

ALKANE RESOURCES LTD  
AUSTRALIAN ZIRCONIA LIMITED

# Dubbo Zirconia Project

NSW Australia

*An alternate and strategic long term supply of  
critical rare earths, zirconium and niobium*



MULTI-COMMODITY MINER EXPLORER  
[www.alkane.com.au](http://www.alkane.com.au)

Metal Events Ltd's:  
9th International  
Rare Earths  
Conference

Kowloon  
Shangri-La Hotel  
Hong Kong  
November 12-14 2013

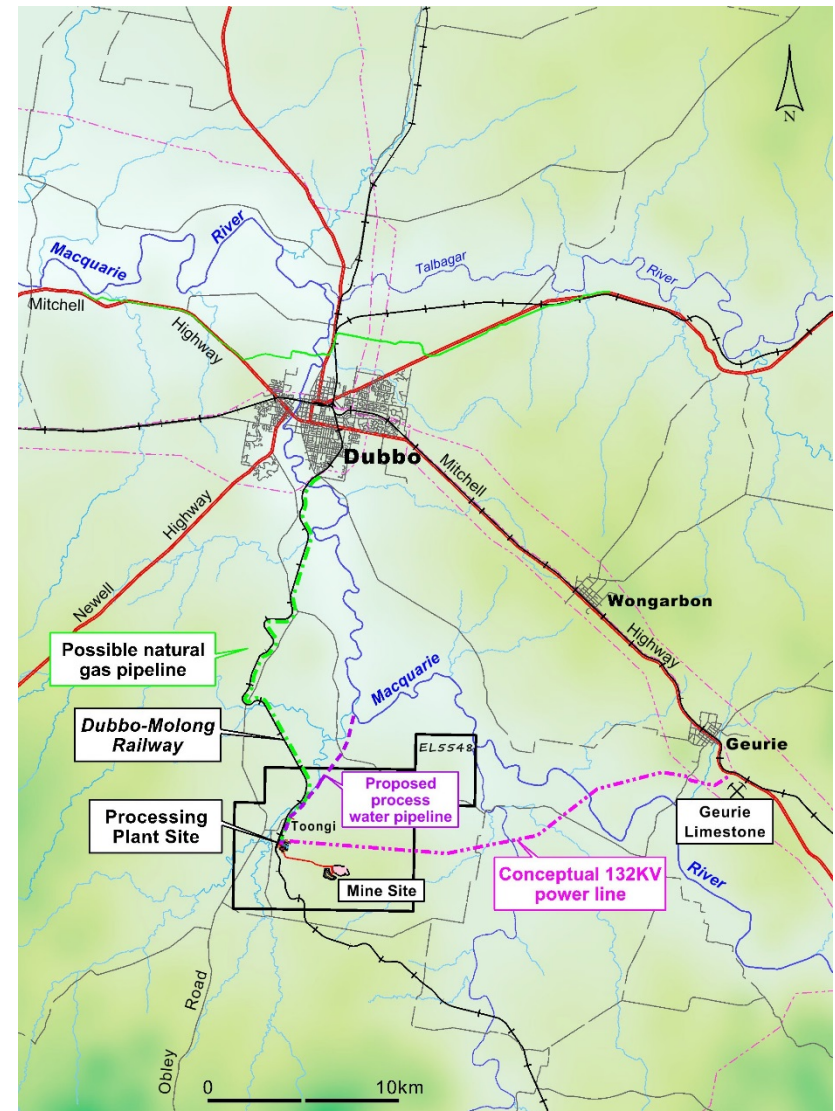
- Listed on ASX since 1969, also listed on OTCQX (US)
- Market cap \$150M
- 6,100 shareholders (85% Australian)
- Multi commodity explorer, miner and developer focused on Central West of NSW
- Active in region for more than 20 years
- Developed Peak Hill Gold Mine in 1996, operated to 2005 being the end of mine life
- Tomingley Gold Project (TGP) construction nearing completion, first gold production early 2014
- World-class Dubbo Zirconia Project (DZP) feasibility completed; environmental assessment and financing in progress
- Successful ongoing exploration

