treatment; metallurgical test results; bulk density, groundwater, geotechnical and rock characteristics; potential deleterious or contaminating substances.</li> </ul>	<ul style="list-style-type: none"> <li>Bulk sample was analysed for deleterious elements by Yantai. No significant deleterious elements were observed.</li> <li>The sample for the bulk density measurement was taken from a hand dug 7.5m<sup>3</sup> pit.</li> <li>The bulk density measurement was determined by reconciling survey volume to dry tonnes milled.</li> <li>A total of 36 bulk samples were extracted.</li> <li>A total of 35 samples remain available for further metallurgical test work.</li> </ul>
<b>Further work</b>	<ul style="list-style-type: none"> <li>The nature and scale of planned further work (e.g. tests for lateral extensions or depth extensions or large-scale step-out drilling).</li> <li>Diagrams clearly highlighting the areas of possible extensions, including the main geological interpretations and future drilling areas, provided this information is not commercially sensitive.</li> </ul>	<ul style="list-style-type: none"> <li>The bulk sample is part of a 500 tonne metallurgical sampling programme conducted during the second half of 2017 to early 2018 to confirm ore quality and provide confidence in the mineralisation extent at Ulanzi covering early starter pit locations for metallurgical test work and to demonstrate rail logistics.</li> <li>Assay results taken over the 35 remaining sampling locations remain pending.</li> </ul>