



# facsimile

**To:** ASX Company Announcements Platform **Fax:** 1300 135 638  
&  
Mr Vazrick Hovanessian, Company Secretary, **Fax:** (02) 9425 0099  
E-Com Multi Limited

**From:** Lisa Haertsch **Fax:** (02) 8225 5238  
Citigroup Global Markets Australia Pty Limited

**Date:** 8 December 2009 **Pages:** 3 (including cover sheet)

**Subject:** Submission of Form 605 re: E-Com Multi Limited

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CITIGROUP GLOBAL MARKETS AUSTRALIA PTY LIMITED

ABN 64 003 114 832 AFSL 240992

A participant of ASX Group and a Participant of Sydney Futures Exchange Limited  
Level 22, Citigroup Centre, 2 Park Street, Sydney NSW 2000

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**Notice of ceasing to be a substantial holder**
**Form 605  
Corporations Law  
Section 671B**


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To: E-Com Multi Limited (Ordinary Fully Paid, ECE)

**1. Details of substantial shareholder**

Citigroup Global Markets Australia Pty Limited (ACN 003 114 832) and each of the related bodies corporate in the Citi group of companies worldwide (for more details please visit [www.citigroup.com](http://www.citigroup.com)).

The holder ceased being a substantial holder on 4 December 2009.

The previous notice had been given to the company on 3 December 2009.

**2. Changes in relevant interests**

Particulars of each change in, or change in the nature of, a relevant interest of the substantial holder or an associate in voting securities of the company or scheme, since the substantial holder was last required to give a substantial holding notice to the company or scheme are as follows:

Date of change	Person whose relevant interest changed and Person's votes affected	Nature of Relevant Interest	Class of securities affected
4 December, 2009	Citigroup Global Markets Limited	Citigroup Global Markets Limited held a relevant interest in these shares solely in its capacity as Prime Broker.	ECE, Ordinary Fully Paid

**3. Changes in association**

The persons who have become associates of, ceased to be associates of, or have changed the nature of their association with, the substantial holder in relation to voting interests in the company or scheme are as follows:

Name and ACN/ARSN (if applicable)	Nature of association
N/A	N/A

#### 4. Addresses

The addresses of persons named in this form are as follows:

Name	Address
Citigroup Global Markets Limited	Citigroup Centre, 33 Canada Square London, E14 5LB
Citigroup Global Markets Australia Pty Limited	Level 22, Citigroup Centre, 2 Park Street, Sydney NSW 2000

Dated this 8<sup>th</sup> day of December.



Lisa Haertsch  
**Citigroup Global Markets Australia Pty Limited**