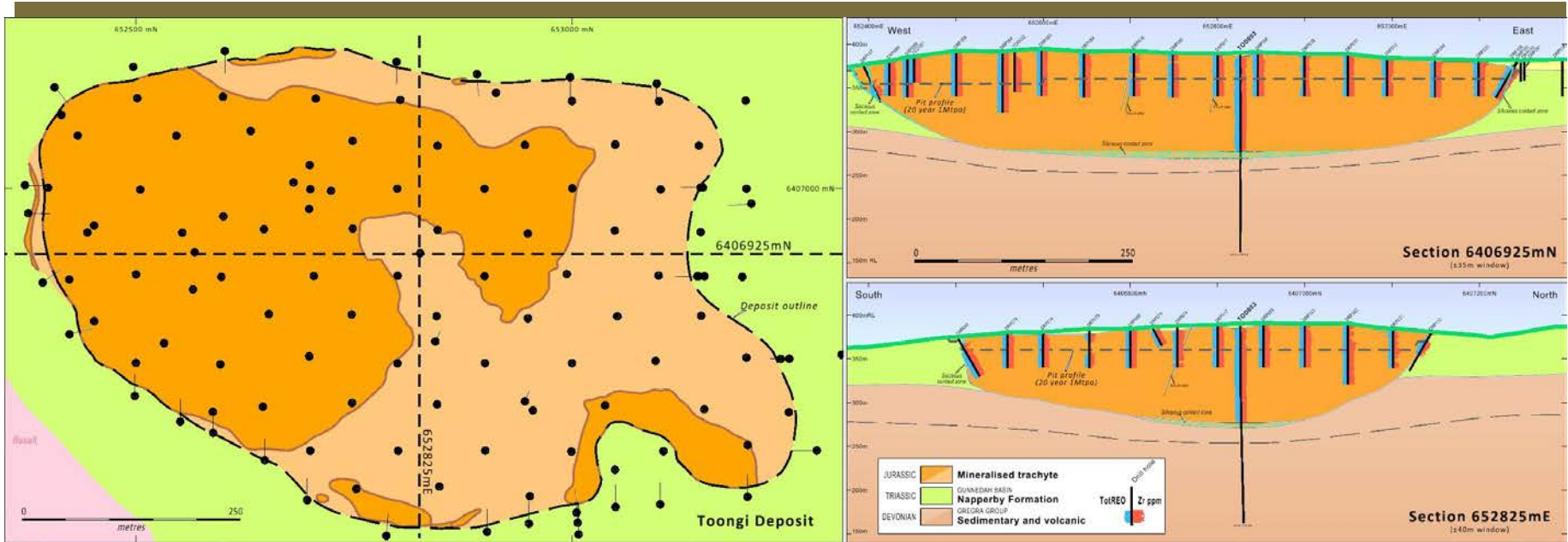


- A very large polymetallic resource of the metals zirconium (hafnium), niobium (tantalum), yttrium and rare earths
- Important and strategic metal mix, including 25% heavy rare earths
- Open pit life of at least 70 years at 1 million tonne ore production per annum
- \$1 billion project cost – 95% in processing plant and infrastructure
- Demonstrated flow sheet with pilot plant and products for market evaluation
- Robust technical and financial feasibility completed
- Environmental Impact Statement compiled and on public exhibition from 18 Sept to 18 Nov
- Strong market interest in products
- Growing and diverse markets



