

## **MARKET RELEASE**

24 August 2016

## **Woolworths Limited**

## **TRADING HALT**

The securities of Woolworths Limited (the "Company") will be placed in Trading Halt Session State at the request of the Company, pending the release of an announcement by the Company. Unless ASX decides otherwise, the securities will remain in Trading Halt Session State until the earlier of the commencement of normal trading on Friday, 26 August 2016 or when the announcement is released to the market.

Security Code: WOW

Lux Wigneswaran

**Principal Adviser, Listings Compliance (Sydney)** 



The Manager Company Notices Section ASX Limited Exchange Centre 20 Bridge Street Sydney NSW 2000

24 August 2016

Dear Sir/Madam,

## Woolworths Limited (ASX Code: WOW) - Request for Trading Halt

Woolworths Limited (ACN 000 014 675) requests that an immediate trading halt be granted by the Australian Securities Exchange ("ASX") with respect to its securities in accordance with ASX Listing Rule 17.1.

The trading halt is necessary in connection with developments concerning Woolworths' home improvement joint venture businesses.

In any event, the trading halt should not be required after the commencement of trading on Thursday, 25 August 2016.

Woolworths is not aware of any reason why the trading halt should not be granted, nor is it aware of any other information required to be provided to the market or ASX in relation to the trading halt.

Yours sincerely,

Richard Dammery

Chief Legal Officer and Company Secretary