

BEYONDIE SOP PROJECT - COMMISSIONING UPDATE

Milestones

- **Lining of all evaporation ponds completed**
- **Potassium mixed salt harvesting gains momentum**
- **More than 97,000 tonnes of contained SOP pumped as at mid-May 2021**
- **Commercial production of SOP remains on track for September 2021 and on budget**

“Lining of the evaporation ponds at the Beyondie SOP Project has now been completed and represents more than 12 months of hard work by many people, in relatively harsh conditions, to cover almost four square kilometres of land with HDPE liner. Harvesting activities are gaining momentum as the Operations team fine tunes the process of efficiently delivering the large volumes of potassium salts to the ROM pad.”

“There are now only a few months to go before construction of the SOP purification plant is completed with all Project activities still tracking on budget and on schedule.”

Rudolph van Niekerk - Chief Executive Officer

All Pond Lining Completed

Kalium Lakes Limited has successfully completed lining of the final 42 hectares of recycle ponds at the Beyondie Sulphate of Potash Project. Approximately 400 hectares of off-lake evaporation ponds, built and lined adjacent to the process plant and Ten Mile Lake, currently hold more than 97,000 tonnes of contained SOP pumped from the borefields and trenches.



More than 2,400 rolls of HDPE liner were used to cover the laser levelled, tiered and graded area which, if rolled out end to end, would be approximately 500km long or the same as the straight-line distance from Sydney to Canberra and back. Completing this work required more than 3,000 man-days of effort across multiple contractors.

SOP Purification Plant

Harvested potassium salts stockpiles are starting to take shape on the ROM pad in preparation for commissioning and commencement of production. Potassium grades in feed salts have been tested and confirmed to meet, on average, pond model specifications. This is a great achievement as it is a critical measure for a successful start-up.



Construction activities for production of standard grade SOP are entering the final fit-out phase and the granular SOP production facilities combined with the product storage shed construction continues to progress as planned.



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This announcement was approved and authorised for release by the Chief Executive Officer of Kalium Lakes Limited.

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