Form 604

Corporations Act 2001 Section 671B

Notice of change of interests of substantial holder

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Tα	Company	Name:	/Scheme

Gloucester Coal Limited (Gloucester)

ACN/ARSN

AÇN 008 881 712

1. Details of substantial holder (1)

Name

Osendo Pty Ltd (Osendo), Noble Group Limited (Noble), and each of the companies listed in Annexure "A" (the Noble

Group)

ACN/ARSN (if applicable)

ACN 136 062 710

There was a change in the interests of the

substantial holder on

27/05/2009

The previous notice was given to the company on

27/05/2009

The previous notice was dated

27/05/2009

2. Previous and present voting power

The total number of votes attached to all the voting shares in the company or voting interests in the scheme that the substantial holder or an associate (2) had a relevant interest (3) in when last required, and when now required, to give a substantial holding notice to the company or scheme, are as follows:

	Previous notice	revious notice		Present notice	
Class of securities (4)	Person's votes	Voting power (5)	Person's votes	Voting power (5)	
Ordinary	47,831,451	58.36%		60.20%	

3. Changes in relevant interests

Particulars of each change in, or change in the nature of, a relevant interest of the substantial holder or an associate in voting securities of the company or scheme, since the substantial holder was last required to give a substantial holding notice to the company or scheme are as follows:

Date of change	Person whose relevant interest changed	Nature of change (6)	Consideration given in relation to change (7)	Class and number of securities affected	Person's votes affected
See Annexure 'B"	Osendo	ordinary shares in Gloucester as a result of acceptances of takeover offers made by Osendo dated 15 May 2009 which were included in the bidder's statement dated 6 May 2009 (the Offers). **		See Annexure "B"	See Annexure "B"
See Annexure 'B"	Noble	relevant interest under s 608(3)(b) of the Corporations Act 2001 (Cth) (the Act).	\$7.00 per Gloucester share	See Annexure "B"	See Annexure "B"
See Annexure 'B"	Noble Group	Each member of the Noble Group is an associate of Noble and Osendo pursuant to s 12(2)(a) of the Act and has a relevant interest under s 608(3)(a).	\$7.00 per Gloucester share	See Annexure "B"	See Annexure "B"
See Annexure 'C"	Osendo	Acquisitions of a relevant interest due to on market acquisitions by Osendo (On-Market Acquisitions).	See Annexure "C"	See Annexure "C"	See Annexure "C"
See Annexure "C"	Noble	relevant interest under s 608(3)(b) of the Act.	See Annexure "C"	See Annexure "C"	See Annexure "C"
See Annexure "C"	Nable Group	Each member of the Noble Group is an associate of Noble and Osendo pursuant to s 12(2)(a) of the Act and has a relevant interest under s 608(3)(a).		See Annexure	See Annexure "C"

"The terms and conditions of the Offers are contained in Section 8 of the bidder's statement dated 6 May 2009 issued by Noble and Osendo. A copy of the bidder's statement (together with a pro forma copy of the acceptance and transfer form) is available from the ASX website www.asx.com.au.

4. Present relevant interests

Particulars of each relevant interest of the substantial holder in voting securities after the change are as follows:

Holder of relevant interest	Registered holder of securities	Person entitled to be registered as holder (8)	Nature of relevant interest (6)	Class and number of securities	Person's votes
Paway Limited Paway)	ANZ Nominees Ltd (as Custodian of Noble Group)		under s 608(1)(b) and (c) as beneficial owner of the shares.		
Osendo	Osendo		under s 608(1)(a) as the holder of the securities.	31,590,351 ordinary shares	
Osendo	Various offerees who have accepted an Offer	and conditions of the Offers, Osendo	Acquisition of relevant interest in ordinary shares of Gloucester pursuant to the Offers under s 608(1) and/or 608(8) of the Act. The shares which are the subject of the acceptances have not yet been transferred into the name of Osendo.		58,894
Noble	ANZ Nominees Ltd (as Custodian of Noble Group)	Paway	As parent company of Paway, has a relevant interest under s 608(3)(b) of the Act.		
Noble	Osendo	Osendo	As parent company of Osendo, has a relevant interest under s 608(3)(b) of the Act.		
Noble	Various offerees who have accepted an Offer	Subject to the terms and conditions of the Offers, Osendo	As parent company of Osendo, has a relevant interest under s 608(3)(b) of the Act.		58,894
Noble Group and Osendo	ANZ Nominees Ltd (as Custodian of Noble Group)	Paway	Osendo and each member of the Noble Group is an associate of Paway pursuant to s 12(2)(a) of the Act and has a relevant interest under s 608(3)(a).		
Noble Group	Osendo	Ösendo	Each member of the Noble Group is an associate of Osendo pursuant to s 12(2)(a) of the Act and has a relevant interest under s 608(3)(a).	31,590,351 ordinary shares	
Noble Group	Various offerees who have accepted an Offer	Subject to the terms and conditions of the Offers, Osendo	Each member of the Noble Group is an associate of Osendo pursuant to s 12(2)(a) of the Act and has a relevant interest under s 608(3)(a).	58,894 ordinary shares	58,894

5. Changes in association

The persons who have become associates (2) of, ceased to be associates of, or have changed the nature of their association (9) with, the substantial holder in relation to voting interests in the company or scheme are as follows:

Name and ACN/ARSN (If applicable)	Nature of association
N/A	

6. Addresses

The addresses of persons named in this form are as follows:

Name	Address
Osendo	C/- TMF Corporate Services (Aust) Pty Ltd, Level 9, 50 Park Street, Sydney NSW 2000.
Noble and Noble Group	18/F MassMutual Tower, 38 Gloucester Road, Hong Kong.