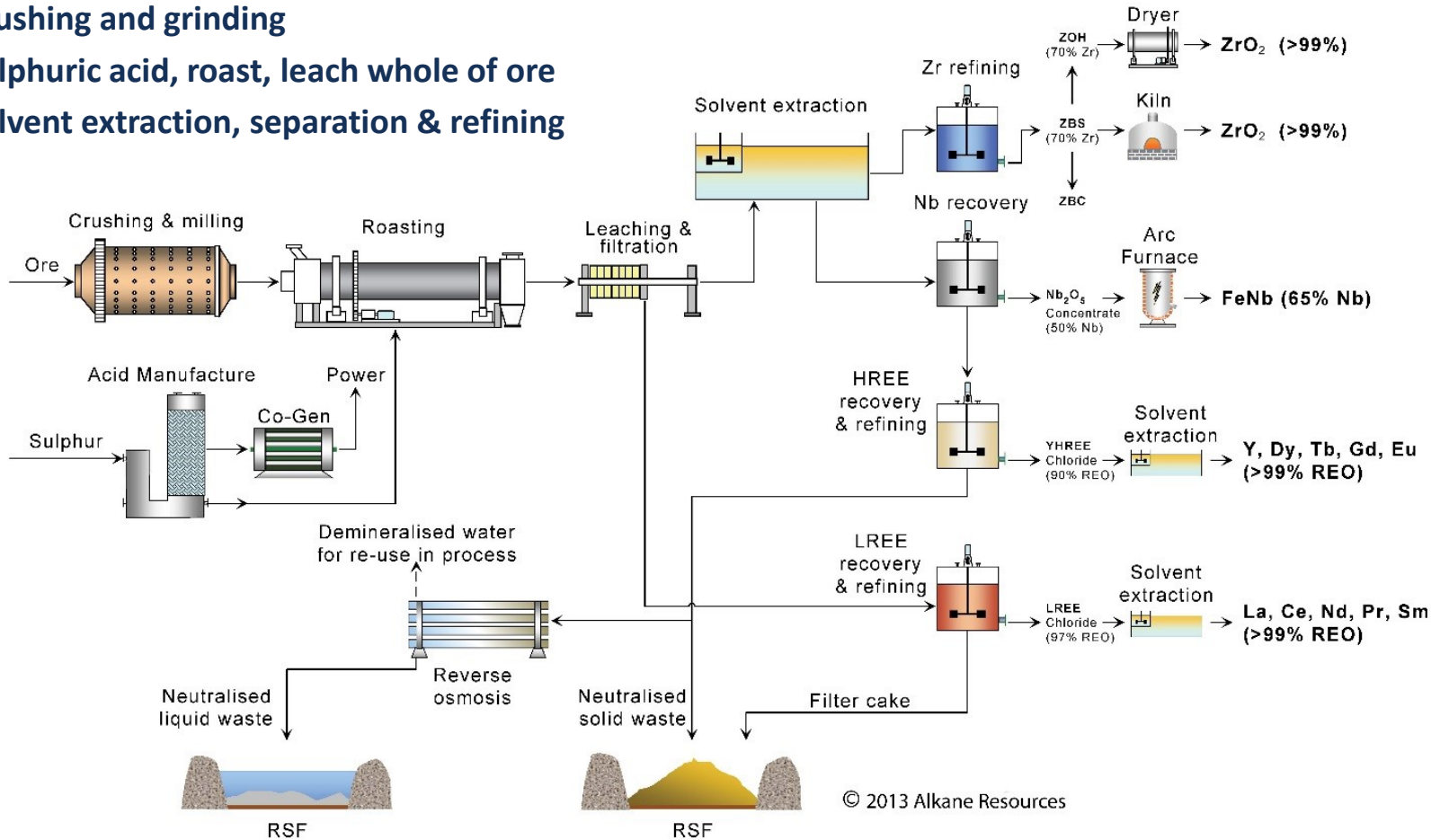
- **Project close to existing infrastructure**
- **Proposed project infrastructure**
  - upgrade of 27km Obley Road to semi articulated truck & trailer standard
  - refurbishment/upgrade of Dubbo-Toongi section of railway
  - 30km gas pipeline in rail corridor
  - 132kV power line Geurie to Toongi
  - 8km Water Supply Pipeline from Macquarie River to Toongi
  - Limestone at Geurie for waste neutralisation
- **Major population base**
  - Dubbo 42,000
  - Region >80,000
- **Major agricultural region with associated light industry**
- **Major gold and base metal mining region**





Resources	Depth (m)	Tonnes (Mt)	Grade
Measured	0-55	35.7	1.94% ZrO <sub>2</sub> , 0.04%HfO <sub>2</sub> , 0.46% Nb <sub>2</sub> O <sub>5</sub> , 0.03% Ta <sub>2</sub> O <sub>5</sub> , 0.14% Y <sub>2</sub> O <sub>3</sub> , 0.74% REO (0.9% TREO)
Inferred	55-100	37.5	As above
<b>Total</b>	<b>0-100</b>	<b>73.2</b>	<b>As above</b>
Reserves			
Proven	0-26	8.1	1.93% ZrO <sub>2</sub> , 0.04%HfO <sub>2</sub> , 0.46% Nb <sub>2</sub> O <sub>5</sub> , 0.03% Ta <sub>2</sub> O <sub>5</sub> , 0.14% Y <sub>2</sub> O <sub>3</sub> , 0.75% REO (0.9% TREO)
Probable	26-45	27.9	As above
<b>Total</b>	<b>0-45</b>	<b>35.9</b>	<b>As above</b>

- Simple open cut mining operation
- Crushing and grinding
- Sulphuric acid, roast, leach whole of ore
- Solvent extraction, separation & refining



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DPP Filtration, PLS, SX, Zr and Nb recovery



