



Union Resources Limited

A.B.N. 40 002 118 872

Tel: +61 2 9233 4750
Fax: +61 2 9233 4749

Level 2, 300 George Street, Sydney,
NSW, Australia

Postal Address:
GPO Box 1494
Sydney, NSW
Australia 2001

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Company Announcements Office
Australian Securities Exchange

MV SMIT MANDURA DEPARTS CAPE TOWN TO COLLECT THE BULK SAMPLE FOR THE PILOT PLANT AND MARKETING SAMPLE

Namibian Marine Phosphate Pty Limited ("NMP") is a Joint Venture between Union Resources Limited (ASX – "UCL"), Minemakers Limited (ASX & TSX – "MAK" and NSX – "MMS") and Namibian company Tungeni Investments cc ("Tungeni"). Union Resources Limited ("Union" or "the Company") is pleased to advise that the MV Smit Mandura vessel has departed Cape Town and headed for the Sandpiper Project to undertake the bulk sampling programme which is a big component of the ongoing Definitive Feasibility Study ("DFS").



MV Smit Mandura

The MV Smit Mandura was built in 1988 and re-equipped in 2004 and has the dimensions LOA – 50.00m, LOA (B.P.) - 43.50m, a 14.30m beam and a maximum draft of 5.70m. The deck dimensions and capabilities include dead weight 882.32

tonnes, clear deck space 281.0m² (total area), clear deck length 24.0m, clear deck breadth 11.7m and deck strength 240t @ 5t/m² max loading stress.

The vessel has been equipped and completed sea trials off Cape Town with the fabricated equipment including an A-frame, 2.0m³ mechanical grab, hopper, conveyor and bag loading system. The Smit Mandura will sail directly to the Sandpiper Project area where a sample in the order of 350 tonnes will be collected and delivered to Walvis Bay.



A-frame, 2.0m³ grab and hopper in the workshop

Once the bagged product has been offloaded at Walvis Bay it will be transported to the MINTEK processing facility in Johannesburg where a pilot plant facility is situated. The pilot plant testwork is intended to confirm the commercialisation of the process flow and will then be used for the production of around 150 tonnes of product to be made available for marketing trials in line with the DFS programme. The pilot plant test trials are due to commence at MINTEK in mid October 2011.



Sampling equipment installed on the MV Smit Mandura

Namibia-based Union Director Gida Nakazibwe-Sekandi commented that *“The collection of the sample by the MV Smit Mandura for the pilot plant trials at MINTEK is the culmination of months of preparation and underlines the Joint Venture’s commitment to advancing the project.”*

Yours faithfully
UNION RESOURCES LIMITED

Chris Jordinson
Managing Director