

27 December 2012

Initial Substantial Shareholder Notification

Penrice Soda Holdings Limited (ASX: PSH) (Penrice) advises of the lodgement of Form 603 - Initial Substantial Shareholder Notification. The form is attached.

About Penrice

Penrice Soda Holdings Limited (ASX: PSH) is Australia's only manufacturer of soda ash and sodium bicarbonate and one of the world's largest sodium bicarbonate marketing companies. It also operates a limestone mine and is a significant supplier of industrial minerals and civil products.

The Company is committed to driving shareholder value through the manufacture and supply of a range of world-class products across a variety of industries and countries including packaging, building and construction, mining, detergents, food and personal care, stockfeed and environmental control/water purification.

For further information regarding Penrice Soda Holdings visit the company's website at www.penrice.com.au

For more information, contact: Guy Roberts, MD & CEO, Penrice Soda Holdings, +61 8 8402 7239

<u>Disclaimer</u>

This document includes forward looking statements. Forward looking statements can be identified by the use of terminology such as 'believe', 'expect', 'anticipate', 'will', 'could', 'would', 'should', 'may', 'plan', 'estimate', 'intend', 'predict', 'potential', 'continue' or similar words. Forward looking statements are not guarantees or predictions of future performance and involve known and unknown risks many of which are beyond the Company's control and differ materially from those expressed in the forward looking statements. Some of the important factors that may cause actual results to differ materially from those of the forward looking statements include, among others, foreign currency or interest rate fluctuations; economic and competitive conditions in Australia and other relevant markets and countries; disruptions in the supply chain; changes in tax rates and laws; consumer and product demand; fluctuations in availability and cost of raw material, labour, energy, electricity and transportation; actions of competitors and customers; unanticipated regulatory expenditure; and, the Company's ability to further develop plans, strategies and objectives of management. Except as required by applicable regulations or by law, the Company does not undertake any obligation to publicly update or review any forward looking statements whether as a result of new information or future events.

Form603

Corporations Act 2001 Section 671B

Notice of initial substantial holder

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substantial holder (1) applicable)	Aus	TAIR PETER W	JRIGHT	JEANG	TTE MARJOR
erne a substantial holder	on	21,12,12			
er of votes attached to at st /3\in on the date thes	l the voting sha ubstantial holds	res in the company or voting inte er became a substantial holder a	rests in the schem re as follows:	e that the substantial	holder or an associate (2)
	· · · · · · · · · · · · · · · · · · ·				
Class of securities (4)		Number of securities	Person's	votes (5)	Votting power (6)
Class of securities (4) Sec 0.4100 relevant Interests	hed				
Class of securities (4) Sec 0.4100 relevant Interests	ubsterntial holde	Number of securities For an associate had in the folio	wing voting securit	les on the date the su	
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Class of securities (4) CLL QHOC relevant interests as relevant interest the st llows: Holder of relevant int SEL QHOC precent registered for interest as inciders of the	ibstantial holderest	r or an associate had in the folio Nature of relevant i red to imperagraph 3 abové are: Pagistered holder of	wing voting securit nterest (7) as follows:	les on the date the su Class and n	unter of securities Qass and number

Date of acquisition	Consideration (9)		Class and number of securities
······································	Cash	Non-cash	
		Cash	Cash Non-cash

6. Associates

The reasons the persons named in paragraph 3 above are associates of the substantial holder are as follows:

Name and AOVAPSN (if applicable)	Nature of association

7. Addresses

The addresses of persons named in this formere as follows:

Name	Address			
PI-P WILLGHT	18 KILLARA	AIENUE	KILLARA	NSW 2071
TM WYGHT	[8 KILLARA 1	AVENUE	KILLARA	NSW 2011

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Wayahi date 21/12/12 TAKE PETGE WRIGHT