Y and HREE refining and recovery



Zirconium refining and precipitation



Reverse osmosis and water recycle

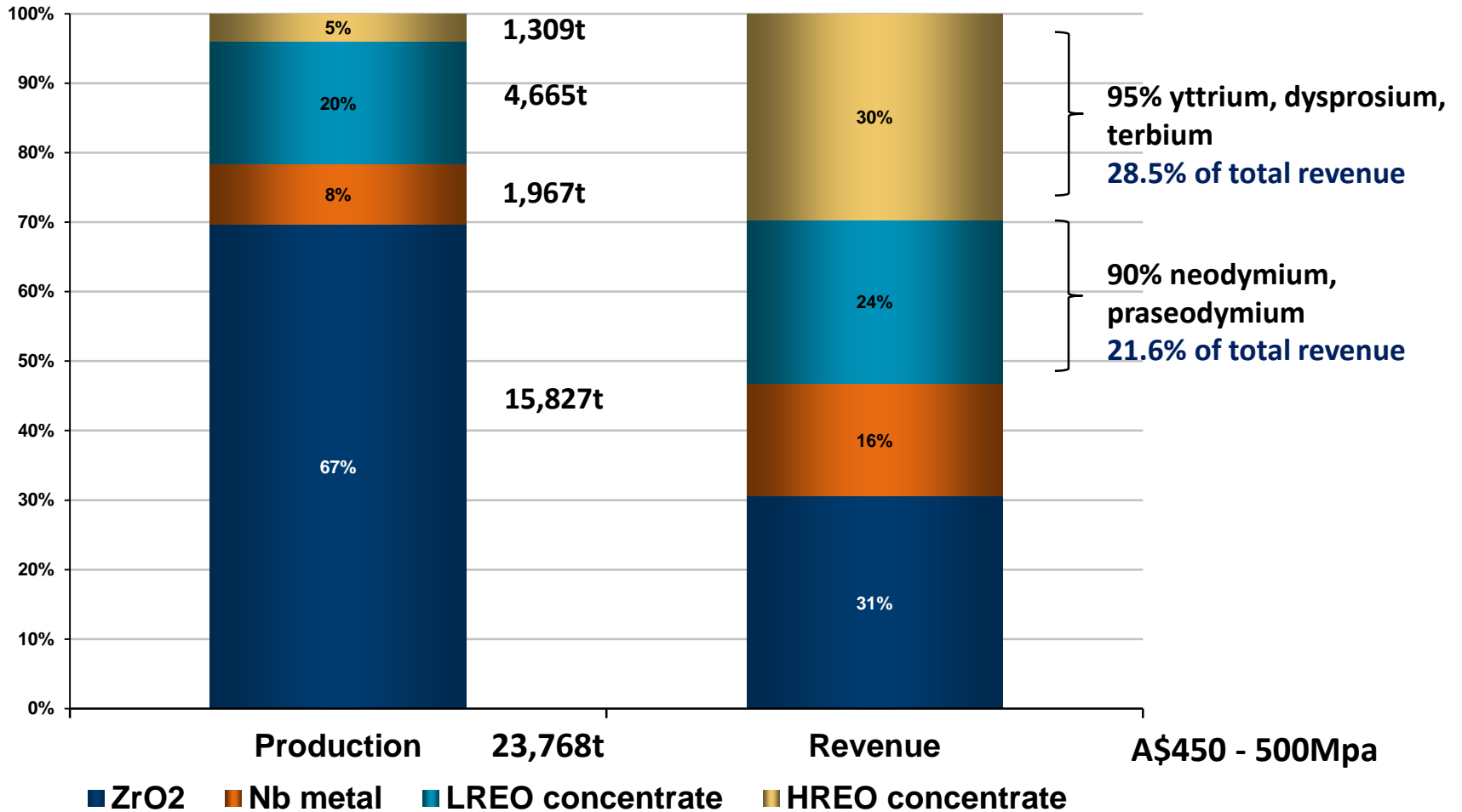
## Continuous process optimisation and product development through operation of the demonstration pilot plant

- *Development of high purity, variable grain size zirconia for multiple end use applications*
- *Operation of ceramics colours laboratory to provide test samples for ceramic companies*
  