Signature

sign here Barry Tudor capacity Director, Osendo Pty Ltd

DIRECTIONS

- (1) If there are a number of substantial holders with similar or related relevant interests (eg. a corporation and its related corporations, or the manager and trustee of an equity trust), the names could be included in an annexure to the form. If the relevant interests of a group of persons are essentially similar, they may be referred to throughout the form as a specifically named group if the membership of each group, with the names and addresses of members is clearly set out in paragraph 6 of the form.
- (2) See the definition of "associate" in section 9 of the Corporations Act 2001.
- (3) See the definition of "relevant interest" in sections 608 and 671B(7) of the Corporations Act 2001.
- (4) The voting shares of a company constitute one class unless divided into separate classes.
- (5) The person's votes divided by the total votes in the body corporate or scheme multiplied by 100.
- (6) Include details of:
 - (a) any relevant agreement or other circumstances because of which the change in relevant interest occurred. If subsection 671B(4) applies, a copy of any document setting out the terms of any relevant agreement, and a statement by the person giving full and accurate details of any contract, scheme or arrangement, must accompany this form, together with a written statement certifying this contract, scheme or arrangement; and
 - (b) any qualification of the power of a person to exercise, control the exercise of, or influence the exercise of, the voting powers or disposal of the securities to which the relevant interest relates (indicating clearly the particular securities to which the qualification applies).

See the definition of "relevant agreement" in section 9 of the Corporations Act 2001.

- (7) Details of the consideration must include any and all benefits, money and other, that any person from whom a relevant interest was acquired has, or may become entitled to receive in relation to that acquisition. Details must be included even if the benefit is conditional on the happening or not of a contingency. Details must be included on any benefit paid on behalf of the substantial holder or its associate in relation to the acquisitions, even if they are not paid directly to the person from whom the relevant interest was acquired.
- (6) If the substantial holder is unable to determine the identity of the person (eg. if the relevant interest arises because of an option) write "unknown".
- (9) Give details, if appropriate, of the present association and any change in that association since the last substantial holding notice.

Annexure A to Form 604

The Noble Group of companies other than Noble Group Limited and Osendo Pty Ltd

This is Annexure A of 1 page referred to in the Form 604 (Notice of change of interests of substantial holder), signed by me and dated 28 May 2009.

Barry Tudor

Director, Osendo Pty Ltd

The Noble Group of companies other than Noble Group Limited and Osendo Pty Ltd

Chongqing Xinfu Food Co., Ltd

Cocaf Ivoire, S.A Coniston Limited

Crawley Resources Limited

Donaldson Coal Holdings Limited

Donaldson Coal Pty Limited

Evera Sociedad Anonima Comerical

Finora International Inc
Fleet Management Limited
Fleet Ship Management Inc.

Fleet Shipping Co. Inc Jonesville Limited

Longkou Xinlong Edible Oil Co., Ltd.

Lonner Pty Limited Midhill Limited

Mt Vincent Holdings Pty Limited Newcastle Coal Company Pty Limited

Noble Americas Corp. Noble Argentina S.A. Noble Brazil Ltda

Noble Carbon Credits Limited

Noble Chartering Inc.
Noble Chartering Limited

Noble Chemicals B.V. (formerly named Oxyde

Chemicals BV)

Noble Europe Limited

Noble Grain India Private Limited

Noble Logistic Australia Pty Ltd (Formerly named Andre Far East (Australia) Pty Limited)

Noble Mount Investments Limited

Noble Netherlands B.V.

Noble Paraguay Sociedad Anonima (formerly

named Baelpa SAIC)

Noble Resources Australia Pty Ltd Noble Resources Group Limited

Noble Resources Limited Noble Resources Pte. Ltd.

Noble Resources SA

Noble Trade Finance Hong Kong Limited

Paway Limited

Primecoal International Pty Ltd

PT Sanga Coal Indonesia

Qinzhou Dayang Cereals and Oils Company

Limited

Stelmont Group Limited
Usina Noroeste Paulista Ltda

Annexure B to Form 604

Details of changes in relevant interest pursuant to acceptances of the Offers

This is Annexure B of 1 page referred to in the Form 604 (Notice of change of interests of substantial holder), signed by me and dated 28 May 2009.

Barry Tudor

Director, Osendo Pty Ltd

Details of changes in relevant interest pursuant to acceptances of the Offers

Date of Change	Class and number of securities affected	Person's votes affected
27/05/2009	1,508,723 ordinary shares	1,508,723
TOTAL	1,508,723 ordinary shares	1,508,723

Annexure C to Form 604

Details of changes in relevant Interest pursuant to the On-market Acquisitions

This is Annexure C of 1 page referred to in the Form 604 (Notice of change of interests of substantial holder), signed by me and dated 28 May 2009.

Barry Tudor

Director, Osendo Pty Ltd

Details of changes in relevant interest pursuant to the On-market Acquisitions

Date of Change	Consideration given in relation to change	Class and number of securities affected	Person's votes affected
Nil	Nil	Nil ordinary shares	Nil
TOTAL		Nil ordinary shares	Nil