DIRECTIONS

- If there are a number of substantial holders with similar or related relevant interests (e.g. a corporation and its related corporations, or the manager and inustee of an (1) equity trust), the names could be included in an arresure to the form. If the relevant interests of a group of persons are essentially similar, they may be referred to throughout the form as a specifically named group if the membership of each group, with the names and addresses of members is clearly set out in paragraph 7 of the
- See the definition of "associate" in section 9 of the Corporations Act 2001. (2)
- See the definition of "relevant interest" in sections 608 and 671B(7) of the Corporations Act 2001.
- The voting shares of a company constitute one class unless divided into separate classes. (4)
- The total number of votes attached to all the voting shares in the company or voting interests in the scheme (if any) that the person or an associate has a relevant interest in.
- The person's votes divided by the total votes in the body corporate or scheme multiplied by 100. (6)
- include details of: **(7)**
 - any relevant agreement or other circumstances by which the relevant interest was acquired. If subsection 671B(4) applies, a copy of any document setting out the terms of any relevant agreement, and a statement by the person giving full and accurate details of any contract, achieve or emergement, must accompany this form, together with a written statement certifying this contract, scheme or arrangement; and
 - any qualification of the power of a person to exercise, control the exercise of, or influence the exercise of, the voting powers or disposal of the securities to (b) which the relevant interest relates (indicating dearly the particular securities to which the qualification applies).

See the definition of "relevant agreement" in section 9 of the Corporations Act 2001.

- If the substantial holder is unable to determine the identity of the person (e.g. if the relevant interest arises because of an option) write "unknown".
- Details of the consideration must include any and all benefits, money and other, that any person from whom a relevant interest was acquired has, or may, become entitled to receive in relation to that acquisition. Details must be included even if the benefit is conditional on the happening or not of a contingency. Details must be included of any benefit paid on behalf of the substantial holder or its associate in relation to the acquisitions, even if they are not paid directly to the person from whom the relevant interest was acquired.

PENRICE SODA HOLDINGS LIMITED ACN 108 193 419	ACN 109 193 419					
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3. DETAILS OF RELEVANT INTEREST						
HOLDER OF RELEVANT INTEREST	NATURE OF RELEVANT INTEREST	CLASS	CLASS AND NUMBER OF S	IMBER OF SECURITIES VOTING POWER	TING POWER	
ALISTAIR PETER WRIGHT	Individual	B		590,597		0.65%
JEANETTE MARJORIE WRIGHT	Individual	FPO		302,500		0.33%
CORTAC PTY LIMITED	Family Trust J M Wright beneficiary	TPO	Section and the section of the secti	19,000	and the second s	0.02%
ABEILLE INVESTMENTS PTY LIMITED	Family Trust A.P. & JM Wright beneficiaries	FBO		2,479,266		271%
WRIGHT FAMILY SUPER FUND	Superamuation Fund A.P.&.J.M Wright members	es FPO		1,401,153		1.53%
			Total	4,792,516		5.25%
5. CONSIDERATION for shares acquired in the period 20/08/2012 to 20/12/2012	in the period 20/08/2012 to 20/12/2012					
HOLDER OF RELEVANT INTEREST	DATE OF ACQUISITION		CONSIDERATION		CLASS AND NUMBER	E C
		CASH	NON-CASH	YASH TASH		
ABEILLE INVESTMENTS PTY LIMITED	05/10/2012	012	\$1,364.00		PO	22,000
ABEILLE INVESTMENTS PTY LIMITED	08/10/2012	200	\$10,902.00	7	TO OF	158,000
ABEILLE INVESTMENTS PTY LIMITED	24/10/2012	012	\$22,470.75	7		300,000
ABEILLE INVESTMENTS PTY LIMITED	25/10/2012	012	\$4,705.13	7	FO	62,469
ABEILLE INVESTMENTS PTY LIMITED	26/10/2012	012	\$6,825.60	7	Ö	89,679
ABEILLE INVESTMENTS PTY LIMITED.	31/10/2012	012	\$11,236.75	4	Po O	147,852
ABEILLE INVESTMENTS PTY LIMITED	05/11/2012	012	\$5,195.68		PO .	73,939
ABEILLE INVESTMENTS PTY LIMITED	06/11/2012	92	\$10,020.00	a	PO.	143,000
ABEILLE INVESTMENTS PTY LIMITED	07/11/2012	012	\$7,944.34		PO	110,061
ABEILLE INVESTMENTS PTY LIMITED	08/11/2012	012	\$15,202.94		Fo	208,111
ABEILLE INVESTMENTS PTY LIMITED	06/12/2012	22	\$179.95	FPO	Ö	2,000
AREIL E INVESTMENTS PTY I IMITED	20/12/2012	<u> </u>	\$25 427 12	Ð	ŏ	270.387

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