- *Significant improvement of rare earth recoveries:*

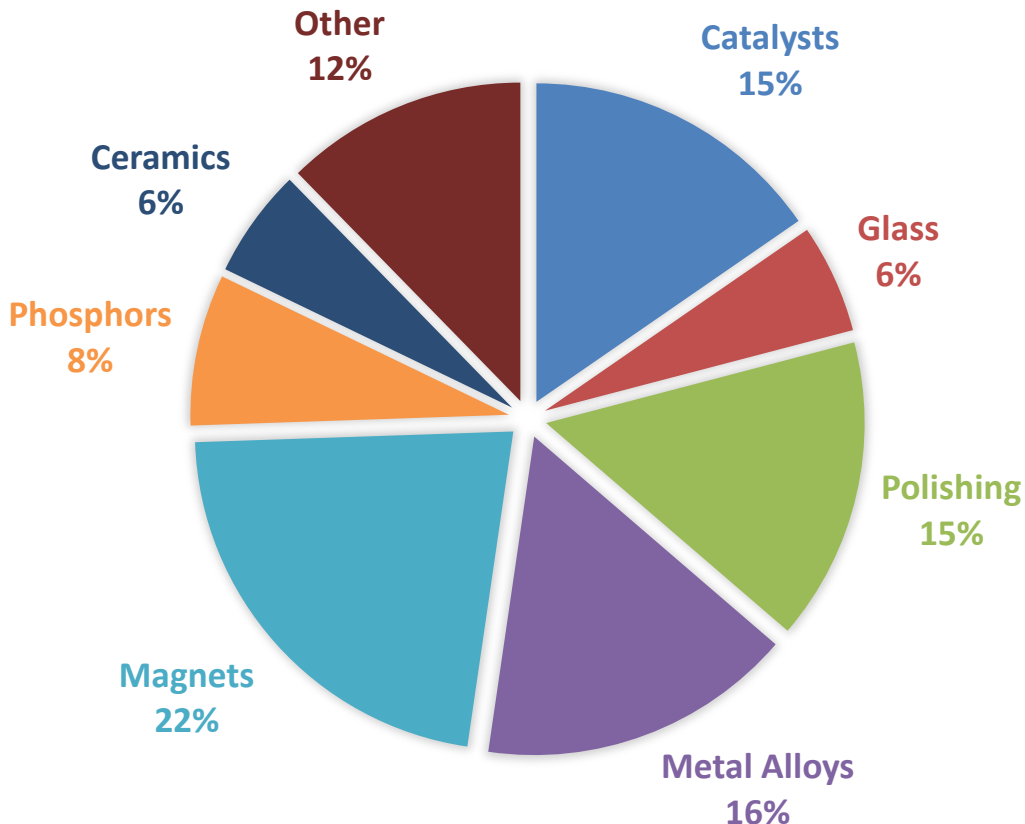
<i>LREEs</i>	<i>45-61% → 67-74%</i>	<i>3,997tpa → 4,665tpa</i>
<i>HREEs</i>	<i>32-54% → 52-66%</i>	<i>911tpa → 1,300tpa</i>
- *Major increase in revenue stream from improved rare earth recovery without increased operating costs*
  
- *Significant water recycling*
- *Experimental work for tantalum recovery*
- *Experimental work for waste salt recovery and re-use*



# Product Output @ 1Mtpa

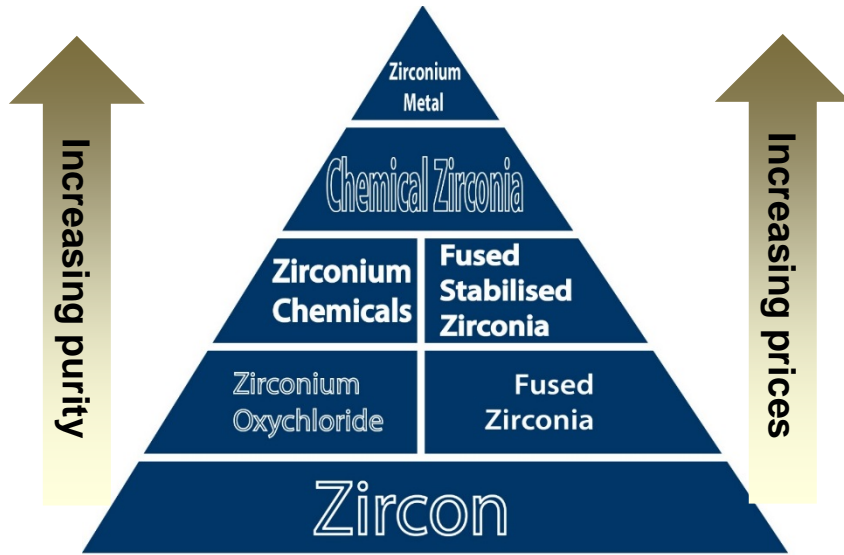


## REE DEMAND 2016

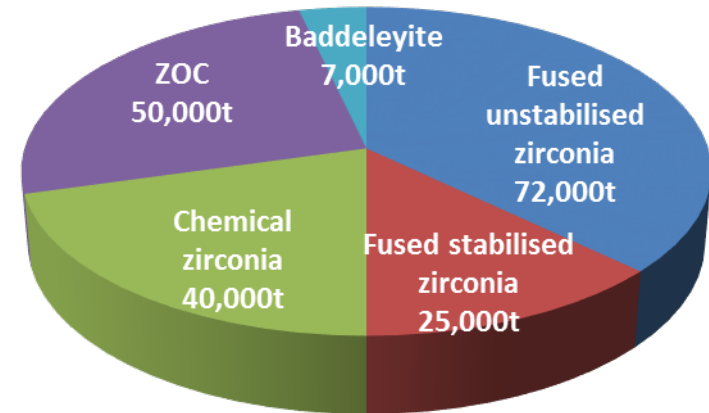


- Total REE consumption 2012 115,000t with annual growth estimated at 5-10% to be 162,000t in 2016
- China produces about 90% of world supply and consumed about 65%, with Japan 15% and the US 14%
- The REE industry is “imbalanced” with potential oversupply of light rare earths (Ce & La) and undersupply of heavy rare earths and neodymium
- Nd, Eu, Tb, Dy and Y are considered to be in critical supply through to at least 2020

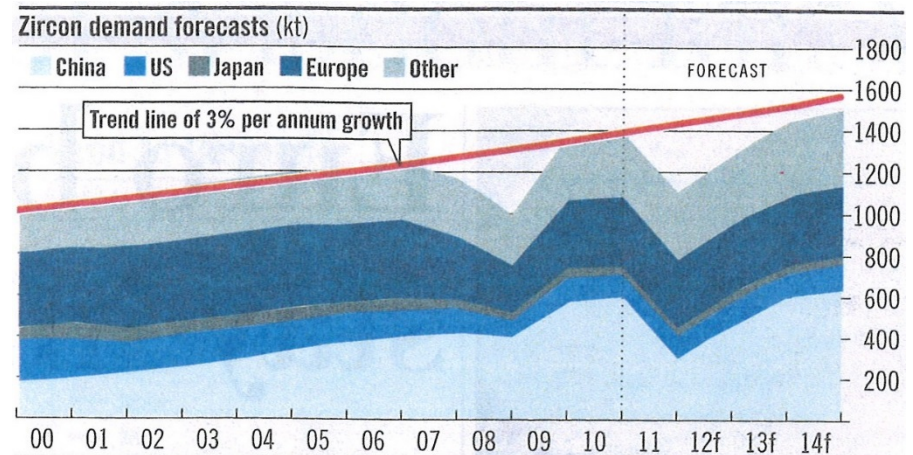
**Market imbalanced but overall CAGR 6% - 12% seems likely by 2016**



## Zirconium Chemicals Output (2011 – 194,000t ZrO<sub>2</sub> basis CAGR 5-10%)

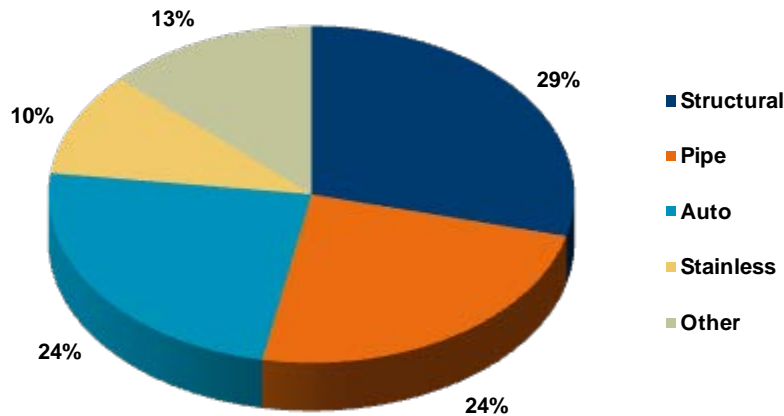


- Global market US\$3-4B
- Mid 2013 consumer zircon inventories running down
- Market expected to move back into under supply 2015 - 2016
- Prices starting to recover
- 18% - 20% zircon used in zirconium chemicals
- CAGR anticipated at 5% - 8% pa

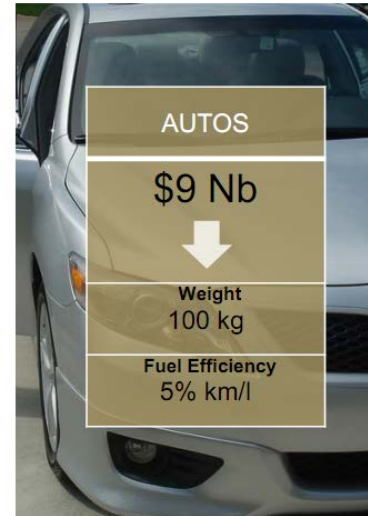


SOURCE: JPMORGAN

## Current use of ferro-niobium



### Autos



### ØRESUN Bridge



- 90% of Nb used in standard grade ferro-niobium for the production of high strength low alloy (HSLA) steels
- Nb HSLA steels are primarily consumed in structural and pipe, but the auto industry is becoming an increasing consumer
- World production 80,000t Nb in 2012. CBMM in Brazil accounts for 85%

**CAGR 10%** Demand driven by greater usage in steels of BRIC producers

## AZL MoU's and Agreements to secure 100% of output



### Zirconium (Zr)

- Leading chemical company to develop applications and markets in Asia for zirconia produced by DZP
- European manufacturer/trading company to market DZP products in Europe and North America
- Ceramic colours laboratory developed in Perth to produce test products for ceramic tile industry

### Niobium (Nb)

- JV with European Treibacher Industrie AG to produce and market ferro-niobium
- Test work for tantalum recovery

### Light rare earths Heavy rare earths

- Japan's Shin-Etsu Chemical toll treatment JV for separation and sale

## Alkane has a 25 year history of sustainable mine management

EIS lodged 28 June and addresses all environmental aspects

### Water

- 70% recycle of process water currently achievable
- Limited groundwater aquifers – minimal impact
- Water secured from existing water licenses

### Transport

- Mixture of rail and road preferred, but rail still has some limitations

### Power

- State grid. The sulphuric acid plant will generate (cogen) about 70% of power onsite

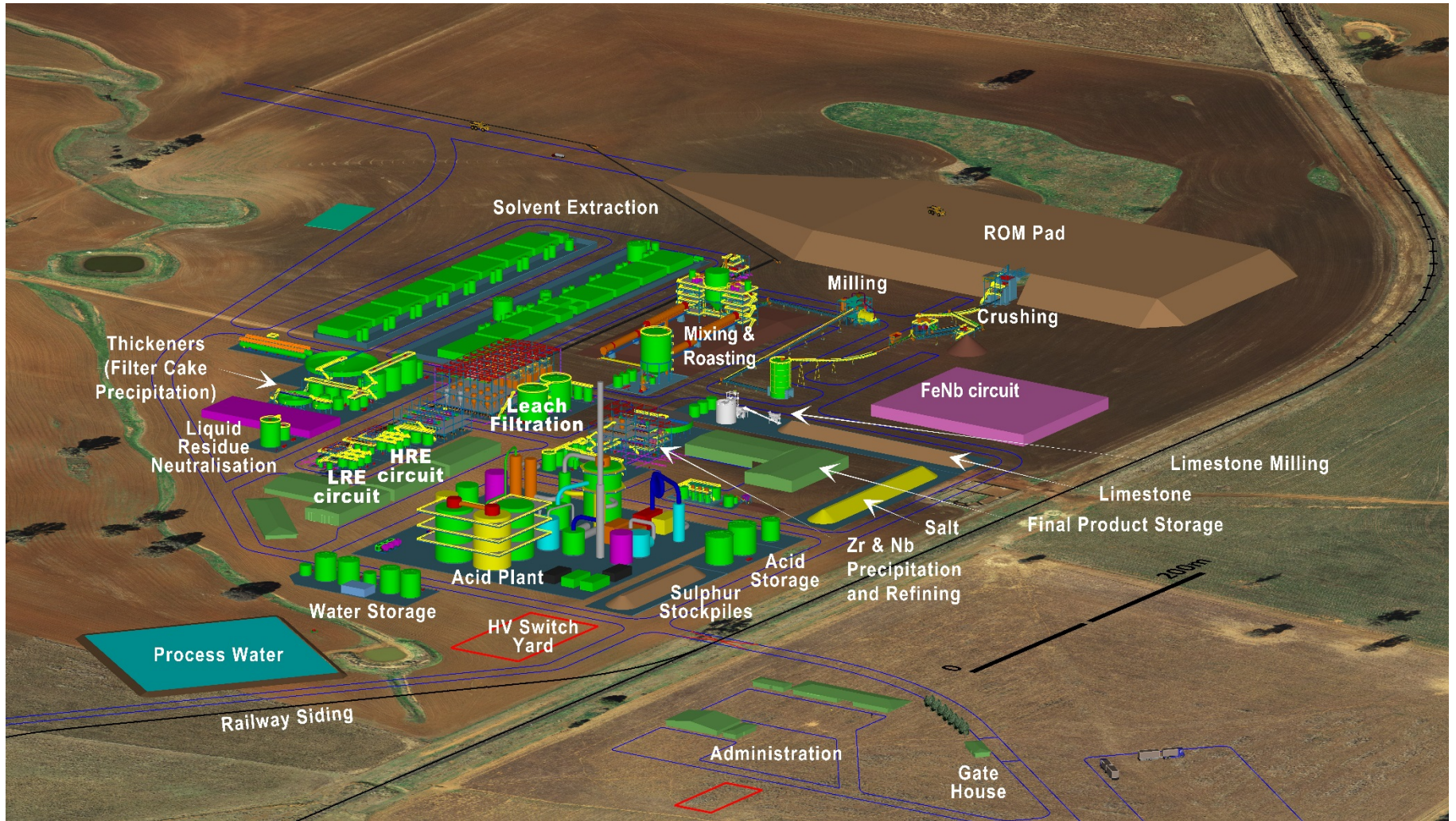
### Fauna

- Farming/industry co-habitation: Sheep/cattle farming across available farming land
- Endangered species identified and potential impacts mitigated

### Naturally occurring radioactive material (NORM)

- Waste salts remain onsite and contains less radioactivity than ore.





## Advisors assisting with \$1bn DZP financing package

- Sumitomo Mitsui Banking Corp
- Credit Suisse (Australia)
- Petra Capital

Funding Sources		Funding Uses	
<b>Debt Funding</b>		<b>Construction</b>	
- Government Assistance/ECA Funding		Capital Expenditure - Plant	\$396.8 M
- Commercial Banks		Sulphuric Acid Plant	\$116.6 M
		Infrastructure & Owners Costs	\$253.4 M
		Project Management	\$63.5 M
<b>Equity Funding</b>		<b>Sub-total</b>	<b>\$830.3 M</b>
- Equity Raising		Contingency/Working Capital	\$166.1 M
- Project Level Minority Interest Sale			
<b>Total Funding Required</b>	<b>\$996.4 M</b>	<b>Total</b>	<b>\$996.4 M</b>



Major Milestones	2013	2014	2015	2016
Environmental Impact Statement	Q1, Q2			
Project Approval Process		Q3, Q4		
Project Financing Program	Q1, Q2	Q3, Q4		
EPC / EPCM tender → award		Q3		
Detailed design / Long lead orders		Q4, Q1, Q2		
CONSTRUCTION			Q3, Q4, Q1, Q2	Q3
PRODUCTION				Q4, Q1, Q2, Q3

## Disclaimer

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This document has been prepared in accordance with the requirements of Australian securities laws, which may differ from the requirements of United States and other country securities laws. Unless otherwise indicated, all ore reserve and mineral resource estimates included or incorporated by reference in this document have been, and will be, prepared in accordance with the JORC classification system of the Australasian Institute of Mining, and Metallurgy and Australian Institute of Geosciences.

## Competent Person

The information in this presentation that relates to mineral exploration, mineral resources and ore reserves is based on information compiled by Mr D I Chalmers, FAusIMM, FAIG, (director of the Company) has sufficient experience which is relevant to the style of mineralisation and type of deposit under consideration and to the activity which he is undertaking to qualify as Competent Person as defined in the 2004 Edition of the Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves. Ian Chalmers consents to the inclusion in the presentation of the matters based on his information in the form and context in which it appears.



## Dubbo Zirconia Project – Mineral Resources

Toongi Deposit	Tonnage (Mt)	ZrO <sub>2</sub> (%)	HfO <sub>2</sub> (%)	Nb <sub>2</sub> O <sub>5</sub> (%)	Ta <sub>2</sub> O <sub>5</sub> (%)	Y <sub>2</sub> O <sub>3</sub> (%)	REO (%)
Measured	35.70	1.96	0.04	0.46	0.03	0.14	0.75
Inferred	37.50	1.96	0.04	0.46	0.03	0.14	0.75
<b>Total</b>	<b>73.20</b>	<b>1.96</b>	<b>0.04</b>	<b>0.46</b>	<b>0.03</b>	<b>0.14</b>	<b>0.75</b>

*These Mineral Resources are based upon information compiled by Mr Terry Ransted MAusIMM (Alkane Chief Geologist) who is a competent person as defined in the 2004 Edition of the Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves. Terry Ransted consents to the inclusion in the report of the matters based on his information in the form and context in which it appears. The full details of methodology were given in the 2004 Annual Report.*

## Dubbo Zirconia Project – Ore Reserves

Toongi Deposit	Tonnage (Mt)	ZrO <sub>2</sub> (%)	HfO <sub>2</sub> (%)	Nb <sub>2</sub> O <sub>5</sub> (%)	Ta <sub>2</sub> O <sub>5</sub> (%)	Y <sub>2</sub> O <sub>3</sub> (%)	REO (%)
Proved	8.07	1.91	0.04	0.46	0.03	0.14	0.75
Probable	27.86	1.93	0.04	0.46	0.03	0.14	0.74
<b>Total</b>	<b>35.93</b>	<b>1.93</b>	<b>0.04</b>	<b>0.46</b>	<b>0.03</b>	<b>0.14</b>	<b>0.74</b>

*These Ore Reserves are based upon information compiled by Mr Terry Ransted MAusIMM (Alkane Chief Geologist) who is a competent person as defined in the 2004 Edition of the Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves. The reserves were calculated at a 1.5% combined ZrO<sub>2</sub>+Nb<sub>2</sub>O<sub>5</sub>+Y<sub>2</sub>O<sub>3</sub>+REO cut off using costs and revenues defined in the notes in ASX Announcement of 16 November 2011. Terry Ransted consents to the inclusion in the report of the matters based on his information in the form and context in which it appears.*